

The Iron Age

INDEX TO
READING MATTER
PAGE 34.

A Review of the Hardware, Iron and Metal Trades.

INDEX TO
ADVERTISEMENTS
PAGE 21.

Published every Thursday Morning by DAVID WILLIAMS, No. 83 Reade Street, New York. Entered at the Post Office, New York, as Second-Class Matter.

Vol. XXXV: No. 12.

New York, Thursday, March 19, 1885

\$4.50 a Year, Including Postage.
Single Copies, Ten Cents.

SCIENTIFIC AND TECHNICAL.

Seventy-Two Simultaneous Messages Over One Telegraph Wire.

The Committee of Examiners of the Section on Telegraphic Systems of the Franklin Institute Electrical Exhibition, at Philadelphia, have made a report, printed in the last issue of the Franklin Institute Journal. From it we take the following on the new famous Delany synchronous multiple telegraph system, by which it has become possible to transmit as many as 72 different messages simultaneously over one wire: "This system is founded upon an invention of Paul Lacour, of Denmark, made prior to 1878, and termed the 'phonic wheel.' The phonic wheel is employed for regulating and rendering approximately synchronous the revolutions of the distributors at opposite ends of the line. The two principal difficulties which Mr. Delany has been obliged to overcome in reducing this system to practice are, first, the maintenance of the necessary synchronism, and, second, the utilization in the formation of signals of exceedingly short pulsations of electricity. Speaking in general terms, it may be stated that Mr. Delany has, in our opinion, absolutely overcome the first of these difficulties by the happy conception of providing for an automatic mutual interchange of correcting pulsations at frequent intervals between the separate instruments, in case there exists any tendency toward deviation from the normal speed, the latter being approximately controlled by the vibrations of a tuning-fork acting electro-magnetically upon the phonic wheel. It has been conclusively demonstrated that synchronism may be maintained continuously for days between two instruments at opposite terminals of a telegraph line without a variation exceeding the 600th part of a second. The effective rate of speed with which the apparatus can be operated, or, more properly, the actual transmitting capacity of a given conductor equipped with this apparatus, depends, first, upon the rapidity with which successive impulses can be made to traverse a line, while preserving to each impulse a degree of strength sufficient to produce the movement of the armature of a relay at the receiving station, and, second, upon the mechanism by which these pulsations may be made available in the production of arbitrary signals representing letters and words. The rapidity with which the successive electrical pulsations can be produced at the distant end of a given telegraphic line is inversely in proportion to the resistance and electrostatic capacity per unit of length of the insulated conductor, and inversely as the square of its length. Other things being equal, the rapidity is greatly augmented by forming a connection directly between the line and the earth at each end of the line between each two pulsations. This operation is provided for in Mr. Delany's apparatus. The employment of pole-changing or double-current keys and polarized receiving instruments (a suggestion understood to be due to Mr. E. A. Calahan, who has been associated with Mr. Delany in the development of the invention) enables short and rapid pulsations to be utilized to the fullest extent in the formation of the signals of the conventional telegraphic code. For a detailed description of the apparatus we would refer to a recently published paper by Prof. E. J. Houston.

The actual performance of the apparatus during the tests made by the committee, over 200 miles of line (from Philadelphia to Jersey City and return), was eminently satisfactory. The rate of rotation of the distributors was stated by the exhibitor to be 170 revolutions per minute, the same as that of the instruments in daily commercial use between Boston and Providence, a distance of about 50 miles. At this rate of speed the duration of each contact was .0021 second. With the apparatus arranged for six distinct communications, either all in the same direction or partly in one direction and partly in the other, it was ascertained by actual trial that communications could be received with distinctness upon the ordinary Morse sounder at a rate of from 30 to 40 words per minute. With the apparatus arranged for 12 communications a rate of 20 words per minute was attained with equal facility. The application of the system, however, is not limited to the simultaneous transmission of 12 messages, for, by the use of a type-printer especially designed for the purpose (specimens of which are exhibited with the other apparatus), as many as 72 independent circuits may be actuated. This is necessarily effected at a less rate of speed, although it is quite sufficient to enable each of the separate users of the line to transmit during six hours at least 100 dispatches of the average length, a speed which may be increased proportionately, when desired, by placing at the disposal of the user one thirty-sixth or one eighteenth instead of one seventy-second of the entire capacity of the line.

Fac-simile Telegraphic Transmission.

Prof. Edwin J. Houston, in an article in the March number of the Franklin Institute Journal, published a very interesting reproduction of a copy of the first fac-simile telegraphic transmission with a crude experimental apparatus obtained by Mr. P. B. Delany. Professor Houston says: "Although other systems of fac-simile transmission have been tried, and fac-simile dispatches have been sent and successfully reproduced, yet when but a single wire was employed the time required for the transmission was so protracted, and the uncertainty of correct re-

production so great, that such systems of transmission could never come into actual commercial use. Mr. Delany's system, however, differs from the preceding in that it insures speed and certainty of correct reproduction. By means of the application of his synchronous system an area of 12 square inches can be covered in one minute by the use of a single wire. The many uses of this system of fac-simile transmission can scarcely be properly appreciated at this time, for, notwithstanding the com-

the same time that particulars of the same are being transmitted to them. An evident advantage of such a system of telegraphic transmission is in the readiness with which it can telegraph in any language, even Chinese, for instance."

The Secretary of the Treasury has been informed by the United States consul at Tangier of the offer of the Moorish Government of an antimony mine to public tender to be worked, the mineral to be exported.

Plan for a Bessemer Converting-House Without a Casting-Pit.

BY L. G. LAUREAU, NEW YORK.*

This paper is presented to call the attention of steel manufacturers to the need of further reform in the manner of casting and handling ingots. The problem of making the work usually performed in and around the casting-pit less dangerous to the men and less costly to the management is one which

all, the ingots being cast in a ring on the general level. On the Continent, especially in Sweden and in connection with small converters or the Casperson converter ladle, the molds are sometimes placed on turn-tables, revolving so as to bring the mold tops within reach of the casting nozzle. Some important establishments, both in England and on the Continent, have adopted the movable ladle, which, after receiving the charge, is hauled to a distant building, where the molds stand either in a trench or upon the ground. Ingots are also cast from a ladle into molds placed on cars. The two last-mentioned methods give the possibility of separating casting from stripping, thus affording relief from the excessive heat of a pit in which both operations take place at a time. A long practice has proved that the dangers from spilling or the bursting of a ladle, and the subsequent fouling of the running gear of the ladle or mold car, have been exaggerated. Hundreds of thousands of tons have been cast in that way, and I have been assured by engineers who have used these means extensively that no serious trouble had ever been experienced.

While movable ladles and the movable mold cars have proved fairly successful in rendering the work less arduous, it cannot be said that any economy in labor or apparatus is realized by their use; the ingot cranes must do their work as in any other case by first removing the mold and then the ingot. This is necessarily wasteful of steam by reason of the false maneuvers it implies, the crane making several motions to perform one act only. Any system aiming at the greatest economy in this respect must be automatic, or nearly so, or use steam and water pressure in such a way as to waste the least power possible and at the same time suppress all, or nearly all, the hand labor. I believe the solution of the problem lies in casting the ingots into molds placed on cars so constructed that all subsequent operations, such as stripping and putting back into place, may be done automatically or by easily-handled machinery. One of the first advantages to be derived from the use of mold cars is the extreme simplicity to which the converting-house can be reduced. The pit and the ingot cranes can be entirely suppressed, and all the operations of casting, cleaning, ladle changing, &c., can take place on the general level.

Fig. 1 is a cross-section and Fig. 2 a plan of a converting-house specially adapted to casting on cars. There are two 10-ton vessels receiving the metal in front. The only crane of importance is the ladle crane, which is raised by hydraulic pressure and has a radial motion. The only other crane in the house is a small one, the jib of which swings under the platform. It is used mainly in turning over the ladles after a cast and raising the materials for stopping molds to the casting platform. The platforms around the converters are ample—in fact, more roomy than in the usual plant—and all the operations usually carried on in the casting-house can be performed without hindrance or lack of space, and yet the whole building is only 62 x 43 feet in the clear, with a total height of 32 feet. The repair shop and cupola-house can be placed at any convenient point, the location depending entirely upon the configuration of the ground.

The arrangement to change ladles on the crane is as follows: They are brought from the repair shop on a low car which runs on a track, T. The track T, which crosses the track T' almost at right angle, is raised from the ground so that when a ladle car is upon it the ladle trunnions are a few inches above the trunnion bearings on the large ladle crane. The ladle car is raised to the level of this track T' (about 2 feet above the ground) by means of the lift Q, which is then turned around so as to bring the tracks in a straight line. The ladle crane is swung so that its jib straddles the track T'. The ladle is then pushed between the jib, and when the trunnions are in position just above the bearings the crane is made to lift the ladle off the car. The exchange of ladles is made in a similar manner. An empty car is placed in the proper position on the track T', and the crane, being swung around, deposits its old ladle upon it; it is then ready to pick up a repaired ladle in the way above described. The operation of casting is carried on by one man at the ladle and two men to stop the molds; this is all the pit force necessary. The number of men on the pulpit may also be reduced by reason of the suppression of the ingot cranes. Having cast the ingots upon a car, the next step is to handle them as speedily and as economically as possible, reducing both apparatus and labor to the simplest expression.

The apparatus shown in Fig. 5 consists, first, of a hydraulic cylinder, P, moved horizontally upon ways by a small auxiliary cylinder. The molds A are hinged to the car B in the manner shown. A wire rope or chain, d, bifurcating at X into two branches Y and Y', winds around a drum actuated by a quick-working steam cylinder and passes over pulleys, as shown. The car having been brought to its position, the hook at the end of chain Y is attached to a bar which binds the two molds together near the top. The drum is made to revolve, and the mold is pulled over toward the carrying-bar C, fixed upon strong buffer springs. While the mold is descending the slack of the rope is taken up by a quick working of the drum, so that the fall may be eased up by applying a brake at the

(Continued on page 15.)

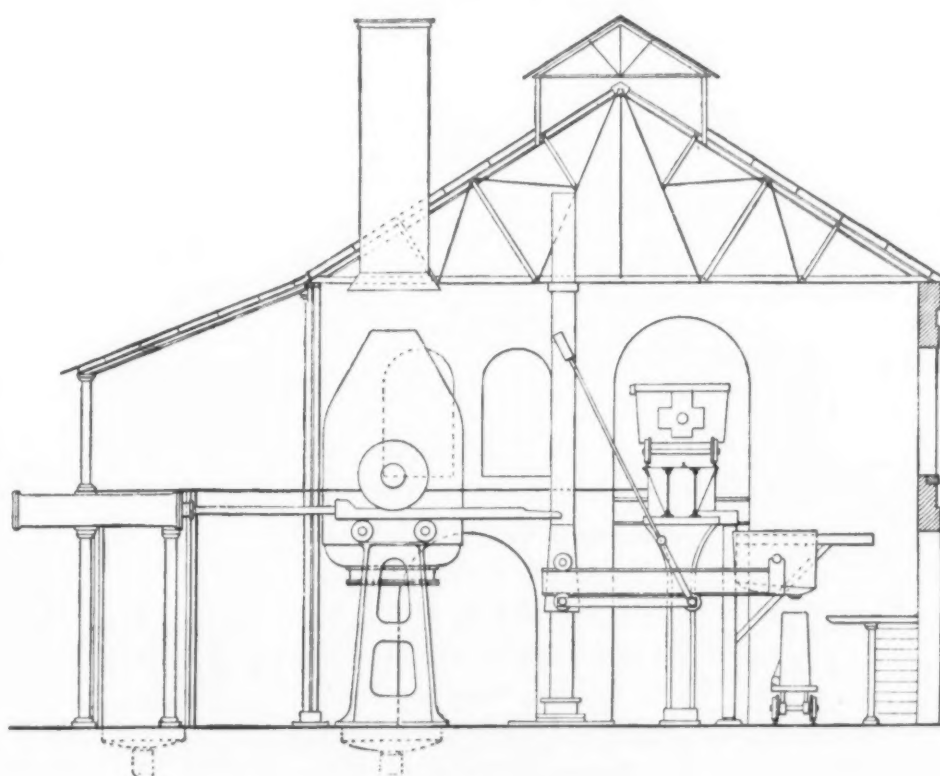


Fig. 1.—Cross-Section of Laureau Bessemer Plant.

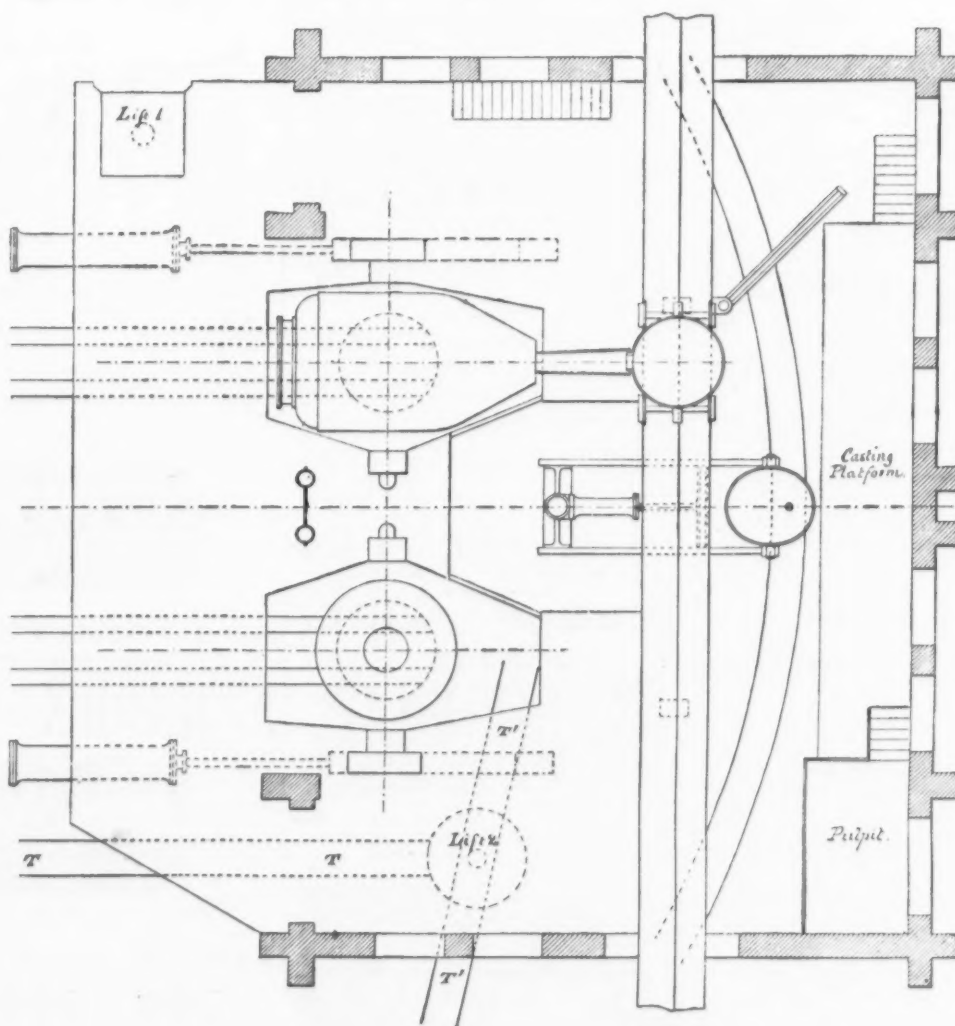


Fig. 2.—Plan of Laureau Bessemer Plant.

THE LAUREAU BESSEMER PLANT WITHOUT CASTING-PIT.

paratively coarse lines that are so evident in the specimens annexed, yet with more carefully prepared apparatus, constructed for actual use, we do not doubt but that Mr. Delany will be able to transmit portraits and other similar work equal in fineness to the ordinary woodcut, so that criminals may be readily intercepted in their flight by the telegraphing of their portraits; or, in times of war, maps showing the movement of armies, sketches of fortifications and works may be transmitted; or the illustrated papers may be furnished, telegraphically, with sketches of disasters at

The mine is situated in the district of Algeria, near the Mediterranean, about five hours from Tebuan and eleven hours from Tangier. The conditions of its concession are: The mineral must be shipped from one of the two neighboring ports, which are especially suited for export and import, such as Tebuan and Tangier, and that for a term of 10 years. Competition is open to all foreign powers, and the concession will be given to the highest bidder, with whom a contract will be made, or the Government may decide not to accept any bid and explore the mine on its own account.

has occupied the minds of all Bessemer engineers since the first days of the discovery. Holley's unerring judgment led him at once to condemn the 9-feet deep, two-story high, English well-hole, and his American plant may be said to have had the shallow pit for a starting point; it necessitated the raising of the vessels, and brought about all the attending advantages.

European engineers also have endeavored to improve the original casting-pit, and the later English plants have no depression at

* A paper read at the New York meeting of the American Institute of Mining Engineers.

ANSONIA BRASS AND COPPER CO.,
MANUFACTURERS OF
PURE COPPER WIRE,
For Electrical Purposes,
Bare and Covered.
O'NEIL'S PATENT PLANISHED
COPPER.
Seamless Brass and
Copper Tubing,
Sheets, Bolts, Rods,
Wire, O'Neil's
Patent Nickel-
Plated Copper,
&c., &c.
—IN—
W. E. DODGE,
Pres't.
G. P. COWLES,
V.-P. and Treas.
A. A. COWLES,
Secretary.
*Ansonia Refined Ingot
Copper, Anchor Brand;*
LAKE INGOT COPPER.
19 & 21 Cliff Street,
NEW YORK.

PHELPS, DODGE & CO.,
IMPORTERS OF
TIN PLATE,
ROOFING PLATE,
Sheet Iron Copper, Pig Tin, Wire,
Zinc, &c.
MANUFACTURERS OF
COPPER AND BRASS.
CLIFF STREET, NEW YORK.

(Established 1802.)
SCOVILL MFG. COMPANY
WATERBURY, CONN.,
Manufacturers of
BRASS—Sheet Brass, Brass Wire, Brass Tubing,
GERMAN SILVER—Sheet German Silver, German Silver
Wire, German Silver Tubing.
BUTT HINGES—Narrow, Middle, Broad, Desk, Ship,
Stop, Spring and Piano-Forte.
BUTTONS—Military, Naval, Livery, Society, Rail-
road, School, Lasting, Silk and Dress.
LAMP GOODS—German Student Lamps, Kerosene
Burners, Kerosene Lamps.
PHOTOGRAPHIC—Camera Boxes, Printing Frames,
Chemicals, Paper, Glass, &c.
Scovill's Patent Lock Box for Post Offices.
DEPOTS
423 Broome Street, New York.
177 Devonshire Street, Boston.
183 Lake Street, Chicago.

W. A. IVES & CO.,
NEW HAVEN, CONN.,
MANUFACTURERS OF
New Haven
RATCHET BRACE.
No. 120.....8-inch Swing.
No. 121.....10-inch Swing.

The New Haven
BIT BRACE.

This Bit Brace is constructed
upon an entirely new princi-
ple. Its socket and grasping
jaws are one solid piece of
metal. Not a pin, spring or
fastening to get misplaced or
out of order. STRONG, DUR-
ABLE and CHEAP, it is the
PEOPLE'S BRACE.

Wm. Rogers' German Silver and Plated Spoons and Forks. Send to SIMPSON, HALL, MILLER & CO.,
Wallingford, Conn., for Illustrated Catalogues. Branch Houses: 36 East 14th St., New York;
224 Commerce St., Phila.
Pa.; 160 State St., Chicago,
Ill.

ESTABLISHED 1837.
INCORPORATED 1876.

Waterbury Mfg. Co.,
WATERBURY, CONN.,
Brass Goods
Iowa Barb Wire Co.,

98 READE STREET, EASTON, 89 LAKE STREET,
New York. Pennsylvania. Chicago, Ill.

MANUFACTURERS OF BARB WIRE.

THE WIRE GOODS CO.,
Worcester, Mass.
Bright Wire Goods, Mill Wire Goods, Belt Hooks, Double-Pointed Tacks and Staples, Wire
Picture Cord, Clothes Line Wire, Hand Rail Screws, &c., &c. Wires cut, bent, milled, straightened
and made to any desired shape. Orders solicited from the Trade for the full line of Screw
Eyes, &c., known as Hardware Wire Goods. Quality guaranteed the best in the market.
Special articles made to order.
A. W. PARMELEE, Pres't. **THE WIRE GOODS CO., Worcester, Mass.**

Waterbury Brass Co.
ESTABLISHED 1845.
Sheet, Roll and Platers' Brass,
GERMAN SILVER,
Copper, Brass and German Silver Wire
BRASS AND COPPER TUBING,
COPPER RIVETS AND BURS,
BRASS KETTLES,
Door Rail, Brass Tags,
PERCUSSION CAPS,
POWDER FLASKS,
Metallic Eyelets, Shot Pouches, Tape Measures, &c.
And small Brass Wares of every Description.
Cartridge Metal in Sheets or Shells a Specialty.
Sole Agents for the
**Capwell Mfg. Co.'s Line of Sport-
ing Goods.**
DEPOTS,
296 Broadway, New York. **Mills At**
125 Eddy St., Providence, R. I. **WATERBURY,**
Conn.

THE NEW HAVEN
COPPER CO.,
SOLE MAKERS OF
POLISHED COPPER
Under Patent of T. James, Sept. 12, 1876.

ALSO MANUFACTURERS AND
DEALERS IN
BRAZIERS & SHEATHING COPPER,
Kettles, Bottoms, Bolts, Circles, &c.
290 Pearl Street - NEW YORK.
DICKERSON, VAN DUSEN & CO.,
Importers of
Tin Plate, Pig Tin, Sheet Iron, Copper,
Wire, Zinc, &c.
39 & 31 Cliff St., cor. Fulton,
DICKERSON & CO., Liverpool. NEW YORK.

The Plume & Atwood
Mfg. Company,
MANUFACTURERS OF
SHEET and ROLL BRASS and WIRE,
German Silver and Gilding Metal,
Copper Rivets and Burrs,
Copper Electrical Wire, Pins,
Brass Butt Hinges,
Jack Chain,
Kerosene Burners,
Lamp Trimmings, &c.
18 Murray Street, New York.
71 Pearl Street, Boston.
115 Lake St., Chicago.
Rolling Mill, **THOMASTON, Ct.** Factories, **WATERBURY, Ct.**

Bridgeport Brass Co.,
MANUFACTURERS OF
Sheet and Roll Brass,
Brass & Copper Wire & Tubing,
Seamless and Brazed Tubing,
Copper and Iron Rivets.
OILERS and CUSPADORES, LAMPS and TRIMMINGS,
LANTERNS and TRIMMINGS, KEROSENE BURNERS,
Clocks & Fly Fan Movements, PLUMBERS' MATERIALS.
Particular attention paid to cutting out Blanks
and manufacturing Metal Goods.
MANUFACTORY, **Bridgeport, Conn.** WAREHOUSE,
19 Murray St., N. Y.

Holmes, Booth & Haydens,
WATERBURY, CONN.
NEW YORK, BOSTON,
25 Park Place, 15 Federal St.
Manufacturers of all kinds of
Brass, Copper & German Silver,
ROLLED AND IN SHEETS.
BRASS & COPPER WIRE,
Tubing, Copper Rivets & Burs.
BRASS & IRON
JACK CHAIN, DOOR RAIL,
German Silver Spoons,
SILVER PLATED FORKS & SPOONS,
Kerosene Burners, &c.

JOHN DAVOL & SONS,
Agents for
Brooklyn Brass & Copper Co.,
Dealers in
Ingot Copper, Spelter, Lead, Tin,
Antimony, Solder & Old Metals,
100 John Street, New York.

PASSAIC ZINC CO.
MANUFACTURERS OF
Pure Spelter
FOR
Cartridge Brass, Gas Fixtures, Bronzes
AND ALL FINE WORK.
Also for
GALVANIZERS AND BRASS FOUNDERS.
MANNING & SQUIER, Gen'l Agents,
111 LIBERTY ST. (3d Floor), NEW YORK.

Geo. W. Prentiss & Co.,
HOLYOKE MASS.,
Manufacturers of
IRON WIRE.
Bright, Coppered, Annealed and Tin
Plated. Also GUN SCREW WIRE
Of all sizes straightened and cut to order.

OLD COLONY RIVET CO.
KINGSTON, MASS.
RIVETS
TINNERS AND ALL OTHER
NORWAY IRON
1/2 IN DIAM & SMALLER.
ALL LENGTHS & STYLES.

E. JENCKES MANFG. CO.,
PAWTUCKET, R. I.,
Bright Wire Goods, Belt Hooks,
SPRING PINS, KEYS AND COTTERS.
Best Wire Goods of all kinds a Specialty.
New York Office, 88 Chambers Street,
SAMUEL A. HAINES, Selling Agent.

PHILIP L. MOEN,
President & Treasurer.
CHARLES F. WASHBURN,
Vice President & Secretary.
Washburn & Moen Mfg. Co.
Established, 1831. Capital, \$1,500,000
WORCESTER, MASS.
WIRE DRAWERS.
Patent Galvanizing, Rolling and Tempering.
MANUFACTURERS OF
IRON, AND IRON AND STEEL WIRE.
Of Every Description.
A SPECIALTY MADE OF
GALVANIZED TELEGRAPH WIRE,
GALVANIZED TELEPHONE WIRE,
PATENT STEEL WIRE BALE TIES,
PATENT STEEL BARB FENCING,
AND PUMP CHAIN.
WAREHOUSES { New York, 16 Cliff and 241 Pearl Street.
Chicago, 107 and 109 Lake Street.

"NATIONAL WIRE AND LANTERN WORKS."
Warehouse, 45 Fulton Street, New York.
And California Wire Works Co., San Francisco, Cal.
Manufactory, Nos. 1197, 1199, 1201, 1203, 1205, 1207, 1209 and 1211 De Kalb Avenue, Brooklyn, N. Y.
HOWARD & MORSE,
MANUFACTURERS OF

Wire Cloth, partly un-
rolled.
National
Star Fire Department
Lantern, Ex. Heavy.
Wire Fence, Guards for
Railings, No. 9.
Galvanized Wire Settes.
No. 16 Pattern Drive Way
Gates.
Wire Fence, Guards or
Railings, No. 12.

ABRAM S. HEWITT, President.
WM. HEWITT, Vice-President.
JAMES HALL, Treasurer.
E. HANSON, Secretary.
THE
TRENTON IRON COMPANY.
(INCORPORATED 1847.)

MAKERS OF IRON AND STEEL
OF ALL GRADES.
Bright, Annealed, Coppered, Tinned and Galvanized
Iron and Steel Wire Rods. Extra Qualities of Bar Iron and Rods.
Best Qualities of Gun-Screw and Charcoal Iron Wire: Crucible, Siemens-Martin and
Bessemer Steel Wire.
WIRE STRAIGHTENED AND CUT TO LENGTHS.
WORKS AND OFFICE, TRENTON, NEW JERSEY.
NEW YORK OFFICE: COOPER, HEWITT & CO., 17 Burling Slip. PHILADELPHIA OFFICE: JOHN HEWITT, Agent, 21 North Fourth St.
CHICAGO OFFICE: 170 Dearborn Street.

WIRE ROPE
HAZARD MFG CO
WAREHOUSES:
87 LIBERTY STREET, NEW YORK.
WORKS: WILKESBARRE, PA.

BRODERICK & BASCOM ROPE CO.,

WIRE ROPE
BRODERICK & BASCOM ROPE CO.
MANUFACTURERS OF

IRON & STEEL WIRE ROPE.
704 & 706 N. Main St. St. Louis Mo.

A. LESCHEN & SONS,
Manufacturers of
WIRE ROPE
Hemp Packing,
Twines.
903 & 905 N. Main St., ST. LOUIS, MO. Correspondence invited.

W. S. ESTEY,
MANUFACTURER OF
WIRE CLOTHS
OF BRASS, COPPER
IRON, GALVANIZED AND
STEEL WIRE, OF ALL
MESHES AND GRADES
Iron and Steel Locomotive Spark Wire Cloth. Riddles for Export and Foundry use. Coal
and Sand Screens. Iron Bolting Cloth. Wire Work of every description.
NO. 86 FULTON ST., NEW YORK.

O. LINDEMANN & CO.,
Manufacturers of
Japanned, Brass,
Tin Plate
and Wood

**BIRD
CAGES**

Original Inventor
and patentee of
Bright Metal Cages
constructed without
solder.

254 Pearl St.
NEW YORK.

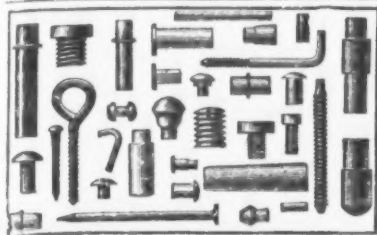


CARY & MOEN,
Manufacturers of
STEEL WIRE for all purposes and STEEL SPRINGS of every description.



Market Steel Wire, Crinoline Wire, tempered and covered
Also Patent Tempered Steel Furniture Springs, constantly on hand.
234, 236 and 238 West 29th Street, NEW YORK.

FRED. J. MEYERS MFG. CO.,
COVINGTON, Ky., Manufacturers of
WIRE GOODS OF ALL KINDS,
Wrought-iron Fencing, Cresting and Hardware Specialties.
Send for Illustrated Catalogue and Price List.

IRON AND BRASS RIVETS,
Studs, Pins, Screws, &c.,
For Manufacturers of Light Hardware.
BLAKE & JOHNSON, Waterbury, Conn.

WIRE WORKS CO.
SUCCESSORS TO W. S. TYLER,
MANUFACTURERS OF
BRASS, STEEL AND
GALVANIZED WIRE,
FOUNDRY RIDDLES, COKE AND COAL
SCREENS.
W. S. TYLER, Pres. E. H. ALLEN, Sec. & Treas.
CLEVELAND, OHIO.

CAMBRIA LINK BARB WIRE.



LINK FULL SIZE.

The Barb of this celebrated Wire cannot slip or drop off, as it is part of the strand itself, and is so firmly interlocked upon itself that it cannot be pulled out or displaced in any way. The Barb cannot be taken off or moved, except by cutting it bodily and ruining the fence.

The Barb is also two-point, which experience has proved to be the best.

Gautier Steel Department,
Cambria Iron Co.,
Johnstown, Pa

New York Office: 104 READE ST.
Chicago Office: 100 DEARBORN ST.
Philadelphia Office: 523 ARCH ST.
[No. 102.]

CHARLES A. OTIS, President. SAM'L ANDREWS, Vice President. SAM'L A. SAGUE, General Manager
THOM. JOPLING, Treasurer. JOHN C. ANDREWS, Secretary.

THE AMERICAN WIRE COMPANY,
DRAWERS OF
IRON AND STEEL WIRE OF EVERY DESCRIPTION

TELEGRAPH AND TELEPHONE WIRE.
GALVANIZED, TINNED AND COPPERED WIRE.
WIRE STRAIGHTENED AND CUT TO LENGTHS.
EASTERN OFFICE: Room 24, Astor House Offices, NEW YORK.
E. C. PALMER, Agent.
CLEVELAND, OHIO.
WESTERN OFFICE: Room 24, Commercial Nat'l Bank Building, CHICAGO.
BEN. PATTERSON, Agent.

J. A. EMERICK & CO.,
MANUFACTURERS
MOLDERS' TOOLS,
FOUNDRY FACING,
MOLDING SAND,
FOUNDRY SUPPLIES
J. A. EMERICK & CO.,
1056 to 1076 Beach St. PHILADELPHIA.



THE GILBERT & BENNETT MFG. CO., 42 Cliff Street, NEW YORK.
Manufacturers of
Iron & Galvanized Wire
Sieves and Wire Cloth.



Power Loom Painted and Galvanized Window Screen, Wire Cloth, Galvanized Wire Cloth for Drying Fruits, World's Galvanized Web Wire Fence, Galvanized Twist Wire Poultry Netting.
Factories, Georgetown, Conn.

CLARK, BUNNETT & CO., Limited,
Late CLARK & COMPANY,
Original Inventors and Sole Patentees of
Noiseless, Self-Coiling, Revolving Steel Shutters.
Fire and Burglar Proof. Also, Improved ROLLING WOOD SHUTTERS of various kinds, and Patent METALLIC VENETIAN BLINDS.
Office and Manufactory - 182 & 184 West 27th Street, New York.



PRIZE MEDALLISTS.
Exhibitions of 1863, 1865, 1867, 1873, 1875, and only Award and Medal for Noiseless Steel Shutters at Philadelphia 1876, Paris 1878, and Melbourne 1881.

MORGAN SPRING CO.,
WORCESTER, MASS.



LUDLOW-SAYLOR WIRE CO.,
ST. LOUIS, MO

WIRE, WIRE CLOTH, WIRE ROPE,
Counter Railings, Window Guards, Iron and Wire Fences,
PLAIN AND BARBED FENCING WIRE.



National Wire and Iron Co.,
DETROIT, MANUFACTURERS OF MICH.,
Iron Stairs, Railings, Illuminated Sidewalk
Tile, Shutters, Guards
AND
FOUNDRY SUPPLIES.

THOMPSON MCCOSH, President. JOHN A. MCCOSH, Sec. and Treas.


BARB WIRE LIFTER AND CARRIER.



NO DANGER OF CUTTING HANDS OR TEARING CLOTHES.
SAVES THE PRICE OF THE LIFTER MANY TIMES EVERY DAY.

Manufactured Solely by
Hawkeye Steel Barb Fence Co., Burlington, Iowa.
Our Agents, John H. Graham & Co., 113 Chambers St. carry stock of our Lifters and will supply at Factory prices.

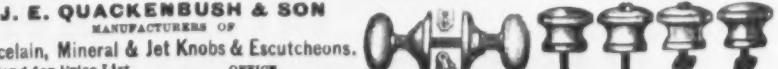
The above cut represents Preston's Patent Braided Cable Wire Fence Rail, manufactured by the
HOLLOW CABLE MFG CO., Hornellsville, N. Y. We also manufacture extensively four different sizes Wire Clothes Lines. Send for Circulars and Price Lists.
C. S. CHAMBERLAIN, 55 Dearborn St., Chicago, Ill.



THORN WIRE HEDGE CO.,
CHICAGO, ILL.,
SOLE MANUFACTURERS OF
KELLY STEEL BARB WIRE,
AND WHOLESALE DEALERS IN
"S and C" and Red Star Barb Wires,
Staples, Gates, &c.



J. E. QUACKENBUSH & SON
MANUFACTURERS OF
Porcelain, Mineral & Jet Knobs & Escutcheons.
Send for Price List and Terms. 435 N. 4th St., N. Y.



WICKWIRE BROTHERS, CORTLAND, N. Y.,
MANUFACTURERS OF
WIRE CLOTH and WIRE GOODS,

"CORTLAND" WINDOW SCREEN WIRE CLOTH.



Dish Covers,
Corn Poppers,
Coal Sieves
Flour Sieves,
Etc., Etc.



Metallic Glove Sleeve.

ROOFING.
For steep or flat roofs. Applied by ordinary workmen at one-third the cost of tin. Circulars and samples free. Agents wanted.
T. NEW, 32 John Street, New York.

L. S. STARRETT,
Manufacturer of
Fine Tools,
A' HOL, MASS.
Send for full List.



PATENT OFFICE.
ROEDER & BRIESEN,
82 and 84 Nassau Street,
NEW YORK.

AMERICAN AND FOREIGN PATENTS
Solicited promptly and at the lowest rates.

WILLIAM MANN, JR., & CO.
LEWISTOWN, PA.,
MANUFACTURERS OF

RED WARRIOR AXES, BROAD AXES,
Adzes, Broad Hatchets,
SPANISH AXES AND TOOLS.

OGDEN & WALLACE,
85, 87, 89 & 91 Elm St., New York.
Iron and Steel
Of every description kept in stock.
Agents for Park, Brother & Co.'s
BLACK DIAMOND STEEL.
All sizes of Cast and Machinery Steel constantly on hand.

PIERSON & CO.,
ESTABLISHED 1790,
24 to 27 West St., cor. Morris,
NEW YORK CITY.

ULSTER IRON.

All Sizes and Shapes Kept in Stock.

ABEEL BROS.,
IRON MERCHANTS,
190 SOUTH ST., NEW YORK.
365 WATER ST., NEW YORK.
"A. R. M. CO." SHAFTING.
ALSO GENERAL ASSORTMENT OF
"NORWAY," "ULSTER," "CATASAUQUA,"
REFINED AND COMMON IRON,
BAND, HOOP AND SCROLL IRON.
STEEL OF ALL KINDS.
TELEPHONE CALL, "NASSAU, 379."

A. R. WHITNEY & CO.,
MANUFACTURERS OF AND DEALERS IN
Iron and Steel

AGENCIES:
PORTAGE IRON CO., Limited, Merchant Iron and
Soft Steel.
NORWAY STEEL & IRON CO., Homogeneous
Steel Plates.
BAY STATE IRON CO., Tank, Boiler and Girder
Plates.
BRANDY ROLLING MILL, Boiler Plates.
JANESVILLE TUBE WORKS, Boiler Plates.
A. M. BYERS & CO., Wrought Iron Pipe.
CARNegie BROS. & CO., Limited, Iron and
Steel Beams, Channels, Shapes and Shafting.
H. P. NAIL CO.'S Steel Wire Nails.
THE CHESTER PIPE AND TUBE CO.
Plans and estimates furnished and contracts
made for erecting Iron Structures of every description.
Books containing cuts of all iron made sent
on application by mail. Sample pieces at office.
Please address 55 Hudson St., New York.

BORDEN & LOVELL,
Commission Merchants,
70 & 71 West St.,
NEW YORK.

L. N. LOVELL,
C. A. GREENE,
H. L. FREELAND,
Agents for the sale of

Fall River Iron Co.'s Nails,
Bands, Hoops & Rods,
AND

Borden Mining Company's
Cumberland Coals.

VOUGHT & WILLIAMS,
DEALERS IN
MACHINERY, TIRE AND
SPRING STEEL.
AGENTS FOR HELLER BROS.'
Clay Crucible Cast Steel.
238 GREENWICH STREET, NEW YORK.

IMPORTED & AMERICAN
PIG IRON.

LAKE SUPERIOR CHARCOAL IRON,
For Malleable and Car-Wheel Purposes,
A SPECIALTY.

CHARLES HIMROD & CO.,
CHICAGO AND DETROIT.

PASSAIC ROLLING MILL CO.,
Manufacture and have always in stock
ROLLED IRON BEAMS,
Channels, Angles, Tees, Merchant Bars, Rolled Work,
Forgings, Eye Bars, &c.
PATERSON, N. J.
Room 45, Astor House, New York.

CUT NAILS.
Hot Pressed Nuts, Bolts, Washers, &c.
DOVER IRON CO.'S
BOILER RIVETS,
Boiler Brace Jaws, Socket Bolts, &c.
FULLER BROTHERS & CO.,
139 Greenwich Street, New York.

Marshall Lefferts & Co.,
90 Beekman St., New York City,
MANUFACTURERS OF
Galvanized Sheet Iron,
Best Bloom, Best Refined and Common.
Galvanized Wire, Telegraph and Fence; Galvanized
Hoop and Band Iron, Galvanized Rod and Bar Iron,
Galvanized Nails, Galvanized Chain, Galvanized Iron
Pipe.

CORRUGATED SHEET IRON
For Roofing, &c., Galvanized, Plain or Painted.
Best Charcoal, Best Refined and Common
SHEET IRON.

PLATE AND TANK IRON,
C. No. 1, C. H. No. 1, C. H. No. 1 Flange, Best Flange,
Best Flange Fire Box, Circles.

ALL DESCRIPTIONS OF
IRON WORK GALVANIZED OR TINNED TO ORDER.
Price list and quotations sent upon application.

FOX & DRUMMOND,
RAILWAY AND ROLLING MILL
MATERIAL,
68 Wall Street, NEW YORK.

JAMES WILLIAMSON & CO.,
SCOTCH AND AMERICAN

PIG IRON,
No. 63 Wall St., New York.

Ulster Iron Works,
SAUGERTIES, ULSTER COUNTY,
NEW YORK.

WILLIAM MULLIGAN.

DANIEL F. COONEY,
88 Washington St., N. Y.
BOILER PLATES AND SHEET IRON,
LAP-WELDED BOILER FLUES,
Boiler Rivets, Angle & T Iron, Cut Nails & Spikes.
Agency for Glasgow Iron Co., Joseph L. Bailey & Co.,
Pine Iron Works, Lebanon Rolling Mills, Allison
Boiler Plate, Albany & Rens. Iron and Steel Co.'s cele-
brated Boiler Rivets; Homogeneous Steel, Boiler and
Fire Box Plates.

B. F. JUDSON,
Importer of and Dealer in
SCOTCH AND AMERICAN

Pig Iron,
Wrought & Cast Scrap Iron,
OLD METALS.

457 & 459 Water St., NEW YORK.
233 & 235 South St., NEW YORK.

Buckeye Lawn Mowers.

10, 12, 14 in. JUNIOR, 14 in. SENIOR,
AT 50 PER CENT DISCOUNT.

JOHN BROWER,
81 Murray St.

CHAS. F. LOMBARD
Augusta, Ga.
MANUFACTURERS OF
GIN RIBS &
RAILROAD CASTINGS.

WM. McFARLAND,
Iron and Brass Founder.
TRENTON, N. J.

Chilled Cast Wire Dies a Specialty
Any size or style made at short notice.

PATENT—Experienced in soliciting United States,
and Foreign Patents prior and subsequent to ser-
vice in United States Patent Office. Personal atten-
tion to every case from beginning to end. Practical,
and theoretical knowledge of the mechanic arts.
Prompt and skillful prosecution of applications for
Patents, Designs, Trade Marks and Labels. Expert
Searches and Opinions as to scope, validity and in-
fringement. Representatives in over 30 foreign coun-
tries. Terms reasonable, and always agreed upon
before any expense is incurred. Send for circular.
Ten Years' Experience. E. B. STOCKING, Attorney-
at-Law, opp. Patent Office, Washington, D. C.
(Mention this Paper.)

OXFORD
IRON AND NAIL CO.,
Cut Nails
AND
SPIKES.

J. S. SCRANTON, Sales Agent,
81, 83 and 85 Washington Street,
NEW YORK.

HARRISON & GILLOON
IRON AND METAL DEALERS,
55 & 56, 58 WATER ST. & 3 & 4, 56 CHERRY ST.
NEW YORK.

have on hand, and offer for sale, the following:
Scotch and American Pig Iron, Wrought, Cast and
Machinery Scrap Iron, Car Wheels, Axles and Heavy
Wrought Iron; also old Copper, Composition, Brass
Lead, Pewter, Zinc, &c.

BURDEN'S
HORSE SHOES.

"Burden Best"
Iron
Boiler Rivets.

THE BURDEN IRON CO.
TROY, N. Y.

EGLESTON BROS. & CO.,
166 South Street, NEW YORK CITY.
267 Front Street, NEW YORK CITY.

BURDEN'S
H. B. & S.
AND
ULSTER BAR IRON.

All sizes and shapes in stock.
Also Best Grades of
Am. & Eng. Ref'd Iron, Common Iron, &c.

WILLIAM H. WALLACE & CO.,
IRON MERCHANTS
Cor. Albany & Washington Sts.,
NEW YORK CITY.
WM. H. WALLACE, WM. BISPHAM, E. C. WALLACE

BOLT & RIVET CLIPPERS.
For cutting off the ends of Bolts and Rivets, on
carriages, wagons, harness, etc. Ask for then
where you buy your hardware, or send for cir-
clar and price list.

CHAMBERS, BROTHER & CO.,
53d St., below Lancaster Ave.,
Philadelphia, Pa.

R. D. WOOD & CO.,
PHILADELPHIA,
Manufacturers of
Cast Iron Pipe
FOR WATER AND GAS,
LAMP POSTS, VALVES, ETC.
Mathew's Pat. Anti-Freezing Hydrants.
400 CHESTNUT STREET.

VARIETY METAL BOOM.
Iron Foundry and Machine Shop.
STEAM HEATING BY DIRECT RADIATION
in all its Branches a Specialty. Brass and other
Metal Moulding, Casting and Finishing. Noiseless
Vertical Engines, Hydrants, Fire Plugs, &c.
FRAS. H. HANNAN,
Pottsville, Schuylkill Co., Pa.

HAIR & SONS
BUFFALO, N. Y.
FEED WATER
PURIFIER
FOR STEAM BOILERS

W. D. WOOD & CO., L'd,
PITTSBURGH, PA.



MANUFACTURERS OF PATENT
Planished Sheet Iron.

Patented April 8th, 1877; Sept. 6th, 1877; Oct.
6th, 1877; Jan. 11, 1878; Oct. 17th, 1878; Jan.
11th, 1877; Feb. 6th, 1877; Dec. 10th, 1878;
Jan. 10th, 1882; Jan. 1st, 1884; Feb. 12th, 1884;
March 4th, 1884; Jan. 6th, 1885.

Guaranteed fully equal in all respects to the
IMPORTED RUSSIA IRON,
and at a less price.

ALSO
Common, Refined, Charcoal and Juniata

GRADES OF
BLACK SHEET IRON,
Smooth on both sides.

SYRACUSE MALLEABLE
IRON WORKS,
SYRACUSE, N. Y.

Mower and Reaper Castings
and Carriage Irons a
Specialty.

W. B. BURNS, Proprietor,

PENNSYLVANIA IRON WORKS
Everson, Brown & Co.,
SECOND AVE., PITTSBURGH, PA.,
MANUFACTURERS OF

Light Sheet Iron.
ROOFING SHEET
of all grades a specialty.
Prices quoted promptly upon application.

CORRUGATED AND CRIMPED IRON ROOFING & SIDING,

Iron Buildings, Roofs, Shutters, Doors, Cornices
& Skylights, Bridges, &c.
MOSELEY IRON BRIDGE AND ROOF CO.,
5 Day Street, NEW YORK.

GEORGE WESTINGHOUSE, Jr., Pres't **JOHN CALDWELL, Treas.** **T. W. WELSH, Supt.**
H. H. WESTINGHOUSE, Gen'l Agt. **W. W. CARD, Secy.**

THE
Westinghouse Air-Brake Co.
PITTSBURGH, PA., U. S. A.,
MANUFACTURERS OF THE

WESTINGHOUSE AUTOMATIC BRAKE, Westinghouse Locomotive Driver
Brake, Vacuum Brakes (Westinghouse & Smith Patents).

WESTINGHOUSE FREIGHT BRAKE.

The Automatic Freight Brake is essentially the same apparatus as the Automatic Brake for
passenger cars, except that the various parts are so combined as to form practically one piece of
mechanism, and is sold at a very low price. The saving in accidents, flat wheels, brakemen's wages
and the increased speed possible with perfect safety, will repay the cost of its application within
a very short time.

The "Automatic" has proved itself to be the most efficient Train and Safety Brake known. Its
application is instantaneous; it can be operated from any car in the train if desired, and should the
train separate, or hose or pipe fail, it applies automatically. A GUARANTEE is given custom-
ers against loss from PATENT SUITS on the apparatus sold them.

The WESTINGHOUSE BRAKE is now fitted to upward of
15,000 ENGINES AND 80,000 CARS,
and is adopted by the principal Railways in all parts of the world.

FULL INFORMATION FURNISHED ON APPLICATION,
LEECHBURG IRON WORKS.

KIRKPATRICK & CO., LIMITED
Manufacture of all Grades of
FINE SHEET IRONS,
(Refined, Cold Rolled, Show Card, Stamping, Tea Tray, Polished, Shovel, Ferrule Iron, &c.)
NATURAL GAS USED AS FUEL.

OFFICE, No. 143 First Ave., Pittsburgh, Pa. **WORKS, Leechburg, Pa.**

CHAMPION
HOG RINGER
RINGS AND HOLDER.
Only double ring ever
invented. The only
ring that will effectu-
ally keep hogs from
rooting. No sharp
points in the nose.

Ringers, 75c. Rings, 50c. 100. Holders, 75c. Huskers, 15c.
CHAMBERS, BEHRE & QUINLAN, Exclusive Manufacturers, Decatur, Ill.

JOHN J. SPOWERS, President. **ALEXANDER BURNS, Manager.**

THE JERSEY CITY GALVANIZING CO.,
MANUFACTURERS OF
GALVANIZED MATERIAL OF EVERY DESCRIPTION.
GALVANIZING IN ALL ITS BRANCHES.

Galvanized Sheet Iron—Best Bloom, Best Refined, Common. Galvanized Round, Square Band and
Hoop Iron, &c., &c.

All Sizes
of Corrugation
from
1/4 to 1/2 inches.

Corrugated Sheet Iron a Specialty, Galvanized, Black and Painted. Iron Corrugated for the Trade.
Estimates furnished on application.

WORKS GREEN AND BAY STREETS, JERSEY CITY, N. J. OFFICE AND WAREHOUSE, 98 JOHN STREET, NEW YORK

JAMES P. WITHEROW,
Successor to WITHEROW & GORDON,
Engineer & Contractor,
PITTSBURGH, PA.
Agent for the

WHITWELL
HOT BLAST STOVES
OVER 600 IN USE.

The following parties either have them in use or
under construction:
Cedar Point Iron Co., N. Y.
Dunbar Furnace Co., Pa.
Crane Iron Co., Pa.
Pennsylvania Steel Co., Pa.
Neshannock Iron Co., Pa.
R. H. Coleman, Lebanon, Pa.
Chester Rolling Mill Co., Pa.
Davenport, Fairbairn & Co., Pa.
Isabella Furnace Co., Pa.
Paxton Furnaces, Pa.
Spearman Iron Co., Pa.
Etna Iron Works, Ohio.
Milton Coal and Iron Co., Ohio.
Winona Furnace Co., Ohio.
Voss & Marshall, Ohio.
H. Campbell & Sons, Ohio.
Hooking Valley Iron Co., Ohio.
Cleveland Rolling Mill Co., Ohio.
Meyer Iron Co., Ill.
North Chicago Steel Co., Ill.
Union Iron and Steel Co., Ill.
Means & Culbertson, Ky.
Ashland Furnace Co., Ky.
Norton Iron Co., Ky.
Southern States C. I. and S. Co., Tenn.
Sewanee Furnace Co., Tenn.
James C. Warner, Rising Fawn, Ga.
Ohio Iron Co., Zanesville, O.
Sloss Furnace Co., Ala.

WHEELING NAILS.
Laughlin Nail Co.,
W. K. ROSS,
SOLE AGENT,
97 Chambers Street, New York.
Manhattan Rolling Mill.

J. LEONARD,
445 to 451 West St., NEW YORK,
177 & 179 Bank St., NEW YORK,
MANUFACTURER OF
HORSE SHOE IRON,
Toe Calk Steel, Rods, Ovals, Half Ovals and Flats.

KEYSTONE ROLLING MILL, Limited,
Manufacturers of

IRON,
Pittsburgh, Pa.

Bonnell, Botsford & Co.,
IRON, NAILS AND SPIKES

YOUNGSTOWN, OHIO.

WILLIAM R. HART & CO.,
AMERICAN AND FOREIGN
PIG IRON, SPIEGELEISEN,
Steel Blooms, Crop Ends, Tin Plates, &c.
No. 224 South Third St. PHILADELPHIA.

HENRY LEVIS & CO.,
Manufacturers' Agents
For Iron and Steel Rails, Car Wheels, Boiler and
Sheet Iron and General Railway
Equipments,
Old Rails, Axles, and Wheels bought and sold.
224 S. 4th St., Philadelphia.

**Heavy Rails, Light Rails,
Railway Fastenings,
STREET
RAILS.**
Cambria Steel Rails.
ADDRESS:
Cambria Iron Co.,
Office, 218 South Fourth St., Philadelphia, Pa.
Works, Johnstown, Pennsylvania.

THE PHOENIX IRON CO.,
410 Walnut Street, PHILADELPHIA.
Manufacturers of Wrought Iron

Beams, Deck Beams, Channels, Angle & Tee Bars,
STRAIGHT AND CURVED TO TEMPLATE,
Largely used in the construction of Iron Vessels, Buildings and Bridges.
WROUGHT IRON ROOF TRUSSES, GIRDERS & JOISTS,
and all kinds of Iron Framing used in the construction of Fire Proof Buildings,
PATENT WROUGHT IRON COLUMNS, WELDLESS EYE BARS,
and built up shapes for Iron Bridges.
REFINED BAR, SHAPING, and every variety of SHAPED IRON made to order.
Plans and Specifications furnished. Address **DAVID REEVES, President.**
NEW YORK AGENTS, **MILLIKEN & SMITH, 95 Liberty Street.**
BOSTON AGENTS, **FRED. A. HOUDLETTE & CO., 19 Battery March St.**

ALAN WOOD & CO.,
MANUFACTURERS OF
Patent Planished, Galvanized, Common, Best Refined, Cleaned and Charcoal Bloom
PLATE & SHEET IRON,
ALSO LIGHT PLATES AND SHEETS OF STEEL,
No. 519 Arch Street, Philadelphia, Pa.
Orders solicited especially for Corrugated, Gasholder, Pan and Elbow, Water Pipe, Smoke Stack,
Tank and Boat Iron; Last, Stamping, Ferrule, Locomotive Headlight and Jacket Iron.

W. H. WALBAUM & CO.,
206 S. Fourth St., Philadelphia. 61 Pine St., New York.
**NEW AND OLD RAILS, BLOOMS, BESSEMER PIG,
Crop Ends, Spiegeleisen, Iron Ores and Railroad Supplies Generally.**
AGENTS IN THE UNITED STATES FOR

THE NORTH LONSDALE IRON & STEEL CO., Limited, Bessemer Pig Iron, brand "Uiverston";
Malleable Pig Iron, brand "U. H. M."
MOSS BAY HEMATITE IRON & STEEL CO., Limited, Spiegeleisen, Crop Ends, &c.
Also for "Lora" Malleable Charcoal Pig Iron and N. B. ALLEN & CO.'S Dinas Fire Bricks.
Also Sole Agents for the WHITE RIVER MINING CO.'S Arkansas Manganese Ore, Guaranteed 50 per
cent, Metallic Manganese.

NAILS
JAS. ROWLAND & CO.,
Kensington Iron, Steel & Nail Works,
290 North Delaware Ave., - PHILADELPHIA,
Manufacturers of the
ANVIL BRAND REFINED MERCHANT BAR IRON.
Also, the James Rowland & Co. Kensington ★ Nails, cut from
their Refined Anvil stock. Also, Plow and Cultivator Steel; Skelp
Iron a specialty; also Rounds, Squares, Flats, Bands and Hoop
Iron.

PENCOYD IRON WORKS.
A. & P. ROBERTS & CO.,
MANUFACTURERS OF
**BEAMS, CHANNELS, DECK BEAMS,
ANGLES, TEES, PLATES, MERCHANT BAR.**

SHAFTING AND ROLLED OR HAMMERED AXLES OF IRON OR STEEL.
Office, No. 36 S. Fourth St., Philadelphia. Agents for the sale of Glamorgan Pig Iron.

J. W. PAXSON & CO.,
DEALERS IN
MOULDING SAND,
1021 North Delaware Avenue, PHILADELPHIA, PA.,

MANUFACTURERS
IX MINERAL, LEAD FACING, CHARCOAL FACING, ANTHRACITE FACING, SOAPSTONE, RIVETS, SHOVELS, STEEL BRUSHES.

THE ALLENTOWN ROLLING MILLS,
Manufacturers of
Rails, Bars, Axles, Shafting, Fish Bars (Plain and Angle), Spikes,
Rivets, Bolts and Nuts, &c. Bridges and Turn Tables.
General Office, 237 South Third St., Philadelphia. Works at Allentown, Pa.

Clayton Brothers,
BRISTOL, CONN.,
Manufacturers of
Cast Shears,
Screw Drivers, Kitchen Knives, Roller
Skates, &c.
The Best and Cheapest in the Market. Send for Prices.

Established 1847.
A. WHITNEY & SONS,
CAR WHEEL WORKS,
PHILADELPHIA.
Special Wheels for Furnace and Mine Cars.

EDWARD J. ETTING,
IRON BROKER AND COMMISSION MERCHANT,
222 S. Third St., Philadelphia, Pa.
**PIC, BAR and RAILROAD IRON
OLD RAILS, SCRAP, &c.**
Agent for the
MOUNT SAVAGE FIRE BRICK.
EXCLUSIVE AGENT FOR
LYNCHBURG IRON CO.,
Lynchburg, Va.,
Foundry and Forge Pig Iron.
STORAGE WHARF AND YARD, Delaware Avenue
above Callowhill St., connected by track with rail
road. Cash advances made on iron.

JAB. G. LINDSAY. THOS. S. PARVIN.
LINDSAY, PARVIN & CO.,
Successors to LLOYD & LINDSAY
428 Walnut Street, Philadelphia.
Iron Ship and Bridge Builders' Materials, Steel
and Iron Shapes and Bars, Sheet Iron, Sheet Steel,
Pig Iron, Muck Bars, Plate Girders for Bridges and
Buildings. Contracts placed for Iron Structures.

Ethelbert Watts. Jos. C. Poulterer.
ETHELBERT, WATTS & CO.,
Iron Brokers and Commission Merchants,
No. 290 So. Third Street, Philadelphia.
SALES AGENTS FOR
Pennsylvania and Virginia Pig Iron, "orn-
wall," "Chester," and Other Iron Ores.
Dealers in Old Rails and Iron and Steel Scrap of all
kinds. Correspondence solicited.

L. & R. WISTER & CO.,
IRON COMMISSION MERCHANTS,
230 So. 4th St., Philadelphia.
AGENTS
Kemble and Norway Foundry and Forge Pig Iron.
Wyobrooke C. B. Charcoal Pig Iron. Buchanan
Red Short Pig Iron.
DEALERS IN ALL KINDS OF SCRAP IRON.

MORRIS, WHEELER & CO.,
IRON, STEEL & NAILS.
WAREHOUSE AND OFFICES, 16th & Market Sts., PHILA., PA.
SALES OFFICES, 400 Chestnut St., PHILA., PA.
New York Address, 14 CLIFF ST.

REUBEN HAINES,
CHEMIST,
738 Sansom St., Philadelphia.
Analysis of Ores of Iron and other Metals,
Pig Iron and Steel. Assay of Gold and
Silver Ores. Water Analysis for
Manufacturing and Household Use.

**TAYLOR-LANGDON GAS-ROASTED
BESSEMER ORE,**
Specially adapted to Hot Foundry or Highest
Grades of Mill Iron.
J. WESLEY PULLMAN,
240 So. 3d St., Philadelphia.

NORTH BROTHERS,
Iron Founders,
LIGHT CASTINGS A SPECIALTY.
N. W. Cor. 23d and Race Streets,
PHILADELPHIA.
Correspondence solicited.

JUSTICE COX, JR. CHARLES E. BARNES
JUSTICE COX, JR. & CO.,
CHICKADEE, CONEWAPO, MONTGOMERY AND
SHENANDOAH
Foundry & Forge Pig Iron.
CARBON ROLLING MILL CO., Limited,
Best Quality Muck Bar.
CATASAUQUA MFG. CO.'S
Bar, Angle, Skelp and Sheet Iron.
Shenandoah (Va.) Best Charcoal Blooms.
No. 294 So. Fourth St., PHILADELPHIA.

JEROME KEELEY & CO.,
908 Walnut Place, Philadelphia.
SELLING AGENTS FOR
CHARCOAL and ANTHRACITE BLOOMS, PIG IRON,
BAR IRON, SHEET IRON, STEEL and IRON RAILS,
IRON GLAD STEEL RAILS and BARS, MAGNETIC
and HEMATITE IRON ORES, FIRE BRICK, COAL
and COKE. MUCK BARS. Handle Old Iron and Steel
Rails, Scrap Iron &c. Examine and negotiate sales
of Iron and Coal properties.

E. H. Wilson. A. Kaiser. J. B. M. Hiron.
E. H. WILSON & CO.,
330 South Third Street, Philadelphia.
BROKERS AND DEALERS IN
IRON AND STEEL.
Correspondence solicited.

J. W. HOFFMAN & CO.,
IRON COMMISSION MERCHANTS,
298 South Fourth St., Philadelphia.
SELLING AGENTS.
PINE IRON WORKS, Pine Brand Plates; GLASGOW
IRON CO., Plates and Muck Bars; SPRANG STEEL &
IRON CO. (Limited), Siemens-Martin (Open-Hearth)
Steel, Universal and Sheared Plates, Angles and
Shapes.

JNO. L. HOGAN,
IRON COMMISSION MERCHANT,
411 & 413 Walnut St., Philadelphia.
Pig Iron & Ores, Steel & Iron Blooms.
Agent for Briar Hill Iron and Coal Co.,
Youngstown Steel Co. Open Hearth Metal,
Charcoal Iron, Connelville Coke,
Old Rails, Scrap, &c.

ANDOVER PIG IRON,
FOR BEST MILL PRODUCTS.
Andover Chill Iron for Carchais, &c.
Each pig marked exact chill depth 3/4 inch to 1/2
inch, A. Whitney & Son's standard test.
F. A. COMLY, Treas. J. WESLEY PULLMAN, Agent.
210 So. 3d St., Philadelphia.

J. J. MOHR,
430 Walnut St., PHILADELPHIA, PA.
Sole Agent for
Sheridan, Leesport, Temple, Lynch-
burg, M. McCree and Mt. Laurel

**FOUNDRY AND FORGE PIG IRON,
CHARCOAL PIG IRON,**
Also
**WOODBIDGE CLAY MIXING CO.'S FIRE BRICK
PATENTS.**

GEO. H. BENJAMIN,
Engineer, Expert in Patent Causes,
AND SOLICITOR OF
American and Foreign Patents,
No. 234 BRO. DWAY, NEW YORK.
OFFICES, 25, 26, 30.

TESTED CHAINS.
BRADLEE & CO., EMPIRE CHAIN WORKS,
816 Richmond St., - - - PHILADELPHIA.
Chains for Foundry Cranes and Slings.
"D. B. C." Special Crane Chain.
Steel and Iron Dredging, Slope and Mining Chains.
Ship's Cables and Marine Railway Chains.

CUMBERLAND NAIL AND IRON CO.,
MANUFACTURERS OF
"Cumberland" Nails and Wrought Iron Pipe,
43 North Water Street and 44 North Delaware Avenue, PHILADELPHIA.
J. TATNALL LEA & CO.,
Successors to CABERN & CO.,
IRON COMMISSION MERCHANTS,
No. 400 Chestnut Street, Philadelphia.
BESSEMER, MILL AND FOUNDRY PIG IRON, SKELP IRON, MUCK AND SCRAP BARS NATIVE
AND FOREIGN ORES. AGENTS FOR CONNELLSVILLE COKE.

LOCOMOTIVE AND CAR-WHEEL TIRES
Manufactured from the celebrated OTIS STEEL BRAND
STANDARD
Quality and efficiency fully guaranteed. Prices as low
as any of the same quality. We manufacture Heavy and
Light Forgings, Driving and Car Axles, Crank Pins, Piston
Rods, &c.
THE STANDARD STEEL WORKS,
Works at LEWISTOWN, PA.
Office - - 220 S. 4th St., Philadelphia, Pa.

BOOTH, GARRETT & BLAIR,
ANALYTICAL AND CONSULTING CHEMISTS,
919 and 921 Chant St. 10th St. above Chestnut St., Philadelphia, Pa.
Established in 1836.
Analyses of Ores, Waters, Metals and Alloys of all kinds. A special department for the
ANALYSIS OF IRON AND STEEL,
fitted with all the apparatus and appliances for the rapid and accurate analysis of Iron, Steel, Iron
Ores, Slags, Limestones, Coals, Clays, Fire Sands, &c. Agents for sampling ores in New York and
Baltimore. Price lists on application.

**Duties on Agricultural Machinery in
Various Countries.**

In a compilation of consular reports relating to agricultural machinery in the several countries of the world, recently issued from the Department of State, much information is given showing the character of the agricultural implements used in the countries named, and how to introduce American implements into foreign markets. The reports all agree that American tools and machinery have a high reputation abroad, and their introduction into foreign markets would, it is claimed, be greatly facilitated by manufacturers having a direct representative centrally located. The tariffs on machinery in the different countries are given as follows:

In Russia after July 1, 1884, all agricultural machinery was subjected to a duty of 50 copecks, gold, about 37 to 38 cents, per pood (£36 English), ostensibly for the purpose of stimulating Russian agricultural machine works, but the farmers regard the measure as an indirect tax on the productions of the soil.

In Denmark machinery and engines are subjected to a customs duty of 2 kroners (say 52 cents) per cwt. The freight will depend in great measure upon the size and weight of the article, but the direct steam line from New York appears to offer every facility to shippers, and the cost of carriage, insurance, customs, dues, &c., on machinery from the United States to that country may be placed at 10 to 20 per cent. of the value, according to the relative proportions between value, weight and volume of the article. The manufacturers of the United States will find themselves placed on the same footing and enjoying the same advantages as are enjoyed by those of other nations.

In Germany, conformable to the tariff of 1879, machinery pays duty according to the chief material of which composed, viz.: If of wood, the duty is 71 cents per 220 pounds; same if of cast iron; if of wrought iron, the duty is \$1.19 per 220 pounds; if of other (not precious) metals, the duty is \$1.90 per 220 pounds. Hay and manure forks pay a duty of \$2.30 per 220 pounds.

In Belgium the entry duty for all machines and implements of agriculture is 10 per cent. ad valorem.

In the Netherlands no import duties are imposed on agricultural machinery, implements or tools.

In Switzerland the import duty on iron and steel goods is 5 per cent. ad valorem, or from 12 to 60 cents per cwt., according to the composite nature of the metal and the manner it has been wrought or elaborated. On cutlery it is 16 francs and on firearms 30 francs per cwt.

In Spain the following tariff is now in force on machinery, iron implements and tools for agricultural purposes, per 100 kg., dead weight:

Agricultural machinery and plows..... \$0.19
Iron implements and tools..... 3.97
Wood implements and tools (say, handles of
shovels, forks, &c.)..... 3.75
Steam engines..... .48

The above are the custom-house duties for importations from countries included in the commercial treaties with Spain. Those coming from countries not included in commercial treaties with Spain must pay as follows, per 1000 kg., dead weight:

Agricultural machines and plows..... \$0.30
Agricultural implements and tools..... 4.80
Agricultural wood implements and tools
(say, handles of shovels, forks, &c.)..... 4.00
Engines..... .50

Besides custom-house duties above mentioned, goods of any kind from European nations, whether included in commercial treaties or not, must pay as follows: 20 cents per each 1000 kg., dead weight, as harbor fees, and 11½ cents per each 1000 kg., dead weight, as harbor-work fees. Importations from any part of the United States, instead of the above, must pay as follows: 50 cents per each 1000 kg., draft weight, as harbor fees, and 13¼ cents per each 1000 kg., draft weight, as harbor-work fees.

In Italy the duties on the import of machinery are \$1.60 per quintal (220.46 pounds). Our manufacturers enjoy equal advantages with those of other countries. Agrarian machines fall into class 1980 of the Italian customs tariff, "machines not specially named and detached pieces of machines, except those for garnishing carding machines," and are taxed 8 lire, or \$1.60, in the general tariff. For the following countries, however, there is a tariff of favor under which the tax for those machines is 6 lire, or \$1.20, the metric quintal. These countries are France, England, Belgium, Holland, Sweden and Norway, Turkey, United States of America and Russia.

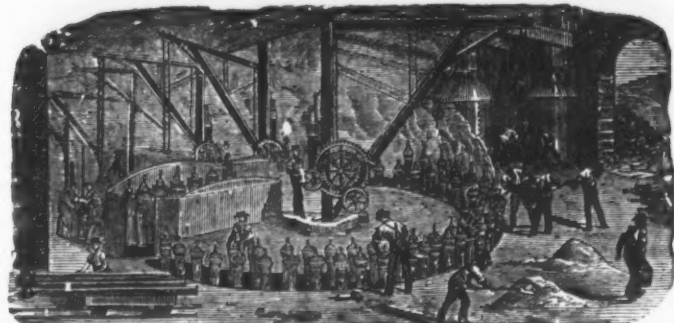
In Greece agricultural implements and machinery are duty free. In France manufactures coming direct from the country where manufactured pay the following duties: Iron tools, \$2 per 200 pounds; iron and steel, \$3 per 200 pounds; copper and steel, \$4 per 200 pounds; agricultural implements, \$1.20 per 200 pounds. An extra duty of 70 cents per 200 pounds is charged on the above-named goods if coming indirectly into Bordeaux. The manufacturers of other countries do not enjoy any advantages which are not shared by those of the United States.

In Canada the duties on all agricultural implements imported is 35 per cent. The valuation is upon the wholesale price, and it is quite important that the circulars and catalogues, if they give any prices, should not mislead the customs officers by printing prices far above the value of the implement. Under the present customs regulations every shipment should be accompanied by certificate of the manufacturer or dealer that the invoice is true and contains a true and full statement of the value of the goods. The following are the Mexican import duties: Fanning mills, horse-powers, mowers and reapers, plows and cultivators and all others not elsewhere specified—50 cents per 100 kg. (220 pounds), gross, except plows and their shares, which are free. Carriages, carts and parts of—carriages, &c., each, from \$85 to \$396 and 50 cents per 100 kg., gross, + 4 per cent. of total + 5 per cent. of total. Carts, each, \$33 to \$66 and 50 cents per 100 kg., gross, + 4 per cent. of total + 5 per cent. of total. Bar iron, pounds, sheet, band and hoop iron, do.—if

A. H. McNEAL,

BURLINGTON, N. J.

FLANGE PIPES.



General Foundry Work.

CAST IRON PIPES,

FOR WATER AND GAS.

ESTABLISHED IN 1848.

SINGER, NIMICK & CO., Limited,

PITTSBURGH, PA.,

MANUFACTURERS OF ALL KINDS OF

HAMMERED AND ROLLED

STEEL,

Warranted Equal to any Produced.

BEST REFINED TOOL CAST STEEL

For Edge and Turning Tools, Taps, Dies, Drills, Punches, Shear-Knives, Cold-Chisels and Machinists' Tools generally.

SAW PLATES

For Circular, Mulay, Mill, Gang, Drag, Pit and Cross-Cut Saws.

Sheet Steel

or Springs, Billet Web and Hand Saws, Shovels, Cotton Gin Saws, Stamping Cold, &c., &c.

SIEMENS-MARTIN (Open-Hearth) PLATE STEEL

For Boilers, Fire-Boxes, Smoke-Stacks, Tanks, &c.

All our Plate and Sheet Steel being rolled by a Patented Improvement, is unequalled for surface finish and exactness of gauge.

ROUND MACHINERY CAST STEEL

For Shafting, Spindles, Rollers, &c., &c.

Pie, Fork, Hoe, Rake, E. B. Frog, Toe-Calk, Sleigh-Shoe and Tire Steel, &c., Cast and German Spring and Plow Steel.

Finished Rolling Plow Counters, with Patent Screw Hubs. Agricultural Steel cut to any pattern desired. (attached). Steel Forgings made to order.

Represented at 243 Pearl & 18 Cliff Sts, New York, by

HOGAN & SON, General Agents for Eastern and New England States.

HOGAN & MCGARGO, 417 Commerce St., Philadelphia, and FULLER, DANA & FITZ, 110 North St., Boston.

THE MIDVALE STEEL COMPANY,

CRUCIBLE AND OPEN-HEARTH STEEL.

TIRES and AXLES

OF EVERY DESCRIPTION.

Agents for the
Midvale Steel Company
in the following places:
Boston, New York,
Philadelphia, New
Jersey, and
Pittsburgh, Pa.



Tool, Machinery and Spring Steel Castings and Forgings.

WORKS AND MAIN OFFICE,
Nictown, Philadelphia, Pa.BRANCH OFFICE,
333 Walnut St., Philadelphia, Pa.

"THE FRANKFORD STEEL WORKS,

STEEL FORGINGS,

NONPAREIL TOOL STEEL,

MACHINERY STEEL.

FRANKFORD, PHILADELPHIA, PA."

Light Steel Rails,

40 lbs., 35 lbs., 30 lbs., 25 lbs., 20 lbs. and 16 lbs. per yard.

APPROVED PATTERNS,

For Mine, Lumber and Narrow-Gauge Railroads.

ALSO SPLICE PLATES, SPIKES, SWITCHES, FROGS, &c., &c.

PENNSYLVANIA STEEL CO.

208 So. 4th Street, Philadelphia.
or Steelton, Dauphin Co., Pa.,
or 160 Broadway, New York.

JOHN SOMMER'S SON,

5, 10 & 12 Pearl Street,
NEWARK, N. J.,

Manufacturer of John Sommer's

WOODEN FAUCETS,

Mallets and Variety Wood Turning.

All first quality faucets must be labeled. No goods genuine unless stamped "John Sommer's."



JOHN SOMMER'S BEST BLOCK TIN

Cork Lined, first quality, warranted. Best Block Tin Key, Lignumvite Key, Rosewood, Red Cedar, Cherry and Butternut Faucets.

John Sommer's Best Block Tin Key and First Quality Cork-lined Faucets are the best. Send for catalogue.

THOMAS C. BURROWS,

Agent for Jersey City Steel Company,
Manufacturers of **STEEL** Of All Descriptions.

WAREHOUSE, 99 and 101 JOHN ST., NEW YORK.

CALUMET IRON & STEEL CO.,

MANUFACTURERS OF

OPEN HEARTH STEEL, PIG METAL,

MERCHANT BAR, IRON AND NAILS,

SIEMENS OPEN HEARTH STEEL CASTINGS FOR RAILROAD, MACHINERY AND AGRICULTURAL PURPOSES.

Offices, First National Bank Building, Chicago, Ill.

C. R. CUMMINGS, President. Works at Cummings, D. C. BRADLEY, Vice-President and Gen'l Man. J. M. BROWN, Sec'y & Treas. Cook County, Ill.

STANDARD STEEL CASTING CO.,

THURLOW, PA.,

Open Hearth and Crucible

STEEL CASTINGS.

QUALITY EQUAL TO STEEL FORGINGS

Can be Bent, Welded or Forged.

STEEL INGOTS, Best Stock, Furnished to Order.

Ship Patterns direct to Thurlow, Pa., via P. W. & B. R. R., or via P. & R. R. R.

We are prepared to make all kinds of Heavy or Medium Weight

STEEL CASTINGS

FROM

OPEN HEARTH METAL.

We wish to give special attention to making Cast Steel Rolls of all sizes, Mill Gearing wherever Cast Steel is suitable. Also Cranks, Cross Heads, Shafts, &c., for Steam and Blowing Engine construction. Being desirous of securing a share of public patronage, we will endeavor to make our product equal in quality to any in the market.

MACKINTOSH, HEMPHILL & CO., Limited,

PITTSBURGH, PA.

HICKS & DICKEY,

STEEL AND IRON FORGINGS,

413 COMMERCE STREET, PHILADELPHIA.

SOLE AGENTS FOR

CROWN & CUMBERLAND STEEL CO. CROWN CAST TOOL STEEL.

For Taps, Dies, Chisels, Drills, Shear Knives &c. Warranted equal in quality and uniformity to any English Steel. Sole agents for the

HARTMAN STEEL CO.

Machinery, Spring, Tire, Toe Calk, Sleigh and Axle Steel. Boiler Plates, Iron or Steel. Tank, Stack and Sheet Iron. Bar Iron. Norway Iron, Bars and Shapes.

Sole Agents for W. S. SIZER'S STEAM FORCE.



We can furnish Forgings of any size, either Iron or Steel, plain, forged or rough, turned any diameter up to 30 inch, 35 feet long.

GROVE, GRIER & CO., LIMITED,

PHILADELPHIA, AND DANVILLE, PA.

STEEL WASHERS

AT SAME PRICES AS IRON WASHERS.

GUARANTEED FAR MORE RIGID THAN ANY IRON WASHERS, AND EVERY WASHER PERFECTLY FLAT, WITHOUT DISH.

PATENTED NOV. 2d, 1880.

STEEL FORGED, CASE HARDENED AND HIGHLY POLISHED.

PATENTED OCT. 16th, 1883.

THE DIAMOND WRENCH

Is the BEST WRENCH ever offered for MECHANICS, FARMERS and GENERAL USE.

Reasons Why.—It is forged from solid Steel, Case Hardened, finely fitted and highly polished. It adjusts more rapidly and accurately. It gives the grip of a vice. Therefore it never slips, to the injury of the hands of the Operator, Nut, Wrench or surrounding machinery. The jaws are in perfect parallel lines. It can be applied or fastened to the corners as well as the face of the nut. This allows giving the eighth turn in corners or difficult places. The same as ordinary wrenches act on octagonal nuts. In removing nuts from carriages, the wrench is set tightly upon the nut, and the hands are not brought in contact with the black oil. It is a complete hand vice for holding all articles within its capacity. In using the Diamond End, it holds the nut without retightening the thumb-screw. For sale by all Hardware Dealers throughout the United States, manufactured by

DIAMOND WRENCH MFG. CO., Portland, Me.

THE CELEBRATED CROCKER.

Endorsed by the leading Skaters and Rink men of the country.

A trial will convince any one of its superiority.

Manufactured by Frank L. Crocker, Minneapolis, MINN., - U. S. A.

Send for Catalogue, and mention this paper.

THE MONARCH OF ALL SKATES.

Perfect Action. Handsome Finish. The lightest running Skate in the Market.

WROUGHT IRON

Boiler Tubes,

Steam, Gas and Water Pipe.
Oil Well Tubing, Casing and
LINE PIPE.

Cotton Presses, Forgings,
Rolling Mill and General
Machinery.

READING IRON WORKS,

261 S. Fourth St., Philadelphia.

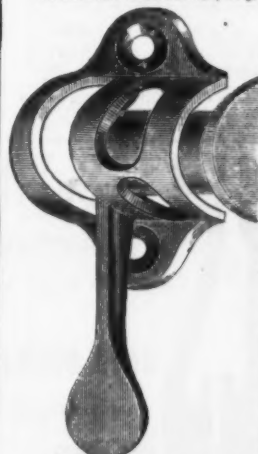


FRANKLIN S. MILES,
Manufacturer of
Brass, Iron, Steel and German Silver
SCREWS.

205 Quarry St., Philadelphia.

The Common Sense Sash Holder and Lock Combined.

PATENTED MARCH 6th, 1885.



Is the best cheap and most complete Sash Holder and Lock in the market, and we think has the advantage of all others. It holds the window at any point, and locks the same when down, and entirely prevents wind from rattling. I am the sole owner of this patent, and so a manufacturer of these fasteners, and all persons are hereby notified of this fact. Any parties infringing will be dealt with according to law. Parties who have been buying and selling the "Practical Fastener," so-called will do well to heed the warning. Orders from the trade respectfully solicited.

Circular with price list mailed on application.

H. A. WILLES,

MANUFACTURER AND DEALER IN HARDWARE

SPECIALTIES AND OIL AND GAS STOVES.

727 Market Street, PHILADELPHIA, PA.

THE LAWSON NON-EXPLOSIVE BOILER.



This is the only steam boiler ever devised in strict compliance with the demands of natural laws. It gives complete immunity against explosions, delivers dry steam, prevents all incrustation and deposit on the bottom plates, affords safety with high pressure, and secures great economy. The invention is applicable to every style of boiler, and can be readily applied, internally or externally, to new or old boilers. Licenses granted on liberal terms to manufacturers. Send for description.

LAWSON NON-EXPLOSIVE BOILER CO.,
155 and 157 Broadway, New York.

CARRIAGE HARDWARE.

LARGEST LINE OF

WROUGHT CARRIAGE FORGINGS

MADE BY ANY HOUSE.

Send for Catalogue and Discount Sheet.

The E. D. CLAPP MFG. CO.,

AUBURN, N. Y.

GEO. M. EDDY & CO.,
Manufacturers of
Measuring Tapes
Of Cotton, Linen & Steel,
FOR ALL PURPOSES.
351 to 353 Nassau Ave., Brooklyn, N. Y.

SILVER & DEMING MFG. CO.,
SALEM, OHIO, U. S. A.



MANUFACTURERS OF
Clster, Pitcher, Well
and Force Pumps,
Wind Mill Pumps,
HAND AND POWER
ROTARY PUMPS,
Hydraulic Rams,
BOILER FEED PUMPS,
Garden Engines, &c.
Also, Carriage Makers' Tools,
Blacksmiths' Drills, Butchers'
Tools, and Feed Cutters.

Write for Catalogue and Prices.
ENGLISH BROS., Kansas City, Mo.
GENERAL WESTERN AGENTS.
European Agency with SELIG, SOVENHALL & CO.,
London, E. C., England.

GIES & CO.
LITHOGRAPHERS
AND
PRINTERS
POSTERS, SHOW CARDS, CIRCULARS, BUFFALO, N. Y.
TYPE, PAINTS, & CATALOGUES
SPECIALTY.
BLANK BOOKS MADE TO ORDER.
WOOD ENGRAVING AND ELECTROTYPING

JOHN MAXWELL,
Manufacturer of
Patented
BRASS, BRIGHT
TINNED WIRE
& JAPANESE
Bird Cages.
The cheapest and most
durable in market.
Catalogues and Price
Lists furnished to the
trade.
247 & 249 Pearl St.,
New York.



DUNBAR BROS.,
Manufacturers of
Clock Springs and Small Springs
of every description, from best Cast Steel.
BRISTOL, CONN.

**DETROIT BLOCK
WORKS,**
Detroit, Mich.
MANUFACTURERS OF
EVERY VARIETY OF
Tackle Blocks
AGENTS:
JOHN H. GRAHAM & CO., New
York.
O. S. CHAMBERLAIN, Chicago.
ST. LOUIS RY SUPPLIES MFG
CO., St. Louis.

OVERHEAD RAILWAY,
With Switches and Turntables,
THE
HARRINGTON HOISTS,
Wythe Elevators,
WITH AUTOMATIC STOP.
J. Q. MAYNARD,
12 Cortlandt Street,
NEW YORK.

NEW MAKE OF MINE LAMP.
THREE DIFFERENT
SIZES
SEND
15 CENTS
FOR SAMPLE
TO
LEONARD BROS., Scranton, Pa.

**PATENTS
AND PATENT SUITS.**
Please send for Circular to
THOMAS D. STETSON,
28 Murray St., New York.
Samuel Martin,
MANUFACTURER OF
Theatrical Hardware,
127 Eighth Avenue, NEW YORK.

W. & B. DOUGLAS,
MIDDLETOWN, CONN.,
The Oldest and Most Extensive Manufacturers of

PUMPS, HYDRAULIC RAMS, GARDEN ENGINES,
Yard Hydrants, Street Washers, Galvanized Pump Chain, Wind Mill
Pumps and other Hydraulic Machines in the World.



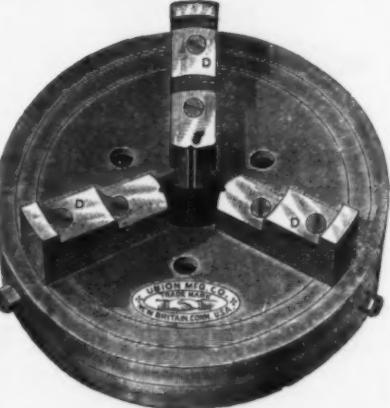
Wrought Steel Sinks.



One of the strong points of these sinks is the new coupling with which they are now supplied and which is pronounced by all plumbers the best on the market. It is used with both lead and wrought-iron pipe; is a neat, reliable coupling, and is easily detached for the purpose of pumping out the pipe. The strainer and all parts of the coupling are fitted, and are furnished with all sinks without extra charge.
The fact of the great strength and durability of this sink, as it is practically free from danger of breakage in transportation, handling or use, is a strong point in its favor, and that its merits are recognized by most competent judges is evident from the fact that leading houses which have been interested in the common article have taken up the Wrought Steel Sink. Twenty-five per cent. is saved in freight by purchasing Steel Sinks. Orders come from all parts of the United States, Canada, Europe and Australia.

BRANCH WAREHOUSES:
85 and 87 JOHN STREET, NEW YORK, and 197 LAKE STREET, CHICAGO, ILL.

UNION MANUFACTURING CO.
SOLE MANUFACTURERS OF
Skinner's Patent Combination Chuck.
UNIVERSAL, INDEPENDENT AND ECCENTRIC.



By sliding a stud on the back of chuck it is instantly changed from Universal to Independent, and vice versa. Each Chuck is guaranteed perfect. All parts are made interchangeable. Only the very best materials used in their construction. Reverse or special jaws furnished when desired.
We also manufacture
Plain and Ornamental Butts,
Single and Double Acting Spring Hinges,
Union Coil Door Springs,
Galvanized Pump Chain,
Patent Rubber Buckets,
Wooden Well Curbs, Wood Tubing,
Iron and Brass Pumps,
Patent Copper Pumps,
Hydraulic Rams, Power Pumps,
&c., &c., &c.
Write us for prices.

UNION MANUFACTURING CO.,
Warehouse, 96 Chambers St., New York. **NEW BRITAIN, CONN.**
GEORGE BROOKE, President. GEO. W. HARRISON, Treasurer

THE E. & G. BROOKE IRON CO.,
BIRDSBORO, BERKS CO., PA.,
MANUFACTURERS OF

ANCHOR NAILS AND SPIKES. BRAND
Capacity, 1000 Keys per Day.
Made from their own Pig Iron, insuring Regularity and Superiority in Quality.
ALSO

FOUNDRY AND FORGE PIG IRON,
AND COLD BLAST CHARCOAL CAR WHEEL IRON.

**OLD DOMINION
CUT NAILS, BAR IRON.**
Address **R. E. BLANKENSHIP,**
RICHMOND, VA.

IRON AND STEEL DROP FORGINGS
All shapes, small and large, including
GUN, PISTOL, WRENCH BARS, &c. ALSO, DIE SINKING. MANUFACTURERS ALSO
OF BRICKLAYERS', MOULDERS' AND PLASTERERS' TOOLS,
SADDLERS' ROUND AND HEAD KNIVES.

WILLIAM ROSE & BROS.,
36th & Filbert Sts., WEST PHILADELPHIA.

NATIONAL HARDWARE & MALLEABLE IRON WORKS,
Lehigh Avenue, American and Third Streets, Philadelphia.

THOMAS DEVLIN & CO.,
MALLEABLE, FINE GRAY IRON AND STEEL CASTINGS made from patterns to
order. Special attention given to Tinning, Bronzing, Coppering, Japanning and Fitting. A large line
of Carriage and Wagon Castings constantly on hand for the trade.

RIVERSIDE IRON WORKS,
MANUFACTURERS OF RIVERSIDE
STEEL NAILS
Pig Iron, Bar Iron, Bar Steel, Steel Blooms, Steel Billets,
Small T Rails, Flat Rails of Iron or Steel, Fish Bars of Iron or Steel,
WHEELING, W. VA.

for mines, &c., 50 cents per 100 kg., gross. Other sorts, 6 cents to 20 cents per kg. (2½ pounds), 50 cents per 100 kg., gross, and the 4 per cent. on total and 5 per cent. on that total. Steam engines, stationary, number; boilers, separate; iron, machinery, not elsewhere specified—50 cents per 100 kg., gross. Nails and spikes, pounds—12 cents per kg., 50 cents per 100 kg., gross, and 4 per cent. and 5 per cent. on those totals. Ingots, bars, sheets and wires, pounds—free or free and 50 cents for most uses; others pay high duties. Cutlery—high duties, cannot classify. Edge tools and files and saws—if for agricultural, mining, industrial, scientific or artistic purposes—50 cents per 100 kg., gross. Scales and balances—29 cents per kg., 50 cents per 100 kg., gross, and 4 per cent. and 5 per cent.

In British Honduras all kinds of agricultural and manufacturing machinery is duty free, the colony having a tariff for revenue only, and there are no discriminating duties on account of the place of manufacture. All kinds of manufactured goods, with few exceptions, pay a duty of 10 per cent. ad valorem.

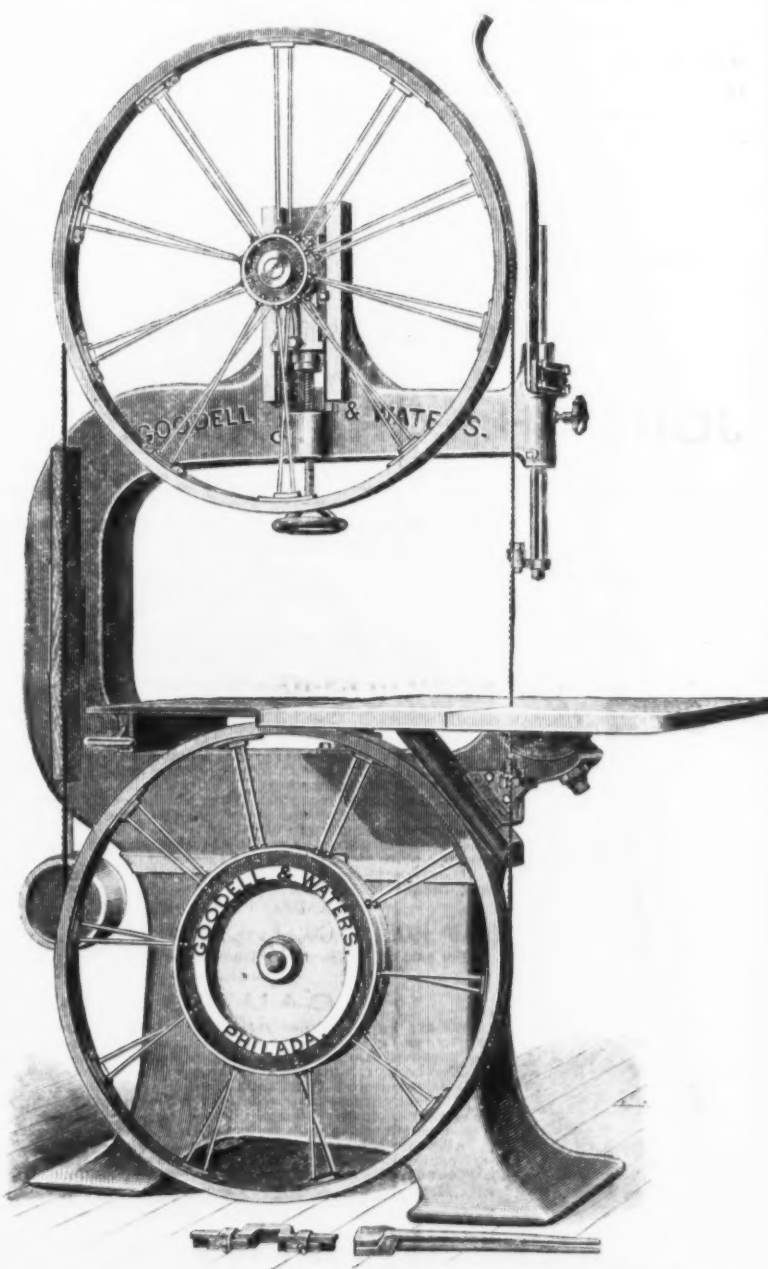
In British Guiana machinery of all kinds is admitted free of duty. Other implements, such as carpenters' tools, blacksmiths' tools, shovels, hoes, &c., are admitted at 7 per cent. ad valorem duty.

In Uruguay the tariff is as follows: Hay forks, picks, scythes, mills, machinery, hoes, reapers, plows, harrows, corn shellers, 5 per cent. duty and 5 per mill property tax; shovels and spades, 25 per cent.; scales, 25

a molten condition, and after ebullition has ceased, some sulphur is added. The quantity of sulphur to be used depends upon the amount of carbon desired in the product. The sulphur is mixed with the iron by puddling. The inventor states that he accomplishes a threefold purpose by the simple addition of sulphur to the iron, inasmuch as he removes a portion of the carbon, together with the phosphorus and the deleterious oxide. The claim of the patent covers the addition of sulphur to and its mixture with the molten iron. We presume that the learned inventor of this process has previously invented a chemistry of his own. In justice to a benighted profession Mr. Grottenhaler should give it the benefit of the principles by which he has reached the revolutionary process outlined above.

New Band-Saw Machine.

It would seem, from the number of band-saw machines which have already been produced, that it would be practically impossible to discover any new ideas to be incorporated in his useful tool. That it is not impossible, however, to add novel features, and such, too, as are desirable, is evidenced by the new articles of this kind that are brought out from time to time. The illustration below shows a 42-inch machine that has just been completed by Messrs Goodell & Waters, of Philadelphia. This machine has been made from entirely new patterns, and par-



Band-Saw Machine, Built by Goodell & Waters, Philadelphia.

per cent. All nations are on equal footing. The old "most-favored-nation" clause is obsolete.

In Peru American manufactures are subject to the same duty as those imported from other countries. These duties at present are by no means excessive, a small ad valorem charge being imposed, and many classes of agricultural machinery are almost free from this burden.

In Victoria, Australia, the Victorian tariff is a complex one, but the manufactures of a country are on precisely the same footing. As already stated, the duty on agricultural implements and machinery varies from 20 to 25 per cent. ad valorem.

In New Zealand there is no duty or tariff on agricultural machinery and implements imported. Ironmongery or hardware is taxed at the rate of 15 per cent. ad valorem, but this does not include axes, hatchets, spades, shovels, iron chains, artificer's tools, &c. Cutlery, however, pays 15 per cent. ad valorem, but all kinds of farming implements are admitted free; so are all kinds of machinery, whether for agricultural purposes or otherwise. Carts, wagons and drays have to pay a duty of 15 per cent. ad valorem. The tariff of New Zealand applies equally to Great Britain and her colonies as to the United States and other countries.

In Tasmania the duty on machinery is 5 per cent. ad valorem, unless worked by steam or horse power, when it is free. No exceptional advantages are given to British manufactures.

ticular attention has been directed to the working parts, which have been made both heavy and durable. The frame is cast in one piece and is firmly bolted to the base. The wheels are 42 inches in diameter, made on the improved bicycle plan. The makers have given a very careful trial to this feature upon their 36-inch machine, and based on their successes in that case are using it in the present article. The rim of the wheel is made of thin strips of wood glued together and turned up on the inside before the spider is put in. It will be seen that there are no joints across the periphery of the wheel. In the case of the wheel springing out of line it can be adjusted by the nuts connecting the spokes at the hub. By this arrangement the wheels can be trued up in case they become irregular in outline without taking them off of the machine. The lower wheel has a heavy center, whereby a steady motion is maintained at all times, and which prevents the machine from starting off on a jerk, which some of our readers know is the cause of breaking many saws. This is a very common fault with many of the machines that are in use. The machine here illustrated is provided with patent compensating wood and rubber cushions, which, working in combination, provide for the rapid expansion and contraction of the saw blade. By this means the blade is kept at a uniform tension, thus reducing the liability of breakages. This the makers consider a very important and valuable improvement in band-sawing machines. The tension of the blade is adjusted by the hand-wheel on the upper frame. The table of the machine is of iron, and is so arranged as to be adjustable by bevel-work. The presser foot is simple and convenient, and will raise 18 inches above the table. The machine is adapted for saws to ¼ inches in width and 21 feet 4 inches in length.

A metallurgical curiosity in the following process of decarburizing iron for the production of steel, steely iron and soft iron has been patented by J. Grottenhaler, of Allegheny, Pa. The iron is melted in an ordinary puddling furnace, and while it is in

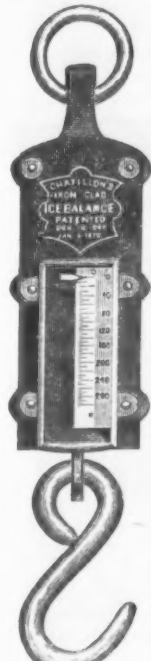
IRON-CLAD ICE BALANCE.

JOHN CHATILLON & SONS, NEW YORK,

91 & 93 Cliff Street, MANUFACTURERS OF

Spring Balances, Patent Balances, Union and Counter Scales, Spiral Springs.

Send for Illustrated Price List.



THE Greenfield Vertical Engine

is unequalled by any other in workmanship and quality of material.

2½ to 30 horse-power.

Prices lower than any other first-class engine.

COOKE & CO.,

DEALERS IN MACHINERY AND SUPPLIES,

22 Cortlandt St., NEW YORK.

In writing, please mention this paper.



THE "FLORENCE" LAMP STOVE.

The People Want It. Why Don't You Sell It?

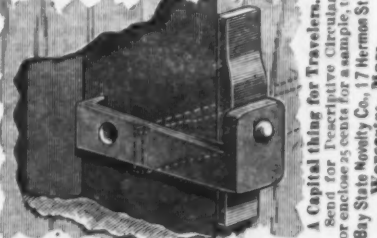


MANUFACTURED BY FLORENCE MACHINE CO., Florence, Mass.

Send for prices.

LITTLE GIANT DOOR FASTENER.

The best article in use for a pocket door fastener. It is a simple contrivance, instantly adjusted or removed from a door.



A Capital thing for Travelers. Send for sample to Bay State Novelty Co., 17 Hermon St., Worcester, Mass.

P.W. Gallaudet & Co.

Cor. Broadway and Wall St., New York. Bankers and dealers in COMMERCIAL PAPER. Stocks and Bonds dealt in for cash or on margin at New York Stock Exchange.

GEORGE W. BRUCE,

1 Platt St., New York, Proprietor of the ATLANTIC SKEW WORKS. Agent for the



Florence Tack Co. and O. A. Maynard.

MAYNARD'S C. & Planters' Hilling, Bag and Handing Planters, Cotton and Field Hoes.

ELWELL'S Weeding, Planting and Grab, and a variety of other kinds for Home and Export Trade.

BUFFALO SCALE CO.,

BUFFALO, N. Y., Manufacturers of

M. H. Track Scales, Hay Scales, Coal Scales, Grain Scales, Platform Scales, Counter Scales, &c.

Send for price list, stating what you want.

ESTABLISHED 1843.

MORE THAN 200 DIFFERENT PATTERNS.

None Genuine without our Trade-Mark,

EAGLE and "FISHER" Stamp.



WARRANTED BETTER THAN THE BEST ENGLISH ANVIL!

Face in one piece of BEST TOOL CAST STEEL, PERFECTLY WELDED, perfectly true, of hardest temper, and never to come off or "settle." Horn of tough untempered steel, never to break or bend. Only Anvil made in United States fully warranted as above.

FISHER DOUBLE-SCREW VISE

IS FULLY WARRANTED STRONGER THAN ANY OTHER LEG VISE, AND ALWAYS PARALLEL. Is the best Vise for Machine Shops and Blacksmiths, and for all heavy work. ACCURATE AND DURABLE. Send for Circular.

EAGLE ANVIL WORKS,

TRENTON, N. J.

RICHARD DUDGEON,

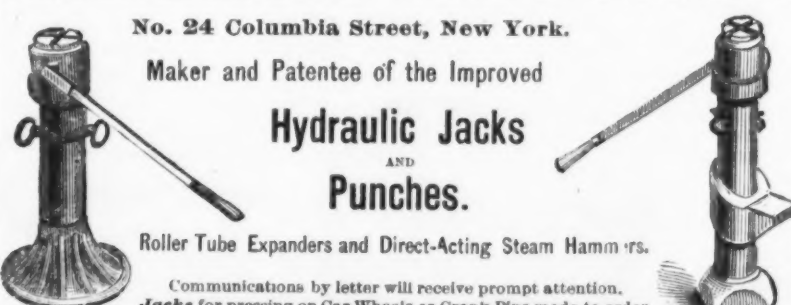
No. 24 Columbia Street, New York.

Maker and Patentee of the Improved

Hydraulic Jacks

AND

Punches.



Roller Tube Expanders and Direct-Acting Steam Hammer.

Communications by letter will receive prompt attention. Jacks for pressing on Car Wheels or Crank Pins made to order.

THE NATIONAL STEEL TUBE CLEANER,

FOR CLEANING BOILER TUBES.



ENDORSED BY THE BEST ENGINEERS.

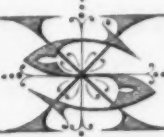
THE CHALMERS-SPENCE CO.,

419 East 8th Street New York.

THE ESSEX HORSE NAIL CO., LIMITED,

OFFICES:

ESSEX, ESSEX CO., NEW YORK, 100 Chambers St., NEW YORK CITY.



The Essex Horse Nails

Are drawn from the best Swedes Iron Rods only. They are hot forged and cold-pointed, rendering them tough, stiff and easy driving, and are warranted

FIRST-CLASS IN EVERY RESPECT.

All Nails branded "ESSEX" are Fully Guaranteed.

Stanley Rule and Level Company,

MANUFACTURERS OF

IMPROVED CARPENTERS' TOOLS.


FACTORIES:

NEW BRITAIN, CONN.

WAREHOUSES:

29 Chambers St., New York. No. 112. Adjustable Scraper Plane, 3-in. Blade. \$3.

Send address and receive a mounted copy of "Woodworker's Companion" by mail.



MALIN & CO., CLEVELAND, OHIO.

Dealers in Steel, Copper, Brass, Tin Plated and Copper Plated Wire, Manufacturers of BESSEMER STEEL WASHERS.

PATENT SPOOL WIRE FOR THE RETAIL HARDWARE TRADE.

Dealers who handle it do away with the Broken Bundle Business and sell small quantities by the spool only. It is a convenience for both dealer and consumer. It is shellac-coated and cannot rust; is wound like spool cotton on quarter pound, half pound and one pound spools, one dozen spools in a box. Our spooled Hair Wire is the best in the market.

FOR SALE TO THE TRADE BY

MALIN & CO.,

CLEVELAND, O.,

AND BY

Hardware Jobbers Everywhere.

SEND FOR ILLUSTRATED PRICE LIST.

SPECIAL WIRES FOR MANUFACTURING PURPOSES ON ANY SIZE OF SPOOL.

JOHN WALES & CO.,

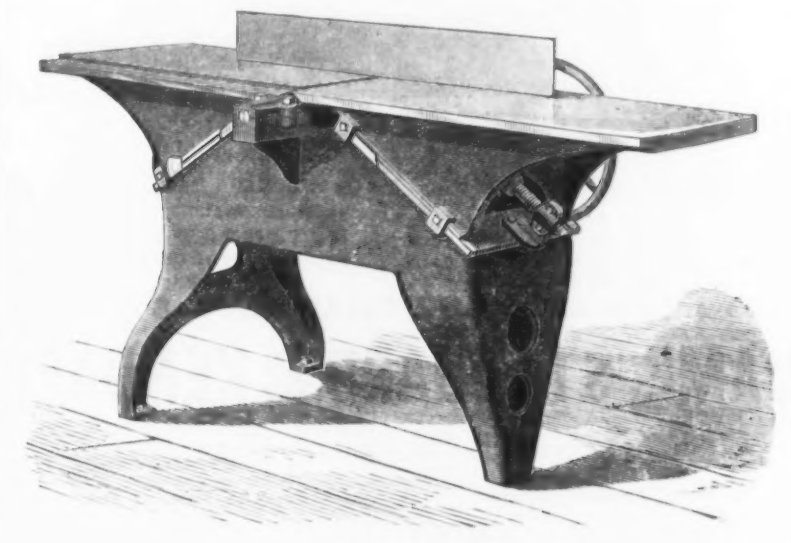
239 and 241 Franklin St. BOSTON, MASS.

Manufacturers and the Trade are warned not to infringe on our patent, No. 294,790, either by manufacturing or selling.



A New Buzz Planer.

The accompanying illustration represents a hand or buzz planer recently brought out by Frank H. Clement, 131 Hill Street, Rochester, N. Y., and which has been named the "Perfection." Probably no wood-cutting machine is coming more rapidly into use or meeting with more general favor than the hand planer or jointer. For squaring, smoothing, taking out of joint, glue jointing, beveling, chamfering and various other similar kinds of work no other machine can take its place. The frame of this machine, as may be seen from the engraving, is cast in one piece. It is heavy and strong, and has three points of bearing on the floor. The tables move on continuous inclined ways, and are double-ribbed in both directions. The cutter-head is a solid steel forging with bearings 5 diameters in length, and provided with self oiling boxes. The rear table has a rabbeted groove ¼ inch deep, and an adjustment for making hollow glue joints. By a special system and tools which the manufacturer employs the frame and tables are planed absolutely exact, so that no further fitting, adjusting or lining up is required. Three sizes of this machine are made, namely, 10 inch cut, 15 inch cut and 20 inch cut. The special advantages to which the maker directs attention are as follows: There are no links, wedges, pin joints or eccentrics under the table to get out of adjustment or wear slack. The frame resting on three legs makes it impossible to strain it or twist the machine by bolting down to the floor or by the settling of the building. There are no projecting flanges for the operator to tread upon. By means of the large hand-wheel at the right, the working table can be moved instantly



A NEW BUZZ PLANER.

either way without requiring the operator to change his position in the least. The design and method of fitting up are such that the tables must be true and remain so. They cannot twist, rock, strain or be displaced.

Gun-Bursting Experiments.

Referring to the subject of obstruction in gun barrels, and their effects, briefly described and illustrated some weeks ago, an account of the experiments made to elucidate the cause of the explosion of a 6-inch gun on board the British ship Active, spoken of at the time, is of the greatest interest. It will be remembered that—considering the disastrous effects of almost insignificant obstructions in the barrels of small firearms—we suggested the possibility of similar results with heavy guns, and remarked that investigation in this direction would no doubt supply valuable information.

The experiments, or at least some of them, have now been concluded, but, contrary to general expectation they have yielded altogether unlooked for results. The trials were made at Woolwich, England. The tendency of the shells to break up in some of the rounds fired was considered as evidence that there was an increased strain in proportion to the increase of the obstruction in the bore, although some of the test committee were of opinion that the wedges placed in the gun had been blown out, and had never been overtaken by the projectiles. The general impression, however, was that the wedge would not have time to move before the shot was upon it, but that it would be either carried along by the shot, or, being only of wrought iron, would be broken to atoms. Hence it became desirable, if possible, to recover the wedges, or such fragments of them as remained; but, though diligent search had been made in the sand bank, not a trace of the wedges had been found. The committee therefore decided to do what they could in the future rounds to intercept the wedges, but their attempts, which consisted simply in placing planks and layers of millboard in front of the muzzle, were unsuccessful beyond showing that the obstructions must have disappeared under considerable force. If dislodged by a mere puff of air or gas, they would probably have been intercepted by the screen; but, although much of the sand was shifted, no signs of them were discovered. The first wedge used was a flat spike about 5 inches long and ¼ inch deep at the thickest end. The gun was loaded as before, with a half charge of powder, which burst the Active gun, and the same description of projectile, a water shell of 100 pounds weight, was fired, the operations being directed by the proof officer, Major Hemans, Royal Artillery. The new butt has been squarely built of sand bags, roofed over by transverse layers of timber. The gun was fired by electricity. A long time was occupied in seeking for the wedge and the shot, but to no purpose beyond tracing the latter to a spot 4 or 5 feet under ground, where it cannot be got at without a day's labor. Then a second round was fired with a slightly-increased wedge, one having a depth of .3 inch. The result of the round was the same, the gun standing the test

without any damage. In both these rounds a little lacquer was used to make the obstruction adhere to the bore of the gun, but it seemed to make no difference, and the committee adjourned to consider the best mode of carrying out the further trials.

During the progress of later experiments (January 24), some definite information was gained by the committee. A shell fired with a wedge of .3 inch in the gun was recovered from the butt, and showed for the first time a positive evidence of having been in contact with the wedge. After much sifting of sand the wedge also was found. It was elongated about ¼ inch, and had taken the shape of the rifling groove on the driving side. These appearances proved that the encounter of projectile and obstruction had been violent, but the gun still showed no sign of injury. The next experiment, of placing in the bore a steel spike ½ inch thick at the head, was watched with special curiosity. The gun was fired, and the eager investigators ran into the bursting chamber—to find the gun still intact. Even an impression of the bore taken in gutta-percha showed no symptom of injury, and it was thought doubtful whether the shot could have touched the wedge, until, by lucky chance, the wedge itself was picked out of the butt, and found to have been scored and grooved, just as was the wrought-iron one, but not stretched out to any appreciable extent. The experiments were again adjourned. On January 26 the expedient of placing a steel file in the bore of the gun was adopted. The file used was 7 inches long by 5 inches broad, on one side flat and on the other rounded. Its maximum thickness was about ½ inch, and although it lay easily in the rifle groove, which is ¾ inch wide, with the

chank pointing up the gun and the round side underneath, it appeared to present a really serious obstacle, which, considering that it was steel of the hardest quality, was regarded as very likely to burst the gun. Looking down the bore, however, from the breech end, before the weapon was loaded, the obstruction could scarcely be discovered. The file was highly bedded in lacquer, and placed about 30 inches from the muzzle, or about 15 feet from the breech end of the gun. All being prepared, the conical shot was fired, but the gun did not burst. The groove, however, in which the file had been laid was perceptibly scored for a considerable length, and the impression taken in gutta-percha showed not only the principal scratch, but several smaller ones. The shot, also, when dug out of the butt, had a wound stretching from the shoulder down the body for some inches, and other marks about it which were explained when the remains of the file, shattered into small fragments, were found in the sand. The pressure on the base of the projectile was only normal—4.2 tons per inch. Further experiments were postponed.

The experiments were concluded on January 28, two decisive rounds under very severe conditions completing the series. A steel rimmer was placed in the bore of the gun upon a good bed of lacquer. The rimmer, an instrument used by ship's armorers to clean out the vents of guns, was nearly 6 inches long, pointed and square-sided and about ½ inch in thickness. Its weight was 1½ ounces. The same place as before—30 inches from the muzzle—was the position assigned to the rimmer, but the groove which was damaged by a file in the previous round was avoided, and the implement laid along the groove adjoining, with the point toward the shot. The gun was fired, and, to the surprise of many present, was again found whole, but the second groove was perceptibly scored, and the shot, when dug out of the butt, exhibited a deep abrasion where it had plowed over the obstruction. The rimmer itself was not recovered. The more formidable trial was then to come. A cold chisel was handed round, and weighed and measured. Its weight was within a small fraction of a pound, it was 7¼ inches long, rather more than ¼ inch broad at the blade, and nearly ¼ inch in thickness everywhere. The sharpened end, which was highly-tempered steel, and tapered off for a length of 3 inches, was laid up the bore, and, looked at through the breech, the chisel was generally regarded as so prominent an object that it was almost impossible that it could escape detection. If that did not twist the gun it was the unanimous opinion of the spectators that no reasonable obstacle would do so. But it also seemed to be the opinion of the spectators that reasonable conditions had been passed, and that the gun, taxed beyond endurance, must now give way. When it was fired, and some fragments flew upward from the skylight, everybody thought the end had come, but the fragments were seen to be mere splinters of wood, and everybody was soon praising the gun, which had passed even its greatest ordeal without flinching. At first it was suggested that the chisel might have kicked out by the first contact with the shell, and that there could have been no actual struggle between them, but a

INFRINGEMENT OF JOHN WILSON'S TRADE MARK, MASSACHUSETTS, U.S.A.

JOHN WILSON'S
BUTCHERS' KNIVES,
BUTCHERS' STEELS,
and
SHOE KNIVES.
—
TRADE MARK



REGISTERED IN ENGLAND,
WASHINGTON, U.S.A.,
AUSTRALIAN & OTHER
BRITISH COLONIES, &
GERMANY.

ACKNOWLEDGMENT AND AGREEMENT.
"WHEREAS, I, GEORGE A. ROBINSON, of West Mansfield, County of Bristol, State of Massachusetts, have heretofore manufactured and sold certain Knives bearing a Mark which is claimed to be an imitation of the trade-mark owned by John Wilson, of Sheffield, England, which consists of four peppercorns and a diamond, under the mistaken belief that I had the right to do so.
NOW, This is to Witness, that, in consideration of the forbearance of the Representatives of the said John Wilson to sue me for damages for the wrong aforesaid, I do hereby undertake and agree,
FIRST, to surrender and deliver to the Attorneys for the said John Wilson, all Knives now on hand, and in my possession, or under my control, bearing the said imitation trade-mark, and
SECOND, I further undertake and agree to and with the said John Wilson, and his legal representatives, not to manufacture or sell, or cause to be manufactured or sold, at any time in the future, Knives or other Cutlery, bearing his trade-mark aforesaid, or any imitation or simulation thereof. IN WITNESS WHEREOF, I have hereunto set my hand and seal at West Mansfield, aforesaid, this thirty-first day of May, 1885.

WITNESSES—
E. M. REED,
(Attorney for Defendant.)

G. A. ROBINSON, (L.S.)
O. J. WILSON
SHEARSTEELE Mark

WORKS:—SYCAMORE ST. SHEFFIELD, ENGLAND. Established 1750.

UNDERHILL, CLINCH & CO.,

94 Chambers Street, New York.

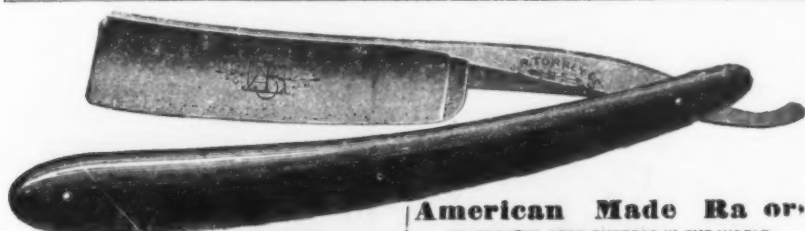
DEPOT FOR

W. & S. BUTCHER'S EDGE TOOLS.

Nicholson File Co.'s Files,
Hussell Jennings' Anger Bits,
Geo. Nelson & Co.'s Hatchets, Hammers, &c.
American Screw Co.'s Wood, Machine and Ball
Screws, Stove and Tire Bolts, Rivets, &c.

Brade's Brick Trowels.
O. Ames & Son's Shovels, Spades and Scoops.
E. W. Gilmore & Co.'s Strap and T Hinges.
A. Field & Son's Tacks, Brads, Nails, &c.

GENERAL HARDWARE.



J. R. TORREY,
Manufacturer of Razor Strops & Dressing Cases.
Sole Agent for Worcester Cutlery Co.
Importer of Fine Razor Hones.

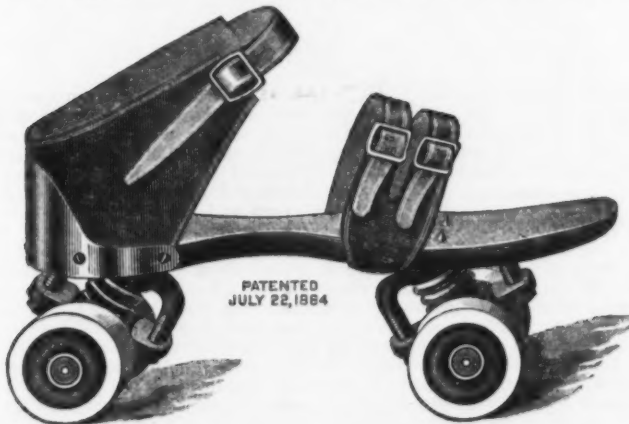
American Made Razors
WARRANTED BEST CUTTERS IN THE WORLD.
J. R. TORREY RAZOR CO.
Factories: WORCESTER, MASS.
Send for Price List.

New York Office: 97 CHAMBERS STREET.

DAME, STODDARD & KENDALL,

Successors to BRADFORD & ANTHONY,

Sole Agents for the United States for the Sale of the



Lincoln IMPROVED Roller Skates.

These Skates are in use in many Rinks, and give great satisfaction on account of their easy running, without the jarring sensation which is common with many other skates. Address all orders to

DAME, STODDARD & KENDALL, 374 Washington St., Boston, Mass.

POST'S EUREKA SAP SPOUTS.

The Sugar Makers' First Choice.

10,000,000 Sold to Replace Various Other Kinds.

Twenty-Five Per Cent. More Sugar and a Better Quality than from any others, is the verdict of over 20,000 Maple Sugar Makers who use them. Their perfect working with satisfaction is guaranteed.

Agents wanted in every Maple Sugar Town. Descriptive Circulars, with Price List and full particulars, sent free to the trade only. Owing to the unusually heavy orders at this season of the year, it is necessary that all Agents (and those desiring agencies) forward their orders for the coming sugar season as early as possible, to give the required time for supplying all demands, and that shipments by freight can be made so as to reach their destination in due season. In ordering, state distinctly whether to ship by freight or by express. Write immediately for Agency to

C. C. POST, Patentee, Burlington, Vt.

No. 12—Actual Size.

SPOUT NO. 1.
Actual size, with heavy
Wire Hanger, that does
not break like Hangers
cast on a spout.

SELL
Eurekas
ONLY: THEN YOU AND
YOUR CUSTOMERS
ARE MADE HAPPY.

J. M. SCHOONMAKER.

MANUFACTURER AND SHIPPER OF

CONNELLSVILLE

Capacity of Mines, 2500 Tons Daily.

Siding connections with all lines of Railroads.

Office, 120 Water Street, PITTSBURGH, PA.



CORPORATE MARK.

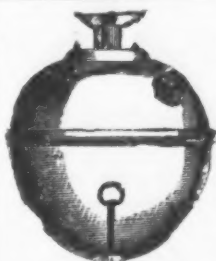


Joseph Rodgers & Sons'
(LIMITED)

CELEBRATED CUTLERY,

No. 82 Chambers Street, New York
F. & W. CLATWORTHY, Agents.

The demand for Joseph Rodgers & Sons' productions having considerably increased, they have, in order to meet it, greatly extended their Manufacturing Premises and Steam-power. To distinguish Articles of Joseph Rodgers & Sons' Manufacture, please to see that they bear their Corporate Mark.



Established 1838.
Bevin Bros. Mfg
Co.,
Easthampton, Ct.
Manufacturers of
SLEIGH BELLS,
Horse, Tea, Hand
Gong Bells, &c.
Bell Metal Kettles.

ALFRED FIELD & CO.,

93 Chambers and 75 Reade Streets,

NEW YORK,

SOLE AGENTS FOR

Ely Bros., Caps, Wads, &c.,
Joseph Elliot & Sons, Razors,
Isaac Greaves, Sheep Shears, &c.,
Robert Sorby & Sons, Sheep Shears, &c.,
Edward Elwell, Hoes, &c.,
R. & J. Linacre, Grass Hooks and Sickles,
Webster & Horsfall Steel Wire,
GENERAL AGENTS
Western File Co.'s American Files.

HEADQUARTERS FOR
ANVILS CHAIN CUTLERY, GUNS,
&c. &c. &c.

ROEBUCK'S PATENT
WOOD AND RUBBER

WEATHER
STRIPS.

S. ROEBUCK, Sole Manufacturer,
164 Fulton Street, NEW YORK.

MONTGOMERY & CO.,

IMPORTERS

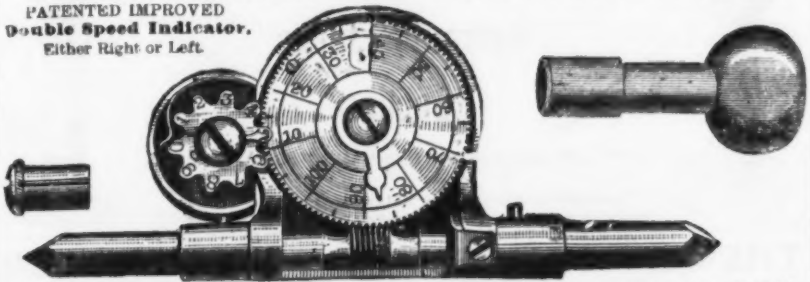
Stub's Files, Tools and Steel, Grobet Swiss Files,

CHESTERMAN'S TAPES, RULES, ETC.

Hubert's French Emery Paper, Horseshoe Magnets, &c.

WM. SMITH & SON'S CELEBRATED MUSIC WIRE, Nos. 2 to 30.
French Sheet Steel, 3 1/4 in. wide, from 4 to 65 thousandths.

Technicians, Silversmiths, Jewelers', Die Sinkers' and Sewing Machine Manufacturers' Supplies.
PATENTED IMPROVED
Double Speed Indicator.
Either Right or Left.

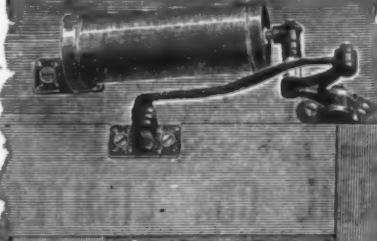


GEO. W. MONTGOMERY,
GEO. W. CHURCH.

105 Fulton St., NEW YORK.

THE SHAW DOOR CHECK AND SPRING.

GREAT REDUCTION IN PRICE.



The SHAW DOOR CHECK AND SPRING CO. have removed to their new factory, and with their increased facilities for manufacturing their goods have decided to reduce the price of each Spring \$1 from former list, and thereby bring the machine within the reach of all. The SHAW CO. are the owners of the oldest patented device for closing doors noiselessly, and with the new improvement produce the only check and spring which the trade can sell as general hardware. The same spring can be applied to either hinge or jamb side of both right or left hand doors.

SHAW DOOR CHECK AND SPRING CO.

MANUFACTURERS AND SOLE AGENTS,

Office and Factory, 164 High St., Boston, Mass.

BRANCH OFFICES: 77 Reade St., New York; 239 Lake St., Chicago, Ill.

Will Sell Any Goods in Stock at Cost and Less than Cost.

GUNS,

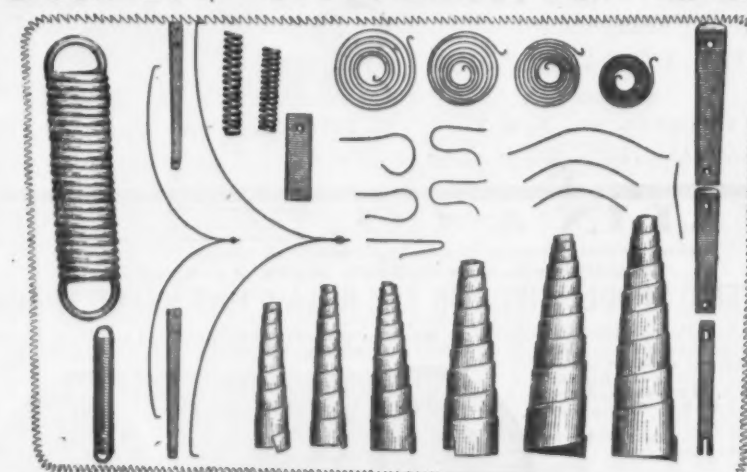
Breech and Muzzle Loading Guns; also cheap grade Revolvers. Send for quotations.

WM. P. SCOTT, Agent.

Late JOHN W. HUTCHINSON.

51 CHAMBERS STREET, - - - NEW YORK.

Sabin Machine Co.,



MANUFACTURERS OF

SPECIAL SPRINGS FOR MACHINERY
AND VARIOUS OTHER PURPOSES.

SABIN'S LEVER DOOR SPRINGS & SPRING BUTTS

Sabin's celebrated *Volute Springs*, light, with great amount of action, and the most durable Spring made. Special springs made to order. Send for prices and catalogue.

SABIN MACHINE CO.,
MONTPELIER, VT.



A. G. COES & CO.

WORCESTER,

MASS.,

Successors to

L. & A. G. Coes,

Manufacturers of
THE GENUINE

COES

Screw

Wrenches.

PATENTED,

May 9, 1871.

December, 26, 1871.

December, 23, 1875.

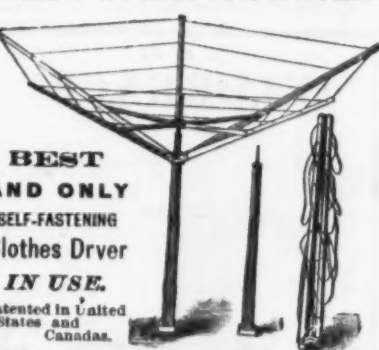
August 1, 1876.

The back strain when the wrench is used is borne by the bar—not by the handle.
The strongest Wrench made, and the only successful Re-enforced Bar.
None genuine unless stamped

A. G. COES & CO.

Our Agents, JOHN H. GRAHAM CO., 113 Chambers St., New York, carry a full line of our goods, and will be pleased to serve you at factory prices.

HILL'S CHAMPION DRYER.



BEST
AND ONLY
SELF-FASTENING
Clothes Dryer
IN USE.

Patented in United
States and
Canada.

Three Sizes, 100 to 150 Feet of Line.

ALSO MANUFACTURERS OF
Hill's Eureka Indoor Wall Dryer.

For Illustration see last issue of Iron Age.
Circulars and Discounts to the Trade on Application.

HILL DRYER CO., Worcester, Mass.

LEAVENWORTH'S "ROYAL" ROLLER SKATE



The Newest, Best, Simplest, and Most Perfect Rink Skate yet produced. Constructed on scientific principles. Adapted for experts' use. Can be adjusted to the weight of different skaters.

Is made stronger, of better material, better finished, and will outwear any other Skate on the market. The most economical for Rinks, on account of its durability and few repairs. For sale by all First-Class dealers in this line.

F. H. Leavenworth & Co., Detroit, Mich.

Manufacturers of Hardware Specialties.

GEO. BURNHAM & Co.,
Worcester, Mass.,
Successors to
E. J. Worcester Drill Co.,
Manufacturers of
BLACKSMITHS'
UPRIGHT

Self-Feeding DRILLS
HAND OR POWER.
Patented March 20, 1883.

Superior Design Unrivalled Work-
manship. Latest Improvements.

Send for Illustrated Price List.

THE MENEELY HARDWARE CO.,
WEST TROY, N. Y.,

Manufacture Safety and Guard Harness Knaps
Snap-Links for chain adjusting and repairing.
Rope Goods for horses and cattle, Breast Chains
with sleeve snaps, &c., &c.

SIDE, GIBSON & Co., Agts., 100 Chambers St., N. Y. City.
Price List and Descriptive Catalogue sent free.

CHAS. E. LITTLE.

59 FULTON STREET, NEW YORK.

AGENCY FOR

Barnes' Foot-Power Machinery

AND

Shipman's Steam Engines,

And the following Specialties: Coopers' and Slaters'
Tools, Solid Cast Steel Pump Augers and Reamers.

A black and white photograph of a spoon and a fork, likely made of metal, laid out horizontally against a white background. The spoon is positioned above the fork. Both utensils have a simple, slightly curved handle and a polished, reflective surface.

HALL, ELTON & CO. Wallingford, Conn., and 47 East 13th St., New York.

AGENTS IN ALL FOREIGN COUNTRIES.

**119 South Fourth Street,
PHILADELPHIA**
Branch Office, 605 Seventh St. Washington, D. C.
M. HOWSON, Engineer and Solicitor of Patents.
G. HOWSON, Attorney at Law and Counsel in Patent Cases.
SPECIAL FOR GEORGE W. BARKER.

With Weston's Differential Pulley Blocks.

Load Always Self-Sustained.
CANNOT "RUN DOWN."

ACCIDENTS IMPOSSIBLE.

MARBLE AND SANDSTONE YARD,
22D STREET, BELOW MARKET,
PHILADELPHIA, Oct. 20, 1884.

The Yale & Towne Mfg. Co. :

GENTLEMEN—We have one of your Three-Ton Pulley Block Travelers doing service between our rubbing wheel and our ripper, which is giving entire satisfaction. We heartily recommend it, and remain,

ATKINSON & MYHLERTZ.

PLANS AND ESTIMATES FURNISHED ON APPLICATION.

In asking for estimates, give maximum capacity, span of bridge, length and drop of track, distance from center to center of girders, and height of hoist.

Manufacturers, Engineers and Machinists.

STAMFORD, - - CONNECTICUT.

NEW YORK, 62 Rensselaer Street,
PHILADELPHIA, 15 N. Sixth Street.

**BOSTON, 224 Franklin Street,
CHICAGO, 64 Lake Street.**

 Catalogue of Hoisting Machinery sent on Application.

search brought out some witnesses. These were the fragments of the shell, for it was broken up into many small pieces, and one of these, which was part of the conical head, bore a distinct mark of the chisel. The chisel could not be found, and some evidence is therefore wanting, but the experiments have, it would seem, conclusively disproved the theory of gun-bursting by wedges. It is now proposed to distort the barrel of the experimental gun by letting it fall from a height and by dropping heavy weights upon it, distortion having been suggested as the origin of the explosion, and the experiments may at some future day be resumed.

(From Our Regular Correspondent.)

LONDON, March 2, 1885.

THE WEEK

has been very eventful in a political sense, the present ministry having had an extremely narrow escape of being defeated in a vote of censure, with some probability at the time of writing that we may have an early dissolution and general election. That prospect is not at all calculated to improve the trade outlook in any way, seeing that a general election with us means very much the same thing as does the Presidential contest with yourselves—and you know too well the import of that sort of disturbance. Besides this, the general political outlook is very stormy, the thinly-veiled hostility of Prince Bismarck being only a few removes better than the jealousy of France and the new movements of our traditional enemy, Russia. In the political atmosphere, indeed, there is nothing calculated to promote or comfort commerce, but rather the contrary. We have “wars and rumors of wars” on all sides, and our Government is making all sorts of preparations on such a scale that the knowing ones, to say nothing of simpler folks, think there is more afoot than meets the eye. On the other hand, the expenditure on behalf of the Soudan expedition is benefiting several branches of trade, such as the harness, sword, accoutrement, camp fittings, &c., departments, while the suddenly-projected line of railway across the desert from Suakin to Berber is the cause of activity among the rail mills, pipe foundries and manufactories of cisterns, tanks, &c. The locomotive works and railway-plant concerns are also benefiting, but the spurt is not likely to prove lasting—indeed, many practical men characterize the construction of 260 miles of railway under a burning tropical sun, across a desert inhabited only by hostile savages, as a piece of folly which will never reach its ultimate stages. Be that as it may, we learn that Messrs. Worthington, your pump-makers, are supplying some of the pumps, &c., required, and we are told that 4-inch pipes are also to be sent from your side. Personally, I cannot credit the news; but, if it be true, I have not the slightest doubt that a pretty rumpus will ensue among our own pipe foundries—to say nothing of the pump manufacturers. Four-inch cast-iron pipes can be bought here at £4, say \$20, per ton, and, at a rough guess, I should suppose your founders would want \$30 for the same thing, independently of the cost of freight, insurance, &c. Of this we shall no doubt hear more anon—very likely a good deal more.

Meantime, as you will note from the more detailed portions of this report, there is really little change to note in the general condition of trade in this county. In the iron branches the chief occurrence is the decision of the Cleveland ironmasters to continue the former restriction arrangement until stocks decrease or there is an improvement in trade. It had been expected that an additional limitation would have been imposed, but the Cleveland ironmasters are evidently of opinion that they are already doing all that is possible, and they are probably well advised in not endeavoring to project more in theory than they can enforce in practice.

A significant sign of the times, and an indication of what may be expected shortly, is forthcoming in the shape of the resolution of the colliery proprietors of South Yorkshire and Derbyshire to enforce a general reduction in wages to the extent of 10%. They have held several meetings on the subject, and announce that they have no alternative but to lower wages; either that or the pits must be closed, as prices were never so low and the output is considerably in excess of the demand. The men are up in arms against the proposal and declare they will resist the reduction to the uttermost. About 45,000 of them will be directly affected, but the fight—if fight there is—will really represent a struggle between the whole of the colliery owners on the one side and all the operative miners on the other side of the entire country. Such a contest would be most severe, and it is to be hoped that it may not take place.

THE IRON MARKET

has been a drift steadier, mainly on the strength of the better report from the United States, but the general condition of the trade has not undergone any change, and is still extremely quiet in all directions. I have not present no details of the reasons which have led the American Iron and Steel Association to predict a revival, nor does the latest news from the States indicate that any change of importance has occurred. I can only assume, therefore, that your spring trade has not set in as yet, and that the expected movement will be of a gradual character. In the North of England the decision of the Cleveland ironmasters has been awaited with some anxiety, and surprise is expressed that no additional restriction is imposed. It is regarded as satisfactory, however, that the present rate of production is to be continued, and it is seen that the imposition of a further limitation of the make would have been very difficult to carry out in practice, however easy it might have appeared in theory. There had been an impression that a formal restriction of the make would have been adopted in Scotland, but the ironmasters there appear to be satisfied with the voluntary reduction in the output which has been in force for some months past, and do not seem to regard the rapid increase of stocks with much appre-

hension. It is stated, indeed, that the increased reserves chiefly consist of the commoner grades of iron, and that very little more of the special brands is being made than is disposed of to consumers and shippers. At Glasgow there has been more life in warrants this week, and numerous transactions have taken place at higher values, the closing price being 41/6½ p/ton. Makers' brands of Scotch pig are mostly unchanged, although shipments are relatively light, and the stocks are growing much heavier.

At Middleboro' pig iron is sluggish, and the nominal rate for No. 3 is 34.6¢ per ton, although reports are freely circulated of sales by merchants at 3d @ 4½d below that limit. At such values it is plain that there can be but a very bare margin of profit for the smelters; hence we may anticipate that the make will not be pushed to extremes, especially as stocks are large and foreign shipments light. On the West Coast there has been no sensible variation in hematite pigs, but business in that respect is not brisk, and it needs all the efforts of the smelters to uphold values at 43½¢ @ 44¢ for mixed lots in usual proportions. A fair number of deliveries are being made, but the total production is still outside the consumptive requirements of the market; consequently stocks are also increasing thereabouts. Elsewhere crude irons are easy and nominal, and buyers in the open market have every facility for supplying their wants on favorable terms. In heavy manufactured iron there is no alteration. The wire mills remain very poorly engaged, and prices are greatly depressed. In galvanized sheets there is a moderate amount of business, but values are irregular, and nothing definite seems to have been done as yet in the way of reorganizing the association.

Ordinarily finished iron is quiet and irregular at late rates, all of which are purely nominal. The demand runs on the cheaper sorts of bars, hoops, angles, strips, &c., both in the home and export departments. A fair bar is obtainable at about £5. 7/6 @ £5. 12/6, and common Welsh are selling at £4. 17/6 @ £5 7½ ton. Scotch bars at £5. 7/6 @ £5. 17/6; plates, £5. 17/6 @ £6. 7/6; railroads, £5. 15/ @ £6. 10/; angles, £5. 10/ @ £6. 10/; boiler plates, £6. 5/ @ £7; sheets, £6. 10/ @ £7. 15/; hoops, £6. 10/ @ £6. 15/, and cast-iron pipes for gas or water, £4 @ £5 ½ ton. Old materials are quiet; D. H. iron rails at £2. 10/ @ £2. 15/; No. 1 heavy-wrought scrap, £2. @ £2. 2/6; old boiler tubes, £2. 5/ @ £2. 7/6, and cast iron, £2 @ £2. 2/6, all f.o.b. London or other good British port. Freight is steady and firm to the East, but quiet and easy to Transatlantic ports. Pig iron by ordinary steamers, Glasgow to New York, is about 1/ steel ton, and from Liverpool about the same. Steel is quiet in all directions, without any appreciable changes at Sheffield or elsewhere. A few firms are fully occupied, but the general run of the crucible-steel trade is only indifferently engaged. Old leaf spring steel is £2. 7/6 ½ ton. Crop ends are steady. Steel rails are again unaltered, on the basis of £4. 15/ ½ ton for ordinary heavy sections. Some of the mills are well employed, while others are on short time. The rails for the Suakim line are being rolled by Cammell & Co., and 25,000 tons will be required altogether, but only a portion has been ordered at present.

SCOTCH PIG IRON

has been the medium of rather more speculation in warrants since my last, but makers' brands have not undergone much change and are about as named below in point of values. There are now 93 furnaces at work in Scotland, against 97 this date last year. In Connal's stores there are 587,018 tons (an increase of 1666 tons last week), as compared with 593,242 tons same date in 1884. Shipments to date are 61,103 tons, or 13,784 tons behind those of last year, while the importations of Middlesbrough pig iron into Scotland have increased by 22,713 tons on a total of 69,385 tons. Current prices:

| Deliverable alongside. | No. 1. | No. 3. |
|---------------------------------------|--------|--------|
| Gartbarrie, at Glasgow..... | 55/ | 50/6 |
| Coltessa, " " | 54/6 | 51/ |
| Langloan, " " | 51/6 | 46/6 |
| Summerlee, " " | 52/ | 40/6 |
| Caldar, " " | 49/ | 40/ |
| Colborne, " " | 47/ | 43/ |
| Clyde, " " | 42/6 | 40/ |
| Munkland, " " | 42/ | 39/6 |
| Quarter, " " | 42/3 | 40/ |
| Govan, at Broomielaw..... | 51/6 | 47/ |
| Sims, at Leith | | |
| Carroll, at Grangemouth..... | | |
| selected specially | 52/6 | 43/6 |
| Kinnell, at Bo'ness | 44/6 | 43/6 |
| Greenfield, at Ardrossan..... | 48/6 | 40/6 |
| Eglington, " " | 43/ | 30/6 |
| Dalmellington, " " | 47/ | 43/6 |

MIDDLESBORO[®] PIG IRON

has not been strengthened by the prolongation of the restriction agreement; indeed, there are rumors of sales at as low as 34/ from second hands, and the market generally has no backbone. Quotations for G. M. B., f.o.b. at makers' wharves in the Tees, less 2½ for net cash on 10th of following month, are:

| | | | |
|----------------------|------|---------------------|------|
| No. 1 Foundry..... | 37/6 | Mottled | 38/9 |
| " 2 " | 36/ | White | 32/6 |
| " 3 " 34/3 @ | 34/6 | Refined Metal | 50/ |
| " 4 " | 33/9 | Kentledge | 36/6 |
| " 4 Forge | 33/3 | Cinder | 31/6 |

HEMATITE PIG IRONS

are about as last week, but there are reports of better sales, and there is an anticipation that values may stiffen shortly from the following West Coast rates :

| | No. 1. | No. 2. | No. 3. |
|----------------------|--------|--------|--------|
| Cleator..... | 45/6 | 45/3 | |
| Lonsdale..... | 45/6 | 45/ | 44/6 |
| Workington..... | 45/ | 44/6 | 44/ |
| West Cumberland..... | 45/ | 44/6 | 44/ |
| Lowther..... | 45/ | 44/6 | 44/ |
| Distington..... | 45/ | 44/6 | 44/ |
| Harrington..... | 45/6 | 45/ | 44/ |
| Solway..... | 45/ | 44/6 | 44/ |
| Marvport..... | 45/ | 44/6 | 44/ |

In London the tin-plate market may be described as steady, but rather quieter. Makers are holding out for higher terms than buyers seem disposed to give, and as the American demand has apparently been covered for a short time there is no immediate hurry to place orders except on favorable terms. Only a portion of the works are reported well booked ahead, but most are fairly well employed at the moment. We quote ordinary IC cokes, 13/9 at 14/-

H. D. SMITH & CO.,

Plantville, Conn.,

MANUFACTURERS OF THE

BEST QUALITY CARRIAGE MAKERS' HARDWARE,

Manufacture the Largest Variety of Forged Carriage Irons, of Best Material and Workmanship.

PRICES LOW FOR QUALITY OF WORK FURNISHED.

SEND FOR PRICE LIST.

STEEL RAILS, T AND STREET.

OPEN HEARTH AND BESSEMER STEEL
BLOOMS, SLABS AND BILLETS,
Rolled and Hammered.

HOMOGENEOUS STEEL BLOOMS,
FOR BOILER PLATE.

BLOOMS AND BILLETS,
For Nails, Wire, and Bridge Bars.

MACHINERY STEEL,
Rounds, Squares and Flats.

SPRING STEEL,
Flat or Concave.

Pennsylvania Steel Company.

ADDRESS:

S. M. FELTON, President, 208 South 4th Street, Philadelphia, Pa.
L. S. BENT, Vice-Pres. and Gen'l Mngr, Steelton, Dauphin Co., Pa.
FREDERICK W. WOOD, Superintendent, Steelton, Dauphin Co., Pa.
STEPHEN W. BALDWIN, Agent, 160 Broadway, New York.

STEEL FORGINGS, Heavy and Light.

STEEL CAR AND MINE CAR AXLES.
RAIL FASTENINGS, SPIKES, &c.

INTERLOCKING
SWITCHES AND SIGNALS,
CROSSINGS, FROGS, SWITCHES,
SWITCH STANDS,
OF ANY REQUIRED PATTERNS.

STEEL SHAFTING,
Hammered and Rolled.

CORRESPONDENCE SOLICITED.

Norwich Bolt Works,

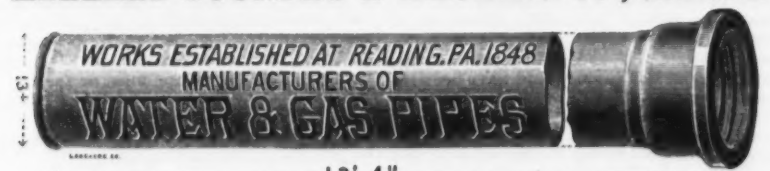
William C. Lanman,
NORWICH, CONN.

Carriage Bolts, Whiffletree, and Fancy Head Bolts, Hand-Forged
from Genuine Norway Iron. None in Market finer in quality or
in finish. Prices as low as for Inferior Work.

ARNOLD MELLERT, Chairman.

P. D. WANNER, Secretary and Treasurer.

MELLERT FOUNDRY & MACHINE CO., Limited.



SPECIAL CASTINGS, such as Branch Pipes, Bends, Reducers, Sleeves, Curves, &c. STOP VALVES for
Water and Gas from 2 to 48 inches in diameter. FIRE HYDRANTS, RETORTS, and LAMP POSTS. FLANGE
PIPE of all sizes in use. General Machinery and Castings. Car and Railroad Castings. The Improved
Canada Turbine Water Wheel. Structural Work (Ornamental and Plain).

GENERAL OFFICE AT READING, PA.

A. FIELD & SONS,
MANUFACTURERS OF

WIRE NAILS

Of Every Quality and Description.

Taunton, Mass., and 78 Chambers
Street, New York.

BUFFALO HAMMER COMPANY BUFFALO, N. Y.



SUPERIOR SOLID
FORGED STEEL

HAMMERS.

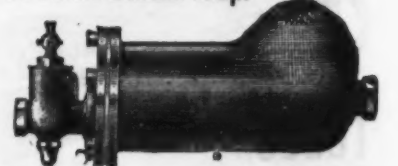
Every Hammer Inspected at Shop
and Fully Warranted.

Dealers will consult their inter-
ests by getting our lists and dis-
counts before placing their orders.

N. Y. OFFICE:

88 CHAMBERS STREET,
SAMUEL A. HAINES,
SELLING AGENT.

The Curtis Steam Trap.



Has automatic air discharge; has a differential open-
ing, thus discharging all the water as fast as it comes,
is very accessible for cleaning, the valve being on the
outside. Send for circular. Manufactured by the
CURTIS REGULATOR CO.,
61 Beverly St., BOSTON, MASS.
GENERAL AGENCIES: 109 Liberty St., N. Y.; 19 N.
7th St., Phila., Pa.; 24 and 26 Market St., Chicago,
Ill.; 49 N. Broadway St., Baltimore, Md.; 24 6th St.,
Pittsburgh, Pa.; 745 Craig St., Montreal, 707 Mar-
ket St., St. Louis.

THE BABCOCK & WILCOX CO. WATER TUBE STEAM BOILERS.

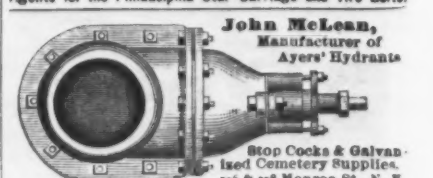
107 Hope St. | 30 Cortlandt St.
GLASGOW, N. Y.
BRANCH OFFICES:
BOSTON, 50 Oliver Street.
PHILA., 32 N. 5th Street.
PITTSBURGH, 58 4th Ave.
CHICAGO, 14 E. Canal St.
CINCINNATI, 64 W. 3d St.
NEW ORLEANS, 54 Carondelet St.
SAN FRANCISCO, 606 Mission St.
HAVANA, 10 San Ignacio.
Send to nearest office for circular.

COBB & DREW Plymouth, Mass.,

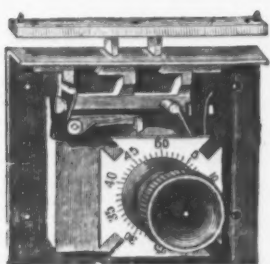
Manufacturers of Copper, Brass and Iron Rivets;
Common and Swedes Iron, Leathered, Carpet, Lace
and Gimp Tacks; Finishing, Hungarian, Trunk,
Clout and Cigar Box Nails, &c. Rivets made to
order.

GRUNDY & DISOSWAY HARDWARE.

165 GREENWICH STREET,
Agents for the Philadelphia Star Carriage and Tire Bells.



John McLean,
Manufacture of
Ayers' Hydrants
Stop Cocks & Galvan-
ized Cemetery Supplies.
206 & 208 Monroe St., N. Y.
COLD ROLLED
STEEL AND IRON
Figures, Letters, Stamps
and Type.
-END FOR CIRCULAR.
Bellows & Dickey
Sheriff St., near Opera House,
CLEVELAND, OHIO.



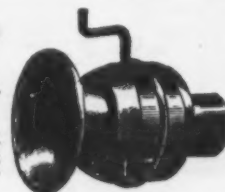
TAYLOR'S DUPLEX COMBINATION LOCKS.

The Cheapest and Best in the World. Send for Prices.
RETAIL FROM \$1.50 TO \$3.00. 2500 CHANGES.

FOR ALL PURPOSES.
TAYLOR MFG. CO.,
NEW BRITAIN, CONN.



W. R. OSTRANDER & CO.,
21 & 23 ANN STREET, NEW YORK,
Manufacturers of
SPEAKING TUBES, WHISTLES, ELBOWS, ORAL ANNUN-
CIATORS, BELL & ELECTRIC WIRE TUBING.
Complete outfits of Speaking Tubes, Whistles,
Pneumatic Bells, &c. A full line of Speaking
Tube Hardware constantly on hand. Catalogues
on application. Factory, DeKalb Ave., near Knick-
erbocker, Brooklyn, L. I.

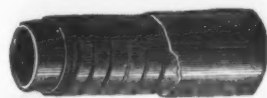


RHODE ISLAND HORSE SHOE CO., MANUFACTURERS OF

Horse, Mule & Snow Shoes of the Perkins Pattern.
Works at Valley Falls, R. I. Office, 31 Exchange Place, Providence, R. I.
W. CARPENTER, President. C. H. PERKINS, Gen'l Manager. R. W. COMSTOCK, Secretary.

A. WYCKOFF,

Manufacturer of

**WOOD WATER PIPE**

FOR

MINES, COKE OVENS AND
WATER WORKS.Chain Pump Tube,
Curbs, &c.

ELMIRA, N. Y.

R. COOK & SONS,

Manufacturers of

Carriage & Wagon AXLES,

WINSTED, CONN.

ESTABLISHED 1839.

N. Y. MALLET and HANDLE WORKS



Manufacturers of

Mallets, Carpenters', Stone Cutters',
Tin, Copper and Boiler Makers'**MALLETS,**Hawing Beetles, Hawing and Calking Irons;
also all kinds of Handles, Sledge, Chisel and Ham-

mer Handles, Also

COTTON AND RAIL HOOKS.

Patented Feb. 13, 1877; a new combination of Hooks.
456 E. Houston St. New York City.

158 CHAMBERS ST.

NEW YORK CITY

F. R. EMMONS & BRO.

TACKS

Manufacturers

E. PHILLIPS & SONS

SO. HANOVER

MASS.

\$50 REWARD

will be paid for any Grain

Fan of same size that can

clean and bag as much Grain

or seed in one day as our Pat-

ent MARY K. CH. Grain

and Seed Separator and

Hagger, which we offer to

the public at a low price.

Send for Circular and Price

List, which will be mailed

free. **REWARD MACHINE CO.,**

Columbus, Ohio, U. S. A.

BOLD BY ALL DEALERS. Price Lists furnished on application.

The Miller Bros. Cutlery Co., Meriden, Ct.

MILLER BROS.

Trade Mark on Steel Pens

Ink Erasers and Rockers

Cutlery guaranteed quality

Largest makers of Fine Crucible Steel Goods in the country

STEEL PENS with style and action suited to every hand

Full assortment of Pens mailed on receipt of 25 cents.

\$2.00 per gross, \$1.00 per quarter

gross, \$0.50 per quarter

gross. Price Lists furnished on application.

The Miller Bros. Cutlery Co., Meriden, Ct.

The Bolton Steel Co.

CANTON, OHIO,

MANUFACTURERS OF BEST REFINED

Tool Steel

And Other Fine Grades of

CAST STEEL

ACME BOLT CUTTER.

PAT. DEC. 5, 1882.

PAT. DEC. 4, 1883.

ACME MACHINERY COMPANY,

Manufacturers of

BOLT AND NUT MACHINERY,

CLEVELAND, OHIO.

PHOSPHOR TIN.

By using my Phosphor Tin, manufacturers can

make any desired grade of Phosphor Bronze

themselves, by the simple process of melt-

ing, much cheaper than they are now to be had

in the market. New or old copper can be used.

For circulars and prices address

FRED. NAUMANN,

Sole Agent for the United States and Canada,

New York, 479 and 481 Broome Street.

KEYSTONE SCREW CO.,

17th and Venango Sts., Philadelphia

J. BILLERBECK,

Manufacturer of

IRON AND BRASS

Gimlet-Pointed Wood Screws.

WRITE FOR DISCOUNTS.

Vulcanized Rubber Fabrics

ADAPTED TO

MECHANICAL PURPOSES.

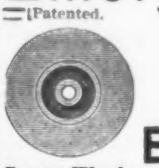
RUBBER BELTING and PACKING.Machine Belting,
Steam Packing,
Leading Hose,
Suction Hose,
Grain Elevators,
Steam Hose,
Piston Rod Packing,
Gaskets and Rings.Vacuum Pump Valves,
Ball Valves,
Car Springs,
Wagon Springs,
Gas Tubing,
Machine Belting,
Billiard Cushions,
Emery Wheels.This company manufactured the immense DRIVING and ELEVATOR BELTS for the Buckleham
Elevators, at Chicago, which have been running perfectly for more than Twelve Years; also those for
Armour, Dole & Co. of Chicago; Vanderbilt's Elevators for the N. Y. Central & Hudson River R. R.; the
great Elevators of the Penna. and Erie Railroads, of Jersey City and Hoboken; Dow's Stores, of Brooklyn,
and many others—in fact, the largest Belts for the largest Elevators in the world.
A single carrier belt in the Penna. R. R. Elevator is over 2000 feet long, weighing 18,000 pounds, and
has run perfectly from the start.**LINEN and COTTON HOSE.**

Plain and Rubber Lined.

Circular Woven Seamless Antiseptic RUBBER
LINED "CABLE" HOSE and "TEST"
HOSE, Vulcanized Para Rubber and Carbolized Duck,
for the use of Steam and Hand Fire Engines, Force
Pumps, Milk, Factories, Steamers, Ships, Hospitals, &c.

"TEST" HOSE.

"CABLE" ANTISEPTIC.

Emery Wheels and Packing.

ORIGINAL

**Solid Vulcanite
EMERY WHEELS**

LARGE WHEELS MADE ON CAST-IRON CENTER IF DESIRED.

The properties of these Wheels are such that they can be used with great advantage and economy
for cutting, grinding and finishing Wrought and Cast Iron, Chilled Iron, Hardened Steel, Slate, Marble,
Glass, &c. These Wheels are extensively used by manufacturers of Hardware, Cutlery, Edge Tools,
Plows, Saws, Stoves, Fire Arms, Wagon Springs, Axes, Skates, Agricultural Implements, and small
Machinery of almost every description.

Pat. Jan. 26, 1880.

PATENT ELASTIC

Rubber Back Square Packing

BEST IN THE WORLD

For Packing the Piston Rods and Valve Stems of Steam Engines & Pumps.

It represents that part of the packing which, when in use, is in contact with the piston rod.
A elastic back, which keeps the part B against the rod with sufficient pressure to be steam-tight
and yet creates but little friction.
This Packing is made in lengths of about 20 feet, and of all sizes from 1/4 to 2 inch
square.

Pat. July, 1879.

Corrugated Rubber Mats and Matting.

For Halls, Flooring, Stone and

Iron Stairways, &c.

This practical and indispensable article—
especially for wear where exposed
to ice, snow or slush—was first intro-
duced by this company several years
ago, and its real value is in being
almost indestructible, when
proper materials are used in
its manufacture, whilst the cheap,
inferior quality forced on the public by
reckless imitators of our patent goods soon becomes brittle
and crumbles to pieces. Address

NEW YORK BELTING & PACKING CO.,

Warehouse: 15 Park Row (Opposite Astor House), New York.

Branches: No. 308 Chestnut Street, Philadelphia; 151 Lake Street, Chicago;

52 and 54 Summer Street, Boston.

JOHN H. CHEEVER, Treas. JOHN D. CHEEVER Dep. Treas

according to brands; do. wasters, 13/ @

13/6, and steel plates with coke tinning,

14/ @ 14/3, all f.o.b. Liverpool. At Liver-

pool it is difficult to gauge the exact state of

the market this week, but it is certain that

the late briskness in the demand is not being

maintained, and certainly if the demand is

somewhat less the business resulting is much

less still. The attitude assumed by both

buyers and sellers is a curious one. It is a

sort of watching attitude: there seems to be

a fear on the part of sellers to quote any-

thing but much higher figures than have

been maintained lately, and then again, on

the other hand, buyers do not show any dis-

position to meet sellers to anything like the

extent that may well be reasonably expected.

Makers, however, as a rule, are pretty well

filled up with orders, at least sufficiently to

carry them over March, and most of them

until quarter day, which will take place

early in April next. The demand for steels

of various kinds continues the prominent

feature of the tin-plate business, though

coke tins have not been by any means

neglected. Most of the steels inquired for

were, however, in the second grade, viz.,

Resemblers with coke finish. The bulk of

these, however, were confined to three or

four sizes, such as 14 x 20, 19 1/2 x 14 and

10 x 20. There were also some few inquiries

for odd sizes and squares. The difficulty,

however, has been in the price, buyers' ideas

being 14/ 1C, and it is this they are offering,

while makers are holding out for 14/3 @

14/6 1C. A great deal more business might

have been pulled through were it not for this

divergence of view between the two parties.

Some business was done at the medium

figure, but little, if any, at the higher, un-

less they were exceptionally high-class

brands. There has not been so much doing

in best steels (Siemens) with coke finish as

there has been in Bessemer; the inquiries

are fewer, but prices are firm at 15/ @ 15/3

1C. There continues a very good demand

for coke-tin wasters, and ordinary kinds

sell freely at 13/6, and the better sorts at

13/3 @ 13/6. The demand for charcoal

tins is a very restricted one this week; few

specifications of any kind are to hand, and

but little business has resulted. The prices

have not, however, been affected, as a rule.

There is a fair demand for ternes, and buy-

ers seem anxious in some cases to place lines

for forward delivery, but are reluctant to

improve prices. Some few orders have been

booked at slightly better figures—13/9 @ 14/

already—and we may confidently expect

better prices shortly. The tin-plate market,

as well as that for ternes plates, may be said

to be quiet but steady, with prices, on the

whole, firm.

Brief mention may be permitted of the possible need of greater watchfulness in the prevention of incrustation in boilers which are designed for higher pressures, and which must be therefore subject to a higher heat. Obviously the time honored remedies, or means of prevention, for this somewhat persistent evil are as applicable to this case as to any, however new may be the details of experience or management likely to be developed. This important consideration is worthy of note that, if the work of the boiler as a whole is done so economically as it may be through the use of the compound engine, a much larger loss of heat may be reasonably tolerated through a more frequent blowing down and refilling of the boiler hour by hour, as the advancing saturation of the water may indicate. It is certainly true that, if as much care and exact attention were devoted to this blowing down during working hours as is given by a skillful attendant to the feeding, some handsome gains of safety and durability would be made. No just reason can be given why this should not be expected and rigidly insisted upon, whatever may be the pressure carried or the amount of work done by the boiler, so long as there is the slightest reason for suspecting the presence in the feed-water of any appreciable proportion of incrusting matter. It is clear, however, that only the least useful result can attend the somewhat common practice of feeding and blowing out through the same connection to the boiler, especially when a mud drum is used, into which it is expected and supposed that the particles of sediment shall be gathered. The true thing to be done is simply to wash out the boiler while under pressure and at work in the same way and by the same means as would be used if the whole were at a standstill and open, so that a hose and an open jet of water could be used—that is, the blowing down at regular intervals and the corresponding feeding, with the resulting tendency to a complete sweeping of the surfaces, afford a means of definite and high value of keeping a boiler clean if persistently and skillfully practiced. If in addition to this well-directed effort in the case of any high-class boiler the additional safeguard be present of a detail or element of construction such as shall promote or insure this constant sweeping of the heated surfaces, a means is secured of the very highest value of increasing both the efficiency and the durability of the whole. The drop tube, which has been suggested as a detail of great value in this study of a high-pressure boiler structure, has a very clearly-marked and conclusive record as tending to prevent the fixing on the heated surface of incrusting particles. The sharp circulation within the tube, directed so persistently against the lower or exposed end, appears under very trying conditions of practice to insure completely the maintenance of the surfaces in the most perfect and unobstructed condition. In fact, instances are on record in which the incrusting salts and other sedimentary matter have been persistently thrown out of these tubes and over into the water legs, in marine boilers, to such an extent as to cause injury to the plates in these legs, while the tubes themselves have remained perfectly free and clear.

The impression is not well founded that a much higher degree of skill is needed in the attendants who are placed in charge of compound engines and high pressure boilers. Hundreds of locomotives can be found in which the carrying in ordinary work of 150 to 160 pounds pressure is an every-day occurrence, and in which is developed, at speeds which are not excessive, fully 750 to 800 horse-power. The locomotive men who manage these engines and boilers would not claim for themselves, as a class, either that they are persons of extraordinary skill, or that, on the whole, they would be either unable or unwilling to take charge of any other type of engine of equal or greater power. In other words, there are the best reasons for believing that with the highest grades of steam machinery, no difficulty will ever be encountered through lack of attendants. The possession of ready wit and reasonable faculties only is required, such as can be found any day by the same prudent selection which is made in the choice of men in other kinds of business which involve the care of interests of equal importance or value.

High-Pressure Boilers for Iron Works.

In a paper entitled "The Economy of Fuel as Dependent Upon the Engines and Boilers Used in the Development of Steam Power," read by Mr. P. Barnes, before the New York meeting of the American Institute of Mining Engineers, the following suggestions are made in speaking of a boiler designed by Mr. Allan Stirling, of New York, with special reference to the employment of high pressures in connection with compound engines as the means of lessening the waste of fuel in our metallurgical establishments:

In locomotives the compact box form of boilers has been continuously employed, and the absolute limit of track gauge is leading to a wider use of the flat, stayed surface of the high pressures now so common in locomotive practice. The possibility, thus rendered complete, of a safe dependence upon the tensile strength of stay bolts is of the highest importance. No combination of riveted joints can be made which shall not depend in large part upon such staying of flat surfaces, and the interest of safety and economy in high-pressure construction clearly points to an abandonment of unstayed surfaces of any description. Another essential point in boiler construction should be named, for it is of vital importance in the maintenance of the strict economy of operation. This is the need of a large separating surface at the water-level within the boiler, at and through which, over its entire area, the steam may be quietly liberated from the body of water within which in minute bubbles it is generated. This is needful in order that the quantity of heat transferred from the boiler to the engine may be simply, and only, that due to the quantity of steam withdrawn, and not that far larger quantity also which is due to presence in the steam of even a small fraction of suspended water. This water, when thus led away, acts as a hurtful absorbent of the heat developed in the burning of the coal, and this proportion of heat is wholly lost, so far as the subsequent production of useful work is concerned.

The adoption of a flat-sided box outline with stayed surfaces for the body of a boiler clearly suggests the use of water tubes for heating surface which shall be wholly external to the box, and thus fully exposed not only to the radiant heat of the fire, but also to the sharp contact of the currents of heated gas from the fire. In other words, the work of the boiler should be done by the exposure of the whole of the tube surface to a quiet bath of intensely-heated gas in an inclosing brick chamber, from which there shall be withdrawn, through a close damper, only so much of this gas as shall insure the maintenance of the whole at the full intensity due to the limit of pressure which must be preserved.

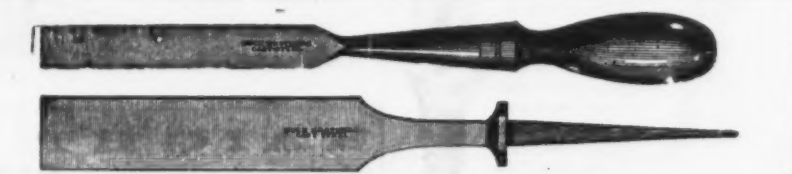
This combination suggests to the experienced man the simple drop tube, so long and favorably known with the internal feeding or circulating tube, by means of which the tidal circulation shall be maintained within the boiler, which secures the persistent sweeping of the heated surfaces with large volumes of solid water. Thus the bubbles of steam are pushed up into the steam space, and the hot tube surfaces are kept covered with compact bodies of water in the best form to insure the prompt and the most complete absorption of the heat from the gas which envelops the tubes. Thus it becomes possible to construct a boiler up to a capacity of several hundred horse-power in which the pieces of plate employed need not exceed four in number, and in which also the stays shall be of the simplest, most fully approved, kind.

The Fall in Prices Since 1875.—In a carefully prepared table published in a recent number of the London Economist we find the following comparative statement of the wholesale prices of staple commodities in the London market, according to the British gold standard, at the dates specified:

| | Jan. 1, 1875. | Jan. 1, 1885. |
|------------------------------|--------------------|--------------------|
| Coffee, per cwt. | 4 3/4 @ 2 0 0 | 4 3/4 @ 2 0 0 |
| Sugar, per cwt. | 1 4 0 @ 0 6 0 | 1 4 0 @ 0 6 0 |
| Rum, per gallon | 0 3 8 @ 0 2 4 | 0 3 8 @ 0 2 4 |
| Tea, per pound | 0 0 10 @ 0 0 2 1/2 | 0 0 10 @ 0 0 2 1/2 |
| Tobacco, per pound | 0 0 6 @ 0 0 4 1/2 | 0 0 6 @ 0 0 4 1/2 |
| Butter, per cwt. | 6 10 0 @ 5 1 0 | 6 10 0 @ 5 1 0 |
| Wheat, per quarter | 2 4 0 @ 1 11 11 | 2 4 0 @ 1 11 11 |
| Potatoes, per ton | 5 10 0 @ 3 10 0 | 5 10 0 @ 3 10 0 |
| Prime beef, per 8 lbs. | 0 5 2 @ 0 4 4 | 0 5 2 @ 0 4 4 |
| Prime mutton, per 8 lbs. | 0 4 10 @ 0 4 2 | 0 4 10 @ 0 4 2 |
| Pork, per 8 pounds | 0 5 0 @ 0 3 0 | 0 5 0 @ 0 3 0 |
| Raw silk, per pound | 0 10 0 @ 8 0 0 | 0 10 0 @ 8 0 0 |
| Flax, per ton | 45 10 0 @ 30 0 0 | 45 10 0 @ 30 0 0 |
| Hemp, per ton | 38 15 0 @ 29 10 0 | 38 15 0 @ 29 10 0 |
| English wool, per 240 pounds | 18 5 0 @ 11 5 0 | 18 5 0 @ 11 5 0 |
| Leather, per pound | 0 1 10 @ 0 1 7 | 0 1 10 @ 0 1 7 |
| Copper, per ton | 92 0 0 @ 53 0 0 | 92 0 0 @ 53 0 0 |
| British bar iron, per ton | 9 7 6 @ 6 0 0 | 9 7 6 @ 6 0 0 |
| Pig lead, per ton | 24 0 0 @ 11 5 0 | 24 0 0 @ 11 5 0 |
| Tin, per ton | 101 0 0 @ 77 5 0 | 101 0 0 @ 77 5 0 |

London being the central market of the world, these prices may be fairly taken as representing the true market value, in gold, of each article. The comparison makes very plain the great increase since January 1, 1875, of the purchasing power of gold.

The first patent granted to an inventor in the United States is mentioned in a speech of ex-Senator Wadleigh, of New Hampshire, in the Forty-fifth Congress. The Senator said: "An intelligent gentleman of my own State has referred me to an act of the general court of Massachusetts Bay, passed in 1636, granting to one of his ancestors, Joseph Jenks, the exclusive right of making and selling his improved scythe for the term of 14 years. This, I think, was the first patent granted to an inventor in America. The improvement referred to changed the short, thick, straight English scythe into the longer, thinner, curved implement, with stiffened back, now in use."

**BUCK BROTHERS, Millbury, Mass.**The most complete assortment in the U. S. of
Shank, Socket Firmer and Socket Framing Chisels.**PLANE IRONS.**

CAUTION.—Buyers should be on their guard and not have inferior goods palmed on them by un-

principled persons, who represent them as our make. Our tools are stamped "BUCK BROTHERS"

and our labels have on our trade-mark also "Riverlin Works."

PHOSPHOR-BRONZE

—FOR—

BEARINGS, SLIDE VALVES, CYLINDER RINGS, CROSS-

HEAD GIBS, STEPS, BUSHINGS,

And all purposes where Maximum Durability, Anti-Frictional

and Non-Cutting Qualities are Desirable.

PUMP RODS,**BOLTS & NUTS,****MACHINE and WOOD****SCREWS, &c., &c.**

Combine Toughness, Strength, Durability and

Resistance to Corrosion.

BUFFALO PORTABLE FORGES AND HAND BLOWERS.



Warranted Superior to any other make, and
Guaranteed to give Perfect
Satisfaction.

For sale by all the leading
Iron, Hardware and Machinery
Dealers throughout the country

BUFFALO FORGE COMPANY,

BUFFALO, N. Y.

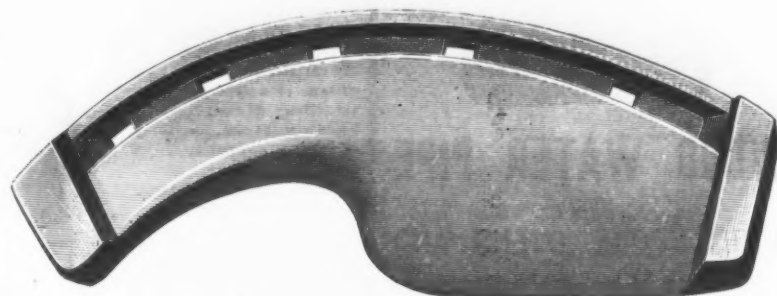
Send for Complete Catalogue.



HEINZ & MUNSCHAUER,
MANUFACTURERS OF
JAPANNED AND BRASS
Bird Cages, Refrigerators,
Water Coolers and Filters and Coolers, Coal Hods,
Coal Vases and Children's Sleighs,
Car. Superior and Randall Sts., Buffalo, N. Y.
Send for Illustrated Catalogue.



WE CHALLENGE THE WORLD FOR ITS EQUAL.
The cheapest, most durable and effective Tool for
Cleaning Tubes Hot or Cold.
RUFFNER & DUNN, Schuylkill Falls, Philadelphia, Pa.
Patentees and Sole Manufacturers of the EXCELSIOR
STEEL TUBE CLEANER. Most liberal discount to deal
ers. Send for Circulars.



The Livingston Horse Nail Co.,
104 Reade Street, NEW YORK.

AGENTS FOR

J. B. SAVAGE'S

PATENT FORGED

OX SHOES.

The Best Ox Shoe in Market.

ALL SIZES.

SNELL MANUFACTURING COMP'Y.

ESTABLISHED 1790.

FISKDALE, MASS.

IMPROVED

SHIP AUGERS

AND
SHIP AUGER BITS.

Superior to any ever before made. Every
Auger and Bit Warranted.

ALSO MANUFACTURERS OF

Boring Machines. Boring Machine Augers.
Carpenters' Augers. Car Bits.

Russell Jennings' Pattern Auger Bits. Kentucky Post
Augers and Rafting Augers.

SNELL'S SUPERIOR EXTRA

Cast Steel Auger Bits.

Medals and First Premium Awards of Massachusetts, 1841.
1848, 1-50. Centennial Exhibition, Philadelphia,
1876. International Exhibition, Paris, 1878.

The Snell Car Bits are used by all the large Car Manufacturers
of the United States. They are superior to all others in quality,
and enjoy the highest reputation.

Bates, Wilson & Co.,

SOLE AGENTS,

294 Broadway, - NEW YORK.

PENFIELD BLOCK COMPANY.

LOCKPORT, N. Y.

ANCHOR BRAND PULLEY BLOCKS & TRUCKS.

BRONZE MEDALS
AT CHICAGO EXPOSITION.

AGENCIES WITH

HENRY B. NEWHALL CO.,
105 Chambers Street, New York, and 47 Pearl Street, Boston.

S. H. & E. Y. MOORE,
163 & 165 Lake St., Chicago.

L. M. HUMSEY MFG. CO., St. Louis.

THE ASBESTOS PACKING CO.,

MINERS AND MANUFACTURERS OF
ASBESTOS.

Offices: { 169 Congress St., Boston.
 { 33 John St., New York.

Steam Packings,
Wick, Fiber,
Mill Board,
Flooring Felt
Cement Felting,
Pipe and Boiler Coverings,
Cloth, Yarns, &c.
BOLLING & LOWE,
General European Agents.

2 LAWRENCE POUNTNEY HILL, LONDON, E. C.



CRESCENT
TUBE SCRAPER

CYCLONE STEAM FLUE CLEANER
FOR HORIZONTAL AND UPRIGHT BOILERS
FROM 1/2 TO 18 INCHES

CRESCENT MANUFACTURING CO.
SOLE MANUFACTURERS
CLEVELAND, OHIO U.S.A.

John Q. Maynard, Eastern Agent, 12 Cortlandt St., New York. Selig, Sonenthal & Co., Agents, London, E. C.

THE PARAGON PRUNING SAW,

WITH
Convex and Concave
Cutting Edges.



Patented
April 1st, 1884.

THRUST CUT ON THE CONVEX EDGE.

A Fair Trial will Demonstrate that this is the best DOUBLE EDGED SAW for Trees or Vines.

DRAW CUT ON THE CONCAVE EDGE.

WHEELER, MADDEN & CLEMSON, Middletown, N. Y.

VIRGINIA NAIL AND IRON WORKS COMPANY,

LYNCHBURGH, VIRGINIA.

NAILS and Bar Iron of Superior Finish, made exclusively from Pig Iron.

Crawford's Patent Adjustable
Screw Holder and Driver
COMBINED.

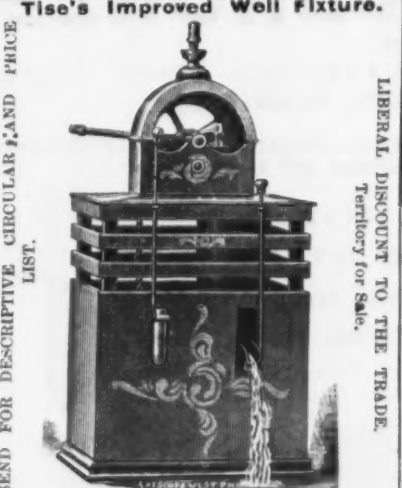


Price, per doz. 4-in., \$6.00; 6-in.,
\$7.50; 8-in., \$9.00.

SEND FOR CIRCULAR AND DISCOUNTS.

Chicago Screw Driver Works,
83 East Erie St., Chicago, Ill.

Tise's Improved Well Fixture.



C. H. TISE.
Investor and Patentee,
Winston, N. C.

Adjustable Thill Support.

50 cts. each. Samples by mail.

Large Profits for Hardware and Carriage and Harness
Marts. Ask your jobber for it. Send for circulars to
The Adjustable Thill Support Co., Manchester, N. H.

BORAX.

Manufacturers and Jobbers will consult their
interests in obtaining supplies of Refined, Pow-
dered and Concentrated Borax by communicating
with the undersigned—the successor of Smith
Wros—the oldest and largest producer in the
United States. Correspondence solicited.

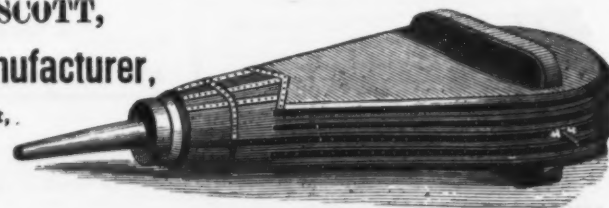
JULIUS P. SMITH,
Room 50, Nevada Block, San Francisco, Cal.

The T. H. Bullock

THE BEST FOR THE
MONEY.
BELLOWS FORGES

GEO. M. SCOTT,
Bellows Manufacturer,

Johnson Street,
Cor. 2nd St.,
CHICAGO, ILL.



HAIGHT & CLARK

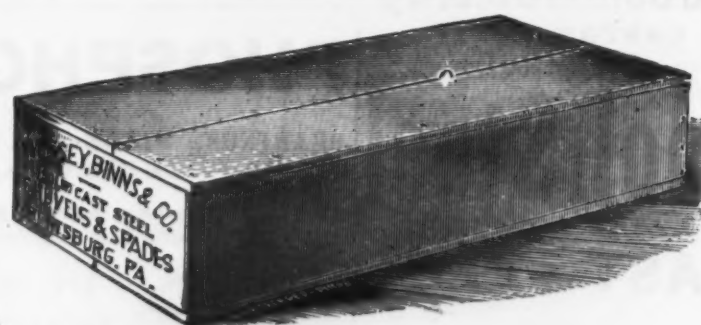
ALBANY, N. Y.,

MANUFACTURERS OF FINE GRAY IRON CASTINGS,
ORNAMENTAL AND ART CASTINGS

OF EVERY DESCRIPTION.

Rosettes and Pickets for Wire Workers. Castings for Furniture and Piano Manufacturers. Stove and
Metal Patterns of all kinds a specialty. Correspondence solicited.

JAPANING. NICKEL PLATING. BRONZING.



PRICES QUOTED ON APPLICATION.

HUSSEY, BINNS & CO.

(LIMITED),

PITTSBURGH.

DURRIE & McCARTY,

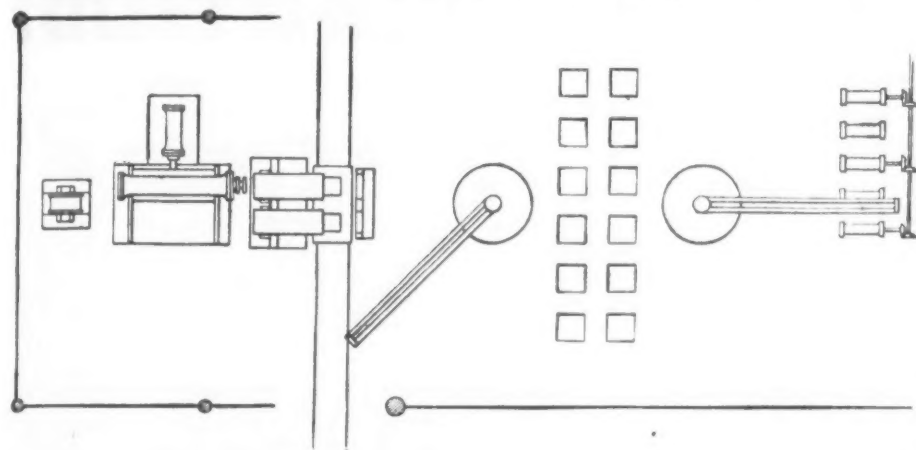
NEW YORK AGENTS.



One Dozen (Box), No. 220, Opened Ready for
Sale in Store.

(Concluded from page 1.)

right moment. The mold, before falling upon the carrying-bar C, touches the pin D, which, through the underground lever E, causes the face-plates F to rise against the sides of the car B. The cylinder P is then made to push out the ingots, which pass over the roller R on to an ingot car if the ingots



The Laureau Bessemer Plant Without Casting-Pit.—Fig. 3.—Stripping Apparatus in Connection with Soaking Pits.

are to be reheated in furnaces, or to the floor if they are to be placed in soaking-pits. The hook at the end of chain Y is afterward attached to the bar and the ingot molds are straightened back into place by working the drum. This system might be modified so as to push ingots straight from the molds into the heating furnace, thus combining the charging and stripping apparatus into one, and realizing further economy.

Fig. 3 shows the apparatus in connection with soaking-pits. A crane picks up the ingot from the floor and places it in the pit, while another crane on the other side takes out the regenerated ingot and puts it on driven rollers to the blooming train. The apparatus could easily be handled by two

and the stool is hinged to the bottom of the mold. It is provided with a projection or lip, K, bearing upon a roller placed on the side of the car. A hook, H, works on the hinge-pin and closes upon a fixed bar running between the trunnion bearings. Upon removal of this hook the stool slides forward on the roller, and, the bottom of the mold being free, the ingot falls out. The

discussion of all the details connected with the subject would have carried us beyond the scope of a paper like the present one, which is meant only as a suggestion of methods likely to bring about a needed reform. The aim will be reached if it leads others to look for improvements in the same direction. The casting-pit as it exists in most steel works, both open-hearth and Bessemer, is certainly a costly nuisance, and as such should be speedily abated.

Floating Breakwaters.

Several of our English contemporaries have of late devoted their attention to the subject of floating breakwaters, pointing out that the construction of a regular system of harbors of refuge at frequent intervals along the coasts is a matter of great importance and national convenience. It has been very properly stated that a few permanent harbors, constructed at great cost, are only a partial solution of the question how to shelter coasting vessels and fishing smacks, since to render a real service to these craft shelter harbors should be provided at special places much frequented by them, or at regular distances along the coast, so that they can make for them in bad weather and be able to reach them within a reasonable time. Such works need not be permanent structures in the sense of being built of solid masonry at a great expense. They may be floating breakwaters, costing comparatively little, readily placed in position and easily repaired. It is this class of works which is specially required at the present time to meet the wants of the seafaring population and to satisfy those who are philanthropically interested in this important matter. The French Government has already taken the matter in hand and has commenced the construction of a number of such harbors.

Several kinds of floating breakwaters have been invented and brought before the public from time to time, and some have actually

are to be anchored by means of slack chains, which permit them to rise and fall with the tide. In this particular, however, there is also a variety of methods practicable according to the nature of the locality. In one form of frame the lower part is entirely closed, so as to oppose a back resistance to the force of the waves breaking against the upper and open part. Air chambers are also provided in some instances to increase the buoyancy of the frames. These frames are to be arranged in a single or in parallel lines, and may be echeloned with respect to each other, or angled in a zigzag, so as to permit the waves to be partially deflected off their sides. These, however, are matters of detail which may or may not be necessary in certain cases. Considering the simplicity and inexpensive character of such breakwaters and the promise of successful practical working which they hold out, it is to be hoped that they will be more generally made subjects of experiment. Favorable results seem almost certain, and their influence will be most beneficial.

Professor Tyndall on Electricity.

In an instructive lecture on "The Sources of Electricity," delivered before the British Royal Institution several months ago, Pro-

surface of the liquid; the wind from an electrified point made the particles self-repulsive, and their eddies were exhibited in magnified form upon the screen by the aid of the electric lantern. The electric mill, in which vanes are driven round by the wind from an electrified point, was next exhibited.

The electrophorus, he said, was discovered by Volta, to whom a statue has been erected in the market place at Como, because of the great honor in which that early electrician is held, not alone in Italy, but all over the world. He then brushed the resin and wax plate of the electrophorus with the cat's skin, brought the conducting disk down upon the plate, and showed how a spark was obtained from the latter. A sheet of vulcanized india-rubber, he proved, will do as the plate of an electrophorus; a disk of tin, with a sealing-wax handle, will do for its conductor; so also will a half-crown attached to a stick of sealing wax. By the latter means he obtained enough electricity to enable the half-crown to attract the end of a freely balanced lath. He next exhibited the electrical machine of Mr. Whimshurst, who, he said, was connected with the Board of Trade; he was a man who had not tried to make money out of the machine, but had given it freely to the world. Next he ex-

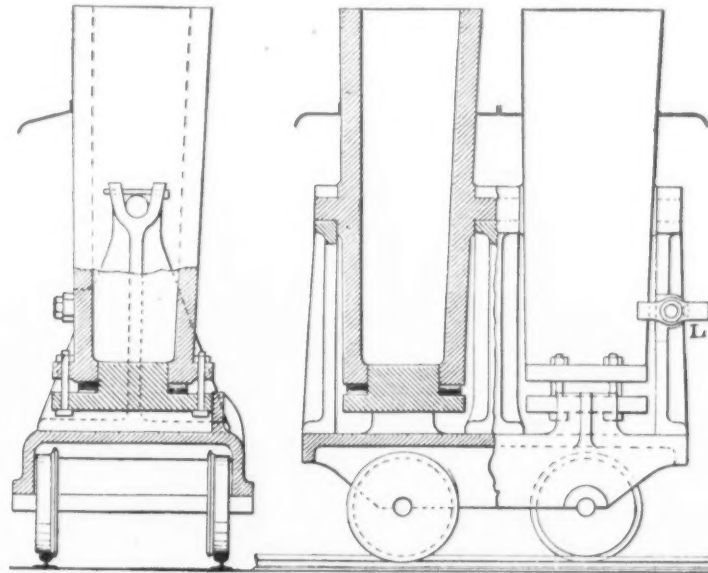


Fig. 6.—Mold Car.

fessor Tyndall, among other things, dealt with the properties of hollow conductors, using in the first instance a silver teapot. He charged with electricity a brass ball held by a silken thread, lowered the ball into the open teapot, then showed that the teapot contained no electricity inside, but plenty outside, especially at the end of the spout. If a little boy could be put inside that teapot, he explained, no electricity would be found there. Faraday once made a little house of laths; it was 12 feet square, and covered with tinfoil. While he was inside that house not a trace of electricity could he find there with the most delicate instruments, while the house was in communica-

plained the principle of the Leyden jar, saying that in 1745 Von Kleist, a bishop of Cammin, in Pomerania, charged with electricity a flask containing mercury; a nail running through the cork touched the mercury; this apparatus, when charged as just stated, gave a shock. In 1746 Cuvæus, of Leyden, received shocks from a flask in which water was substituted for mercury.

Removing Obstructions from Pneumatic Tubes.—No method has yet been discovered, it would appear, for removing obstructions from pneumatic tubes preferable to that resorted to in Paris—its location

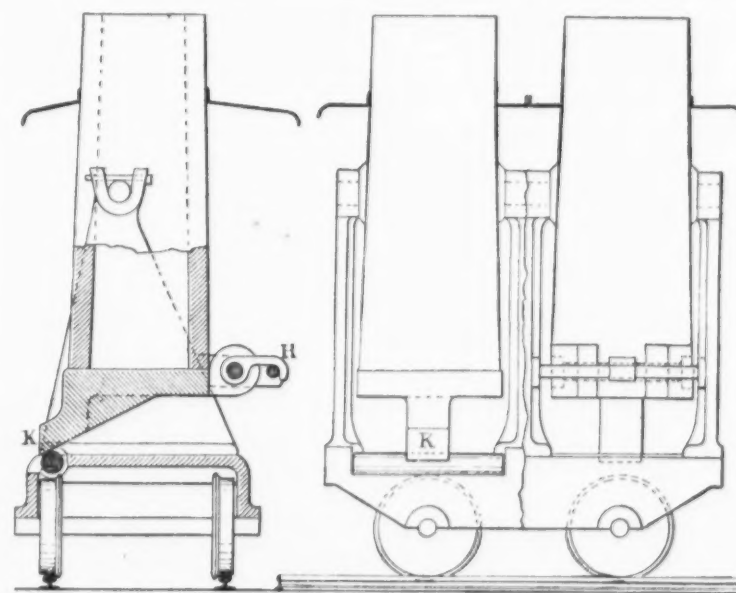


Fig. 7.—Mold Car.

tion with a most powerful battery, and giving strong sparks outside.

Professor Tyndall next spoke of the influence of points, saying that one experimenter had determined the sharpness of thorns by their action upon electricity. He electrified a great insulated paper tassel, thereby causing its long strips of paper to diverge, and the distant as well as the near approach of a needle point made the strips fall together again; this, he said, explains the principle of the lightning conductor. He exhibited a lightning conductor with several points tipped with platinum; from his little experience he was inclined to think that one point to a lightning conductor was as good as many; still it might be right to have several. The conductors should have a good earth connection at the bottom, and not be put but 2 inches into it, as a builder did on one occasion. The Board of Trade has a lighthouse on the north coast of Ireland in which the bottom of the lightning conductor was once led into the solid rock at the base; he wrote to the authorities, after an accident to the structure from lightning, saying that they invited the lightning to strike the lighthouse, and that the bottom of the copper rod should have been connected with the sea. The best discharge of electricity is a flame; it is more efficient than metal points. A wind flows from electrified metal points, the air being made self-repulsive. He then put some water with the chill off in a flat glass cell and dusted a little lycopodium on the

being determined by simply firing a pistol into the tube. The resulting wave of compressed air, traversing the tube at the rate of 1000 feet a second, strikes the impediment and is then deflected back to its origin, where it strikes against a delicate diaphragm, its arrival being recorded electrically upon a very sensitive chronograph, on which also the instant of firing the pistol has been recorded previously. The wave of sound on reaching the diaphragm is recorded, and thence reflected back—a second time striking the obstacle and returning to the diaphragm. This operation being several times repeated, several successive measurements are thus made of the time required by the sound-wave to traverse to and fro within the pneumatic tube. Other means have been applied to the accomplishment of the object in question, but this has proved to possess special advantages.

An accident happened at No. 3 Slope of Pardee Bros. & Co., at Latimer, Pa., recently, which resulted in the destruction of the hoisting machinery and the consequent stoppage of work. A substitute for the regular engineer was hoisting a loaded car, when he lost control of the engine, and the car got away from him and started down the slope at a terrible rate. The fly-wheel was broken into a thousand pieces, the cylinder-head of the engine blown out, and a general wreck of the hoisting machinery was caused.

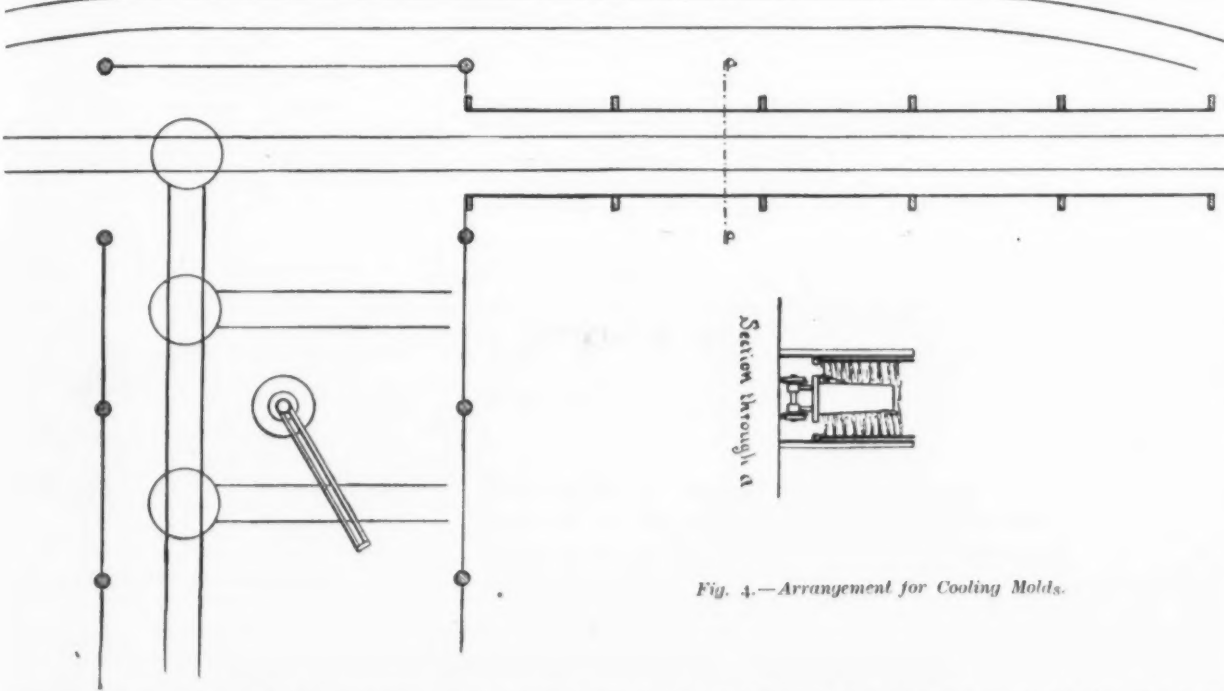


Fig. 4.—Arrangement for Cooling Molds.

men—one at the valves and the other at the hooks. If used at the heating furnace, no extra men need be put on the work, the usual rolling staff being sufficient.

The arrangements shown on Figs. 6 and 7 were devised with a view to make the work of stripping almost entirely automatic, and represent the result of an exchange of ideas between Mr. E. L. Ford and myself.

Fig. 6 will be easily understood. The ingots are cast butt end up in a mold provided with trunnions. The bearings are on a car.

inside of each screen and a few feet apart are placed vertical iron pipes about 1/4 inch in diameter. Very small holes are drilled in these pipes at various angles, so that when water is forced through them a fine spray fills the space between the screens. The length of these cooling lanes is regulated by the number of molds to be cooled, and two or more of them may be built in connection with the repair shed. The hot-mold train backs in at one end, which backing-in causes a cold train to come out at the other end into the shed. The molds and cars can be examined and the wash applied from a stationary platform. In case repairs are necessary, the car is placed on a turn-table and run into the shed.

In the construction of mold cars certain

been tried on a practical scale. The latest, brought out in England a short time ago, is described as consisting of a line of floating fence running across the sea and breaking the force of the waves outside it, while providing a sheet of quiet water on its lee. The breakwater is constructed of timber or tubular metal frames, made open like a paling, or, in other words, having spaces between the timber barks. These frames would be made of a length suitable to the locality, say 100 feet on an average, and properly anchored to the bottom at a point, say two-thirds up their vertical height, and in such a manner that the frames would ride in an upright position and receive on their upper part the force of the waves. Going a little into detail, the vertical barks of timber would

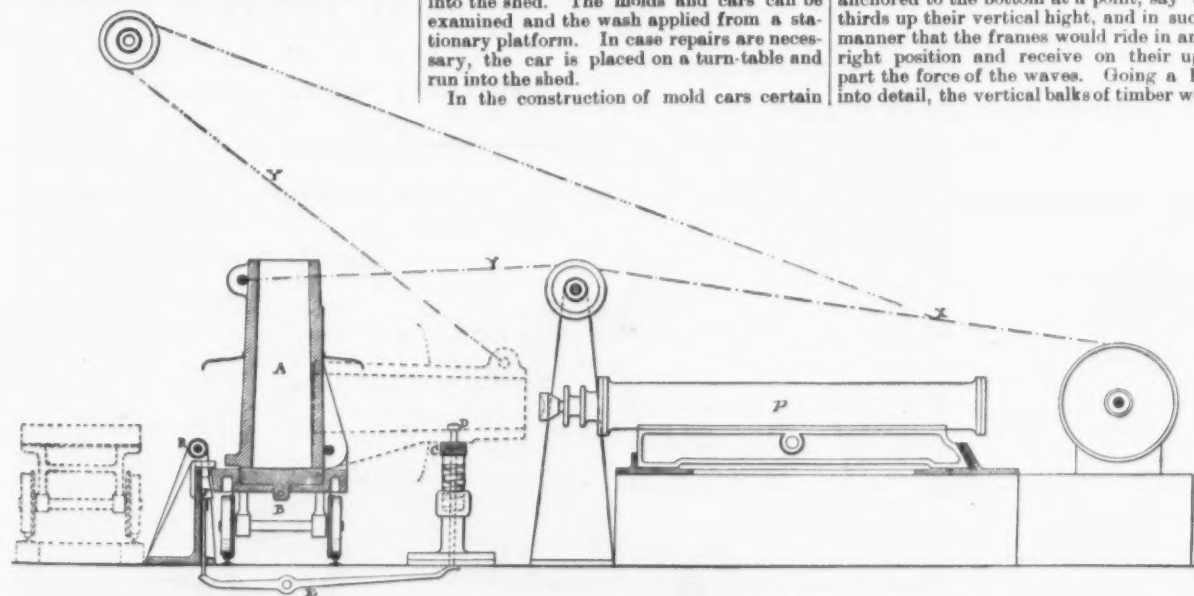


Fig. 5.—Apparatus for Stripping Ingots.

The molds are hung so that they are slightly top-heavy when filled. The only necessary labor is the removal of the latch L; the molds will then turn over and drop their ingots on the floor or on a table. The bottom plug may be separated from the body of the mold by a heavy corrugated spring, so that in case of a sticker a blow from a heavy sledge would be more effective in dislodging the ingot. A slight impulse will bring the molds back into their original position.

Fig. 7 shows a mold on trunnions, as in Fig. 6, but in this case the butt end is down,

contingencies will have to be provided against, and all movable parts, such as trunnions and hinges, must be protected from spilling. Judging from the record of works in which this practice has been prevalent, it is evident that there need be no apprehension of serious trouble. The practice obtains to a small extent in this country, and has given satisfactory results. Many ways will occur to practical engineers by which exposed parts of molds and cars can be shielded.

Before closing I would say that a complete

be of white or yellow pine, bolted to longitudinal beams. These barks, for a breakwater 24 feet deep, would be about 12 inches square, with 12-inch openings between; and for one 30 feet deep they would be 20 inches square, with 20-inch openings between. Of course these frames could be made of any timber of the country suitable for the purpose and having the necessary strength and buoyancy, an advantage which will be appreciated. They may also be made of hollow metal if it is found desirable in point of cost and convenience. They

GALLOWAY BOILER

IMPROVED UNDER PATENTS OF 1875 AND 1876.

Safety Economy in Fuel, Low Cost of Maintenance Dry Steam without Superheating, Large Reserve Power

ARE THE ADVANTAGES OFFERED BY THIS BOILER IN A PRE-EMINENT DEGREE.

3000 Horse-Power in Progress and for Immediate Delivery. Correspondence Solicited.

EDGE MOOR IRON COMPANY

SOLE LICENSEE AND MANUFACTURER FOR THE UNITED STATES,

POST OFFICE, WILMINGTON, DELAWARE.

Philadelphia Office, 1600 HAMILTON STREET - New York Office, 79 LIBERTY STREET.

WM. SELLERS, Pres. JNO. SELLERS, Jr., Vice-Pres. ELI GARRETT, Sec. and Treas. GEO. H. SELLERS, Gen. Supt.

BELLAIRE STEEL NAILS

MANUFACTURED BY THE

BELLAIRE NAIL WORKS,

MANUFACTURERS OF

Pig Iron, Steel Nails, Blooms, Billets, &c.

OFFICE AND WORKS,

BELLAIRE, OHIO.

DURRIE & McCARTY, 97 Chambers St., New York, Sole Eastern Sales Agents.

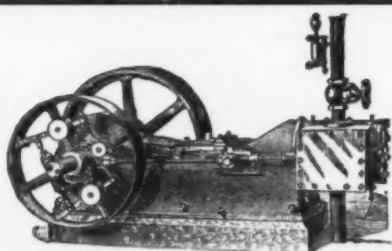
★ N. Y. S. S. P. Co. ★ STEAM ENGINES ★

NORFOLK, VA., NOV. 28, 1884.

New York Safety Steam Power Co., New York:

DEAR SIR: The 13" x 12" Horizontal Engine which you sent us nearly one year ago has been in continual night service ever since, with the exception of a few nights each month. We find it drives three No. 7 Brush Arc Dynamos with steadiness and economy, and so far has required little or no repairs. It is belted direct to the dynamos and makes about 740 revolutions per minute with 60 lbs. steam pressure at the boiler, developing about 65 H.P. The dynamos supply current for 120 Brush Arc Lamps of 1200 candle-power, and furnish satisfactory Street Lights for this city. Yours very truly,

(Signed) BRUSH-SWAN ELECTRIC LIGHT CO., WM. W. CHAMBERLAIN, Pres't.



Horizontal Automatic Cut-Off Engines, 25 to 200 H.P.

OFFICE OF THE NEW YORK STEAM CO., 22 CORTLANDT ST., NEW YORK, JAN. 3, 1885. N. Y. City:

GENTLEMEN: We have had in use one of your 8" x 6" Horizontal Automatic Cut-off Engines since June 26, 1884, operating dynamos supplying 60 to 100 incandescent Electric Lights both day and night. The engine was used also for a short time in making tests of a 300 Electric Light Dynamo machine, and developed for a portion of the time thirty-nine and four tenths (39.4) horse-power. The engine has operated to our entire satisfaction. Yours very truly, CHAS. E. EMERY, Eng'r and Supt.

NEW YORK SAFETY STEAM POWER CO., E. T. COPELAND, General Agt., 30 Cortlandt St., New York City. The productions of this company have been in the market for fifteen years, and enjoy the reputation of being eminently first class.

MANUFACTURERS OF AND DEALERS IN ALL KINDS OF

FOUNDRY-FACINGS

PLUMBAGO OR BLACK LEAD

For All Purposes.

ALSO SHIPPERS OF THE CELEBRATED

CINCINNATI MOLDING SANDS

For Stove Plate, Heavy and Light Machinery, Agricultural and Brass Work.

Agents for MONK'S CELEBRATED MOLDERS' TOOLS.

Send for Illustrated Catalogue and Price List. No charge for Samples.

EAGLE

THE LARGEST FACING MILLS IN THE WORLD. Capacity, 650 Barrels Per Day.

FOUNDRY-SUPPLIES

MILLS HEAVY MACHINERY AND FINE STOVE PLATE FACINGS

A Specialty.

S. OBERMAYER FOUNDRY SUPPLY MFG. CO.,

CINCINNATI, OHIO.

A. F. PIKE MFG. CO.,
Pike Station, New Hampshire, U. S. A.
Cable Address, "Pike, Haverhill."
MANUFACTURERS AND WHOLESALE DEALERS IN
BLUE STONE.
The Largest Manufacturers and Dealers in Stones for Sharpening all Edge Tools.

PIKE

Pike's celebrated Blue Stone, Inolian Pond (Red End), Lamotte, Black Diamond, Magde, Green Mountain. All kinds of brands with our name are genuine.

Also, Oil, Water and Dry Whetstones: Arkansas, Washita, Turkey, Hinooskan, and Sandstone Razor Stones, Vienna Clear-shape.

In fact, everything that is used for sharpening Edge Tools supplied in any grit or shape required. Quality and Prices guaranteed. Send in your orders.

FILLEY'S "DIAMOND F" TUYERE IRON
WITH SLOTTED BALL VALVE.

MANUFACTURED BY:

ST. LOUIS MALLEABLE IRON CO.,
2106 to 2128 Market Street ST. LOUIS.

C. R. HEIZMANN. A. A. HEIZMANN.

THE "AUTOMATIC" BLIND AWWING FIXTURE
FOR OLD OR NEW BLINDS

MAKING BLINDS OR AWWINGS AT WILL.

F. O. NORTH & CO.
SOLE MANUFACTURERS BOSTON

PENN HARDWARE WORKS,
READING, PENNSYLVANIA

MANUFACTURERS OF

Frame and Axle Pulleys, Hat and Coat Hooks, Shelf Brackets, Locks, Mineral and Porcelain Door Knobs, AND A LARGE LINE OF BUILDERS' HARDWARE.

Send for Illustrated Catalogue and Price List.

METALLURGICAL NOTES.

The Avesta Process at Prävali.

U. Hupfeld, a leading Austrian metallurgist, of the Prävali Works, in Corinthia, has made a series of experiments to test the question whether the fixed Swedish converter as used at Avesta could be successfully applied to the conditions prevailing at Alpine works. First, some preliminary experiments were made in a small converter, the dimensions of which were the same as those of the Avesta vessel. In spite of crude arrangements, notably so far as it affected the time required for filling the converter, the blow was hot enough, the casting was satisfactory, and the product was softer than other Bessemer steel. This small converter had been built into a large one, and when the latter was needed for regular work a special vessel was put up. Contrary to all expectations, the continuous working, during which pig iron was tapped every 50 minutes from the blast furnace, turned out to be very unsatisfactory. Although the pig iron contained 2.5 per cent. of silicon and 5.5 per cent. of manganese, the blow, lasting 35 minutes, was too cold. This was attributed to the quality of the pig iron, poor charcoal being used. The pig iron, too, was not deep in the crucible of the furnace, which had a diameter of 6.5 feet. Good results, however, were obtained by alternately blowing a small and a large charge, only 1400 to 1500 pounds being used for one out of two blows. Later, when better charcoal became available, very fine gray pig was produced, and continuous working of the converter was successfully achieved. The furnace was tapped every hour, and 14 to 18 successive blows were made until the lack of space for handling the ingots caused an interruption. Herr Hupfeld concludes from his experiments that small blast furnaces may be tapped without any difficulty at intervals of one hour, and that it is possible to convert their entire output into steel in a small vessel, provided very hot pig iron is available. The latter point he regards as the fundamental condition of success, because the slightest cooling of the pig leads to violent ejections during the blow. He believes that it would be a good thing to be able to tap from the furnace directly into the converter, but holds that in most cases this could not be arranged. He expresses the opinion that long runners should be avoided. It is not according to Herr Hupfeld to make in a charcoal furnace uniformly hot gray iron, and it is impossible to tap lots of 1600 to 2000 pounds at a time from furnaces making more than 30 tons of iron per 24 hours. He holds that it would be best to accumulate the iron in a gas reverberatory furnace, which would at the same time afford an opportunity to heat the iron. With a few exceptions, when the iron was too cold the blows progressed favorably. After one or two minutes, and in some cases at once, a long flame appeared, which remained, accompanied by a heavy smoke, till the end of the blow. After adding ferromanganese, and before casting, the bath was cooled by adding as much as 10 per cent. of scrap. Herr Hupfeld states that the quality of the steel made in the Avesta stationary converter is better than that of the ordinary process. It is tougher than wrought iron, welds in a satisfactory manner and possesses high ductility. Sixty successive charges averaged .0281 per cent. silicon, 11 blows or 18 per cent. under .02, 29 or 48.6 per cent. from .02 to .03 of silicon, 11 or 18 per cent. from .03 to .04 silicon, 7 charges or 11.6 per cent. from .04 to .05 per cent. of silicon, and 2 blows or 3.8 per cent. from .05 to .055 per cent. of silicon. The general average of the carbon was .1166 per cent. The same grade of iron in the large vessels at the same time yielded an average of .055 per cent. of silicon and .126 per cent. of carbon.

The Cellular Structure of Steel.

Experiments continued for several years past in the laboratories of the Creusot Works by MM. Osmond and Werth have led to some new observations on the internal structure of cast steel which have been communicated recently to the French Academy of Sciences. If thin plates of cast steel (.02 to .03 mm. thick) are fixed on glass by means of Canada balsam and attacked cold by dilute nitric acid, the acid dissolves the iron and leaves as a residue the derived nitrate of a hydrate of carbon. The skeleton thus obtained reveals in situ the distribution of the carbon in the steel. Microscopic examination shows that this distribution is not uniform and that cast steel is formed by little granules of soft iron in general separated from each other by small pieces of a different substance which contains carbon, and is, in fact, a carbide of iron. In other words, cast steel possesses a kind of "cellular tissue," iron constituting the cores and the carbide the envelopes of the cells. These elementary or simple cells are agglomerated into compound cells, the agglomerations being separated in the thin transparent plate, being empty lines, which indicate closed polygons in run steel, but which becomes smaller and more confused in proportion as the metal has been perfectly worked. These void lines in the corroded plates imply that the faces of the polygons are composed of soft iron, without interposition of carbide; and MM. Osmond and Werth infer that the compound cells are easily identified with what is termed the "grain" of the steel; their faces are regions of least cohesion, and thus the fracture of a bar of steel follows the surface which contains least carbon. Trials were also made by the method of Weyl, which consists in attacking a bar of cast steel by the dilute chlorhydric acid at the positive pole of a Bunsen cell: the carbonaceous residue preserves the form, appearance and dimensions of the primitive bar. The residue is formed of continuous meshes, in which were lodged the free iron. These meshes consist of carbide of iron. Surfaces of polished steel were also treated with nitric acid and the crystalline organization of the globulites of iron well shown. With regard to tempering, MM. Osmond and Werth remark that (in the case of cast steel cooled slowly) after quick tempering the compound cells completely disappear, and the simple cell remains the constituent element, but the carbide of iron interposed has become much rarer than in the same annealed steel. The

surplus carbide seems to have dissolved in the metallic mass. From the anatomical point of view, hammer hardening has nothing in common with tempering, although its effects are similar. It is shown by a permanent deformation of the cells, with elongation of the cores in the direction of local movement, a correlative dislocation more or less complete of the slightly malleable envelope.

Plant and Processes.

A non-conducting covering for steam-pipes, boilers and other heated surfaces has been patented by J. M. Hammill, of Philadelphia, Pa. The covering consists of a series of tubular shells made of paper, strawboard or other material and slipped over one another. To each of these shells there is attached, by any suitable cement, a facing of granulated cork. If desired the coating may be made in one piece and wound around the pipe in a spiral. The cork forms tortuous passages for the free circulation of air around the pipe. The claim of the patent is for a covering which consists of superposed layers of paper having granulated cork adhesively applied to its surface.

A pile-box for containing scrap iron and steel during the process of welding has been patented by the Tremont Nail Company, of West Wareham, Mass. The box is composed of several lengths of muck bars, the bottom and top being respectively formed of two straight lengths placed side by side, while the sides of the box are made of two lengths bent into U-shape. Each of these U-shaped lengths forms one complete side and one-half of each of the adjacent sides. In putting the box together the bottom pieces are laid upon a piling bench, and the side pieces are placed upon them, with their ends in close contact with each other. The box is then ready to be filled and to be closed by its cover.

A tuyere iron which permits the introduction into the furnace of an auxiliary stream of gas in connection with the ordinary air stream has been patented by J. Hadley, of Alexandria, Va. The tuyere consists of three tapering shells placed one within the other. The inner shell forms an open passage which is connected at one end with the main blast-pipe. The annular spaces between the shells communicate at the receiving end of the tuyere with two water-circulating pipes and a gas-pipe. At the discharge end these annular spaces are partially closed by a perforated head. The claim of the patent covers the combination of three shells placed one within the other, with two end plates which unite the shells.

A water-ring plate for iron and steel furnaces has been patented by J. Henderson, of Bellefonte, Pa. This ring plate is made in four sections, held together by bolts, and is provided with two annular chambers for the circulation of water. Water enters the plate through an inlet, passes to the further end of one cooling chamber, is then discharged into the other cooling chambers, and finally passes back to a discharge-pipe. The joint between the sections is closed by a tongue and groove, so that gases cannot pass between the sections to the outside of the furnace. The ring plate supports the walls of the reverberatory chamber separately from the hearth.

A new process of purifying pig iron and manufacturing it into wrought iron has been patented by J. J. Johnston, of Columbus, Ohio. The molten pig iron is first mixed in a heated receiving chamber with a highly-heated compound consisting of iron ore, lime and salt. The proportions of the compound are 80 parts of iron ore to 10 parts of lime and 10 parts of salt. The purified metal is subsequently reheated in a reheating furnace and then balled. The balls are subjected to the ordinary squeezing or hammering and rolling process to form blooms or muck bars. By this process of manufacturing malleable iron the ordinary puddling process is dispensed with, and much time and labor is claimed to be saved. The inventor, moreover, asserts that he produces a superior quality of malleable iron, equal to the best brands known in the market.

The Winsted Norway Bolt Company, of West Winsted, Conn., have patented a bolt-heading machine which upsets the end of the wire or rod and forms the head and square part of the bolt all in one heat. The machine is provided with longitudinal rails upon which slide two carriages which hold the dies. An upsetting die on one carriage strikes the projecting end of the wire, and upsets the same to form a slightly tapered head. Next the heading die on the second carriage strikes this upset end, and gives the desired shape to the head. The squared part of the bolt directly below the head is made by a solid die, and thus the radial seams on the under side of the head made by pinched dies are entirely avoided. To hold the wire while it is being upset, it is grasped by two jaws which are clamped together. After the bolt is finished it is pushed out of the machine and drops into a suitable receptacle.

The Cambria Iron Company, of Johnstown, Pa., have procured a patent for an apparatus for annealing wire. The masonry of the oven is provided with a deep hole which may be closed by means of a cover. This cover has an opening which connects with a pipe that leads to the exit flue. The annealing pot is placed within the hole, and is of such size that a hot-air space is formed around and above it. The pot rests upon a bottom plate, beneath which hot-air flues are formed. These flues extend from the right and left of the fire arch to the space around the annealing pot. The wire is first placed into the pot, and the latter, as well as the opening in the oven, is then covered up. The heat and smoke pass around the pot, and are thence discharged through the upper pipe into the exit flue.

To close a temporary opening in a wire fence between the posts, a new coupling has recently been introduced. This coupling consists of a metal rod doubled up at one end to form an eye and a hook a short distance beyond the eye. The other end of the rod is also bent to form a hook. In order to connect two ends of wire, one wire is passed through the eye of the coupling and twisted around itself to be properly held in place. The back hook is then passed through an eye formed upon the end of the second wire, and finally the rod is turned back flush with the wire and hooked under the same. This coupling has been patented by N. H. Fuller and H. S. Hallock, of Menlo, Iowa.

The Iron Age

AND
Metallurgical Review.

New York, Thursday, March 19, 1885.

DAVID WILLIAMS, Publisher and Proprietor.
JAMES C. BAYLES, Editor.
JOHN S. KING, Business Manager.
CHAS. KIRCHHOFF JR., Associate Editor.

RATES OF SUBSCRIPTION, INCLUDING POSTAGE.

UNITED STATES, BRITISH AMERICA AND
SANDWICH ISLANDS.

Weekly Edition: \$5.00 a year.
Issued every Thursday morning.

Semi-Monthly Edition: \$2.50 a year.
Issued the first and third Thursdays of every month.

Monthly Edition: \$1.15 a year.
Issued the first Thursday of every month.

TO ALL OTHER COUNTRIES.

PER ANNUM, POSTPAID.

Weekly Edition: \$5.00—£1—25 francs—20 marks—12 dollars—6 roubles (coin)—25 lire—20 pesetas.

Semi-Monthly Edition: \$2.50—10/-—12½ francs—10 marks—6 dollars—3 roubles (coin)—12½ lire—10 pesetas.

Monthly Edition: \$1.15—5/-—6½ francs—5 marks—2 dollars—1½ roubles (coin)—6½ lire—5 pesetas.

REMITTANCES

should be made by draft, payable to the order of David Williams on any banking house in the United States or Europe; or, when a draft cannot be obtained, in postage stamps of any country.

NEWSDEALERS OR BOOKSELLERS

In any part of the world may obtain *The Iron Age* through the American News Company, New York, U. S. A.; the International News Company, New York, U. S. A.; and London, England; or the San Francisco News Company, San Francisco, Cal., U. S. A.

DAVID WILLIAMS, Publisher,
83 Reade Street, New York.

PITTSBURGH: 77 Fourth Avenue,
JOS. D. WEEKS, Manager and Associate Editor.

PHILADELPHIA: 520 South Fourth Street,
THOS. HOBSON, Manager.

CHICAGO: 36 and 38 Clark St., cor. Lake,
J. K. HANES, Manager.

CINCINNATI: 13 West Third Street,
HENRY SMITH, Manager.

CHATTANOOGA: Ninth and Carter Streets,
S. B. LOWE, Manager.

SOLE AMERICAN AGENT FOR
THE IRONMONGER,

Published at 42 Cannon St., London.

The oldest and leading representative of the British
iron and hardware trades.

Subscription, Postpaid: \$5.00
to countries outside of Great Britain, including
Monthly Foreign Supplement and one copy of the
Ironmonger's Diary.

By a mutual clubbing arrangement between the
two journals, subscriptions to both will be received
by either *The Ironmonger* or *The Iron Age* on the fol-
lowing terms:

THE IRONMONGER and THE IRON AGE, Weekly.
In the United States and Canada: \$7.50 or £1. 10s
In Great Britain and Ireland: 8.25 or 19/-
In other countries: 8.00 or 1. 12s

THE IRONMONGER, Weekly, and THE IRON AGE,
Monthly.

In the United States and Canada: \$6.75 or 23s
In Great Britain and Ireland: 7.75 or 23s
In other countries: 7.50 or 23s

A Comparison of Pig-Iron Districts.

It is almost unnecessary to say that the
production of pig iron is an industry which is
very widely established in the United
States. It has obtained a foothold in the
most remote sections of the country, being
produced even in localities which have
been but recently reclaimed from savage
control. In the distant Rocky Mountains,
in the more remote Sierra Nevada range
and on the shores of far-off Puget Sound
blast furnaces have been built and suc-
cessfully operated by enterprising iron man-
ufacturers. It is a characteristic of this country,
which has manifested itself from earliest
times, to begin the manufacture of crude
iron as soon as a section containing iron ore
and fuel is opened up to settlement, and the
iron enterprises on the Pacific Coast are but
modern examples of this propensity. In the
older sections of the country the iron indus-
try has been pretty thoroughly established.
In the Maine woods, through the mountain-
ous region of the Atlantic States, in isolated
sections of the South, in Northern Michigan,
Wisconsin and Minnesota, and in the sub-
urbs of many of our large cities, have similar
enterprises been located wherever men
supposed there was an opportunity to make
iron profitably. The production of pig iron
is a very scattered industry in the United
States, so many establishments consisting of
but a single furnace, which may be located
hundreds or thousands of miles from similar
works.

There are, however, a number of districts
in which blast furnaces have been clustered
quite thickly, and which have acquired dis-
tinction from this circumstance. The Salis-
bury district of Connecticut has long been
known through its famous iron, almost ex-
clusively made with charcoal fuel. The
Hudson River has a considerable number of
furnaces located on its banks from its mouth
to Albany. The Chattanooga district, com-
prising East Tennessee, Northern Georgia
and Northern Alabama, is becoming widely

known by reason of its rapidly-increasing
production of pig iron. The vicinity of Lake
Superior, Lake Michigan and Lake Huron is
distinguished for the large quantity of excel-
lent pig iron smelted there from Lake Su-
perior iron ore. But the leading districts of
the country, with regard to the quantity of
pig iron turned out annually, are found
within the territorial limits of Pennsylvania
and Ohio. Here are situated the famous
Lehigh and Schuylkill valleys, the Valley of
the Susquehanna, Pittsburgh, the Shenango
Valley, the Conemaugh Valley, the Mahoning
Valley, the Hanging Rock region and the
Hocking Valley. These have all been dis-
tinguished in their time, but from some of them
their glory has departed, either by the de-
cadence of the pig-iron industry within their
limits or by the rise of new iron-making dis-
tricts of greater promise.

In 1872 the Lehigh Valley was the most
prominent pig-iron producing district in the
United States. That was a year of high
prices, of feverish demand, and of output
stimulated to the highest capacity of exist-
ing establishments. In that year the Lehigh
Valley made with exclusively anthracite
fuel almost one-sixth of all the pig iron
produced in the United States. In 1874, a
year of languishing trade, it turned out less
than one-eighth. In 1878, recovering from
the depression more rapidly than other dis-
tricts, it appears in the records of the trade
credited with more than one-sixth of the
country's output. But from that time its
relative importance declined, owing to the
greater progress made elsewhere with the
production of coke pig iron, until in 1884 it
made less than one-eleventh. The following
table will show the relative importance of
the Lehigh Valley to the country at large in
the years since 1872:

| Years. | Lehigh Valley. | United States. |
|-----------|----------------|----------------|
| 1872..... | 440,063 | 2,854,558 |
| 1873..... | 389,969 | 2,908,278 |
| 1874..... | 316,790 | 2,699,413 |
| 1875..... | 390,960 | 2,906,581 |
| 1876..... | 303,226 | 2,914,585 |
| 1877..... | 335,059 | 2,977,361 |
| 1878..... | 416,967 | 3,070,875 |
| 1879..... | 426,350 | 4,395,414 |
| 1880..... | 544,987 | 4,641,564 |
| 1881..... | 560,190 | 5,178,122 |
| 1882..... | 609,538 | 5,146,672 |
| 1883..... | 375,987 | 4,589,613 |
| 1884..... | 491,867 | |

As the glory of the Lehigh Valley has
been eclipsed by the superior brightness of
Pittsburgh, which took first place as a pig-
iron district in 1883, it will be interesting in
this connection to note the gradual rise of
the Smoky City from an obscure position
among producing sections to its present al-
titude. Notwithstanding its present occupancy
of first place, however, Pittsburgh has not
yet made as much pig iron in any one year
as the Lehigh Valley did in 1882. The fol-
lowing table shows the production of pig iron
at Pittsburgh and vicinity since 1872:

| Years. | Net tons. | Years. | Net tons. |
|-----------|-----------|-----------|-----------|
| 1872..... | 110,599 | 1879..... | 397,315 |
| 1873..... | 158,780 | 1880..... | 300,497 |
| 1874..... | 143,660 | 1881..... | 385,453 |
| 1875..... | 181,856 | 1882..... | 358,940 |
| 1876..... | 128,535 | 1883..... | 592,478 |
| 1877..... | 141,749 | 1884..... | 487,055 |
| 1878..... | 217,299 | | |

A district which has advanced very rapidly
of late years is that of the Lower Susque-
hanna Valley. This increase is probably en-
tirely due to the erection of an extensive
blast-furnace plant by the Pennsylvania Steel
Company. This district makes the following
showing in the years mentioned:

| Years. | Net tons. | Years. | Net tons. |
|-----------|-----------|-----------|-----------|
| 1872..... | 139,806 | 1879..... | 165,300 |
| 1873..... | 157,403 | 1880..... | 217,380 |
| 1874..... | 137,556 | 1881..... | 218,329 |
| 1875..... | 79,717 | 1882..... | 300,340 |
| 1876..... | 103,569 | 1883..... | 397,419 |
| 1877..... | 111,258 | 1884..... | 419,459 |
| 1878..... | 137,719 | | |

Another section of Pennsylvania looming
up prominently in recent years is the West-
ern part of the State outside of Pittsburgh
and the Shenango Valley. This section em-
braces the valleys of the Allegheny, the
Conemaugh and the Youghiogheey. The
furnaces of the Cambria Iron Company con-
tribute largely to the output of the region,
which has been as follows since 1872:

| Years. | Net tons. | Years. | Net tons. |
|-----------|-----------|-----------|-----------|
| 1872..... | 117,394 | 1879..... | 214,123 |
| 1873..... | 111,014 | 1880..... | 286,007 |
| 1874..... | 97,068 | 1881..... | 341,104 |
| 1875..... | 102,530 | 1882..... | 328,717 |
| 1876..... | 130,635 | 1883..... | 301,564 |
| 1877..... | 178,211 | 1884..... | 350,870 |
| 1878..... | 180,395 | | |

The Schuylkill Valley a few years ago
received a decided impetus from the efforts
of the Philadelphia and Reading Railroad
Company to systematically develop the iron
trade of that locality, but untoward events
afterward interfered with the execution of
the company's plans, and the valley has not
made the progress in pig-iron production
which was expected. Yet is a very impor-
tant district. Its production has been as
follows since 1872:

| Years. | Net tons. | Years. | Net tons. |
|-----------|-----------|-----------|-----------|
| 1872..... | 232,235 | 1879..... | 191,748 |
| 1873..... | 296,409 | 1880..... | 306,926 |
| 1874..... | 232,430 | 1881..... | 306,949 |
| 1875..... | 123,184 | 1882..... | 342,703 |
| 1876..... | 144,969 | 1883..... | 337,433 |
| 1877..... | 155,484 | 1884..... | 278,578 |

The interests of the Shenango Valley in
Pennsylvania and the Mahoning Valley in
Ohio are very closely interwoven. They are
located very close to each other, and their
production preserves a wonderful corre-
spondence. We give the production of the
two valleys since 1872 in the following table:

| Years. | Shenango Valley. | Mahoning Valley. |
|-----------|------------------|------------------|
| 1872..... | 160,198 | 152,756 |
| 1873..... | 160,831 | 136,972 |
| 1874..... | 156,419 | 121,405 |
| 1875..... | 137,025 | 115,963 |
| 1876..... | 138,405 | 137,546 |
| 1877..... | 143,179 | 136,526 |
| 1878..... | 128,998 | 194,400 |

| Years. | Shenango Valley. | Mahoning Valley. |
|-----------|------------------|------------------|
| 1872..... | 127,260 | 147,844 |
| 1873..... | 129,304 | 147,844 |
| 1874..... | 88,243 | 147,844 |
| 1875..... | 71,731 | 147,844 |
| 1876..... | 79,217 | 147,844 |
| 1877..... | 56,770 | 147,844 |
| 1878..... | 84,547 | 147,844 |

The Upper Susquehanna Valley, in Penn-
sylvania, while it comprises several good-
sized blast furnace plants, is not so important
as the other districts of the State. Its
product since 1872 has been as follows:

| Years. | Net tons. | Years. | Net tons. |
|-----------|-----------|-----------|-----------|
| 1872..... | 110,090 | 1879..... | 86,542 |
| 1873..... | 130,966 | 1880..... | 125,170 |
| 1874..... | 111,988 | 1881..... | 125,170 |
| 1875..... | 143,312 | 1882..... | 201,367 |
| 1876..... | 87,082 | 1883..... | 165,625 |
| 1877..... | 84,756 | 1884..... | 148,352 |
| 1878..... | 64,550 | | |

The pig-iron industry of the Hanging Rock
region of Ohio has witnessed many vicissi-
tudes in recent years. At one time this
district was a very important factor in the
supply of pig iron for the necessities of the
United States, but now it plays quite an in-
significant part. Adding charcoal and bitu-
minous pig iron together, we have the fol-
lowing table illustrative of the condition of
the Hanging Rock iron trade since 1872:

| Years. | Net tons. | Years. | Net tons. |
|-----------|-----------|-----------|-----------|
| 1872..... | 110,090 | 1879..... | 86,542 |
| 1873..... | 130,966 | 1880..... | 125,170 |
| 1874..... | 111,988 | 1881..... | 125,170 |
| 1875..... | 143,312 | 1882..... | 201,367 |
| 1876..... | 87,082 | 1883..... | 165,625 |
| 1877..... | 84,756 | 1884..... | 148,352 |
| 1878..... | 64,550 | | |

Quite an important part in the production
of pig iron in Ohio is taken by the bitu-
minous furnaces in various parts of the State
outside of the Mahoning, Hanging Rock and
Hocking districts. Grouped together, their
production has been as follows in the years
mentioned, the furnaces at Cleveland being
chiefly responsible for the figures of recent
years:

| Years. | Net tons. | Years. | Net tons. |
|-----------|-----------|-----------|-----------|
| 1872..... | 128,196 | 1879..... | 161,457 |
| 1873..... | 130,968 | 1880..... | 292,105 |
| 1874..... | 148,748 | 1881..... | 282,994 |
| 1875..... | 102,780 | 1882..... | 225,694 |
| 1876..... | 153,057 | 1883..... | 263,956 |
| 1877..... | 153,316 | 1884..... | 307,038 |
| 1878..... | 156,251 | | |

We can very appropriately wind up this
glance at the leading pig-iron districts of the
country with an allusion to the Hocking
Valley of Ohio, which a few years ago was
hailed as the most promising region for the
manufacture of pig iron that had been
discovered in the United States. Here is its
record since pig iron was first made in its
limits:

| Years. | Net tons. | Years. | Net tons. |
|-----------|-----------|-----------|-----------|
| 1872..... | 1,250 | 1880..... | 85,719 |
| 1873..... | 7,439 | 1881..... | 85,146 |
| 1874..... | 23,890 | 1882..... | 78,770 |
| 1875..... | 65,690 | 1883..... | 48,439 |
| 1876..... | 51,908 | 1884..... | 24,126 |

It will be seen from this statement that thus
far the Hocking Valley has played but a minor
part in supplying the demand for pig iron.

Strikes and Improved Processes.

The labor situation at the close of the
year 1884 and the beginning of 1885 has
been marked by a number of important and
severely-contested strikes. Among these may
be mentioned the Hocking Valley miners'
strike, lasting nine or ten months, and in-
volving immense losses both to operators
and miners; the Kensington weavers' strike,
that has now been in progress for more than
four months; the flint-glass workers' strike,
at Bellaire, Ohio; the great railroaders'
strike of the Wabash system, and now the
miners' strike in the Pittsburgh district.
These are not given as exhausting the list,
but simply as indicating the wide range of
localities and industries in which important
strikes are either in progress or have just
been settled. The outcome of most of the
strikes in the period to which we have re-
ferred has been against the workmen, and,
while they have suffered immense losses
in wages, the employers have also suffered
severely. There must be some reason under-
neath all this. These contests must be in-
dicative of some economic conditions of more
than usual importance that compel, on the
one hand, employers to suffer losses in busi-
ness and profits that they are not usually
willing to endure, except in cases of most
urgent necessity, and, on the other hand,
workmen to submit to much suffering and
privation.

The apparent cause is, of course, the ne-
cessity that exists for reduction in the cost
of production and the attempt to compel
labor to do its share toward securing such
reduced cost. It does not, however, satisfac-
torily account for the labor trouble alluded
to, because this necessity has existed at
other times without such a prevalence of
industrial conflicts. Why, then, should these
conflicts be so extensive and so severe at the
present time? The fact is there has been a
notable and constant tendency in the past
50 years toward reduced cost. Of course,
in this time there have been fluctuations;
prices have gone up and then down; but it
is noticeable, especially in the industries in
which we are more particularly interested,
that every decline has been to a lower point,
as every advance has not reached the high-
est price realized at the previous advance.
In bringing about this reduced cost of pro-
duction the attack has been made on labor,
because labor is the chief element of cost,
whether that cost in a given work be raw
material or the labor in converting that raw
material. Labor has met it and resisted,
though unsuccessfully in many instances.
Yet, as a rule, employers are chary of pro-
secuting a conflict that may bring disaster to
themselves as well as to their workmen. The
necessity, therefore, of seeking relief in

other directions has been made apparent,
and it is to improved methods and improved
processes manufacturers have turned.

This is no new phase of the contest be-
tween employer and employed; it has
been going on since the invention of the first
labor-saving machinery, and especially since
the change from the domestic to the factory
system. It is especially noticeable at the
present time in our iron and coal industries.
The tendency in these industries is, by the
use of new machinery and new processes,
toward a maximum of production with the
minimum of human labor, and these contests
that are growing will hasten the adoption of
new processes and machinery. The substi-
tution of the fusion process for the puddling
process, with labor-saving appliances at the
rolls; of self-tempering and self-hardening
steel for dies in the nail machine and self-
feeders in place of hand-feeders; drop for-
ging for hand forging, and the coal-cutting
machine for the miner, are all in the line
of substituting automatic work and auto-
matic machines and processes for human
skill. Labor cannot prevent such substi-
tutions. They are inevitable. They grow
out of the necessity of things, and, and, properly considered, they are a bene-
fit and not an injury to labor, viewing
labor as a whole. While labor may not
prevent, it may delay them by recognizing
the conditions that exist, and endeavoring
to meet them in a spirit of fairness and
conciliation.

The Iron Trade and the Daily Press.

The iron trade has had the misfortune
during the past few months of attracting
the attention of the daily newspaper press
in a manner which is calculated to do it
some injury. The condition of the iron and
steel industry is such that influences which
under ordinary conditions would not affect
it can now do positive harm or be largely
beneficial. The knowledge of the fact that
in almost every department the immediately-
available supply is comparatively very lim-
ited is keeping both buyers and sellers keenly
alert to discover any indications which
might warrant a change in policy. There-
fore every medium of information is closely
scanned, and, however cautious business
men may be in accepting the statements in
the daily press, they are nevertheless swayed
by them. Buyers are influenced in their
purchases, by constant reports of low sales,
to persist in a waiting policy; makers are
buoyed up, by tales of a different character,
to continue to operate works which, if they
were not deceived as to the state of the
markets, they would decide to close.

It is only too well remembered that under
somewhat similar conditions values have in
the past history of the trade shown a dispo-
sition to move upward rapidly. It is the
constant expectation that the rebound from
the present depressed state of the industry
may be very sudden which makes the mar-
kets so sensitive. They are undoubtedly
influenced to some extent by newspaper
statements and comments, and are particu-
larly affected by one class of writers. For
certain political reasons it has become custom-
ary with the class to which we refer to draw
very gloomy pictures as to the condition of
the trade. Every opportunity is seized to
announce with much flourish, and occasion-
ally with an assumption of regret, that some
particular branch is in a very bad state.
Exceptionally low figures are named, with
or without foundation in fact, to show that
business is in a deplorable condition. No one
who has the best interests of the iron and
steel trades at heart can close his eyes to the
fact that there are weak spots, and that in
some departments prices still show a declin-
ing tendency. It is, however, one thing to
frankly acknowledge this, and quite another
to persistently harp on it with the intention
of creating impressions for some ulterior
object foreign to the subject under discus-
sion. The iron trade has not yet become
accustomed to being used as a club to inflict
injury upon political opponents, nor, like the
coal trade, to be used to hammer railroad
stocks in Wall street. Yet the drift of comment
in some of the daily newspapers unmistakably
points in that direction. We do not believe
that the effect of such a course upon the iron
trade is given more than a passing notice.
The fancied or distorted view of its condition
is merely a means to an end. We must
vigorously protest against such an abuse of
power at a time when, as we have said, the
industry is in a peculiarly sensitive condition.
The numerous ramifications of the iron
trade, the dependence of one branch upon
another, and the interdependence of some from
the rest, make the work of truthfully por-
traying the passing phases of its prosperity
or depression a matter for trained observers
only. Writers who have not got these
qualifications are apt to convey to their
readers very erroneous impressions, which
are not without their influence upon buyers,
who, as a class, are less able to detect errors
or misrepresentations.

A second, though a less harmful, class of
newspaper reports are those which herald a
marked improvement in the iron trade, bas-
ing their roseate views on the reports of the
blowing-in of furnaces, the starting of
mills, &c. In so far as these views are ex-
aggerated they have a bad effect. They give
rise to hopes and expectations which cause
a corresponding reaction as soon as their
inaccuracy is discovered: they unsettle
the labor market; they help to destroy
that feeling of confidence which can only
come from the confirmation of an exact

and truthful record of the situation. The
iron trade has the right to demand that sen-
sational reports of an unfavorable charac-
ter, written merely for political effect, be
stopped. It does not desire, either, unwar-
ranted tales of improvement when the mar-
kets have not rallied. If the daily news-
paper press believe it incumbent on them to
inform the public of the fluctuations of one
of the leading industries of the country, let
that industry stand on its own merits. Both
"bulling" and "bearing" do harm.

Silver versus Gold.

In the discussion of the silver-coinage
question the laws of trade and the voice of
reason are too frequently ignored. It mat-
ters not that there is no market for the silver
dollar; it is insisted that the coinage must
go on, and if, as a consequence, our almost
faultless currency system is subverted, we
are asked to regard the coming of the cata-
strophe with indifference—nay, with satis-
faction. The advocates of compulsory silver
coinage are numerous and powerful, as seen
by the recent Congressional vote, and cannot
be suppressed by the mere waving of a
wand. On the 12th ultimo our readers were
favored with the views of Henry Carey
Baird, of Philadelphia, on the side of the
silver producers and miners of the Pacific
Coast, and in another column to-day we
hear from M. C. Meigs, superintendent and
architect of the new Pension Building, both
of whom enter into the controversy appar-
ently with no misgivings respecting the
soundness of their position. The opponents
of the silver dollar pronounce the arguments
employed by its advocates wholly untenable
and easily refuted, and in this, we think,
they take good ground.

Let us inquire into the facts. The "trade
dollar," as appears from its face, was origi-
nally designed for the export trade, more
especially for India and China, where the Mex-
ican dollar of about the same weight—5 oz. less
to \$1000—stood high in favor. The experi-
ment, it is needless to remark, proved a signal
failure, of which we have convincing evidence
in the large quantities recently bought up by
New York brokers at 64 cents on the nominal
dollar, for shipment ostensibly to the far
East. Then followed the silver coin known
as the "Bland dollar," which was remonet-
ized for the same purpose, viz., to open a
market for silver. The mine owners of the
Pacific Coast naturally looked about for a
purchaser, and succeeded in inducing Con-
gress to agree to purchase \$2,000,000 of
bullion every month with which to turn out
\$2,300,000 in coin. The world sees the result
in the immense Government vaults crowded
to repletion with silver coin, which for prac-
tical purposes might as well be pig iron.

The old silver dollar was worth \$1.08 in
gold, because at that time silver was scarce,
the production being limited. Jewelers and
manufacturers bought the coin for the fine
silver it contained, its value being 59d.
sterling per ounce, against 49d. to-day.
That earlier price made the parity in New
York \$1.29 of fine

effect of giving backbone to the bulls in wheat in Chicago, and mildly reflected upon stocks in Wall street. The temporary "arrangement" so promptly arrived at by the would-be bel-ligerents had a reassuring effect, though it is not quite certain yet whether it was not entered into by one of the parties as a means to hoodwink the other. It may be questioned whether there has not been much exaggeration as to the possible beneficial effect upon the prices we might realize for some articles of export in which Russia is an active competitor in the same markets. Among these, of course, wheat and petroleum are the most prominent. Concerning the former, it has been pointed out with much justice that, even if England were to shut out Russia from the seas, there remains open to it transportation by rail over the Austrian and German boundaries. With a low rate of freight, which a word from the Government would secure, so far as it related to carriage on Russian roads, the surplus of wheat could be directed to Continental markets in spite of protective duties. Of course this would mean higher cost, and to some extent would cripple a leading competitor, but still the others, prominently India and Australia, would be more vigorous sellers. While it cannot be questioned that a war between Russia and England might improve the price of our wheat, it would not warrant any extreme advances. It would, however, undoubtedly give some stimulus to business here.

The coal miners' strike in the Pittsburgh district is now in its second week, and is more general than it has been during any strike for some years. On the other hand, the operators appear more determined than they have ever been before. Some of them who do a local business have conceded the demands of the miners and are running to supply that trade. It should be noted, however, that certain pits, among them some of the largest in the district, are running at the reduced price, the miners refusing to join in the strike. What the result will be depends entirely on future developments of the trade. Should business revive and the employers be able to secure a better price for their coal they will concede the rate asked by the miners, who in that contingency would have received the price they claim had they adhered to the award of the umpire. In other words, demand and prices must go up to a 3-cent rate before 3 cents will be conceded, and it is difficult to see how this can be done in the face of the low rates at which coal is being mined in contiguous districts, which supply at lower prices to the same markets that the Pittsburgh coal reaches. The great difficulty in Western Pennsylvania seems to be that there are more miners and coal banks than are required to meet the demand. So long as there are eager sellers at lower figures than those which Pittsburgh operators can afford to sell at when they are paying the rate for mining demanded, they will resist the miners' terms. The strike, therefore, from the present aspect of the markets, is ill-advised.

The failure of Messrs. Pope, Cole & Co., of Baltimore, one of the oldest and certainly the largest copper-refining works in the country, appears to be due largely to three causes: the decline in the price of the metal; the advancing of heavy sums to the Old Dominion Copper Company of Arizona, and the withdrawal of very heavy sums—it is said over \$500,000—during the past three or four years as profits by the special partners, of whom Mr. Garrett, of the Baltimore and Ohio Railroad, was one. The refining of copper has been a very lucrative business, the price charged for refining the ordinary black or blister copper of the West being \$20 to \$25 per net ton, while the actual cost, with the cheap and excellent fuel at Baltimore, or rather Canton, where the works are located, is stated to range from \$7.50 to \$9, assuming that the works were as carefully and economically managed as they were given credit for. At Detroit, where the bulk of the Lake copper is refined, the charge is about \$11 per ton, in spite of the fact that the "mineral" as it comes from the stamps rarely carries more than 80 per cent. of the metal, and on an average nearer 72 or 73 per cent., while the Arizona bars range from 93 to 97 per cent. fine. The charges on Western matters, whether argentiferous or not, are even heavier. The failure of Messrs. Pope, Cole & Co. must not, therefore, be attributed to ruinous prices for refining copper.

Freights on Coke, Ore and Limestone in the Mahoning Valley.

To the Editor of The Iron Age: My attention has been called to an editorial in your journal of March 12, 1885, headed "Birmingham, Alabama, as an Iron Producing Center." There is one paragraph in your article which does injustice to the different lines of railroads centering in the Mahoning Valley. It would appear from your standpoint that no reductions in railroad rates have been made here. This is a very grave mistake. Within the past 60 days some very heavy reductions have been made, both on local rates upon the raw materials and in through rates upon products. For instance, the rate on coke, which has heretofore been \$2 per ton, has been reduced to \$1.60, and, as it takes nearly 1½ tons of coke to produce a ton of pig iron, there is a saving to the furnace owners of at least 50 cents per ton in this item alone. The rate on iron ore from different lake ports to the Mahoning Valley has been reduced to 75 cents per gross ton, which includes all dockage and handling charges at the point of shipment. Rates on limestone have also been materially reduced; in short, the railroad people have done a very handsome thing in the way of assisting the owners of furnace plants in this valley, not only in the reduction of rates, but in adjusting other and discriminating rates to and from near-by competing points. While I am not prepared to say that still further reductions cannot be made and still leave the railroad companies a fair compensation for handling the business, I think that

they should be given credit for what they have done. "Give the devil his due."

Regarding the cost of producing Southern pig iron, there seems to be a wide divergence of opinion, the estimates varying from \$8 to \$13.50 per ton. It should be remembered, however, that the cost of Southern iron, as a rule, is made up without profit to the producers of the raw materials entering into the composition of the iron, while the reverse is true in the North. For instance, a "conservative estimate" of the cost of producing pig iron in the Mahoning Valley includes a profit to the Lake Superior ore miner, a profit to the Connellsville coke producer, a profit to the limestone quarry, a profit to the coal miner, and a profit to the transportation companies hauling the different materials. So far as the Mahoning Valley is concerned, with the recent reductions in railroad freights, the greatly reduced prices of Lake Superior ore and reduced labor, coupled with the admitted better quality of pig iron produced, we expect to meet our Southern competitors on common ground. Northern and Southern irons mingle well together and typify the bond of union between the North and South, cemented and welded together for all time to come. Very truly yours,

J. G. BUTLER, JR.

YOUNGSTOWN, OHIO, March 14, 1885.

The Silver Dollar.

WASHINGTON, D. C., March 10.

To the Editor of The Iron Age.—DEAR SIR: You say in your last that the silver dollar is worth less than 85 per cent. of the gold dollar, the unit of value. Please read the coinage acts. The first is "Act of April 2, 1792." It orders gold eagles, half-eagles, &c., to be of value of 10, 5, &c., units or dollars. It then establishes the silver dollar or unit of the coinage, to be of the same weight and fineness as the Spanish milled dollar then current. This was the unit. It contained 371¼ grains of pure silver. It contained unchanged till 1837, when by law a new standard of fineness was enacted for both gold and silver, which since that time have been $\frac{9}{10}$ fine. But the quantity of silver in the unit, the dollar, remained and remains now 371¼ grains of pure metal. So the unit is unchanged. The cent is taken money only, and as metal 100 cents are worth about 15 cents. The cent was and is still by law the $\frac{1}{100}$ part of the unit or the silver dollar, and that silver dollar must be worth 100 cents, a hundredth part of itself.

Bankers and foreign merchants endeavor to discredit, to demonize, to destroy, to wipe out the silver dollar, the original and thus far permanent basis and unit of money in the United States, by printing daily that it is a fraud, worth only 85 per cent. of its face. Has it depreciated? Is it a fraud? You remember when it took 2½ silver dollars to pay for a bushel of wheat. Ninety-two one-hundredths of a silver dollar will now buy a bushel of wheat. If the silver dollar has depreciated 15 per cent. as compared with that commodity gold, comparatively useless as a metal, valuable only as a representative of value or coin, it has appreciated much more—about 150 per cent.—as compared with wheat, the great staple of food of civilized man, a permanent and useful commodity. A bushel of wheat at all times will feed a human being for a certain time, preserve and maintain life, health and comfort. Is the bushel of wheat a fraud because it commands now less than a silver dollar, while a few years since it commanded 2½ dollars? Such denunciation of the unit of money most used by the poor is unfair, dishonest, a fraud upon the people, and should not be countenanced by honest counsellors of the people like your paper.

Leave it to brokers and dealers in credits who take care of the \$900,000,000 of imports, and care not for the \$10,000,000,000 of annual expenditures by the poor for the necessities of life, all of which they have purchased, paid for in the legal unit, the silver dollar of 371¼ grains, pure silver, ever since in 1792 the Fathers—"Daddies," if you please, in the offensive slang of the money dealers and usurers—first established the unit of our republican decimal system of money.

Very respectfully, your obedient servant,
M. C. MEIGS.

WASHINGTON NEWS.

WASHINGTON, D. C., March 17, 1885.

(From Our Regular Correspondent.)

IMPORTANT NOMINATIONS.

The President sent the following nominations to the Senate to-day: Milton J. Durham, of Kentucky, to be First Comptroller of the Treasury. William Garrard, of Nevada, to be Superintendent of the Mint of the United States at Carson City, Nev. Joseph R. Ryan, of Nevada, to be Coiner of the Mint at Carson City, Nev. Malcom Hay, of Pennsylvania, to be First Assistant Postmaster-General. Martin V. Montgomery, of Michigan, to be Commissioner of Patents.

THE ENGROSSING CLERKS' ERRORS.

An investigation will be made of the errors willfully or negligently committed by the engrossing clerks in the Naval bill. The fact that two important items should be omitted in the same bill has a suspicious look about it. One of these items was the \$500,000 appropriated for the armament of the new cruisers. It will be remembered that there was a bitter contest over this item, and the fact of its omission is regarded as circumstantial evidence that the omission was not accidental. Mr. Randall says that the omission will not delay the completion of the steel cruisers. The last appropriation will be available until June 30, and he thinks in December Congress will promptly remedy the omission, thus losing but five months in arming the vessels. Messrs. Randall and Holman evidently think that there was a design in this omission, and that it could not be excused on the ground of want of time between the agreement of the conference and final adjournment, as the bill was engrossed, to their knowledge, before the final meeting of the conference committee.

PROTECTION ABROAD.

The diplomatic and consular reports received at the Department of State show a decided impulse in the direction of a pro-

tection policy among the States of Europe. Not long since a report was received of a movement of this kind in the German Parliament and the Swedish Diet; now a report comes from Belgium to the same effect. The competition of American agricultural products is what has aroused the apprehensions of the peoples of these countries. Official reports indicate a similar feeling in England. Protection against American agricultural products and free trade for English manufactures is strongly hinted at in official reports.

RELATIONS BETWEEN LABOR AND CAPITAL.

Senator Blair, of New Hampshire, has obtained authority from the Committee on Education and Labor to continue the investigation of the relations between labor and capital, authorized by the Senate resolutions of August 7, 1882, and February 26, 1883. Senator Blair says that the investigation is substantially concluded, and he only asks an extension of the time, without any extension of the original work contemplated, the object being the completion and submission of the final report of the committee. Mr. Wright, the Commissioner of the Bureau of Labor, has formulated a programme which he has submitted to Secretary Lamar, and which has been approved. The general features of the commissioner's scheme is to trace out if possible, by investigation, the causes of the labor difficulties and methods of work. To do this a start will be made by the appointment of special agents to gather statistics in the United States and Europe. Charles F. Peck, will be one of these agents to go to Europe. These investigations will be hastened in order to incorporate the result in a report to Congress in December. The commissioner is anxious to get the machinery of his office into operation as quickly as possible.

INTERSTATE COMMERCE.

Senator Cullom has asked the appointment of a select committee of five Senators to investigate and report upon the subject of the regulation of commerce among the several States, with authority to sit during the recess of Congress and with power to summon witnesses and to do whatever is necessary for a full examination of the subject.

THE NEW ASSISTANT SECRETARY.

Mr. Charles S. Fairchild, the successor to Judge French in the office of Assistant Secretary of the Treasury, has assumed the duties of his office. In a conversation with the correspondent of The Iron Age, he said: "As far as I am concerned, in matters affecting duties on articles I shall endeavor to interpret the laws justly. I think the question of protection should have nothing to do with the rendering of a decision. I may say that I am not a protectionist in theory; but the question of protection is not an issue just now. The laws must be administered, and as far as my duties lie in that direction I shall endeavor to decide in accordance with the spirit and the letter of the law."

LATEST CUSTOMS DECISIONS.

The following is a synopsis of sundry decisions rendered by the Secretary of the Treasury during the past week: Steel gun-barrel ribs, imported in connection with shotgun barrels, the value of which is included in the price of the barrels, are not separately dutiable, but are to be assessed with duty as part of the guns to which they belong. Small bronze articles, such as liquor-stands, inkstands, vases, belts and other ornaments, which, although plated and gilt to a certain extent, are not commercially known as plated or gilt ware, but as "Vienna bronzes," are dutiable at 45 per cent. ad valorem under Paragraph 216, and not as plated or gilt ware at 35 per cent. ad valorem. So-called "antimonial lead," containing about 97½ per cent. of lead, with a small quantity of arsenic and antimony, is dutiable as lead in pigs, under Paragraph 189, at 2 cents per pound, and not, as claimed, at 20 per cent. ad valorem under the provision for type metal.

NO DRAWBACKS ON CERTAIN SCRAPS OF TIN.

The Secretary of the Treasury, in a letter to the collector of customs at Baltimore, says, in reply to an inquiry as to allowance of drawback on disks and scraps of tin from manufacture of cans on which drawback has been allowed: "Referring to the department's letter to you of the 15th of December last, relative to drawback on tin disks resulting from the manufacture of cans of less than 5-gallon capacity, I have to state that the department has decided to adhere to the principle enunciated in its decision of November 25, 1884 (Synopsis 6662), with regard to scrap or wastage resulting from the manufacture of articles exported for drawback, under Section 3019, Revised Statutes, whether such wastage is or is not allowed for in the drawback on the original manufactures. You will therefore discontinue the allowance of drawback temporarily authorized by said letter for the above-described tin disks from and after the 15th instant."

CYLINDER CAST-IRON FERRULES AND SOCKETS.

In an appeal from an assessment of duty at the rate of 45 per cent. ad valorem on certain "iron ferrules and sockets," the Secretary of the Treasury says: "It appears that the articles in question consist of malleable-iron pick sockets and ferrules, made for Hardy's patent picks, which were considered by the appraiser to have undergone a further process of manufacture after being cast, and hence were classified as above. The appellants claim that they are simply castings, and dutiable as such at 2 cents per pound, under T. I., new, 161. The only treatment which the articles appear to have received is that of having been cleaned or brightened, in the manner common to such castings, by friction with others in a revolving cylinder. According to the department's decision of October 8, 1883, this is not sufficient to take the articles out of the category of castings, and they are properly dutiable as such under the paragraph cited."

NO LIMITATION OF TIME TO ALLOWANCE OF DRAWBACK.

The Secretary of the Treasury, in reply to an inquiry relative to a certain entry of tin cans for drawback, says: "You state that the cans were manufactured from tin im-

ported more than three years since, and you inquire whether a drawback can be allowed. As a reply, I transmit herewith for your information and guidance a copy of a letter addressed on July 9, 1881, to the collector of customs at New York, expressing the department's concurrence in the opinion obtained, under date of June 29 of the same year, from the attorney-general, that manufactured articles entitled to drawback under the provisions of Revised Statutes, Section 3019, are not subject to the limitations of time and amount contained in Sections 3016 and 3017."

The History of Windmills.

Atmospheric disturbances causing wind have from a high antiquity been employed as a motive power, and probably the earliest application of this force was the propulsion of ships by sails. Among the most primitive races, long before we made much progress, this power was applied in the navigation of small vessels; and the ancient Phoenicians, Greeks and Romans were all of them well acquainted with this mode of employing the force of the wind for purposes of human industry. It is to be regretted that we have no records of the time when it was applied as a motive power in mills; this event is lost in the oblivion of the past, and it was not till early in the thirteenth century that we find the Dutch and French employed in the construction of windmills adapted to the wants of an energetic and industrious population. These times were marked by a growing intelligence that encouraged and fostered inventive talent, and the Dutch millwrights and engineers were long celebrated for their skill and knowledge in every art that had for its object the improvement of the industrial resources of the people. The following account of their ancient history, as far as our knowledge extends, may not be uninteresting to the general reader.

When were windmills introduced into England? The Romans had hand, and cattle and water mills, but "it is very improbable, or much rather false," says Beckmann, "that they had windmills;" nor does there seem to be any sufficient ground for the common notion that Europe derived its windmills from the Saracens through the Crusaders. It is after or about the date of the Norman conquest that we begin to hear mention of mills moved by wind in this quarter of the world. "They were first known in Spain, France and Germany," says one of the authorities quoted by Haydn, "in 1209." When were they first known in England? The "Baldon Book" of 1183 has frequent mention of mills—as, for example, when it speaks of "Gateshead, with its borough and mills, and fisheries and bakehouses, and with three parts of the arable land of the said town, renders 60 marcs." But there is no direct description of the kind of mills which were in use. Though there were horse and water mills at that time, the "Baldon Book" affords us no glimpse of a windmill, with its revolving sails, lending a picturesque air to the scenery of the bishopric. In a volume, however, containing Hugh Pudsey's survey of the county palatine (edited for the Surtees Society by the Rev. William Greenwell), there is also a roll of receipts and expenditures of the 25th year of Bishop Bee (1307), wherein, among repeated mentions of mills, there is specified distinctly not only a water, but a wind, mill.

From this it appears that we did not get our windmills from the Saracens; and the probability is that we had them on this side of Europe before they came into use on the other. It was not till 1332 that Bartolomeo Verde proposed to the Venetians to erect a mill to go by wind; and a site was only granted to him on condition of its surrender if his experiment should fail. Windmills were probably scant at the close of the eleventh century, when the Crusades broke out; but in the twelfth they began to be more common, and "a dispute arose whether the tithes of them belonged to the clergy"—a question which Pope Celestine III very naturally, and not unreasonably, determined in favor of the Church.

An ingenious writer in the "Practical Mechanics" Magazine states that "about 70 years ago a master mariner residing at Dunbar, in Haddingtonshire, devised a novel windmill on the horizontal construction. It consisted essentially of an upright shaft, which carried four arms, at the extremities of which were four masts rigged with try-sails, and the sheets were adjusted so that the sails might take their proper positions, according as they were acted on by a beam wind, 'booming out,' or coming up in the 'wind's eye.' A mill so constructed would not possess the important element of durability, as the violent jerks imparted to the sheets would very soon snap them. Several mills on the horizontal construction were in use at the town of Eli, in the litigious Kingdom of Fife, at the end of the last century, and were employed in grinding indigo, but they have long since been removed.

About three or four centuries ago the avaricious landholders, favored by the meanness and injustice of Government and the weakness of the people, extended their regality or kingship not only over all streams, but also over the very air and mills which it impelled, so that small proprietors, before erecting a windmill upon their own property, had first to obtain permission from the superior of the province before doing so. The early mills were immovable, and could only work when the wind was in one quarter; they were afterward placed, not on the ground, but on a float which could be moved round in such a manner that the mill should catch every wind. This method gave rise, perhaps, to the invention of movable mills. To turn the mill to the wind, two methods have been invented and are in common use; in the one the whole structure is arranged so as to turn on a post below, and in the other the roof alone, together with the axle and the wings, is movable. Mills of the former kind are called German mills, those of the latter Dutch mills. They were both moved round either by a wheel and pinion within, or by a long lever without, which acted as a stay to the structure, and which was sometimes connected at its extremity to a cart wheel, in order to facilitate its movement horizontally.

During the period of the Crimean war, Sir William Fairbairn had an opportunity of examining several of the windmills in European Turkey and also in the Crimea.

Spreading of these, in his "Treatise on Mills and Millwork," he says that around the town of Eupatoria, in the Crimea, there appeared to be nearly 200 windmills, chiefly employed in grinding corn. All which were in a workable state were of the vertical construction, and only one horizontal mill, which seemed to have been out of use for at least a quarter of a century. The tower of this mill was built of brickwork, about 20 feet diameter at the base, and about 17 feet at the top and 20 feet high; the revolving wings, which consisted of six sets of arms, appeared to be about 20 feet diameter and about 6 feet broad, fitted with vertical shutters, which were movable on pivots passing through the arms, the shutters being each about 12 inches wide by 5 or 6 feet high, and the pivots were fixed at about one-third of the breadth from the edge of the shutter, in order that the wind might open and shut them at the proper time, during the revolution of the wings. About one-third of the circumference of the wings was surrounded by a segmental screen to shelter the arms and shutters while moving up against the wind, and the screen seemed to have been hauled round with ropes, in order to suit the direction of the wind.

Sir William Fairbairn also examined one of the most recently-erected mills on the vertical construction, which had the words "Moulin Francais" inscribed upon the door, by way of recommendation. The tower of this mill was also of brickwork, and appeared to be 18 feet diameter at the base, and about 15 feet at the top, and about 22 feet high; the four wings were about 35 feet diameter, and of a rectangular shape, about 15 feet long and 5 feet broad; the surface exposed to the wind was increased or diminished by the application of canvas sails, whose spread could be raised by reefing or twisting up the extreme end of the sails when the mill was in a state of rest. The main axle, which was octagonal in form, was constructed of oak, about 15 inches diameter at the neck, and about 10 inches at the rear end. The front of the axle, which received the arms, was square, and the two pairs of arms did not intersect the axle in the same plane, the one pair being in advance of the other; all the arms butted against the axle, and were united to it by side pieces which were securely bolted to the arms and through the axle, which rendered mortising unnecessary and preserved the strength of the shaft. The bearing in which the neck of the axle revolved seemed to be formed of some hard wood, probably lignumvite, and was lubricated with soft-soap and plumbago. The rear end of the shaft was fitted with an iron gudgeon, about 3 inches diameter, secured by iron hoops and wedges. About the middle of its length this axle carried a face-wheel about 4 feet diameter, which was constructed entirely of timber; its arms were mortised round the rim, which formed the bearing surface for the friction strap or brake for arresting the speed of the mill. The teeth of this wheel, which were about 3½ or 4 inches broad and 4½ pitch, geared into a trundle or pinion about 14 or 15 inches diameter, fixed on the top of a long, vertical wrought-iron shaft, about 2½ inches square, which was coupled at its lower extremity to the rhynd on the top of the millstone spindle the long shaft being steadied by a bearing near the center of its length to prevent any jarring or vibration being communicated to the revolving millstones.

When Sir W. Fairbairn visited the mill, the miller was engaged in laying on the revolving stones; he was thus enabled to see the working faces. The millstones were about 3½ feet in diameter, and were formed of a single stone, similar in appearance to the white silicious burr obtained from the quarries near Rouen. The stones were not indented with roads and channels to assist in grinding and throwing out the flour, but were simply roughened or cracked with the miller's pick. The neck of the millstone spindle was guided by a bushing of hard wood, with the fiber endways—a mode of bushing employed for more than half a century in the flour mills of this country, and which, no doubt, gave the idea to Mr. Penn, of Greenwich, for his mode of bushing the screw-shafts in our modern steamers, and which was better than gun metal in situations precluding the use of ungredients. When the mill was set going, the wings, which were 35 feet diameter, performed 29 revolutions per minute, when loaded, and the extremity of the sails acquired a velocity of about 3200 feet per minute, or nearly 35 miles per hour, and which showed that the "Crim Tartan" knew the importance of letting off their prime movers. It is more than probable that we are indebted to the Dutch for our improved knowledge of windmills and wind as a motive power. Half a century ago nearly the whole of the grinding, stamping, sawing and draining was done by wind in the flat countries, and nearly the whole of our machinery depended on wind, or on water where the necessary fall could be secured. These sources of power, however, are gradually being abandoned, and wind as a motive power of any great importance may be considered as a thing of the past.

Obituary.

A. L. ROTHMAN.

Mr. A. L. Rothman, a civil engineer, died recently at Joliet, Ill. He was connected with the late Alex. L. Holley in constructing and building the Troy Steel Works in 1865-66, and in reconstructing those works after they were burnt in 1869. In 1870 Mr. Holley sent Mr. Rothman to Joliet, to construct the steel works there, and in 1873 he went to Scranton, Pa., where he took full charge of the building of the present Lackawanna steel plant, introducing many leading features of his own. For a time he was employed at the Government office of the Mississippi Survey at St. Louis, returning to Joliet in 1881, where, after reconstructing the works in 1883-84, he became superintendent of the Bessemer department. He leaves a widow and four children. He was born in Sweden in 1838.

THE WEEK.

Mr. Edward Atkinson has figured out that 80 per cent. of the people of the United States must be clothed, sheltered and fed on what 40 to 45 cents per day will buy for each person.

Ex-Mayor Powderly, of Scranton, Pa., Grand Master Workman of the Knights of Labor, is said to aspire to the position of Carroll D. Wright, recently appointed head of the Bureau of Labor, of which the organization is already completed, with a corps of agents in various parts of the country to collect statistics concerning the laboring classes.

In the 54 years of which there is any record the River Hudson opened six times in February, 41 times in March and seven in April. The latest was in 1843, when it was almost the middle of April before there was a chance of navigation to Albany.

In announcing that fresh tenders would be invited for pumps in equipping the Suakim-Berber Railway, the representatives of the British Government express doubts whether the work could be done anywhere else as quickly as it had been done by the American firm now engaged on the contract.

The cut in steamer rates between the German steamship lines bids fair to continue more bitterly than ever. Tickets from this port can be purchased for \$10—sometimes lower.

Briti-h Columbia is realizing the benefits of its excellent harbors and magnificent forests. Two milling companies, with an aggregate production of 35,000,000 feet of lumber, are now cutting exclusively for the export trade. They ship to China, Australia, Sandwich Islands and even to England.

The item of \$500,000 for the armament of the new steel cruisers was either accidentally or purposely omitted in the Naval Appropriation bill as approved by the President.

In the New York Assembly a bill was introduced last week creating a board of three factory commissioners, to be appointed by the Governor, to examine into and determine upon the safe condition of the machinery, &c., in factories, and to make such regulations as will best secure the safety of the employees and their protection.

The steamer Louisiana, of the Cromwell Line, between New York and New Orleans, is becoming famous for quick trips. Last Friday morning she arrived at her destination in 5 days, 9 hours and 15 minutes from wharf to wharf—the quickest trip on record. Her double compound surface-condensing main engine is the first and only one of its kind ever put in a screw steamer. It is 2000 horse-power and only requires 32 tons of coal per day to run it.

The statistics of immigration into the United States from Europe show that there arrived in February 11,019 alien passengers, which is 4843 less than in February, 1884. Germany still leads, but the movement from that quarter is much diminished.

President Barrios, of Guatemala, has been checked by the threatening attitude of President Diaz, of Mexico, in his scheme for a forcible consolidation of the five Central American Republics under a single supreme military head. Guatemala has 1,250,000 inhabitants; Honduras, 800,000; San Salvador, about 400,000; Nicaragua and Costa Rica together have some 500,000.

An iron yacht, 85 feet in length at the water line, for the flag officers of the New York Yacht Club, will be finished within the next 90 days, to defend the America's cup.

Twenty-six machinists who came from Germany in answer to advertisements for the Wabash railway lines immediately affiliated with the strikers on their arrival.

An emery-wheel in the Fort Worth machine shops burst while making 2000 revolutions a minute, and O. D. Denison, a machinist, was instantly killed. In spite of all precautions accidents of this kind are only too frequent.

It is reported that the Hudson River Tunnel, upon which \$1,100,000 have been expended thus far, will receive such additional aid from the Baltimore and Ohio Railroad Company that the work will be pushed forward to completion. The cost is estimated at \$10,000,000.

The Assembly at Albany, on motion of Mr. Husted, have unanimously adopted a concurrent resolution to adjourn the present session on the 23d of April.

The Pullman car shops, at Detroit, are in course of removal to Pullman, Ill.

An English line of steamers lately run in competition with Alexander's line to Cuba and Mexico have withdrawn from the field, and all the lines between New York and New Orleans have reduced their service, owing to the scarcity of freights. The fact is all the more noticeable while the exhibition is yet in progress.

A direct four-weekly postal service has been contracted for by the New Zealand Government between the colony and England. The contract is with the New Zealand Shipping Company, which is to keep its five new steel steamships in the service. This is to alternate with the San Francisco mail service, to which New Zealand still clings, although it will be discontinued if the United States Congress does not vote a subsidy in the present session, New South Wales having dropped out of the contract.

The advent of the Clapp-Griffiths process is apt to cause parties who were some time since negotiating with the St. Louis Ore and Steel Company for the lease of the Vulcan plant, for the purpose of making steel for nails, to congratulate themselves upon their failure in making arrangements which, it

now appears by comparison of cost, would have had serious disadvantages. One of the companies is a subscriber to the corporation now being organized—that is, to control the right under the patents.

The complications that have come to the surface in the West in several suits of bondholders for foreclosures of mortgages of companies whose affairs are in the hands of receivers, will have a tendency to make the sale of bonds on similar plants somewhat difficult in the future, and may also make it necessary to put higher rates of interest as inducements to purchasers.

The first cable railway in St. Louis is now in course of construction. It is expected that it will be in operation by next August.

That "a good description is a difficult thing" is shown by the recent decision of the Supreme Court of Missouri in a suit of Chouteau, Harrison and Valle Iron Company vs. Shickle, Harrison and Howard. The trouble between them originated in the specification or description of a "lot" of scrap gunboat plate iron, bought by the first company of the latter. Of course an advance in price of the scrap before delivery of the pile or lot had a forcible bearing on the sellers.

The St. Louis Gas-Light Company have placed with a Cincinnati firm the order for a gasometer, to be put in place of the one that was demolished by the breaking of the cast-iron pillars during the severe cold spell several months since. The contract price is said to be nearly \$40,000, and the gasometer is to be completed in six months.

The lack of banking capital, which has caused much complaint within the past two years in Missouri, is somewhat relieved by the recent repeal of the law that prevented foreign corporations and capitalists from loaning money in that State.

It is stated that the anthracite collieries of the Wyoming Valley Coal Company have been sold to the Lehigh Valley Coal Company for \$200,000.

The chief engineer of the Anniston and Chattanooga railroad reports that the preliminary survey shows that the distance by the proposed line from Anniston, Ala., to Chattanooga, is about 120 miles. From 15 miles north of Anniston to Crawfish Springs the road passes over a continuous bed of red and brown hematite iron ore. South of Coosa River it passes through an extensive tract of yellow pine, while on most of the roads there are large forests of hardwood of different varieties. The road will be crossed by the East and West Railroad, giving it a direct connection with the Broken Arrow coal fields.

It is proposed to build a narrow-gauge railroad from Spartanburgh, S. C., northward to a connection with the East Tennessee and Western North Carolina road at Cranberry, N. C. The distance is about 100 miles, and it is thought that a sufficient amount to meet over one-half the cost of the road can be secured in county and town subscriptions.

The Franklin Copper Mining Company of Michigan made a profit of \$64,598.05 in the year 1884, on an output of 3,748,652 pounds of ingot copper. Their sales were 3,228,241 pounds, for which they realized an average price 13.628 cents—certainly an excellent showing. The mill crushed 128,878 tons of rock yielding only 1.45 per cent. of copper. The cost of delivering the impure copper, called "mineral," to the smelting works was \$2.22 per ton, and it is stated that this year it will be less than \$2 per ton.

Vermont boasts of a profitable gold mine, the Rocks. From an annual report sent us it appears that the mine produced from September, 1883, to January, 1885, \$68,070 in gold, and paid four dividends aggregating \$46,000, the yield varying between \$3.88 and \$50.79, while the cost declined from \$10.15 to \$7.20 per ton for mining and milling. The mine is located at Plymouth.

It is announced that the Phoenix Iron Company will pay off on April 1 \$50,000 of the company's 7 per cent. bonds.

Several Montreal gentlemen connected with the hardware trade, consisting of Mr. Edward Murphy, of Frothingham, Workman & Co.; Mr. Benny, Colonel Hatton and two other gentlemen, waited upon the Minister of Customs, last week, at Ottawa, for the purpose of getting some relaxation in reference to the changes in the tariff affecting the hardware trade. It is understood, also, that strong objection was taken to one of the clauses of the new tariff that permits manufacturers to import certain raw materials free, but does not give the same privilege to merchants who are not manufacturers, and the latter claim this to be unfair.

Some interesting experiments, according to the *Journal of the Iron and Steel Institute*, have recently been made for the purpose of determining the respective values of wet and dry coal for the evaporation of water. The results showed that small coal, containing 18 per cent. of water and 9 1/2 per cent. coal dust, evaporated 5 1/2 pounds of water per pound of fuel; while the same amount of coal, containing 3 per cent. of water, evaporated from 8 to 8 1/2 pounds of water per pound of fuel. The figures showed that the employment of wet coal gave rise to a loss of from 15 to 25 per cent.

The aggregate amount of capital of newly-organized joint-stock companies in England within the past four years is surprising. An official British statement shows that in 1884, notwithstanding the stagnation in all sorts of legitimate business, 1280 new joint-stock companies were registered in London, with a capital of \$500,000,000, against \$667,860,000 in 1883, \$832,165,000 in 1882, and \$885,220,000 in 1881. Here were companies with a capital of nearly \$3,000,000,000 created within four years, while for the seven preceding years the total never exceeded \$425,000,000 in any year, and sometimes only half that amount. The said Britishers are evidently beginning to appreciate the advantages of copious admixtures of "water."

Advices from Rio de Janeiro as late as February 12 speak of serious financial difficulties caused by constant drafts on the banks by the Government, which has absorbed almost the entire available capital. The debt of the Treasury to the banks already amounts to \$45,000,000, exclusive of \$10,000,000 to the Bank of Brazil. The chief embarrassment is among the planters, who are unable to obtain advances until their products are actually delivered. Otherwise the commercial position is believed to be sound.

In Liberty street, in this city, where many firms deal in heavy machinery, the proposed cable road is strongly resisted, the principal objection being that the street is the main down-town outlet for trucks bound to the North River and Jersey City freight depots.

The New York Steam Heating Company, in their reply to Commissioner Squire accusing them of injury to the streets, acknowledge a technical breach of propriety, and say that in future they will comply with all legal requirements.

Two new steel steamers for the fruit trade between the United States and the West Indies are now being built on the River Clyde, on American account. They are to be 600 tons net and about 1000 gross, guaranteed to have a speed of 12 knots per hour. One of the steamers will arrive in this port early next month. The reason given for their being built abroad is that the Scotch shipbuilders contracted to build them on two years' time.

A screw-pile iron lighthouse is to be placed in position at Rorer's Shoal, New York Bay, \$25,000 having been appropriated for this purpose. It will be 50 feet high, with a dwelling-house for the keeper elevated on the piles, and a tower for the light surmounting the structure. Except \$250,000 for range beacons along the Niagara River, this was the only appropriation made for New York.

It is stated in Paris that M. Fournier, Minister of Commerce, will ask the Chamber of Deputies to repeal the law prohibiting the importation of American meat. This action will be with a view to allaying the feeling aroused by the increase of the import duties on corn.

The withdrawal of all the treaties from the Senate will materially shorten the executive session.

Prof. Henry Morton, of the Stevens Institute of Technology, of Hoboken, N. J., has tendered his resignation as member of the Lighthouse Board and Walter S. Franklin has been appointed in his place.

Discussion having arisen in the Dominion respecting the source from which supplies were purchased for the Canadian Pacific Railway, the *Montreal Herald* affirms that of the general supplies purchased in 1884, which aggregated \$4,000,000, only \$100,000 worth, or about 2 1/2 per cent., was bought outside of Canada. Including rails, which had to be imported, and all other expenditures in England and the United States, over 93 per cent. of the \$22,000,000 or \$23,000,000 which the company expended in 1884 was paid to the people of Canada.

The Broadway Arcade Railway scheme has turned up again. It passed both Houses last year and was vetoed by Governor Cleveland. The bill gives the company authority to build a roadway underneath Broadway from the Battery to Forty-second street. Work on it must be begun within a year and the tunnel completed within four years.

Herat, the center of threatened hostilities in the East, has for years past been the gate through which Manchester cottons and calicoes, Sheffield cutlery and Birmingham hardware have poured into Central Asia to crowd out Russian goods, \$30,000,000 worth of such wares passing yearly through Bokhara alone.

A mechanic in the employ of J. H. McGowan & Co., of Cincinnati, clutched at an electric-light wire above the roof of the Gibson House, and instantly fell dead.

The Supreme Court in Philadelphia have affirmed the decision of a lower court that unmined coal is not taxable apart from the surface land above, unless the ownership of the two be in separate parties.

The representatives of the companies shipping anthracite coal to the West will hold a meeting in this city on the 25th. If they attempt to stop the innumerable leaks which have characterized their agreements in the past, they will have to sit for days and display an extraordinary patience.

Commissioner Fink has issued a statement showing amounts of east-bound dead freight carried by the various roads in the east-bound pool from Chicago for the year 1884. It will be seen by the subjoined statement that the percentages carried by most of the roads come very close to the percentages allotted by Judge Cooley a month or two ago, and which are now in effect:

| | Tons. | Carried. | Allotted. |
|-------------------------|---------|----------|-----------|
| Grand Trunk..... | 417,345 | 14.7 | 13 |
| Michigan Central..... | 560,105 | 19.7 | 20 |
| Lake Shore..... | 376,087 | 13.2 | 16 |
| Fort Wayne..... | 474,653 | 16.7 | 18.5 |
| Pan Handle..... | 222,149 | 7.8 | 8.6 |
| Baltimore and Ohio..... | 301,572 | 8.3 | 6.6 |
| Nickel Plate..... | 286,916 | 10.1 | 7.8 |
| Chicago and Alton..... | 272,853 | 9.6 | 9.5 |

The Government of Peru is considering a project for the establishment of three industrial schools of trade in the north, center and south of the Republic, respectively, in order to afford practical education to the youth of the country.

The Electric Power Company, whose headquarters are near Spruce street, this city, has been formed for the purpose of trans-

mitting and distributing power by means of electric wires under ground. The nominal capital is \$600,000.

A 50-horse-power dynamo has been sent from this city by the Daft Electric Light Company, to be used to generate power for a line of street cars in Baltimore.

The Vera Cruz Railway to the capital of Mexico will be reduced in competition with the northern route via the Mexican Central.

The Connecticut House has passed a bill creating a Bureau of Labor Statistics, following the example of Massachusetts. Under a suitable head the results may prove advantageous, but the experience of former years is not encouraging.

Chili copper bars sold in London last week at \$45. 15/, the lowest price ever recorded.

The Canadian Minister of Finance has been informed, according to a report from Ottawa, that the work of construction on the Canadian Pacific Railway must be stopped unless the Government soon comes to its relief.

As an additional safeguard against the introduction of cholera through old rags imported from Europe, the Secretary of the Treasury has given his approval to the location of a covered lighter at the quarantine station in the lower bay, for the disinfection by the superheated-steam process of such rags as may come from countries regarded as infected.

The Treasury Department decides that so-called antimonial lead, containing about 97 1/2 per cent. of lead, with a small quantity of arsenic and antimony, is dutiable as lead in pigs, under Paragraph 189, at 2 cents per pound, and not as claimed at 20 per cent. ad valorem, under the provision for type metal.

Ever since the fall of Khartoum the British Admiralty Office has been quietly hiring all the available steamers that could be spared for the transportation of troops to Egypt or India. Ninety transports have now been put in commission, and 50 more are registered to be called upon for contingencies. The maximum rate of freight at which these vessels have been chartered is 18/ per ton.

According to the decision of the International Arbitration Court on the Peruvian war claims, Chili is assessed \$29,000,000 in favor of Peru.

Steel gun-barrel ribs, imported in connection with shotgun barrels, the value of which is included in the price of the barrels, are not separately dutiable, but are to be assessed with duty as part of the guns to which they belong.

It is reported that a vein of bituminous coal has been discovered in Mexico, near the line of the Central Railroad.

The Russians believe their defense of the European coast line to be perfect, since they have 117 torpedo boats, or a score more than England, and a sufficient navy for its defense.

Brooklyn will formally celebrate the opening of the first elevated railroad in that city about June 1. Ten engines from the Providence Locomotive Works have been received.

The weavers of Philadelphia who have been out four months on a strike have lost \$1,000,000 in wages, and their families are suffering.

Charles S. Fairchild, Assistant Secretary of the Treasury, will succeed to the business relating to the customs, special agents, life-saving, lighthouses and other services heretofore under charge of Assistant Secretary French.

It is understood that General Foster is to be retained as Minister to Spain for the present, with a view of conducting negotiations for a more favorable treaty.

The revenues collected from wharves and docks in New York last year amounted to \$1,246,858, and have steadily increased every year, while the expenses are diminishing.

The French declaration making rice contraband of war is directed against British and American shipping, and is intended as a retaliation for Hong Kong's being made a neutral port.

Engineer Roebling says that heavy engines and cars must not be run over the East River Bridge; that the middle cables have on them all the load they ought to carry.

In the Canadian House of Commons, on the 16th inst., Sir John Macdonald said that the Government had granted the Halifax Steamship Company a subsidy of \$50,000 for a line of steamships between Canada and France, and that the service would commence in the spring.

French financiers who have resumed negotiations with the Latin Union respecting silver coinage express a hope that the United States will recognize "a real and not fictitious value."

There are 20,000 cases "hung up" in the Patent Commissioner's office awaiting action, mostly on some technical point, which it is thought may be overcome by a slight change in the system.

Wm. H. Webb, the veteran builder of the Russian ironclad Dunderburg, sent out from this city some years ago, has no knowledge of the reported new contracts in New York.

The commissioners having reported in favor of a horse railroad in Broadway, and their decision having been confirmed by the Supreme Court, the work is likely to commence without delay. The city will receive from the road an annual rental of \$40,000 and 3 per cent. of the gross earnings for the first five years, and 5 per cent. thereafter.

perpetually. It is estimated that the gross receipts will reach nearly \$1,000,000 annually, which would make the income to the city for the first five years about \$70,000.

Reduction of Wages in Iron Mills.

Reliable statistics as to the condition of industry are of the greatest value. Those who have ever undertaken to collect them know the difficulty, however, in securing figures that shall be reliable. This is forcibly felt by any statistician who has given his attention even to only a single industry, and who attempts to collect data concerning the accuracy of which there should be no doubt. When the subject to be investigated is a complicated one, and when its discussion involves the study of a number of facts and many industries dependent upon one another, the difficulties multiply so rapidly that it becomes nearly impossible to secure reliable averages. These remarks apply especially to any attempt to ascertain facts regarding wages and conditions affecting the wage earners. The experience of those best acquainted with these matters who we know have made the most persistent and intelligent efforts to arrive at fair averages has proven that it is impossible to secure them. We have so frequently referred to this that we need not enter into arguments and illustrations to show the truth of the conclusion.

We are led to these remarks by a statement, recently published, purporting to give the average per cent. reductions in wages since the middle of 1882 in a number of industries covering either the entire country or the country with such divisions as Eastern and Western. The portion of this report referring to what it terms "metal products" is as follows:

| | |
|--|---------|
| Blast furnaces (Eastern)..... | 11 |
| Blast furnaces (Southern)..... | 20 |
| Blast furnaces (Western)..... | 12 |
| Iron mills (Eastern)..... | 15 @ 22 |
| Steel mills (Western)..... | 15 @ 22 |
| Steel rail (Western)..... | 20 |
| Steel rail (Eastern)..... | 20 |
| Nail mill (Western, in rate paid)..... | None |
| Twine..... | 10 |
| Agricultural implements..... | Little |
| Foundry and machine..... | 10 @ 15 |

The data for ascertaining the correctness of this report as to all except the iron mills are not at hand, but it is not difficult to ascertain the probable and relative correctness of the statements in the above table so far as they relate to the wages in the Eastern and Western iron mills. It is evident to those who are acquainted with the course of wage in these mills through a series of years that, if the average rate of reduction in the Eastern iron mills has been 15.22 per cent., it has been less than this in the Western mills. The latter, as is well known, are governed by the scale of wages that applies to all. Since 1882—indeed since May 5, 1880—there have been no reductions in the classes of labor affected by this scale, but there have been some advances. This scale determines the rates of wages of all skilled labor in the iron mills—puddlers, muck, bar, guide, sheet and plate rollers, scraping and busbelling, heating, knobbing, &c. Now, in all these classes of labor, which constitute in the aggregate a great majority of the workmen in the iron mills, there has been no reduction in the West. The scale of wages in operation in June, 1882, is practically the same as to-day, and all the classes of labor affected by it in all of the mills of the West are paid the same wages to-day that they were paid in 1882. The wages reductions in the Western mills have fallen upon what are known as unskilled workmen, and these constitute but a small proportion of the mill force. On the other hand, all classes of labor have been reduced in the East—puddlers, rollers and heaters, as well as common labor. The several reductions in the rates paid to common labor have probably been as great in the East as in the West, but it must be remembered that skilled labor has been reduced East while it has not been reduced West. Therefore the average reduction East must be greater than the average reduction West.

Taxation of Savings Banks Deposits.

Noticing the vigorous defense made by the New York State Bank Superintendent against the proposed taxation of their deposits, the *New York Journal of Commerce* says:

Banks are not beloved by the thriftless and impecunious, and these outnumber the 1,165,174 depositors who formed the army of savings bank depositors on the first of the year. The motives of such hostility are not worthy of respect. Going still further down to the root of the difficulty, we find the communistic desire for a division of property. The men who would tax the savings banks deposits are those who would be glad to assist in the partition of the boards among their own lazy and shiftless kind. The issue of socialism, in fact, involved in that of the proposed taxation. Every savings bank depositor has a stake in the preservation of law and order. The Communists of Paris who revived the reign of terror of 1870 were men who had nothing to lose. They were neither landed proprietors, nor bank depositors, nor shopkeepers, nor workmen. They were the idle and vicious and (with the exception of a few leaders who prostituted their knowledge to a blind ambition) the ignorant classes of Paris. Outside of that city and two or three other populous centers of France communism never had a foothold, because the peasants and the operatives, as a rule, are owners of something which the anarchists would bury in the general ruin. The industrial classes of France, to an extent unknown elsewhere, either own land or have investments in the funds, and may be counted among the conservators of society against the destructive forces of communism. For precisely the same reasons we may securely reckon on the alliance of every savings bank depositor in resisting the spread of doctrines which threaten the stability of our institutions. And in order that the value of their support may not be diminished, no law should be passed calculated in its effect to discourage those habits of frugality which are best promoted by a well-developed savings bank system. The savings banks should receive every proper protection and encouragement from the State.

Trade Report.

New York Iron Market.

American Pig.—There has been no change practically in the tone of the market. Buying continues on a moderate scale for early requirements, and there is no pressure, on the other hand, to sell. Prices do not show the slightest indication of an improvement, and there is no apparent tendency toward weakness. There is some business pending in Southern Pig Iron which may be closed at an early day. We continue to quote standard brands of Lehigh and North River Irons, tidewater delivery, as follows: No. 1 X Foundry, \$18 @ \$19; No. 2 X Foundry, \$17 @ \$18; Gray Forge, \$16 @ \$17. The outside figure is asked for special brands. Outside brands sell for 50¢ @ \$1 less than our quotations.

Scotch Pig.—The arrivals during the week have been heavier. The bulk was already contracted for, and only a small quantity has gone into store. The business continues light. Nominal quotations for 5 and 10 ton lots are as follows: Coltness, \$21.50 to arrive; Gartsherrie, \$21 to arrive, \$22 from yard; Shotts, \$21.50 to arrive, \$22 from yard; Langloan, \$21.50 to arrive, \$22 from yard; Carnbroe and Glengarnock, \$19.50 to arrive, and \$20.50 from yard; Summerlee, \$20.50 to arrive; Dalmellington, \$19 @ \$19.25 to arrive; Eglington, \$18.50 @ \$19 to arrive; Clyde, \$19 @ \$19.25 to arrive. On large lots concessions are made.

Bessemer Pig and Spiegeleisen.—The week has been a very dull one, no transactions of importance having been closed either in Foreign Bessemer Pig or in Spiegeleisen. Domestic Bessemer is selling at \$16 @ \$18, delivered at mill, according to quality. Spiegeleisen is nominally quoted at \$25.50 for 20 %.

Bar Iron.—Inquiries are reported to be somewhat more numerous, but orders are placed with hesitation and comparatively little has been done. The lines between the different grades are not so sharply drawn as they should be, and some Bar Iron which is not strictly first-class is being sold as Best Refined at concessions. The following range represents quotations: Common Iron at mill, 1.4¢ @ 1.6¢; from store, 1.6¢ @ 1.9¢; Best Refined at mill, 1.65¢ @ 1.9¢; from store, 1.85¢ @ 2¢.

Structural and Shaped Iron.—While it is known that considerable work is being estimated on, current business is small. The Beam association is understood to have put its veto on a number of practices which have hitherto made the quoted rate of 3¢ nominal in a number of cases. Angles continue low in large lots. Quotations for small lots continue to be, nominally, as follows: Angles, from store, 2.2¢ @ 2.6¢; Tees, from store, 2.8¢ @ 3¢. Beams and Channels are 3¢ on dock for all orders. Foreign Beams are quoted 2.6¢ for Belgian, and 2.8¢ for German.

Plates.—Business continues very quiet. We understand that the low figures named recently for Tank Iron were made under special circumstances, and that they cannot be obtained now. Usual prices of Iron Plates are as follows: Common or Tank, 2.1¢ @ 2.15¢; Refined, 2½¢; Shell, 2½¢ @ 2¾¢; Flange, 3½¢; Extra Flange, 4¢ @ 4¼¢; For small lots of Steel Plates the quotations are as follows: Ship, 2½¢ @ 3¢ at mill; Tank, 3¢ @ 3½¢ on dock; Boiler, 3½¢ @ 3¾¢ for Shell, 4¢ @ 4½¢ for Flange, and 4¾¢ @ 5½¢ for Extra Flange and Fire Box.

Sheet Iron.—There is a little more inquiry, without, however, effecting any change in the current low prices. We quote prices of Sheet Iron in our list of New York Wholesale Metal Prices.

Merchant Steel.—Business continues quiet. Nominal quotations are as follows: American Tool Steel, 7¾¢ @ 10¢; Tool Steel of special grades and finer qualities, 12¢ @ 20¢; Crucible Machinery, 4 5/8¢ @ 6¢; Spring and Tire, 2¼¢ @ 3¼¢; Open-Hearth Machinery, 3¢ @ 3¼¢, and Bessemer Machinery, 2¾¢ @ 3¢; English Tool, 13½¢ @ 15½¢.

Steel Rails.—During the week about 35,000 tons of Steel Rails have been placed by Pennsylvania mills, the principal order being one of 20,000 tons for the Louisville and Nashville Railroad, for delivery in blocks of about 2000 tons per month during the current and part of the next year at points along the line. There are a good many contradictory reports concerning the terms at which the contract was placed. A part may be shipped via New York and Brunswick, Ga., to Chattanooga. The price is variously stated, but there is every reason to believe that the net figure at the mill is low. It is certain that \$26 has been shaded this week. There is considerable business pending, a number of orders of 10,000 tons and upward being in the market. In the case of every contract there is a very sharp competition, and the prices made are dependent largely upon the point of delivery. We quote nominally \$26 @ \$27 at mill.

Steel Blooms and Billets.—Some of the mills are doing a fair business. For Billets the quotations range from \$30 to \$38 at mill, according to size and quality, the latter depending upon the carbon contents chiefly.

Steel Wire Rods.—There has been more inquiry and there is some business pending. We quote, nominally, \$42.

Old Rails.—The only transaction we hear of is a lot of 300 tons of American Rails for delivery at a point in Connecticut. Buyers' and sellers' views are too far apart to admit of much business. We quote, nominally, \$17 @ \$17.50. Large quantities of Old Rails are offered for delivery after the opening of navigation, the offerings coming from the South and the East. In some instances the sellers of Steel Rails have undertaken to receive and dispose of the Old Rails taken up, in part payment for the New Rails. The low price of the latter may serve as an inducement to replace worn Iron track, since the money received for the Old Rails will go far toward paying for the new ones. Old Street Rails are quoted at \$20. There has been some business in them recently.

Old Wheels.—We are reported a sale of 150 tons of Old Car Wheels, delivered at buyers' works, at \$16.

Scrap.—Under special circumstances a lot of a few hundred tons of Extra No. 1 has been placed. The market is firmly held, but buyers appear to show little disposition to meet the advanced views of sellers.

The Scranton Steel Company, Walter Scranton, vice-president, have removed their office to more commodious quarters at 47 Broadway.

G. W. Wright, Old Rails and Scrap, formerly at 70 Wall street, has removed to 68 Wall street, Room 2.

Philadelphia.

Office of The Iron Age, 220 South Fourth St., Philadelphia, Pa., March 17, 1885.

Pig Iron.—The market remains in much the same condition as reported a week ago, both as regards price and demand. Buyers are beginning to be a little more discriminating in their choice of brands, however, so that the more favorite makes are steady to firm, while medium brands and those of uncertain character are a shade easier. The supply of Pig Iron seems to be equal to all requirements, and there are no indications of scarcity or of a desire on the part of consumers to increase their lines beyond their usual requirements. On the other hand, sellers are anxious to avoid accumulations, and to that end watch their trade with unusual care. The volume of business is increasing somewhat, but, as shown by the condition of furnaces in last week's Iron Age, production is increasing also, so that supply is at least in equal proportion to demand. Under these conditions there is nothing upon which to base anticipations of better prices, and for the present, at all events, sellers are satisfied to maintain current quotations. Choice brands of Foundry Iron are closer sold than other descriptions, and whatever firmness there is in the market may be found in this direction. No. 2 Foundry and below that are somewhat irregular, with a degree of hesitancy among large consumers that is not altogether satisfactory, implying, as it does, a lack of confidence, even at the low figures now prevailing. There is no expectation of materially lower figures, of course, but the necessity for economy is such that, so long as there is a chance of saving a few cents per ton, orders are held back or cut down to the smallest limits possible. This feeling is encouraged by the continued offerings of Alabama Irons at low figures, and by the liberal supply of the grades named from furnaces in the immediate vicinity. The ordinary quotations are \$16, delivered, for Gray Forge, and \$17 for No. 2 Foundry, and, while some have been able to maintain these quotations for standard brands, others have yielded a trifle in buyers' favor, and the tendency in this direction appears to be more general than it was some days ago. Alabama and Tennessee Irons are offered at \$15, \$16 and \$17, but no sales of importance have been made during the past week, so far as is known. Buyers could be found at concessions of probably 50¢ per ton, but the figures named appear to be firm quotations, although \$15 was shaded on a 500-ton lot some 10 or 15 days ago. Taking the market as a whole, therefore, there is not much encouragement to those who have been looking for higher prices, but, in view of the increase in production and the comparative steadiness in prices, the opinion that the volume of business is widening appears to be well founded.

Foreign Iron.—The advance in freights, in consequence of the unsettled condition of affairs in Europe, makes it difficult to quote definite prices on either Bessemer or Spiegel. An offer of \$25.50 was made for 1000 tons of 20 % Spiegel, but sellers hesitate to quote anything below \$26.50 unless with some guarantee as to freights.

Muck Bars.—There is a fair demand for small lots at unchanged prices, say, \$26.50 @ \$27.50, delivered, according to quality.

Blooms.—There is no change in this department, and prices remain as before, say, Steel Blooms at about \$31 @ \$32 for Nail Plate and \$35 @ \$36 for Plate and Sheet Blooms. Other descriptions are dull, and for the best makes quoted as follows: Charcoal Blooms at \$50 @ \$52; Run-out Anthracite, \$43 @ \$44; Scrap Blooms, \$35 @ \$36; Northern Ore Blooms, \$35.

Bar Iron.—The demand is improving and the mills are gradually filling up with work. Competition for business has prevented improvement in prices so far, and manufacturers are not very sanguine of any change for the better in the immediate future. Orders are increasing in size, nevertheless, and if business continues fair for a few

weeks longer there will doubtless be a gradual stiffening up. In the meantime buyers find no difficulty in placing orders at as low figures as before, which are so various that newspaper quotations can be little more than nominal, unless quantity, quality and specification of sizes are given with each quotation. The usual rates are about 1.8¢ for strictly Best Refined Iron, 1.6¢ @ 1.7¢ for a good Medium quality and 1.5¢ for Common. Skelp Iron is in better demand, and offered at 1.8¢, delivered.

Plate and Tank Iron.—There has been a very fair demand during the week, and, while prices are no higher, the feeling is firmer and concessions less frequent than they were some time ago. Large orders are still scarce, but the leading mills have managed to run full and also secure something in addition for forward delivery. On the whole, therefore, the tendency is toward improvement, but there is no quotable change in prices, which remain as before: Ordinary Plate, 2¢; Tank, 2¢ @ 2.1¢; Shell, 2.5¢; Flange, 3.5¢; Fire Box, 4.25¢; Steel Plates, Flange, 3.5¢ @ 3.75¢; Fire Box, 4.25¢.

Structural Iron.—There have been no transactions of special importance, but the demand for small lots has been at least equal to the week's production, so that manufacturers feel somewhat encouraged. A large amount of business is in sight, but as usual there may be some delay in giving it out; but in the meantime the leading mills are comfortably provided with work for some little time to come. There is considerable anxiety for business, nevertheless, and sharp cutting is reported on desirable orders, although quotations are nominally unchanged—say 2¢ @ 2.1¢ for Angles, 2.1¢ @ 2.15¢ for Bridge Plate, 2.5¢ for Tees, and 3¢ for Beams and Channels.

Sheet Iron.—The demand is improving and manufacturers feel considerably encouraged by the numerous inquiries and the amount of orders recently entered. Prices are unchanged, but the feeling is firmer and small lots are quoted about as follows:

| | |
|---------------------------------------|------|
| Best Refined, Nos. 26, 27 and 28..... | 3½¢ |
| Best Refined, Nos. 19 to 25..... | 3¼¢ |
| Common, ½¢ less than the above..... | |
| Best Bloom Sheets, Nos. 26 to 28..... | 5 ¢ |
| Best Bloom Sheets, Nos. 22 to 25..... | 4½¢ |
| Best Bloom Sheets, Nos. 16 to 21..... | 4 ¢ |
| Blue Annealed..... | 2.4¢ |
| Best Bloom, Galvanized, discount..... | 60 ¢ |
| Second quality, discount..... | 60 ¢ |
| Common, discount..... | 65 ¢ |

Wrought-Iron Pipe.—A good many inquiries have been made during the week, and the number of orders placed is said to be somewhat larger than for some weeks previous. For ordinary-sized lots discounts are about as follows: Butt-Welded Black Pipe, 45 @ 47½ %; Lap-Welded Black, 65 @ 67½ %; Butt-Welded Galvanized, 35 @ 37½ %; Lap-Welded Galvanized, 45 @ 47½ %; Boiler Tubes, 57½ @ 60 %.

Steel Rails.—The week has been somewhat quieter than usual, but the mills have plenty of work on hand for the present, so that there are no complaints of dullness. The Louisville and Nashville order for 20,000 tons was placed last week with the Bethlehem Iron Company; price supposed to be \$27 at mill. There are other important orders still on the market, but manufacturers are not inclined to meet the terms offered, \$27.50 @ \$28 at mill being the usual asking rate, and, unless for a very desirable order, concessions are not likely to be granted. The demand for small lots and for light sections is well sustained, and the chances appear to be favorable to manufacturers—for the present, at all events.

Old Rails.—Business is still held in abeyance, owing to the difference in the views of buyers and sellers. Quotations remain at \$18 @ \$18.50 asked for Philadelphia deliveries, with \$17 @ \$17.50 bid. For deliveries in the interior \$18.50 @ \$19 is asked, with sales of small lots at \$18.50.

Old Material.—There appears to be a little more doing, but the market is far from active. Prices are quoted somewhat more firmly, especially select lots of No. 1 Wrought Scrap. The range of prices is about as follows: No. 1 Wrought Scrap, \$17.50 @ \$18; No. 2 do., \$12 @ \$13; Horse Shoes, \$22 @ \$22.50; Turnings, \$13 @ \$14; Old Car Wheels, \$15 @ \$16; Old Steel Rails, \$15.50 @ \$16; Fish Plates, \$22; Cast Scrap, \$13.50 @ \$14; do. Turnings, \$9.50 @ \$10.

Nails.—There is no change to note as regards either the demand or price of Iron Nails, but there appears to be a slight falling off in the demand for Steel Nails. The following may be quoted: \$2.30 for Iron and \$2.40 for Steel Nails.

Pittsburgh.

Office of The Iron Age, 77 Fourth Avenue, Pittsburgh, Pa., March 17, 1885.

Careful investigation the past week fails to show any substantial improvement in the general Iron trade. There has been more inquiry, and we are informed that some pretty good-sized orders are on the market, but competition is strong and prices are being shaved so close that whoever gets these orders will not have much more money when at the end than at the beginning. There is more complaint in regard to unremunerative prices than want of business, although, of course, the latter is a natural result of the former.

Some very sensational and foolish specials have been sent from here within the past few weeks in regard to the spread of socialism in Pittsburgh. A number of these sensational dispatches have appeared recently

in some of the New York papers, and the impression appears to prevail that Pittsburgh is the headquarters for the socialists. No doubt there are some of these cranks here as elsewhere, but there is no foundation for the reports in question, and the authors thereof must have been hard up for material for "specials" when they sent out these dispatches. This is no place for socialism, and statements sent out of the character in question are calculated to do Pittsburgh harm.

The Monongahela River Coal miners are still out on a strike, demanding 3¢ per bushel. The operators say they cannot in the present condition of the Coal business afford to pay more than 2½¢, which has been the price all winter. It is thought by some well-informed and observant outsiders that the miners will carry the day, although the operators are very stiff at present, and say they will not accede to the demands of the strikers. As between the Iron manufacturers and Ironworkers all is quiet at present, but the result of the conference on June 1, when the wage scale for the ensuing year is to be adjusted, is looked forward to with considerable interest. It is very generally conceded that there will be a reduction, but how much of a reduction the Amalgamated Association will agree to is one of those things it is impossible at present to foretell. Mill owners say that it is absolutely necessary to have a sharp reduction in the cost of their skilled labor in order to meet competition from other points where the cost is much less.

Ore.—So far as we can learn, consumers are still refusing to buy beyond their immediate wants. As the course of Pig Iron still appears downward, furnacemen say they must have a further reduction in the cost of Ores, and the indications are that they will be successful, in view of the small percentage of the furnaces in blast.

Pig Iron.—There has been no important change in the situation during the week just closed; so far as the volume of business is concerned, it is increasing somewhat, but prices do not improve. It is claimed that there are some 40,000 tons of hypothecated Iron stored away in the different storage yards, and, while some of this is being held for a better market, a good deal of it has been placed in the hands of brokers, with orders to sell at the first opportunity and at the best price obtainable. One broker reports having a lot of 1200 tons of Mill Iron of the character in question, which he is offering at \$13.50, cash, in storage yard, which would be equal to about \$14, cash, delivered at mill. Our city furnaces are still asking \$15.40 @ \$15.50, cash, for their No. 1 Forge, but it is claimed that other Irons equally as good can be had from 25¢ to 50¢ per ton less. Quotations may be fairly given as follows:

| | |
|--------------------------|---------------------------|
| Gray Forge, Neutral..... | \$15.25 @ \$15.75, 4 mos. |
| All-Ore Forge..... | 16.50 @ 17.00, 4 " |
| White and Mottled..... | 13.50 @ 14.00, 4 " |
| No. 1 Foundry..... | 17.50 @ 18.00, 4 " |
| No. 2 Foundry..... | 16.00 @ 16.50, 4 " |
| Cold-Blast Charcoal..... | 25.00 @ 27.00, 4 " |
| Bessemer Iron..... | 17.50 @ 18.00, 4 " |

We are reported sales of Neutral Forge at \$15.10, cash, to \$15.50, four months; All-Ore Forge, \$16.50, four months; Cold-Blast Charcoal at \$26.75, cash, and small lots of Bessemer Iron at \$18, four months.

Muck Bar.—No sales reported. We hear of offers to sell Good, Strong Neutral at \$27, cash. There have been but very few sales reported all winter.

Manufactured Iron.—There has been no change in the situation during the past week; some manufacturers report an increased inquiry, but all agree that there is no improvement in price. Orders will no doubt be coming forward more freely within the next few weeks, but the outlook for an improvement in price is not very encouraging. It is doubtful whether there is business enough at present to employ much more than one-half of our capacity; few of the mills are running full, some are running single turn, while others are standing idle.

Nails.—Makers of Iron Nails continue to report trade dull for the season, while the Steel-Nail manufacturers claim to have about all they can do. Prices remain unchanged at \$2.25, 60 days, 2 ¢ off for cash, with a rebate of 10¢ per keg on car lots and upward. The regular monthly meeting of the Western Nail Association took place on last Wednesday, but there was nothing done except regular routine business. A special meeting takes place to-morrow week.

Wrought-Iron Pipe.—The Pipe trade continues light for the season, and no improvement can be expected until we have milder weather, so that outdoor work can be resumed. We may be mistaken, but the indications are that the demand will continue of a hand-to-mouth character until there is some prospect of an advance in price. Discounts remain about as last quoted, as follows: On Black Butt-Welded Pipe, 47½ % @ 50 %; Galvanized do., 35 %; on Black Lap-Welded Pipe, 65 % @ 67½ %; on Galvanized do., 47½ % @ 50 %. For Pipe cut to special lengths or Selected Pipe, discount 5 % less than rates above quoted. Discount on Boiler Tubes, 60 %; 2-inch Oil-well Tubing, 10¢ per foot, net; 5½-inch Oil-well Casing, 37¢ @ 38¢ per foot, net.

Steel.—There is still considerable complaint in regard to the Merchant Steel trade, both in regard to demand and prices. For railroad purposes the demand is very light. Best brands Refined Cast Steel, 9¼¢; do. Crucible Machinery, 4¼¢; Open-hearth and Bessemer do., 3¢. Steel Nail Slabs—for which there has been a very fair demand

of late—\$30.00 @ \$30.50 per ton on cars at works.

Steel Rails.—There appears to be no improvement in demand, and in the absence of sales we continue to quote Heavy Sections at \$27 per ton, cash, free on cars at works. It is hoped that there will be an improved demand later on, but the outlook at present is not promising.

Old Rails.—Old Iron Rails are still quoted at \$19.50 @ \$20 for near delivery; we are reported sales of 2500 tons for March and April delivery at \$19.50. Owing to the protracted cold weather, but very few have been taken up since last fall, which accounts for their scarcity. Old-Steel Rails for immediate delivery also in scant supply, and quoted steady at \$16 @ \$17 per ton, according to length.

Crop Ends.—New Steel Rail Ends are still quoted at \$18.50, and new Steel Bloom Ends \$18.

Railway Track Supplies.—The demand for everything in this line continues light, with but little prospect of any immediate improvement. Prices nominally unchanged: Spikes, 2¢, 30 days, delivered; Splice Bars, 1.65¢ @ 1.75¢; Track Bolts, 2.35¢ @ 2.45¢ with Square and 2 5/8¢ @ 2.6¢ with Hexagon Nuts.

Scrap.—No. 1 Wrought Scrap is still quoted at \$16 @ \$17 per net ton; Old Car Axles, \$24 @ \$25; Wrought Turnings, \$13 @ \$14; Cast Boring, \$11 @ \$12 per ton, gross; the last sale of Old Car Wheels reported was at \$16, gross ton, and this appears to be regarded as an outside price.

Coke.—Blast-Furnace Coke remains unchanged at \$1.10 per ton on cars at ovens.

Window Glass.—The demand continues light, but an improvement is looked for later on in the season. No change in prices.

Chicago.

Office of The Iron Age, 36 and 38 Clark St., Cor. Lake St., Chicago, March 16, 1885.

Hardware.—The demand for Hardware during the past week has been steady and stronger than the week preceding, though the promising condition of the weather of several weeks ago has not held out. The market feels every change that occurs, and jumping from warm sunshine into snow storms, and vice versa, is certainly having a detrimental effect upon trade in general. Buyers have not sufficient confidence to place orders for goods that are not in immediate demand, and confine themselves largely to keeping their stock in a well-assorted condition. As the month advances, however, there is some increase in spring goods, such as Rakes, Hoes, Forks, Shovels, &c., but the demand reminds one more of sample orders than an established business. Then, too, there is considerable complaint about cutting of prices on various lines, which becomes more prevalent as the season advances. Most of these complaints are laid at the doors of Eastern houses. Among the reasons assigned have been the slowness of collections and the necessity of realizing money on stocks on hand. In Western trade the money market is somewhat easier and collections are gradually improving. In other respects the trade is regarded as in a sound and healthy condition, with every reason to believe that there will be no serious decline in prices or falling off in demand during the summer business.

Barb Wire.—The market is precisely in the same position in which it was reported last week. Instead of complaining of the lack of orders, jobbers are now complaining that they cannot get sufficient stock of Two-Point Wire to meet the demand. Under the license granted by the Washburn & Moen Company to Barb-Wire makers, the amount of Two-Point Wire is limited to about one-third the product, which makes the supply of this Wire considerably less than that of Four-Point, and for unaccountable reasons the demand has been so largely for this class of Wire that jobbers are compelled to restrict their sales to lowest possible quantities. Jobbers in this market have instructed their sales agents not to sell, under any conditions, carloads of Two-Point Wire, except to be delivered at the option of the jobber. Prices are held firmly, and jobbers continue to quote Four-Point, Painted, 3½¢, and Two-Point, Painted, and Four-Point Hog Wire at 4½¢, and Two-Point Hog Wire at 4¾¢, with 1¢ additional added for Galvanized. Carload lots are quoted ¼¢ off these prices.

Nails.—Nothing of importance has been developed during the past week. Orders continue to be numerous, but, if anything, in less quantities than during the latter part of February and the early part of March. Most of the heavy buyers have placed orders that will be necessary for the next month, and those that have not are buying in carload lots, feeling that the market is pretty well settled at present prices. The demand is about equally divided between Iron and Steel Nails, the former being quoted at \$2.25, 2 ¢ off, 60 days, in carload lots, and \$2.30 in smaller lots. Steel Nails are held at 5¢ additional per keg in this market; Manufacturers in Wheeling and Pittsburgh have been somewhat divided on the question of making both Iron and Steel Nails at the same price. Should this occur, it is possible that the demand for Steel Nails will be greater than for Iron Nails at the same price, and may lead to an advance in the price of Steel Nail Plate, which is now being considered by manufacturers. The Nail market thus far is steady, and prices firmly supported by jobbers and mills throughout

the West, and unless some points not now known should spring up there is no likelihood of any deviation from present prices.

American Pig Iron.—An apathy has prevailed in the Pig-Iron market recently which appears to be inexplicable. A renewal of the hesitating and experimental spirit has sprung up among buyers, and has changed the custom of contracting for periods of from one to six months or more into taking carload lots as necessity requires. This system enlarges the number of new orders, but does not increase the tonnage, and at the same time gives an apparent activity to trade. Considering the market in the most favorable aspect, there is no denying the fact that a steady accumulation of stock is being felt which gives to the buyer a slight advantage. It is not probable, however, that this advantage will be beneficial financially, unless it be obtained on contracts for large blocks ranging from 3000 to 5000 tons. The present demand, and in the shape it comes on the market, is no inducement to furnacemen to break the prices, which have been very steady on Lake Superior Charcoal and Coke Irons for the past three months. A point to be met sooner or later, which has been brought about by competition with Southern Irons, is the introduction of a brand of Iron made from a mixture that contains a relative strength, and which can, by improved features of production, be placed on the market at less figures than now prevail on standard brands. Quotations on Lake Superior Irons, Nos. 1 and 2, continue to be made at \$20.50, four months, in carload lots, with Nos. 3, 4 and 5 in very light demand at about \$21.50 @ \$22.50. Lake Superior Coke Irons, Cinder Mixed and Ohio Standard Black Band are in very light request, and quotations only nominal at from \$20 to \$21. Southern Irons are selling rather slowly, but cannot be noted as firm. While quotations on No. 1 continue to be \$18 @ \$18.50, No. 2 is quoted at \$17, four months, with indications that lower prices have been accepted, and, if it were not possible for makers of this class of Iron to obtain better figures in other markets, there would be undoubtedly a much greater supply to be disposed of here, which would materially weaken the market. Those Southern furnaces which have been noted as having advanced their price are among the few who have been fortunate enough to sell all that they care to dispose of for the next three months. There are makers of similar brands who would be glad to accept quoted prices, and it is stated that \$16, cash, would not be refused by some who have on hand larger stocks than they care to carry. The encouraging and discouraging features of the market during the past week bear about equal weight. Southern Mill Irons are quoted at \$14.50, which is only nominal, as no sales of importance have occurred.

Merchant Steel.—The Steel market has been somewhat brighter during the past week. The demand has been heavier for Tool and Plow Steels, and prices, if anything, are firmer. Sales agents do not anticipate getting higher figures, but they claim they have sufficient reasons that those announced will be well supported, and when trade is well under way they will be able to realize better profits by coming closer to quotations, as follows for Best Refined grades from store:

Steel Rails.—In the absence of demand for Steel Rails, we continue to quote \$20 @ \$30 at Western mills.

Old Rails.—There seems to be more buoyancy in the Old-Rail market than in any other branch of the Iron trade. It is said that stock offered is picked up immediately, and recent sales have been made at \$17.50 @ \$17.75, for Eastern shipment. Inquiries are on the market for several thousand tons, but holders are not anxious to sell at these figures. They continue to ask \$18.50 @ \$19, which is no doubt a trifle above what they expect to realize. Steel Rails are quoted at about \$15; demand very light.

Bar Iron.—The Bar-Iron market for the week has been very fair. Orders, though small, are numerous, and placed without much hesitancy at 1 1/2¢ rates from store for Best Refined New Puddled Iron. The demand for Common Iron is also reported very fair, and quoted at 1 1/2¢ from store. Sales agents are contemplating higher prices for Bar Iron, but have not as yet felt at liberty to make any movement in that direction. It is, however, definitely settled that with an increased demand it is probable it will be necessary to advance the price in order to obtain more remunerative figures to cover the expense in handling to small trade.

Galvanized Iron.—It is yet too early for this branch of Iron to command much attention, though there are agents of manufacturers drifting from point to point who have been offering Iron at something less than prices which have been made heretofore. Jobbers are not disposed to place orders at present, and make the following quotations from store as their retail price: Juniata, discount, 60¢; Charcoal, 60¢ and 5¢; Refined, 60¢ and 10¢.

Old Wheels.—Old Wheels are reported as being very plenty, and prices quoted by holders range from \$15 to \$15.50 per ton. It

is altogether probable that the highest point that could be obtained would be \$14.50, and from indications it is possible that good round lots could be secured at this figure.

Scrap Iron.—We renew our quotations on No. 1 Mill Scrap, \$14.50, as rolling-mill price; No. 2, \$9.50, and Selected Forge, \$18.

Chattanooga.

Office of The Iron Age, Carter and Ninth Sts., Chattanooga, March 16, 1885.

Very little worthy of mention has occurred during the past week. Farming operations are now in full blast. Most of the Southern furnaces and machine shops are running full, with sufficient orders to carry them well into the summer months. The lumber interest has received a wonderful impetus during the last two or three years, and quite recently several large factories have been erected for the purpose of putting the rough lumber into more marketable shape. Correspondence from the Eastern manufacturers and their agents is on the increase. While it is true that there has been and still is a demand for Pig Iron made in the Southern district that is considered of grade, yet the improvement in this particular has been quite marked. There is certainly no reason why Pig Iron cannot be made throughout this district fully equal in quality to the standard makes of any of the Pennsylvania furnaces. There probably does not exist anywhere a locality where a greater variety of Ores are found than in Tennessee, Georgia and Alabama, and almost all the deposits are convenient to railroad transportation and at a reasonable cost. The same may be said of the Coal measures. The trouble has been that furnace owners have paid too little attention to what goes in at the tunnel-head. As a general thing the plants are of the best, so far as machinery, equipment and general erection and convenience are concerned, but when it comes to the stack the most convenient Ore bank is open; Coke is bought from anybody, and in it goes regardless of the output, which is placed on the market and sold for the best figure it will bring. This slipshod system has given occasion for much that has been said about the quality of Southern Irons. A better system is taking its place, however, and there will soon be no cause of complaint in this regard.

Pig Iron.—There has been quite an increased demand for Pig during the past week. The West having been so long a market for Southern Irons, there is but little notice taken of large sales to Western points, which are a matter of almost every-day occurrence, but Eastern markets are attracting considerable attention, and as Southern Irons come more and more into use in those markets the foundries are beginning to take them in larger quantities. The cheapest grades are found to be entirely available for Light Castings, Water-Pipe, &c. Prices remain the same. Sales of large lots are matters of negotiation, and are as a general thing on private terms. In carload lots and for small round lots we quote No. 1 Foundry at \$14 @ \$14.50; No. 2 Foundry, \$13 @ \$13.50, and Nos. 3 and 4 or Gray Forge about \$1 less. Best brands of Charcoal Iron are firm at \$22.50 @ \$24 for No. 1 Foundry and Car-Wheel Iron.

Coal and Coke.—There has been considerable improvement in the quality of furnace Coke manufactured in this district. The mine owners are paying more attention to the quality than formerly, and the result is that a better article is being furnished. There has been room for improvement, and, judging from what is being done at the mines, a much better article will be made hereafter. The price ranges from \$2.50 to \$3 at the furnace. Manufactured Coal we quote at \$1.25 @ \$2 at the works.

Hardware.—This trade still keeps up well, with the usual demand for House Trimmings and Farming Implements. The demand for Nails and Barb Wire is good and prices are firm.

Railroad Fastenings.—Still continue in good demand and prices remain unchanged.

Ores.—There has been a disposition on the part of some of the furnaces to use a greater variety of Ores than they have been doing. The consequence is that a number of new openings have been made which are likely to prove favorable to the quality of the Iron.

Cincinnati.

MARCH 16, 1885.—**Pig Iron.**—The market continues fairly active in a small way, without any improvement in prices. The following quotations are for delivery on cars here on four months' time, or 50¢ less per ton for cash. Deliveries can be made from furnaces less the freight to Cincinnati:

| CHARCOAL FOUNDRY. | |
|---|-------------------|
| Hanging Rock, No. 1..... | \$21.00 @ \$21.50 |
| Hanging Rock, No. 2..... | 20.50 @ 21.50 |
| Alabama and Tennessee, No. 1..... | 18.75 @ 19.00 |
| Alabama and Tennessee, No. 2..... | 16.50 @ 17.00 |
| COKE FOUNDRY. | |
| Ohio and West Pennsylvania, No. 1..... | 18.00 @ 18.50 |
| Ohio and West Pennsylvania, No. 2..... | 17.00 @ 17.25 |
| Virginia, Tennessee and Alabama, No. 1..... | 16.00 @ 17.00 |
| Virginia, Tennessee and Alabama, No. 2..... | 15.50 @ 15.75 |
| SILVER-GRAY SOFTENERS. | |
| Hanging Rock (Jackson County), No. 1..... | 18.00 @ |
| Hanging Rock (Jackson County), No. 2..... | 17.35 @ |
| Hanging Rock (Jackson County), No. 3..... | 16.50 @ |
| Hanging Rock (Jackson County), No. 4..... | 15.50 @ |
| Hanging Rock (Jackson County), No. 5..... | 15.00 @ |
| Others, No. 1..... | 15.75 @ |
| Others, No. 2..... | 15.00 @ |
| FORGE. | |
| Charcoal..... | 17.00 @ 20.00 |
| Coke..... | 14.50 @ 16.00 |
| Stonewall..... | 14.00 @ 15.00 |

| CAR-WHEEL. | |
|---|---------------|
| Hanging Rock Charcoal, Cold Blast..... | 25.00 @ 27.00 |
| Hanging Rock Charcoal, Warm Blast..... | 20.00 @ 21.00 |
| Tennessee and Alabama Charcoal, Warm Blast..... | 24.50 @ 25.00 |
| No sales of Scrap reported. | |

St. Louis.

A correspondent favors us with the following report of trade matters in St. Louis:

There are so few changes in prices, and these so moderate, that there is a wholesome lack of excitement, with a steadily improving demand. The Clapp-Griffiths process is exciting much interest, and reports concerning it are closely examined.

Hardware.—This is one of the most developed of St. Louis's commercial interests, and many large companies make this city a distributing center. The trade is satisfactory in volume and prices are improving. The loss on stock by the decline in 1884 has made firm the determination to sell at a profit or not sell at all. Salesmen are generally restricted in the matter of "meeting" prices. In Hardware manufacture there is to be noted the issue of a general discount sheet by the Duggan-Parker Hardware Company, applying to their 1885 catalogue.

Barbed Wire.—The demand for all kinds is increasing, with some preference for Two-Pointed. The bulk of the Wire barbed here is Four-Pointed, and prices on it are not as firm as they are on the Two-Pointed Wire. The following are said to be "agreed" prices:

| | |
|---------------------------------------|-----|
| Four-Pointed Painted Cattle Wire..... | 34¢ |
| Painted Hog Wire..... | 37¢ |
| Two-Pointed 1/2¢ additional. | |

The above is for unlicensed Wire; for the licensed, 1/2¢ additional for royalty. Galvanized Wire is nominally 1¢ higher. It is a noteworthy fact that agreements referring to maintenance of prices are not subscribed to by several very important manufacturers. The two causes which are of more force in advancing prices of Barbed Wire are not effected by "agreements"—they are the demand of the trade and the advance of prices by Wire mills.

Wire Rope.—Prices of Bessemer and Iron Wire Rope will be somewhat influenced by the sale of over 50,000 feet to one party by the receiver of the Harrison Wire Company.

Nails.—We note an improved demand. Prices range from \$2.35 to \$2.40 for Iron Nails; Steel is 10¢ higher. Western mills running full.

Scrap Iron.—There have been no material changes, the increased demand being more than counterbalanced by the more favorable facilities for obtaining increased supply, owing to warmer weather and consequent shipment to centers from the country. No. 1 Wrought Mill Scrap, 75¢; Machine Cast, 55¢ @ 60¢; Stove Plate, 25¢ @ 30¢; Old Iron Rails, \$17.50 per ton. Several railroads are reported as having held round lots of Iron Rails for some time in hope of getting higher prices.

Merchant Iron.—Bar, Sheet and Plate are unchanged in prices, and demand is improving.

Spelter.—The bottom price at present seems to be 4¢, and, sooner than sell for less, smelters prefer consigning to agents and using same as collateral for current wants, reserving stock until the interruption of water in mines, or other causes, bring better prices. In 1883 the flooding of the mines stopped mining entirely for several weeks. The excellence of some of the Silicate Ores used by Western smelters of Spelter is shown by a fact that came to light soon after the failure of the Lehigh Company. It appears that 2000 tons of the Missouri Ore was smelted by the Lehigh Company and sold for Bergenport Spelter, and the only customer who referred to the quality was one who wanted more of the same kind.

Lead.—Our receipts are considerably more than during last week and prices are firmer. We quote \$3.45 @ \$3.50.

White Lead.—There has been an advance of 1/4¢. The Collier White Lead Company announce the following prices: White Lead, strictly pure, 5 1/4¢; Dry White Lead, 5 1/4¢; Red Lead and Litharge, 5 1/4¢, in kegs and boxes. When purchases exceed 500 lb, 3¢ discount on above. Usual terms of 60 days' note, or 2 1/2¢ discount cash in 15 days. Freight is equalized with neighboring points.

Coal.—The prices quoted are between 7¢ and 12¢ delivered, according to quality.

Louisville.

W. B. BELKNAP & Co., Iron and Steel Merchants, Nos. 115 to 121 West Main Street, Louisville, under date of March 16, 1885, report as follows: **Bar Iron.**—The market is still inanimate. There is a peculiar flatness to it when one reflects on the number of idle mills and the immense curtailment of production of the past year. The only explanation is that consumption has been likewise cut off, and "there is no health" in it, as says the prayer-book. Nor can we look for betterment in the manufactured article till Pig shows its backbone. The jobbing price hereabouts has been practically unchanged for six or eight months. **Sheets and Hoops** are the same as at last writing. There is some inquiry for the former earlier than usual this year for spring and summer stocks, as few believe that present prices can be shaded even in the usually weak month of May. **Steel** is steady and in right good demand, though the market is always harassed by new brands, imitating in their nomenclature the older well-established ones, cutting prices and "guaranteeing quality," whatever this may mean in such instances. **Nails.**—Deliveries on January purchases are just coming forward from the upper mills, so long shut out by a frozen river. Until such stocks are reasonably distributed there can be nothing expected but a weakish price, as many of the purchasers are not prepared to hold indefinitely the large quantities bought. Manufacturers have made but little stir, but it will presently require more than the present demand to keep them running full. **Wire.**—This article forms a happy exception to the general list. Large quantities of it are moving, and at a better price than prevailed 30 days ago. Some manufacturers are holding out for \$5 per ton advance, with an additional 1/4 or 1/2 for Thick-set. The demand for the latter is dis-

proportionately large. Plain Wire is undoubtedly firmer. Some extreme prices have been withdrawn, and little trouble is experienced in realizing the new.

General trade is not altogether discouraging, though the season is two or three weeks late at least, and time once lost in the spring is rarely made up again, as the demands on the farmer become all the more imperative with belated seedtime. Moreover, continued failures reported from all sections are not reassuring. Again, our attention has been forcibly and repeatedly called to the inferiority of goods now being furnished by concerns who have always heretofore lent their name to none but the best. Hoop Iron at No. 18 will gauge No. 16 and No. 15, and have no strength then. The best makes of Tools come in faulty and defective, and the only protection the buyer has is careful inspection. Some of the manufacturers claim that people clamor for cheap goods, and to satisfy that they are obliged to send poor goods. This is a mistake. Poor quality always reacts, and those who are enjoying the best and most remunerative business today are, we venture to say, those who have maintained high quality throughout all the temptation to sacrifice it for temporarily increased sales.

Imports and Exports.

IMPORTS.

The following were the Imports of Hardware, Iron, Steel and Metals into the Port of New York for the week ending March 17, 1885:

| Hardware. | |
|---|--|
| Appleton A. Case, 1 | Pim, Forwood & Co., Bundles, 4 |
| Baker Hermann, Case, 1 | Ribon & March, Castings, 3 |
| Cutlery, hdw., and guns, pkgs., 44 | Schumann H. Iron, sheet, 1 |
| Baker Carl F., Mdse., cs., 4 | Stetson Geo. W., Pig, tons, 250 |
| Curtis R. J., Hinges and tools, pkgs., 2 | Williamson Jas. & Co., Pig, tons, 100 |
| Downing R. F. & Co., Mach'y, case, 1 | Order. |
| Drexel, Morgan & Co., Arms, cs., 21 | Rods, coils, 2330 |
| Fraser P. A., Lathes, 1 | Wire rods, pkgs., 625 |
| Folsom H. & D., Wire rope, cs., 4 | Wire coils, 1916 |
| Hartley & Graham, Mdse., cs., 21 | Steel. |
| Hoe R. & Co., Mdse., case, 1 | Baltzer & Lichtenstein, Wire rods, bds., 218 |
| March, Dis. Co., Mach'y, cs., 3 | Baring Bros. & Co., W. rods, coils, 10,316 |
| Pim, Forwood & Co., Nails, kegs, 70 | Brown Wm., Cases, 3 |
| Slabs, 8 | Downing R. F., Wire, case, 1 |
| Ribon & March, Case mill, 1 | Jessop W. & Sons, Mdse., cs., 2 |
| Schoverling, Daily & Co., Cases, 8 | Lillyberg N., Slabs, 8 |
| Struller, Lau & Co., Arms, cs., 4 | Naylor & Co., Rods, bds., 3961 |
| Waterbury & Co., Mach'y, cs., 4 | Scrap, tons, 1554 |
| Walker F. R. & Sons, Mach'y, pkgs., 8 | Sheets, 52 |
| Wiebusch, Hilger & Co., Cutlery and hdw., pkgs., 28 | Sheet steel, bds., 4 |
| Witte John G. & Bro., Cutlery, cs., 32 | Wagner W. F., Packages, 98 |
| Metals. | |
| Baring Bros. & Co., Tin pils., bxs., 1364 | Order. |
| Bruce & Cook, Tin pils., bxs., 1305 | Wire, coils, 13,286 |
| Bk. lagers, bxs., 35 | Scrap, tons, 50 |
| Cross, Robert & Co., Tin pils., bxs., 4094 | Forgings, pkgs., 81 |
| Dickerson, Van Dusen & Co., Tin and terne pils., bxs., 1517 | Bundles, 75 |
| Erie and Gt. West. Disp., Tin pils., bxs., 187 | Packages, 18 |
| Hunt J., Lead pipe, cks., 12 | Order. |
| Maillard, Tin foil, cs., 4 | Wire, coils, 13,286 |
| Phelps, Dodge & Co., Tin pils., bxs., 7406 | Scrap, tons, 50 |
| Reid John, Bk. lagers, bxs., 475 | Forgings, pkgs., 81 |
| Sinks, baths, &c., pkgs., 56 | Bundles, 75 |
| Taylor & Co., Tin slabs, 555 | Packages, 18 |
| Tofts Jas. W., Copper fountains, 4 | Order. |
| Order. | Tin, cases, 4 |
| Tin, cases, 4 | Tin pils., bxs., 30,923 |
| Tin pils., bxs., 30,923 | Tin ingots, 600 |
| Tin ingots, 600 | Tin tagger, 8, bxs., 166 |

The imports of Cutlery, Hardware and Metals for the week ended March 13 were as follows:

| Quantity. | Value. |
|------------------------------------|---------------|
| Brass goods..... | 32 3,041 |
| Bronzes..... | 11 1,082 |
| Chains and anchors..... | 12 1 |
| Clocks..... | 10 565 |
| Copper..... | 62 25 |
| Cutlery..... | 62 15,498 |
| Gas fixtures..... | 7 2,043 |
| Guns..... | 48 9,101 |
| Hardware..... | 14 1,534 |
| Iron, pig, tons..... | 649 17,728 |
| Iron, sheet, tons..... | 32 2,471 |
| Iron, ore, tons..... | 250 1,155 |
| Iron, other, tons..... | 7,706 7,706 |
| Machinery..... | 82 3,251 |
| Metal goods..... | 256 34,626 |
| Nails..... | 3 81 |
| Needles..... | 25 25 |
| Sickles..... | 1 297 |
| Tools..... | 12 271 |
| Percussion caps..... | 8 1,230 |
| Pins..... | 4 397 |
| Regula antimony..... | 104 9,554 |
| Saddlery..... | 6 921 |
| Steel..... | 29,925 49,998 |
| Tin, boxes..... | 21,706 90,978 |
| Tin, slabs, 7681; b., 684,248..... | 114,410 |
| Wire..... | 32 4,100 |
| Zinc oxide..... | 310 2,560 |

The comparison with previous dates is as follows:

| For the week. | 11 weeks. | Same time 1884. |
|------------------------|-----------|-----------------|
| Cutlery, pkgs..... | 62 | 897 |
| Hardware, pkgs..... | 14 | 151 |
| Iron, R. L., bars..... | 7 | 9,202 |
| Lead, pkgs..... | 25,925 | 464,280 |
| Steel, pkgs..... | 21,706 | 289,039 |
| Tin, bxs..... | 21,706 | 289,039 |
| Tin slabs, lbs..... | 684,248 | 3,189,139 |
| | | 4,109,728 |

EXPORTS.

The following list embraces the Exports of Hardware, Machinery, Iron, Metals, &c., from the Port of New York, for the week ending March 17, 1885:

| Danish West Indies. | |
|-----------------------|--------|
| Ptms., gals., 3781 | 815 |
| Hdw., pkgs., 12 | 30 |
| Ag. imp. pkgs., 2 | 30 |
| Mf. iron, pkgs., 5 | 47 |
| Nails, cs., 12 | 68 |
| Dutch West Indies. | |
| Hdw., cs., 10 | 114 |
| Ptms., gals., 1380 | 140 |
| Tube stoppers, 6 | 36 |
| Mf. iron, pkgs., 9 | 16 |
| Dutch East Indies. | |
| Ptms., gals., 221,000 | 30,905 |

| Porto Rico. | |
|--------------------|-----|
| Ptms., gals., 2500 | 249 |

| Grenada. | |
|-----------------|-----|
| Pumps, pkgs., 4 | 889 |

| Cuba. | |
|-----------------------|--------|
| Ptms., gals., 370,520 | 35,016 |

| Haiti. | |
|---------------------|-----|
| Scalps, cs., 4 | 39 |
| Hdw., cs., 44 | 524 |
| Tinware, case, 1 | 7 |
| Nails, cs., 8 | 43 |
| Saw, mach'y, cs., 5 | 103 |
| Mach'y, pkgs., 1 | 29 |
| Ptms., gals., 5072 | 234 |
| Zinc, case, 1 | 30 |
| Nails, kegs., 154 | 35 |
| Cartridges, cs., 1 | 60 |
| Chains and, 2 | 261 |
| Mf. iron, pkgs., 11 | 142 |

| San Domingo. | |
|----------------------|-------|
| Mach'y, pkgs., 55 | 1,920 |
| Hdw., cs., 48 | 743 |
| Spikes, kegs., 20 | 90 |
| Cartridges, pr., 5 | 60 |
| Cartridges, cs., 33 | 4,500 |
| Ptms., gals., 11,924 | 1,688 |
| Mf. iron, pkgs., 25 | 126 |
| Cartridges, cs., 1 | 30 |
| Ag. imp. pkgs., 3 | 62 |
| Cutlery, cs., 3 | 62 |
| Y. metal, cs., 1 | 51 |
| Sew. ma., cs., 1 | 132 |
| Copper, bars, 170 | 2,600 |

| Mexico. | |
|----------------------|-------|
| Ag. imp. pkgs., 13 | 191 |
| Ammunition, case, 1 | 110 |
| Mf. iron, pkgs., 44 | 254 |
| Ptms., gals., 31,507 | 3,246 |
| Scalps, cs., 64 | 4,235 |
| Nails, kegs., 90 | 230 |
| Sew. ma., cs., 16 | 412 |
| Nails, bxs., 12 | 96 |
| Cartridges, cs., 14 | 435 |
| Pumps, pkgs., 5 | 130 |
| Ag. imp. pkgs., 3 | 75 |
| Tinware, cs., 4 | 60 |
| Scalps, cs., 15 | 154 |
| Clocks, pkgs., 7 | 325 |
| Tacks, cs., 7 | 100 |
| Perc. caps, cs., 3 | 146 |
| Cutlery, cs., 85 | 1,582 |
| Mach'y caps, 20 | 1,041 |
| Tin plate, bxs., 40 | 158 |

| Venezuela. | |
|----------------------|-----|
| Hdw., pkgs., 70 | 750 |
| Ag. imp. pkgs., 4 | 71 |
| Ptms., gals., 8100 | 935 |
| Scalps, cs., 21 | 642 |
| Clocks, cs., 6 | 117 |
| Br. guns, 8 | 617 |
| Mf. iron, pkgs., 171 | 982 |
| Sew. ma., cs., 50 | 850 |
| Solder, case, 1 | 28 |
| Cutlery, cs., 4 | 208 |
| Mach'y, pkgs., 3 | 159 |
| Nails, kegs., 5 | 18 |

| Alcatraz. | |
|-----------------------|--------|
| Ptms., gals., 535,310 | 42,300 |

| | | |
|---------------|----|-----|
| Guns, cs..... | 10 | 135 |
| Hdw., cs..... | 56 | 140 |

Trade Report.

General Hardware.

A good many small orders are coming in, but the business is generally reported as light for the season. There is an evident disinclination on the part of large buyers to order beyond their immediate wants, and in many sections the retail trade are waiting until their local spring business sets in more decidedly than it has yet done before replenishing their stock. There is, however, a fair trade doing, and a good many goods are moving. Collections are somewhat easier than they have been, and the financial conditions are fairly satisfactory. The narrow margins of profit for manufacturers and jobbers are the principal subjects of complaint. We give below recent expressions from a number of manufacturers, most of whom are well known, as to their opinion of the prospects of trade.

NAILS.

The sharp spell of cold weather, threatening a retarding of the coming in of the country trade, has led to greater dullness and a little more anxiety to make sales on the part of a few. The majority of the manufacturers are firm at \$2.20, but there is no difficulty in placing orders in other quarters at \$2.15. The February statement of stocks has not yet been issued. We hear of some sales of Steel Nails at the usual advance over Iron Nails. The export business in Nails is very quiet. We quote, for large lots, \$2.15 @ \$2.20 for Iron, and \$2.25 @ \$2.30 for Steel Nails.

BARB WIRE.

The market has continued quiet and is in the same condition as it was last week. The hardening tendency on Plain Wire is not yet telling appreciably on the prices for Barb Wire, which, in cargo lots, is selling at 4.75 cents @ 4.8 cents, while small lots of Four-Point Galvanized are commanding from 5 cents to 5 1/4 cents.

WHAT MANUFACTURERS SAY.

We have recently received a number of letters from manufacturers in regard to the condition of business and the outlook for the season's trade. We make below extracts from some of them, which will be of interest to our readers as giving an accurate impression of the views of some of the largest as well as of the smaller houses. Our correspondents not expecting that their communications would be published, as well as for other obvious reasons, we withhold their names. One which we have from a leading house may appropriately be placed first, referring as it does to the uncertainty that characterizes predictions as to the course of trade. The hint which is thrown out as to the writer's identity we leave with our readers:

We have ceased to prophesy. We have failed disastrously since the beginning of 1884. Prior to that time we thought we were up in the profession, but we are now on the retired list, and are in the sere and yellow leaf. We are waiting for the good times, and we reason that we can see the dim ray dawn of the morning. Certainly there has been a substantial improvement since January. We are not crowded with orders, but we are fairly provided with these essential business features. The quality and finish of our goods are maintained, and we think we are making even better products than we ever made. You should know that we have always maintained that we make the best Bolts, Nuts and kindred articles that are made on the planet. What are made elsewhere do not enter competition with ours.

Samuel Disston, of Henry Disston & Sons, Philadelphia, in a recent interview gave his opinion that business is already showing signs of improvement. Stocks in dealers' hands are light, and for some time past orders for both Saws and Files have been coming in quite rapidly, although at present only small lots are taken. Mr. Disston thinks that on the first indication of an advance orders will be sent in from every direction, and that such an event is liable to occur at any moment, so that, while prices are at present very unsatisfactory, an improvement may be expected before long. The foreign trade of this firm is reported as steadily increasing, particularly in South America, a recent accession being the business of one of the leading firms in Chili, who have handled English Saws for upward of 30 years.

One cause of the demoralization of prices is referred to in the following from a Western house:

The trade in our line is more demoralized than ever before known; light demand and a cutting in prices such as were never looked for by manufacturers. We see little of encouragement in the immediate future. We are of the opinion that one great cause for the manufacturer being obliged to sell his wares at little or no profit, besides the cause of overproduction and limited demand, is the growing custom of releasing control of his goods to agents—that is, by consigning his goods to commission men who have no interest in the manufacture other than their commission. When the manufacturers in any line commence putting the sale of their productions in the hands of others outside their own office, so soon will the shaving process commence and never stop until the life and substance is entirely shaved away.

The following from an Eastern manufacturer gives a careful statement of the situation as he finds it:

There appears to be reasonable assurance of an improvement over last season in our

line. Most of the dealers have carried over light stocks, and have recently made up their orders only to meet immediate requirements, and we think, under the influence of the brighter outlook, they will soon be inclined to replenish their shelves more liberally. We certainly know that more inquiries for price lists, catalogues and discounts are now coming in than one year ago, which, with a fair sprinkling of orders and the general good feeling reported by our agents, leads us to the belief of better days ahead.

A well known house thus expresses a more hopeful view than is given by many of our correspondents:

This month's business has surpassed the corresponding time last year, and, in fact, the last two years. Everything seems to point to a better trade and renewal of confidence among buyers. The advance of prices in several Hardware items gives trade an impetus long needed, and we firmly believe all goods will advance in proportion. We placed large orders for Iron this month (February) on the strength of our belief in above facts.

A very large house, of the highest standing, thus refers to the outlook:

We are not enlarging our works. On the contrary, have not business to employ fully the present capacity. We have not made an addition to our line of goods, having confined ourselves strictly to the class of goods always manufactured by this company. There are no very recent changes in the price of goods, prices being extremely low already, and will necessarily rule so until there is a better demand. When that will come it is impossible to say. The prospect now is not very flattering. We are hoping for better times, as all are.

A New England manufacturer, not very widely known to the general trade, thus writes:

We have tried to lessen discounts, but it did not work well, and they remain about as before. Our salesmen predict largely increased sales soon. We hope they are right, but the present stagnation of general business does not inspire confidence in a better future.

The following report from a leading house in their line gives, it will be seen, a satisfactory impression:

Our sales so far since January 1 are fully 33 1/2 per cent. over the amount of orders received at same date last year. We have every reason to believe that our sales will exceed those of 1884.

To a similar purport are the advices of a Western company:

As to trade, we can say that, judging from the numerous orders we have received since January 1, and nearly all of them unsolicited, the prospects are very flattering for a good trade the coming season.

The following is from a manufacturer in this State, and does not, it will be seen, present a very sanguine view of the situation:

We have recently written all of our customers in the different States, asking their views as to the outlook for trade, as well as their knowledge of the present condition of trade in general in their respective localities. The replies so far received all agree that long-felt depression in business continues, without immediate prospect of improvement. While nearly all speak in high terms of our goods and promise us orders when trade revives, we are forced to the conclusion that the spring trade will be light. We hope, however, for an upward tendency as the season advances.

A concern which has not been long before the trade thus describes the condition of the market in their line:

Orders coming in but slowly up to the last two weeks. Since then some signs of improvement. Last week was quite brisk, and outlook for the season that we will have a better trade this spring than last, owing to the fact that our goods are new and are just becoming known.

The following is from a New York manufacturer whose goods are widely known:

We note some improvement in our trade this month over that of last month, but it seems to us that the prospects for a good year's business are not encouraging.

A house engaged in the manufacture of Tinware, writing from the West, say:

We anticipate a fair spring trade, though the extremely cold weather makes it late in opening up. We believe the bottom has been reached, and that there will be a steady improvement in trade from now on.

Agricultural Implements are represented in the following extract from a communication of a large concern:

Our list prices and discounts are substantially the same as last year, and we understand such is the case with manufacturers generally. Though a conservative cautiousness seems to prevail business generally, yet from the number and tone of inquiries we anticipate a fair season's trade.

Parties who are interested in one of the several depressed lines of Hardware thus review the trade:

We have been kept from the market for several years by combinations broken, and pools not observed honorably. Since January we have done a large business at exceedingly low prices. We see no prospect of a prosperous business before fall, and it is likely that jobbing houses will not buy goods except at prices below which there is no probability of decline.

A large Eastern house says:

We think the prospects for a spring trade are good, and with us the trade is already started. We are also having a good many inquiries for prices, indicating that buyers are looking round for goods and getting ready for business.

The following careful and encouraging remarks will be read with interest, and with the hope on the part of the trade that the predictions of marked improvement may be realized:

We think that the spring business will be good. The extreme cold weather, combined

with heavy snow falls has impeded travel and blocked the roads in the country, and, were it not for this, the improvement in trade which was so manifest to the middle of January would have continued. Stocks in the hands of dealers are low, and now that buyers, almost without exception, believe that the lowest possible prices have been reached, it will only require some slight cause to start the timid into buying. No one can make a mistake, if they have the money, in purchasing for their legitimate wants freely, and those who have the foresight to make their contracts early will get advantages that will not occur later. The stocks in manufacturers' hands generally are probably smaller than at any time for years, while the producing capacity, caused by the shutting down of so many factories, has been largely curtailed. We believe that 1885 will show a marked improvement over last year, and that business, taken as a whole, will be satisfactory.

The following communication from a large manufacturer of Agricultural Implements touches other points than the condition of trade, and will be of especial interest to our readers. The fact mentioned that he has been in business for 28 years without having a strike or other difficulty with his employees is worthy of note:

Your favor of the 23d arrived during my absence at the New Orleans Exposition. By the way, I was very much pleased indeed with the exhibit there. It is the best in many respects the world has ever seen, and the managers deserve credit rather than censure for the gigantic work they have so well accomplished in so short a space of time. I earnestly trust that Congress will give the support necessary to insure the fullest success. In regard to my works, your inquiry is best answered by the copy of my new catalogue, just out of press, which I mail you. I am constantly enlarging and improving, adding new machinery and improved methods. The most radical advancement of the past year, has been the adoption of the piece system, which, I find, after careful and competent inspection, works admirably. Work is best done and more of it, and the employees average better wages. I have made no reduction this winter either in employees' time or wages. Have scaled prices or increased discounts on everything to suit the times. My shops are as nearly fire proof as they can be made, and are well supplied with water-works for extinguishment of fire. Have not been troubled with casualties or strikes. Have been in business for over 28 years, and never had a strike or difficulty with my workmen. Now, as to the prospects of spring trade. I think the bottom has about been reached. Not more than reached, however, and the improvement this spring will be slow, if visible at all. I am encouraged to believe, however, that trade will revive during the coming year. There is a great deal of work to do. Our population is rapidly increasing, our surplus product will be wanted abroad and I am encouraged to believe from President Cleveland's letter on the silver question, and his views upon the importance of increasing our export trade, that we will have everything to hope for from that quarter—certainly nothing to fear.

A New England manufacturer in a special line thus reviews the situation:

In regard to the spring prospects for trade, I have many inquiries for prices, &c., and my business has been larger during the past three months than for same time a year ago. Anticipate a fair spring trade, subject to financial conditions. With considerable general confidence, money will be released for improvements and new enterprises essential to the employment of the masses, who directly or indirectly consume goods only as they have the means to put into circulation, by which the machinery is greased and the mare is made to go.

A large and influential house in Kentucky writes as follows:

Trade in our line of manufactures was exceedingly dull until after the 1st of January. Since that date we have been crowded with orders and running our factory at fullest capacity night and day for the last month. Prices are ranging very low, and purchasers seem to be buying advantageously and looking for cheaper classes of goods. Collections have been fair. We have made several additions to our line of new implements adapted to the sugar line trade, but, as this is about the end of the season, there will be no changes in list or discounts. The prospects for the spring trade are good, but we do not expect the gross sales of last season to be more than equaled. The demand from abroad for our goods is increasing, necessitating our sending special agents abroad this spring to take up their residence at one or two points.

There is nothing especially encouraging in the following, from a manufacturer of this State:

In regard to spring trade, we have no great expectations. We do not think the outlook encouraging, and see nothing ahead to justify an opinion that an advance could be maintained.

But a concern in New England gives a very much more cheerful view of the situation:

Our trade and business could not be in a more satisfactory condition. We are absolutely crowded with orders, and have every indication of a splendid year; at least the opening has been almost unprecedented.

The following is from a well-known manufacturing concern of this State:

We think that we cannot offer any opinion of value as to future trade. We have nothing upon which to found one. With us there was some motion in February—a little stirring of the waters, but it meant nothing. It was only a natural sequence to the phenomenal dullness of the preceding four months. Matters have a very hopeless look at present, but better times must come some time for those who may be so fortunate as to realize them.

From the president of a well-known manufacturing company of New England we have a much more satisfactory view of the

condition of business, so far as it may be judged by the activity which they are experiencing, and the steady and very satisfactory demand for their goods. They are perhaps more fortunate than some in having a regular and uniform trade, but the report which they make of their business thus far this season is certainly very gratifying, as, after referring to other satisfactory features, they say:

Our January and February sales for 1885 were above the average for the last ten years, while the March orders have fairly snowed us under. This morning's mail is the largest in 20 years.

MISCELLANEOUS PRICES.

The general impression prevails that Augers and Bits at present prices are exceptionally low, and sold so near the cost of manufacture, if not actually below it, that they must before long command higher prices. One manufacturer, without any desire of having the fact announced, has expressed the view that good and honest Augers and Bits at discount 70 per cent. will no more than pay the cost of manufacture, if anything is allowed for interest on capital and wear and tear. Another advises us that anything below 70 per cent. discount is a positive loss, and expresses the opinion that if the trade can buy at any concessions beyond this price, and are in want of the goods or have capital to carry them, they think it would be an advantageous purchase, as in their judgment a slight increase in volume of business would cause the goods to advance. The manufacturers, we believe, are generally pursuing a conservative course, most of them being so situated financially that they can reduce their production or even close their shops until there is a better condition of things. It is intimated also, as indicating that the goods are not likely to go much lower, that wages have been reduced in many of the factories as much as seems feasible. It is, of course, difficult to prognosticate with certainty as to the future course of trade, but the opinion is certainly very general that anything of an active demand would develop a scarcity of Augers and Bits and cause an advance in price.

The giving of special discounts on Planes by some of the jobbers still continues. It is intimated that perhaps this irregularity is in connection with stocks of Planes purchased previous to the adoption of the present system. The matter came up for discussion at the late meeting of the Plane manufacturers, who carefully considered the situation. If the measures adopted are not successful, it is not unlikely that they will decide to abolish the rebate at their April meeting.

Some of the leading manufacturers of Tackle Blocks have been conferring, to see if something cannot be done to put the market on these goods in a more satisfactory condition. The irregularity of prices which has been developed is the matter to which they are giving their chief attention, but it remains to be seen whether they will succeed in making an advance, as some of the manufacturers have not thus far signified their desire to take part in such a movement.

Q. S. Backus, Winchendon, Mass., manufacturer of Braces, quotes the following prices to the trade, goods delivered from factory, f.o.b.:

| | List. | Discount. |
|-----------------------------|---------|-----------|
| No. 114, Nickel-Plated..... | \$21.00 | \$10.50 |
| No. 113, Nickel-Plated..... | 24.00 | 12.00 |
| No. 112, Nickel-Plated..... | 27.00 | 13.50 |
| No. 111, Nickel-Plated..... | 30.00 | 15.00 |
| No. 110, Nickel-Plated..... | 33.00 | 16.50 |
| No. 109, Nickel-Plated..... | 36.00 | 18.00 |
| No. 108, Nickel-Plated..... | 39.00 | 19.50 |
| No. 107, Nickel-Plated..... | 42.00 | 21.00 |
| No. 106, Nickel-Plated..... | 45.00 | 22.50 |
| No. 105, Polished..... | 21.00 | 10.50 |
| No. 104, Polished..... | 24.00 | 12.00 |
| No. 103, Polished..... | 27.00 | 13.50 |
| No. 102, Polished..... | 30.00 | 15.00 |
| No. 101, Polished..... | 33.00 | 16.50 |
| No. 100, Polished..... | 36.00 | 18.00 |
| No. 99, Polished..... | 39.00 | 19.50 |
| No. 98, Polished..... | 42.00 | 21.00 |
| No. 97, Polished..... | 45.00 | 22.50 |
| No. 96, Polished..... | 48.00 | 24.00 |
| No. 95, Polished..... | 51.00 | 25.50 |
| No. 94, Polished..... | 54.00 | 27.00 |
| No. 93, Polished..... | 57.00 | 28.50 |
| No. 92, Polished..... | 60.00 | 30.00 |
| No. 91, Polished..... | 63.00 | 31.50 |
| No. 90, Nickel-Plated..... | 66.00 | 33.00 |
| No. 89, Nickel-Plated..... | 69.00 | 34.50 |
| No. 88, Nickel-Plated..... | 72.00 | 36.00 |
| No. 87, Nickel-Plated..... | 75.00 | 37.50 |
| No. 86, Nickel-Plated..... | 78.00 | 39.00 |
| No. 85, Nickel-Plated..... | 81.00 | 40.50 |
| No. 84, Nickel-Plated..... | 84.00 | 42.00 |
| No. 83, Nickel-Plated..... | 87.00 | 43.50 |
| No. 82, Nickel-Plated..... | 90.00 | 45.00 |
| No. 81, Nickel-Plated..... | 93.00 | 46.50 |
| No. 80, Nickel-Plated..... | 96.00 | 48.00 |

The Withington & Cooley Mfg. Co., Jackson, Mich., in their Circular No. 3, March 10, call attention to the fact that their quotations on Steel Goods have not applied to Warren Hoes, and they give notice that hereafter they will not apply to their "Ivan-hoes" nor Patent Steel Bow Rakes. They also inclose an attractive advertising card, in which the "I've an hoe" is ingeniously represented.

On page 16 will be found the revised prices of the Manhattan Hardware Company, Reading, Pa. This company refer to the satisfactory working of their scheme of prices. They refuse, it will seem, to make any deviation from published quotations on orders amounting to less than \$1000. They also state that orders for less than \$25 worth of goods will not be accepted.

The Bromwell Brush and Wire Works Company, Cincinnati, Ohio, to whose catalogue we referred in our last issue, publish discounts for the spring trade, among which are the following:

| | Dis. per cent. |
|---|----------------|
| Brushes..... | 50 |
| Turkey Dusters..... | 60 |
| Wool and Hemp Dusters..... | 50 |
| Feather Dusters, (except Picture Dusters,)..... | 60 |
| Picture Dusters..... | 50 |
| Duster Handles..... | Net |
| Whisks..... | 50 |
| Crumble Brush and Tray..... | 50 |
| Window Cleaners..... | 50 |

Wire Goods.

| | |
|-----------------------------------|------------|
| Sieves, Wooden..... | 50 |
| Sieves, Tin Rim, 1 to 10 doz..... | 30 & 10 |
| Sieves, Tin Rim, 25 doz..... | 50 & 10 |
| Sieves, Hunter's doz..... | \$2.35 net |

| | |
|---|---------|
| Sieves, Hunter's, gross..... | \$25.00 |
| Sieves, Electric, doz..... | \$24.00 |
| Wire Goods..... | 50 |
| Dish Covers, Round, except 12-14 in..... | 30 |
| Dish Covers, Round, extra sizes..... | 30 & 4 |
| Dish Covers, Oval..... | 35 & 4 |
| Special prices on application to buyers of 50 sets or more..... | |
| Fly Traps..... | 50 |
| In 25 doz, lots—special prices to jobbers..... | |
| Wooden Bird Cages..... | 50 |

E. M. Richardson, Waltham, Mass., manufacturer of the Shedd Spring Steel Wire Blind Fastener, quotes the following prices, an additional discount of 5 per cent. being given for cash within 30 days:

| | |
|---|--------|
| Fasts, less than 5 boxes, per 100 sets..... | \$7.00 |
| Fasts, 5 to 10 boxes..... | 6.50 |

When the goods are packed in less than 100-set boxes, 50 cents per 100 sets is charged extra. The increasing demand for Shedd's Blind Fasts, for wood and brick, has obliged Mr. Richardson to enlarge his works and increase the number of hands employed, and, having leased the foundry recently occupied by A. S. Hodges, Chelsea, Mass., he will continue the manufacture of Hodges' Sash Weights. He announces that, by an improved method of molding, he is enabled to make a weight that is seamless, with a steel top which will not break. It is also claimed that it hangs perfectly perpendicular, and requires less cord to hang it. Its price is \$25 per ton, discount 10 per cent. for prompt cash, f.o.b. Boston.

THE CENTRAL STAMPING COMPANY.

At the conclusion of the Trade Report on a following page we give the section of the list for Piced Tinware which is about to be issued by the Central Stamping Company, 25 Cliff street, New York. There is little doubt that this list, as well as the others which have been issued, will become the standard, and be adopted by other manufacturers of Tinware in the country. It is subject, as the other sections are, to a discount of 33 1/3 per cent.

CATALOGUES, ETC.

Mallory, Wheeler & Co., New Haven and New York, are about to issue a new price list which combines the changes made in the list of Locks and Padlocks, December 10 and February 4, with the list prices of many new goods revised to March 10. These new goods include Store Door Handles and Locks, Butts, Flush Bolts, Push Plates, Anti-Friction Sheaves, &c., in various styles of finish, bronze, brass, ornamental and plain. They also announce the introduction of their new German Bronze finish for ornamental ironwork, to apply to Store Door Handles, &c. New pages for their 1882 catalogue, illustrating and describing the above new goods, will also soon be issued. They are now removing their New York house to 64 Reade street, where they will continue to be represented by F. A. Brower, and where they will have more extensive offices and sample rooms and carry a complete stock. Their facilities for the transaction of the growing business of their New York branch will then be largely increased, and they will then be in a better position to serve the convenience of the trade.

The Snell Mfg. Co., Fiskdale, Mass., for whom Bates, Wilson & Co., are sole agents, 224 Broadway, New York, have issued a new catalogue of Augers and Auger Bits, Boring Machines, &c. This pamphlet represents the well-known line of goods of this company, with some additions. Among these we may direct special attention to their Ship Auger Pattern Car Bits, which are designed especially for boring hardwood and intended for the use of bridge-builders, car-builders, wagon-makers, &c. They report an increasing demand for this article, the Single Twist being preferred, for the use for which it is intended, to the Double Twist Car Bit, which has heretofore been principally used. The company are also putting on the market Ship Augers with Rings, Single Twist Boring Machine Augers and Ship Augers with extra length twist, the latter being made with twist 18, 20, 22, 24, 30 and 36 inches.

The Ellrich Hardware Mfg. Co., Plantsville, Conn., for whom the Alford & Berkele Company, 77 Chambers street, New York, are special agents, have issued a price list for the current season, which shows that they have added several articles during the past year. Among these they direct special attention to their New Ratchet Screw Driver and Ratchet Screw Driver Sets. The list also represents their Patent Socket Screw Driver, Olson's Patent Spiral Screw Drivers, Screw Driver Sets, Socket Scratch Awns, Socket Belt Awns, Patent Bull Rings, Lathe Chuck for woodwork, Patent Saw Sets, Nail Sets and Improved Washer Cutter.

From Edward Thomas & Co. (the North Shropshire Agricultural Implement Works), Oswestry, England, we have a catalogue of their Patent and Registered Sheep and Cattle Feeding Appliances. It represents a number of these articles with which the trade in this country are not familiar. Among these we may mention, as giving an idea of the line of goods, the Combined Sheep Rack and Feeding Trough, Galvanized-Iron Sheep Trough, Galvanized-Iron Cattle Trough and Calf Trough, New Patent Cattle and Colt Feeder, and other similar articles, all of which are made entirely of Iron.

The catalogue of the Concord Axle Company, Pancook, N. H., illustrates the well-known Concord Axles, representing the different styles which they make. Special circulars are also issued calling attention to special goods in this line. The Concord Express Axle is spoken of in a leading article, and points to be made in its favor are enumerated.

TRADE MATTERS.

The condition of trade and the outlook for the season's business are referred to as follows in a private communication from a jobbing house in Tennessee:

In regard to the situation in this section, would say we still look for a fair spring trade this and next month if the weather remains favorable for agricultural and other outdoor pursuits. The past two days have been fair and spring-like, and there have in consequence been a number of merchants in this market making purchases, and we have also had about as many orders as we could handle. Prices, of course, remain low, and margins very narrow, but we hope for better things in the fall. Collections are poor, and this scarcity of money causes purchases to be smaller than they would be if it was more abundant. However, the state of affairs here is much better than in many places, as the resources of our section are many and valuable, and most of our farmers and country merchants have abundant assets of one kind or another on which they will ultimately be able to realize the cash.

The following communication from a well-known manufacturer, whose views are entitled to weight, refers to the unsatisfactory condition of prices and the unscrupulous means by which some buyers endeavor to secure low quotations:

Trade with us, while coming in different ways and in smaller lots than in former years, is good, and we think, in the aggregate, will not fall short of last year. The deplorable condition of the market prices for many goods is owing in a great measure to the manner in which quotations are treated by buyers. The rule with the great majority of buyers is to deceive sellers, if they do nothing worse. Another reason is that many salesmen allow quotations on one article to affect other articles and sometimes the whole line. It is not an uncommon thing for a manufacturer to have a surplus stock of some particular size or pattern, and to make a special offer on that, in hopes to reduce his stock. If it is sold at a loss at the special discount which he offers, the buyer that he offers it to will recite to other salesmen in that line this particular quotation, without giving the facts. If a Bolt man, for instance, has an overstock of one particular size of Bolt, and makes a special discount on that, the next representative of a Bolt factory is informed by the buyer to whom this special offer was made that Bolts were offered to him at such a discount. It is true he recites the facts, but he does not tell all of them, and Bolt salesman No. 2 is allowed to suppose that the market is off, and he meets it. Take the Steel-Go ds business to-day, for instance. Some one making only Forks has an inferior quality of goods. In order to dispose of them, he makes a special offer, which is (strictly speaking), only what the goods are actually worth, and every jobbing Hardware house in the country who hears of that special offer expects to buy a full line of Steel Goods at this figure, notwithstanding the manufacturer who has quoted him may not make a single Hoe, Weed Hoe or Rake. In the end the manufacturers who meet the prices lose money on the goods, and the jobbers do not make a cent. As the manufacturers are weakened through them, they, through their traveling salesmen, weaken the retail buyers, and no one is particularly benefited. The matter of 5 cents less to the farmer is hardly felt by him, while half of that to the jobber, or one-quarter of it to the manufacturer, is an important factor. We hope soon to see the time when both manufacturers and jobbers have backbone enough to name a price and decline all orders that are not in conformity to their quotation; then, besides a better profit, a better feeling will exist among competitors, whether manufacturers, jobbers or retailers.

Referring to the difficulties attending the successful prosecution of the Hardware trade at the present time, we have the following letter:

Failures among the Hardware men of the country have always been noticeably scarce when compared with almost any other line of the mercantile business, but with the constant decrease of values of stocks, and the extremely close margins on which goods are sold, we here and there see a good man gone—not gone wrong, but forced to the wall, and gone because he had sent good money after bad until his dollar wouldn't reach. With staple goods on the market, at prices now quoted, it catches the old line Hardware merchant with such a stock on hand very short. We have had the same effects before; goods have depreciated very rapidly, only to boom their way up with a rebound as great in proportion as was their decline, but never before in the history of the younger Hardware merchant has the decline been so continuous—so absolutely near reaching the bottom. With not much in prospect to make advances strong or rapid ones, we see no other way out than to keep in shallow water, keep as many goods off our shelves as possible, unless we be judicious speculators, with plenty of good money to back our ventures and allow us to wait until goods regain their values and begin once more to sell for a profit.

A Hardware man in Indiana, writing as late as the 14th inst., refers to the bad weather as still interfering very seriously with business:

The past week has truly been a dull week in all respects, both as regards trade and the visits of traveling men. The country roads are almost impassable. The snow has melted in some places and there are large drifts in others, so that it is neither sledding or wheeling. Near the city and on our business streets there is no snow. No country produce is coming in. The weather continues so cold that no spring work can be done. Every one is becoming almost discouraged of ever having any warm weather.

ITEMS.

The factory of the St. Paul Plow Works, St. Paul, Minn., was destroyed by fire on the 3d inst., together with nearly of their manufactured stock in warehouses. Temporary arrangements have been made with the St. Paul Harvester Company, which will

enable them to continue without interruption the manufacture of their Harrows. It is intimated that, while there may be a slight delay in filling some orders, goods will be supplied in ample time for the spring trade. Prairie and Brush and Grub Breakers were fortunately saved from the fire, and can be supplied at once. The rebuilding of the works will be commenced immediately, and in a short time it is announced that all branches will again be in full operation.

The Humphries Mfg. Co., Mansfield, Ohio, have been organized for the manufacture of a general line of Iron and Brass Lift and Force Pumps, including Cistern and Pitcher Pumps, Well and Well Force Pumps, Single and Double Acting Hand and House Force Pumps, Windmill Pumps, Lawn, Garden and Greenhouse Pumps, Hand and Power Rotary Pumps, Boiler Feed Pumps, Hydraulic Rams, Iron and Brass Pumping Cylinders of every description, and other Hydraulic Machinery. The business is under the management of John Humphries, Jr., for many years connected with the Goulds Mfg. Co., of Seneca Falls, N. Y., and the Silver & Deming Mfg. Co., of Salem, Ohio. The buildings of this company, it is announced, when completed, will be as follows: 80 x 210, 40 x 180, 80 x 180, the works having a capacity of 250 Pumps per day. About 75 men are now employed, but it is intended to increase the force to 250. The company allude to their facilities for producing goods of superior quality and at low prices, and announce that they will be able to fill orders for the leading styles about April 1st.

The Shepard Hardware Company, Buffalo, N. Y., advise us that the following circular is about to be issued by Camilla M. Buttles, widow of C. A. Buttles, Milwaukee, Wis.:

Please take notice that Shepard Hardware Company, Buffalo, N. Y., are the only parties authorized to manufacture Buttles' Patent Cylinder Rings and Buttles' Patent Fire Pots or Tinner's Stoves. Being largely dependent upon the royalty I receive from said firm for my support, it was expressly stipulated at time they obtained sole right to manufacture goods named that all infringing manufacturers, or dealers selling Rings made by infringing manufacturers, were to be prosecuted to the full extent of the law. I therefore hope all of the trade will refrain from purchasing or selling any infringing Ring or Fire Pot, and so save annoyance and expense of litigation.

Lyman H. Drake, Burlington, Iowa, issues a price current for the spring trade, showing a line of Steel Goods, Rakes, Scythe Snaths, Scythes, Farm Bells, Clevises, Wheelbarrows, Lawn Mowers, Shovels and Spades, and a number of other articles.

The Blair Mfg. Co., Springfield, Mass., issue their list for the "Acme" Lawn Mower in the form of a sheet representing the different styles they manufacture, showing the different parts of the Mower and giving prices, directions for using, &c. They also issue circulars for general use, describing the "Acme" and the "Easy," with attractive pictorial representations of the Mowers in use. Their posters representing the Mowers are striking and effective.

The New Era Skate Company, 120 Hanover street, Boston, Mass., have issued an attractive poster which illustrates and advertises their Roller Skate. We have also their circular calling attention to some changes in prices, and referring to the special features and advantages of the "New Era."

Thornberg & Glesner, of Chicago, have contracted with W. J. Clark & Co., of Salem, Ohio, to establish at Chicago a depot for the Salem Elevator Bucket, from which Western dealers and consumers can be supplied. This will save time and transportation for miners, millers and elevator men in the Northwest who wish to patronize that Bucket.

The Norfolk Shear Company, Norfolk, Conn., for whom Samuel A. Haines is agent, 88 Chambers street, announce that, owing to the fact that other parties are manufacturing Shears stamped "Conn. Shear Company," they have decided to change the name of their Conn. Shears, and have adopted the name "New England Shear Company" for their goods, which will in future bear that stamp. They have also changed the pattern by making one blunt point instead of two sharp points. They announce that in orders of a hundred dozen or more they will stamp their customers' name or brand if desired.

E. E. Graves and G. T. Moore, under the firm name of Graves & Moore, have opened an office at 112 Chambers street, New York, where they will carry on business as agents for manufacturers of Hardware Specialties and Tools. They also announce that they will do New York buying on a small commission, and that they will be pleased to make contracts to act as New York correspondents for Hardware houses, keeping them posted concerning new and desirable goods that are placed on the market, giving personal attention to the selecting and purchasing goods ordered, and in other ways acting as confidential agents for the parties they represent.

It is announced that Peabody & Parks, of Troy, N. Y., have acquired a right to manufacture Clark's Patent Family Oil Can—a 5-gallon Can with Pump—and are equipping a large shop at Troy for the purpose. This firm has been selling these Cans extensively through the Eastern States for some time, having them made by the patentees, W. J. Clark & Co., at Salem, Ohio.

Thomas Laughlin & Son, Portland, Me., manufacturers of Tackle Blocks and Shipping Hardware, are about to occupy their branch store, 184 and 186 Commercial street, an addition to their present buildings. It is a four-story structure, the lower floor of which will contain offices and a full line of goods of their own manufacture, as well as an assortment of Marine Hardware for the retail trade, the upper part of the building being devoted to storage and manufacturing purposes. This makes the third building they have added within the past four years for the accommodation of their trade.

Meyer & Kingsland becoming Meyer, Kingsland & Co., 10 Warren street, New York, announce that they have associated with themselves R. T. Hazell, formerly of the firm of R. T. Hazell & Co., Hardware and Cutlery auctioneers, and for the past 11 years senior member of Hazell & Co., Hardware merchants of this city. Their purpose is to devote attention to Hardware, Cutlery and House Furnishing Goods in connection with their Crockery and Glassware business, in which department they will have the special assistance and co-operation of their new partner. Their card calling attention to their business will be found on page 22.

The Iowa Barb Wire Company, who are the sole agents of the patents held by Norman R. Douglass on Post-Hole Diggers, warn the public that they have begun suit for infringement of the patent referred to against the Eureka Digger Company, of Chicago.

Attention is directed to the Special Notice on page 22, in which E. Bissell & Co., the Hardware auctioneers, announce their coming sale, of which they give particulars which will interest the trade.

SHEFFIELD STEEL.

An animated discussion has been carried on in the Sheffield papers on the question whether or not the Steel manufacturers of Sheffield are permitting the quality of their Steel to deteriorate, and to such an extent as to endanger the high reputation it has held, and render it unsuitable for use in the manufacture of the best Cutlery and Tools. Our readers will be interested in the controversy which opened with the following letter from John Wilson, in which it will be perceived that an American manufacturer of Chisels is quoted:

So much has been recently said and written about "free" and "fair" trade—the using of the trade-marks of other people—that I hope you will allow me a few remarks on the character of our productions. And at the outset allow me to say that, with the exception of a small sum invested in a "limited company," I have no pecuniary interest, directly or indirectly, to warp my judgment. At the same time no person feels a greater interest in the welfare and reputation of my native town. I shall not enter into the question whether "machine-cut" Files are sent out labeled "hand cut" or not. I will deal only with the quality of the material of which our Files, Tools and Cutlery are made. A few months since I sat at dinner next a member of one of our Sheffield firms of repute, and between the courses we chatted about trade matters. I may say the gentleman was many years my junior, and he said some of the manufacturers say "that the workmen will not do their work as well as they used to do." In reply, I said, from an extensive knowledge of the workmen in our old staple trade, my opinion was that men could and would do their work as well as ever if they were paid for doing it. I further stated that, in my opinion, the danger to the reputation of Sheffield did not arise from the workmen so much as from the manufacturers themselves using a low-priced and often worthless Steel. In reply my neighbor said, "I am very much of your opinion."

In my writing and speeches years ago I always held that good Steel was the foundation of excellence in Cutlery and Tools; that the most skillful workman could not make a first class article out of inferior material. In my official report of the Paris Exhibition of 1867 I said: "The conclusions I have drawn as to the relative position of England and other countries in the manufacture of Cutlery are as follows: We possess, first, superior natural advantages, more especially good grindstones and a cheaper supply of Coal and Steel. 2. Abundant capital, which promotes economical production by the concentration of machinery in large establishments, and allows a better division of labor. 3. The extensive commercial relations of England give us the best markets for supplying ourselves with raw materials. This will be seen from the fact of our Sheffield Steel-makers having a monopoly of the best Swedish iron for converting into Steel—as for example, Iron with the celebrated brand 'Hoop L' can only be obtained through Messrs William Jessop and Sons, whose experience as Steel-makers goes back to the last century. The very foundation of excellence in Cutlery is good Steel, and in this at present we stand unrivaled."

In the "Cabinet Cyclopaedia," published in 1831, Vol. I, on Iron and Steel, on page 243, there is given the opinion of a Sheffield Steel-maker, which contains the whole secret of making good Steel. He says: "The great secret is to have the courage to be honest, a spirit to purchase the best material, and the means and disposition to do justice to it in the manufacture." In the recent controversy between Mr. Seebohm and Sir Henry Bessemer, neither got beyond this; and now I ask serious attention to the following extracts from a letter received this week from an old personal friend of mine, a Sheffield man of practical experience, who has been manufacturing in the States for more than 30 years. He says: "Business is somewhat dull. Our sales for 1884 were about 5 per cent. less than in 1883. However, many concerns cannot make so favorable a showing. At present we close our

works on Mondays; other than that we have made no change. In regard to Steel we cannot see our way clear. We do not dare to buy from stock of —s (I omit the name) agents in Boston. We have imported two lots of Steel this past year (1884), but the material is not equal to what we used to buy of their make in 1879 and all years before that time. Their price is high enough—14 cents per pound. I fear that the most famous houses are not entirely innocent of mixing inferior metals with their Steel. I think they either use some portion of 'Bessemer,' or they mix in too much unknown scrap, or they buy inferior brands of Swedish Iron. However it is, the product is not of that high standard it used to be."

My friend gives some results of testing the Sheffield Steel against some American, not to the advantage of ours. These I omit, not being desirous of doing too much with a private letter. But my correspondent says: "The American Steel-makers, I know, could make good Steel, for I saw some in 1863, but they failed to make it uniform in temper and quality. I think there is much less complaint now in regard to this matter. * * * Recently we have had so many cracked Chisels, the product from English Steel, that we have become alarmed. There would be as many as three dozen out of twelve cracked of 1½-inch Chisels. Four out of five of our hardeners are Sheffield men of experience, and they cannot account for this trouble. * * * To me it appears as though Sheffield Steel will not be in much demand in the American market in five years from now." Is it not time for our firms of reputation to look to their laurels? Bad Tools to the workmen would be dear as a gift. The only way to hold our own is not trying for "cheap and nasty," but, as our fathers did, strive for excellence. JOHN WILSON.

38 ANDOVER STREET, SHEFFIELD, ENGLAND.
January 29, 1885.

P. S.—The question raised by Mr. Mappin, M. P., at the Technical School meeting on Tuesday about Sheffield Steel-makers is outside the scope of my letter. J. W.

It also appears that Mr. T. P. Mappin, M. P., has been making a speech, in which he calls attention to "the complaints that had been made with regard to Sheffield Steel-makers not being able to supply the Government with the Steel required by them for making Guns, either in bulk or of the quality required." He then says: "The Government is compelled to manufacture Steel at Woolwich, because it cannot be supplied from Sheffield, and that hitherto this has been the case."

With reference to this statement, and the whole question as to the alleged decline in the quality of Sheffield Steel, J. Rossiter Hoyle publishes a letter in which, among other things of a personal nature, he says:

An inquiry addressed to the large Steel manufacturing establishments of Sheffield, whose names are well known to you, will soon satisfy you that not only the requirements of English ordnance manufacturers, but those of the English and every foreign Government who have applied to purchase Steel at Sheffield for ordnance purposes have been readily supplied.

The firm of Thomas Firth & Sons, Limited, alone have during the last 4½ years supplied to ordnance manufacturers, including the English and various foreign Governments, Tubes for upward of 2800 Guns, varying in size from 100 tons downward, and they have hitherto never been unable to undertake any reasonable requirement. If you will pay a visit to Norfolk Works there will be such information placed at your disposal as will satisfy you, not only of the truth of what I say, but of the injustice done to the Steel manufacturers of Sheffield by the remarks made by you and reported in the newspapers.

If those who require the best Steel would remember that it can only be produced from the best material, manipulated by those of great experience in its manufacture, and that such Steel cannot be sold at the same price as inferior stuff made from cheap and common iron, they would not fall into the error which some public departments as well as private purchasers do, by purchasing the latter under the false idea of "economy," and then, finding out its insufficiency for their purpose, they turn round and attempt to condemn the whole trade for inability to produce what is required.

Sheffield can, and does, produce the finest Steel in the world for all purposes, but it cannot be had for less than it is fairly worth.

Great mischief has been done, as you are aware, by the purchase of cheap and common Steel for purposes for which it is utterly unsuitable.

Referring to these two letters and the general subject to which they relate, a "Steel Manufacturer" of Sheffield, addresses a communication to the Sheffield Independent, in which he says:

Two very interesting letters appeared in the Independent on Saturday last, one from Mr. John Wilson "on the character of the Sheffield manufacturers," the other from Mr. J. Rossiter Hoyle, relating to Steel and the Steel-makers of Sheffield. Mr. Wilson, concerned for the reputation of his native town, remarks on the damage done thereto by the use of inferior and often worthless Steel, and he quotes from a letter of a friend of his—a manufacturer in America—who complains that the Steel he gets from Sheffield "is not of the high standard it used to be." So much loss has he had in the use of it that he has become "alarmed." He has been finding "three dozen out of twelve dozen Chisels cracked in the hardening, though hardened by Sheffield men of experience." Well, now, I am sorry for this manufacturer. It is evident that he has been unfortunate in his choice of Steel-makers. Mr. Wilson could, I am sure, direct him to more than one firm of Steel manufacturers in Sheffield with whose productions he would have very different and much more satisfactory results. For Mr. Wilson's friend to base his opinions of the merits of Sheffield Steel on his own recent experience is certainly unfair to

Sheffield. "Sheffield can," as Mr. Hoyle puts it, "and does produce the finest Steel in the world for all purposes, but it cannot be had for less than it is fairly worth." I fear it is only too true that a great deal of low-priced and worthless Steel is made up into Saws, Files, Cutlery, Tools, &c., resulting in what Mr. Wilson would call "cheap and nasty" articles being sent out, to the great damage, in reputation, of our town. I am glad to know, on the other hand, that we have in Sheffield numbers of manufacturers of Cutlery and Tools who will use only good Steel. In placing their orders they make it a first and imperative condition that they must have their Steel of the best quality it is possible to make. For this they are willing to pay a fair price, knowing that the best Steel can be made only from the best materials.

Mr. Hoyle says "great mischief has been done by the purchase of cheap and common Steel for purposes for which it is utterly unsuitable." In this Mr. Hoyle and Mr. Wilson are quite in agreement. The remedy is not far to seek. Let buyers pay a better price and they will get a better article.

Nor need Mr. Wilson fear that the higher grades of Steel cannot now be supplied as well as formerly. The best brands of Swedish Iron, such as "G L" and "Hoop L," are open to the purchase of any Steel manufacturers who will pay the price, and if buyers of Steel will go to respectable and practical makers for their supply, and will pay a fair price, they may get as good an article as ever.

In a subsequent editorial in the Sheffield Independent, an extract from which we give below, it will be seen that some of the unpleasant facts with regard to the Sheffield Steel are acknowledged, and the manufacturers cautioned as to the danger to their reputation. Referring especially to Mr. Mappin's remarks, it goes on to say:

Now, only a very ignorant person would, in the face of recent events, talk about "the world believing that the Steel of Sheffield is matchless." Would that it were so; but, as the world happens to believe nothing of the kind, it is the sheerest folly to hide the uncomfortable fact under clouds of buncombe. Our readers have not forgotten the report of the American officers who visited the English Steel works, or the correspondence in our columns that followed the promulgation of that report. Statements similar to those of Mr. Rossiter Hoyle as to the capability of Sheffield to meet all Governmental requirements in heavy Gun Castings were then made; and they were met with contrary assertions as emphatic as those now made by Mr. Mappin, that Sheffield houses were unable to supply Steel for the largest Guns. Mr. Mappin accounts for this partly by the severity of the tests hitherto imposed, and he connects with this the increased reliance of the English Government on the resources of Woolwich. The earlier criticisms, it will be remembered, represented a foreign Government as taking steps to establish Steel works of its own.

But we imagine the fact to be that there is a little want of precision in terms, and somewhat different things are being spoken of by the disputants. Mr. Rossiter Hoyle speaks, we observe, of the Tubes for Guns that Messrs T. Firth and Sons have supplied, and he qualifies his assertion that "they have hitherto never been unable to undertake any requirement," with the judicious word "reasonable." That is a good and useful word. We need hardly say that the purchaser of goods may not unsuitably claim to be the judge of what is reasonable and what unreasonable—that is to say, of what will suit his purpose and what will not. And if he cannot get it in one place he is apt to go to another for it. However, we are less concerned as to the past than as to the future, and we rejoice to observe that Mr. Mappin admits that Sheffield will be able, we may hope before long, "to supply any reasonable demands for Steel Guns that may be made." For ourselves we have never lost faith in the enterprise of our townsmen, although it is sometimes a shade too slow to move.

What we have been saying above relates to the supply of Steel for large ordnance; but we hold that on the wider question it is an equally false conception of local patriotism to shriek "the Steel of Sheffield is matchless," and to abuse everybody who breathes a suggestion to the contrary. The true wisdom is not to trample on, but to listen to, all criticism, and honestly to find out whether it is well founded or not. Nobody doubts that Sheffield can "produce the finest Steel in the world"—the question is, does she? Does she, that is, not under special circumstances and at special prices, and when put upon her mettle for competition or testing, but in the ordinary course of business, and for those usual articles by whose quality the trade reputation of a place is made or marred? "Steel Manufacturer," in our columns on Tuesday, got out of the difficulty raised by Mr. John Wilson's letter (published last Saturday) too airily. He vouched for the statement that numbers of Sheffield manufacturers of Cutlery and Tools insist on excellent Steel, and will use no other. No prophet was needed to tell us this. It is what we should expect, and we wish the "numbers" were not only more numerous, but universal. That would be a prophet worth hearing who could deny the converse—that numbers of Sheffield manufacturers do not insist on the best Steel, and do not refuse to employ any other. But the difficulty of Mr. John Wilson's correspondent is not met by the off-hand remark that "he has been unfortunate in his choice of Steel-makers." "Steel Manufacturer" would not have said this if Mr. Wilson, instead of very properly omitting the name of the firm whose Steel was condemned by his correspondent, had published it. None would have been readier than "Steel Manufacturer" to say that the buyer could not have gone to a house with a higher reputation, and that going there he had every right to expect the best Steel Sheffield can make. This seems to us the serious part of such complaints. Nobody is surprised if cheap Steel or the Steel of firms without a name turns out to be rubbish. It is when high-priced Steel, supplied by firms whose names have been looked upon as a certain



L. COES'
Genuine and Mechanics,
PATENT
Screw Wrenches
MANUFACTURED BY
L. COES & CO.,
Worcester, Mass.
ESTABLISHED IN 1839.



Our Genuine Wrenches are made with straight bars, full width and enlarged jaw, having ribs cast inside, which strengthen the jaw and give a full bearing on front of bar. These improvements, in combination with our new ferrule, made with double bearings, an iron tube, fitted to the shank and resting against the lower bearings, rigidly held in position by the handle and nut, effectually preventing back thrust of ferrule (see sectional view), verify our claim that we manufacture the heaviest and strongest Wrench in the market. None genuine unless stamped.

L. COES & CO.,
Worcester, Mass.
Warehouse,
97 Chambers and 81 Reade Sts.
NEW YORK.
DURRIE & McCARTY,
Sole Agents.

NIMICK & BRITTAN MFG. CO.,
PITTSBURGH, PA.,
BUILDERS' FINE HARDWARE,
RIM AND MORTISE DOOR LOCKS WITH
BURGLAR-PROOF ATTACHMENT.
GENUINE BRONZE AND IMITATION BRONZE KNOBS, &c., &c.
Mathes' Patent Burglar-Proof Sash Locks.
PADLOCKS.
TEA, COUNTER, UNION AND PLATFORM SCALES.
Catalogues and Lists furnished on application.
JOHN H. GRAHAM & CO., Agents, 113 Chambers St., New York.

ILLINOIS IRON & BOLT CO.,
Nos. 20 to 26 Main Street.
CARPENTERSVILLE, KANE CO., ILL.

Blacksmiths' Tools,



Thinble Skins,

LOCOMOTIVE JACK SCREWS
Track Jacks, Carriage Makers' Vises,
SAD IRONS, COPYING PRESSES AND STANDS, &c.

QUAKER CITY LAWN MOWER.



Guaranteed Superior to any other Center Cut
MOWER
ON THE
MARKET.

THE QUAKER CITY Reduced in Price.
Now, why buy a worthless mower?
SEND FOR LIST.
Lloyd & Supplee Hdw. Co.,
Philadelphia.
DURRIE & McCARTY New York.

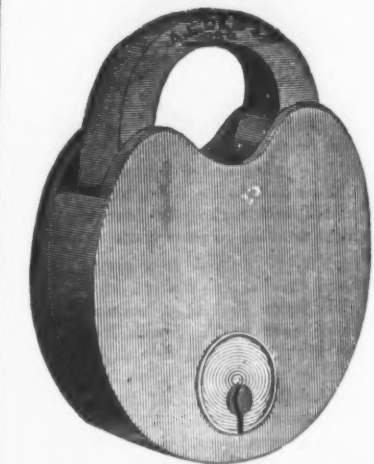
1885.
PENNSYLVANIA
LAWN MOWER.



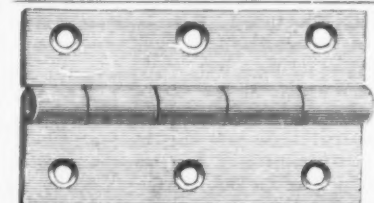
Has no Equal, Surpassing all others, and pronounced
"THE BEST."

New Price Lists will be ready about February 10th. Please write for same to
LLOYD & SUPPLEE HARDWARE CO., Phila.
DURRIE & McCARTY, New York.
AMES FLOW CO., Boston, Mass.
FRATT & CO., Buffalo, N. Y.
SIMMONS HARDWARE CO., St. Louis, Mo.
HAMILTON & MATHEWS, Rochester, N. Y.
MARKLEY, ALING & CO., Chicago, Ill.
KRUSE BAHLMANN, Cincinnati, Ohio.
JOHNSON BROS., Cincinnati, Ohio.
R. A. CULTER & CO., Peoria, Ill.
BUHL, SONS & CO., Detroit, Mich.
LAYMAN, CAREY & CO., Indianapolis, Ind.
LOCKWOOD, TAYLOR & CO., Cleveland, Ohio.
WM. FRANKFURTH & CO., Milwaukee, Wis.
WALTER S. LUDLOW, Cincinnati, Ohio.
THE TODD-DONIHAN IRON CO., Louisville, Ky.
MOOREHOUSE, WELLS & CO., Decatur, Ill.
A. E. BONESTELL, Troy, N. Y.

A. E. DEITZ. BARBER'S BIT BRACES.



DURRIE & McCARTY, Agents,
97 Chambers & 81 Reade Sts., New York.



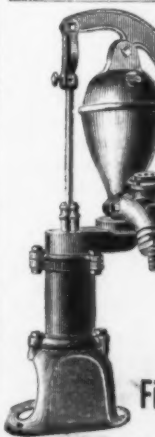
W. & J. TIEBOUT,

MANUFACTURERS OF

BRASS, GALVANIZED & SHIP CHANDLERY
HARDWARE,

Nos. 16 & 18 Chambers Street
NEW YORK.

FIELD'S
IMPROVED
FORCE PUMPS.
Latest, Cheapest and Best.
Household, Orchard and Well
Force Pumps,
Pitcher Pumps,
Tub Well Pumps.
ECONOMY
Garden Engine.

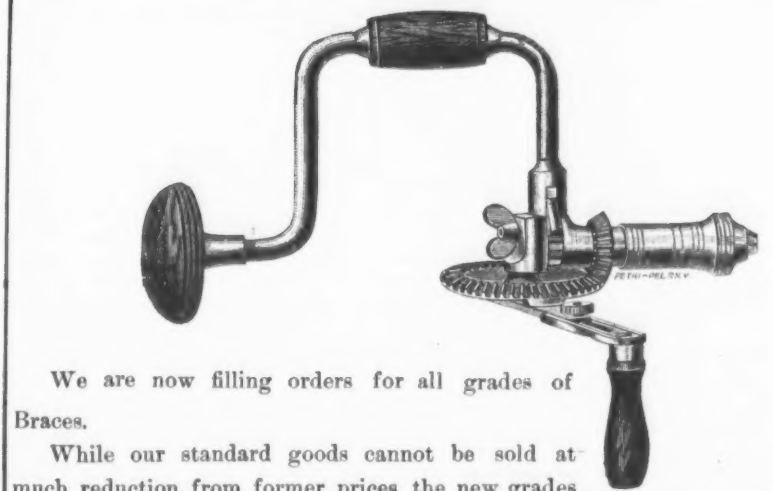


Send for Catalogue.
Field Force Pump Co.,
Lockport, N. Y.

ALWAYS GIVES THE
UTMOST SATISFACTION.

Main Belting Co.,
Manufacturers of
THE LEVIATHAN
COTTON
BELTING.
Unsurpassed for
Strength, Durability and
Cheapness.
Made to any Length,
Width and Strength.
Main Driving Belts.
Guaranteed to Run
Straight, Even Through
out.
No Cross Joints, Un-
affected by Damp.
Clings to the Pulley.
Has no equal in fact,
in THE BELT.

MAIN BELTING
COMPANY,
S. W. cor. Ninth and Reed
Sts., Philadelphia.
Also
248 East Randolph St.,
CHICAGO.

We are now filling orders for all grades of
Braces.

While our standard goods cannot be sold at much reduction from former prices, the new grades will be offered at market rates for goods of like quality. Our Braces are still covered by six good and valid patents, which have several years to run. Quotations on our full line will be furnished on request.

MILLERS FALLS CO.,

No. 74 CHAMBERS ST., NEW YORK.

CHAMPLAIN
Forged Horse Nails.
MANUFACTURED BY THE
NATIONAL HORSE NAIL CO.,
Vergennes, Vermont.
HOT FORGED AND COLD HAMMERED POINTED. MADE OF BEST
NORWAY IRON AND WARRANTED.
WAREHOUSE
97 CHAMBERS AND 81 READE STREETS NEW YORK.
DURRIE & McCARTY, Sole Agents.

H. B. SEIDEL, President.
W. HASTINGS, Vice-Pres. and Gen'l Mgr.
E. T. CANBY, Sec. and Treas.

THE SEIDEL & HASTINGS CO.,
WILMINGTON, DELAWARE,
New York Office, No. 90 John St.; Entrance on Gold St.
MANUFACTURERS OF

BEST CHARCOAL
BOILER PLATES,
AND PLATE IRON GENERALLY.
ALSO BEST QUALITY HOMOGENEOUS STEEL PLATES.


We ask the special attention of the trade to our **C. H. No. 1 Boiler Plates**, which we manufacture expressly for the Shells of Steam Boilers and stamp 50,000 pounds T. S. when desired. One hundred and sixteen tests of this iron, made during the last three years by the U. S. Inspectors of Steam Vessels, show an average tensile strength of 58,508 pounds to the sectional square inch, and an average reduction of area of the fractured section of 30% per centum. Our prices are as low as the production of a good article will admit of.

VARIETY IRON WORKS.



ALFRED C. REX & CO.,
Manufacturers of
PATENTED HARDWARE SPECIALTIES AND NOVELTIES.
MAIN OFFICE AND FACTORY:
FRANKFORD, PHILA.
New Spring Specialties—King Egg Beaters, awarded medal at American Institute, New York; King Candle Lamp and Lantern—cheapest combination ever made.

DAY BROS.'
PORTABLE FORGES,
Fan Blowers, Tire Sanders, etc.
All sizes. The most improved and handiest.
Blacksmiths' Machines of all sorts.
Send for full particulars.
419 & 421 N. 2d St., PHILADELPHIA, PA.

PURE TURKISH EMERY.
WALPOLE EMERY MILLS
South Walpole, Mass.



quare Hole Auger Co., Wooster, Ohio.

ern Pennsylvania would be continued, and that, in view of the benefit arbitration had conferred upon the miners, they would still approve of the principle when the umpire was compelled to award reductions in the same spirit in which they had accepted advances. They have chosen otherwise, and the result, it is pretty safe to say, will not be to the ultimate advantage of the workmen engaged in this industry.

Current Hardware Prices, March 18, 1885

HARDWARE.

ANVILS.

| | | |
|--------------------------------|---------|----|
| Wright's, Eagle Anvil American | 106-110 | 20 |
| Wright's, Mouse Hole | 110-115 | 20 |
| Armitage's Mouse Hole, Extra | 115-120 | 20 |
| Wright's, Mouse Hole | 120-125 | 20 |
| Wright's, Mouse Hole | 125-130 | 20 |
| Wright's, Mouse Hole | 130-135 | 20 |
| Wright's, Mouse Hole | 135-140 | 20 |
| Wright's, Mouse Hole | 140-145 | 20 |
| Wright's, Mouse Hole | 145-150 | 20 |
| Wright's, Mouse Hole | 150-155 | 20 |

APPLE PARERS.

| | | |
|---------------------|---------|----|
| Advance | 106-110 | 20 |
| Champion | 110-115 | 20 |
| Family Bay State | 115-120 | 20 |
| Gem | 120-125 | 20 |
| Gold Medal | 125-130 | 20 |
| Improved Bay State | 130-135 | 20 |
| Jersey | 135-140 | 20 |
| Little Star | 140-145 | 20 |
| New Lightning | 145-150 | 20 |
| Ore | 150-155 | 20 |
| Penn. | 155-160 | 20 |
| Rocking Table | 160-165 | 20 |
| Triumph | 165-170 | 20 |
| Turntable, Original | 170-175 | 20 |
| Turntable, Improved | 175-180 | 20 |
| Waverly | 180-185 | 20 |
| White Mountain | 185-190 | 20 |
| 1875 | 190-195 | 20 |
| 1878 | 195-200 | 20 |

AUGERS AND BITS.

| | | |
|--|---------|----|
| First Quality | 106-110 | 20 |
| Snell's | 110-115 | 20 |
| Cook's, Douglas Mfg. Co. | 115-120 | 20 |
| Cook's, New Haven Copper Co. | 120-125 | 20 |
| Ives' Circular Lip | 125-130 | 20 |
| Patent Solid Head | 130-135 | 20 |
| Patent Solid Head | 135-140 | 20 |
| Russell Jennings' Augers and Bits | 140-145 | 20 |
| Imitation Jennings' Bits (old list) | 145-150 | 20 |
| Ives' Jennings' Bits (old list) | 150-155 | 20 |
| Car Bits, Snell Mfg. Co. | 155-160 | 20 |
| Car Bits, New Haven Copper Co. | 160-165 | 20 |
| Snell Mfg. Co.'s Jennings' Bits (new list) | 165-170 | 20 |
| Expansive Bits, Clark's small size, per doz. | 170-175 | 20 |
| Expansive Bits, Ives' No. 4, per doz. | 175-180 | 20 |
| Expansive Bits, Blake's | 180-185 | 20 |
| Expansive Bits, Ansonia | 185-190 | 20 |
| Hollow Augers, French, Swift & Co. | 190-195 | 20 |
| Hollow Augers, Dougl. & Co. | 195-200 | 20 |
| Hollow Augers, Stearns' Adjust. | 200-205 | 20 |
| Hollow Augers, Patent Sump Augers | 205-210 | 20 |
| Hollow Augers, Univ'l Expan. | 210-215 | 20 |
| Wood's | 215-220 | 20 |
| Gimlet Bits, Diamond | 220-225 | 20 |
| Gimlet Bits, "Be" | 225-230 | 20 |
| Double Cut Gimlet Bits, Shephard | 230-235 | 20 |
| Double Cut Gimlet Bits, Cl. Valley Mfg. Co. | 235-240 | 20 |
| Double Cut Gimlet Bits, Hartwell's | 240-245 | 20 |
| Double Cut Gimlet Bits, Douglas's | 245-250 | 20 |
| Double Cut Gimlet Bits, Ives | 250-255 | 20 |
| Holts Bit Stock Drills | 255-260 | 20 |
| Syracuse Twist Drill Co. Wood Drills | 260-265 | 20 |
| "Homestead" Twist Augers | 265-270 | 20 |
| Watrous's Ship Augers | 270-275 | 20 |
| Snell's Ship Augers | 275-280 | 20 |
| Snell's Ship Auger Pattern Car Bits | 280-285 | 20 |

AWL HATS.

| | | |
|-----------------------|---------|----|
| Sewing, Brass Ferrule | 106-110 | 20 |
| Patent Sewing, Steel | 110-115 | 20 |
| Patent Sewing, Steel | 115-120 | 20 |
| Patent Sewing, Steel | 120-125 | 20 |
| Patent Sewing, Steel | 125-130 | 20 |
| Patent Sewing, Steel | 130-135 | 20 |
| Patent Sewing, Steel | 135-140 | 20 |
| Patent Sewing, Steel | 140-145 | 20 |
| Patent Sewing, Steel | 145-150 | 20 |
| Patent Sewing, Steel | 150-155 | 20 |

AXES, BEST GRADES.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

AXES, COMMON.

| | | |
|--------------------|---------|----|
| Fraser's, in bulk | 106-110 | 20 |
| Fraser's, in boxes | 110-115 | 20 |
| Fraser's, in boxes | 115-120 | 20 |
| Fraser's, in boxes | 120-125 | 20 |
| Fraser's, in boxes | 125-130 | 20 |
| Fraser's, in boxes | 130-135 | 20 |
| Fraser's, in boxes | 135-140 | 20 |
| Fraser's, in boxes | 140-145 | 20 |
| Fraser's, in boxes | 145-150 | 20 |
| Fraser's, in boxes | 150-155 | 20 |

BRASS.

| | | |
|-----------------------------------|---------|----|
| Q. S. Backus | 106-110 | 20 |
| Barber's | 110-115 | 20 |
| Barber's, old style | 115-120 | 20 |
| Spofford's Patent | 120-125 | 20 |
| Ives' Patent Braces | 125-130 | 20 |
| Common Ball, American | 130-135 | 20 |
| Amidon's | 135-140 | 20 |
| Bartholomew's, Nos. 27, 30, 32 | 140-145 | 20 |
| Bartholomew's, Nos. 117, 118, 119 | 145-150 | 20 |
| Barber's Improv. | 150-155 | 20 |
| Amidon's Corner Braces | 155-160 | 20 |
| Universal | 160-165 | 20 |
| Empire | 165-170 | 20 |
| Buffalo Ball | 170-175 | 20 |

BRACKETS.

| | | |
|------------------------------|---------|----|
| Shelf, plain, Sargent's list | 106-110 | 20 |
| Shelf, fancy, Sargent's list | 110-115 | 20 |
| Reading, Reading | 115-120 | 20 |
| Reading, Reading | 120-125 | 20 |
| Reading, Reading | 125-130 | 20 |
| Reading, Reading | 130-135 | 20 |
| Reading, Reading | 135-140 | 20 |
| Reading, Reading | 140-145 | 20 |
| Reading, Reading | 145-150 | 20 |
| Reading, Reading | 150-155 | 20 |

BRIGHT WIRE GOODS.

| | | |
|-----------------------|---------|----|
| List of June 25, 1883 | 106-110 | 20 |
| Inch | 110-115 | 20 |
| Per doz. | 115-120 | 20 |
| 5.00 | 120-125 | 20 |
| 5.50 | 125-130 | 20 |
| 6.00 | 130-135 | 20 |
| 6.50 | 135-140 | 20 |
| 7.00 | 140-145 | 20 |
| 7.50 | 145-150 | 20 |
| 8.00 | 150-155 | 20 |

BRILLIANT WIRE GOODS.

| | | |
|-----------------------|---------|----|
| List of June 25, 1883 | 106-110 | 20 |
| Inch | 110-115 | 20 |
| Per doz. | 115-120 | 20 |
| 5.00 | 120-125 | 20 |
| 5.50 | 125-130 | 20 |
| 6.00 | 130-135 | 20 |
| 6.50 | 135-140 | 20 |
| 7.00 | 140-145 | 20 |
| 7.50 | 145-150 | 20 |
| 8.00 | 150-155 | 20 |

BRILLIANT WIRE GOODS.

| | | |
|-----------------------|---------|----|
| List of June 25, 1883 | 106-110 | 20 |
| Inch | 110-115 | 20 |
| Per doz. | 115-120 | 20 |
| 5.00 | 120-125 | 20 |
| 5.50 | 125-130 | 20 |
| 6.00 | 130-135 | 20 |
| 6.50 | 135-140 | 20 |
| 7.00 | 140-145 | 20 |
| 7.50 | 145-150 | 20 |
| 8.00 | 150-155 | 20 |

BRILLIANT WIRE GOODS.

| | | | |
|------------------------------------|--------------|----------|----|
| Wide Butts, Back Flaps, &c..... | dis 60&5&10 | 60&7&10 | 5 |
| Inside Blind, Regular..... | dis 60&5&10 | 60&7&10 | 5 |
| Inside Blind, Light..... | dis 60&5&10 | 60&7&10 | 5 |
| Loose Pin, Wrt..... | dis 60&10&10 | 60&10&10 | 2 |
| Loose Pin, Light..... | dis 60&5&10 | 60&7&10 | 5 |
| Bronzed Wrought Butts..... | dis 45&5&45 | 45&5&45 | 10 |
| Spring Hinges: | | | |
| Geer's Spring and Blank Butts..... | | dis 33&4 | 5 |

Parallel, Prentiss.....dlr 25.85
Parallel, Simpson's Adjustable.....dlr 40
Saw Filers, Bonney's, Nos. 2 & 3.....doz \$15.00, dls 35.10
Saw Filers, Stearns.....doz \$17.50, dls 10
Saw Filers, Hopkins.....doz \$17.50, dls 10
Saw Filers, Reading.....doz \$17.50, dls 10
Saw Filers, Wentworth.....doz \$17.50, dls 10
Cordell Hand Vices.....dlr 20
Howard's Vice and Anvil.....dlr 55

Washer Cutters.
Smith's Patent.....doz \$12.00, dls 304.10 & 10
Johnson.....doz \$11.00, dls 335
Penny.....doz \$11.00, dls 335
Appleton's.....doz \$10.00, dls 304.10
Bonney's.....doz \$10.00, dls 304.10

Washers—See Nuts and Washers

Well Wheels—8 in. \$1.85; 10 in. \$2.10; 12 in. \$2.40

Wire.
Brass and Copper, new list, Jan. 18, 1884.....dlr 30
Market, Bright and Annealed, Nos. 9 to 18.....dlr 70 & 5
Market, Galvanized.....dlr 60 & 5
Market, Tinned, Tinned list.....dlr 60 & 5
Stone, Bright and Annealed, Nos. 19 to 30.....dlr 70 & 5
Stone, Bright and Annealed, Nos. 27 to 30.....dlr 70 & 5
Stone, Galvanized, Nos. 19 to 30.....dlr 60 & 5
Wire on Spools.....dlr 35 & 5
Tinned Broad Wire.....dlr 60 & 5
Cast Steel Wire.....dlr 55 & 5
Wire on Spools.....dlr 35 & 5
Annealed Grape, Nos. 10 to 14.....dlr 70 & 5
Fence Staples.....doz \$25.00, dls 4
Staple Steel Wire.....doz \$25.00, dls 4
Barb Fence.....See Trade Report
Barb Wire Safety Guards.....doz \$100.00, dls 25
Steel Music Wire, Nos. 7 to 30.....dlr 60
Picture Wire.....dlr 60 & 10
Wire Cloth, green, drab and black.....doz \$100.00, dls 25
Wire Cloth, green, drab and black.....doz \$100.00, dls 25

**Wrenches—American Adjustable.....dlr 45 & 5
Baxter's Adjustable "S".....dlr 33 & 5
Baxter's Diagonal.....dlr 33 & 5
Coe's Genuine.....cash in 10 days, dls 60 & 5
Coe's "Mechanics".....dlr 75 & 5
Coe's Pattern, Malleable.....dlr 60 & 10 & 5
Coe's Pattern, Wrought.....dlr 75 & 5 & 10
Girard Agricultural.....dlr 65 & 10
Bemis & Call's Patent Combination.....dlr 75 & 10
Bemis & Call's Merrick's Pattern.....dlr 35 & 5
Bemis & Call's Bridge's Pattern.....dlr 40 & 5
Bemis & Call's Cylinder or Gas Pipe.....dlr 25 & 5
Bemis & Call's No. 3 Pipe.....dlr 35 & 5
Allen's Pocket (Bright).....doz \$1.00, dls 50 & 10
The Favorite Pocket (Bright).....doz \$1.00, dls 40 & 5
Boardman's Patent Combination.....dlr 25 & 5
"Always Ready".....dlr 25 & 5 & 10
Alligator.....dlr 10 & 10 & 5
Bonholder's Engineer.....dlr 25 & 5**

Wringers. Per doz.
Novelty, for Common Tubs, No. 2, 10 inch.....\$30.00
Novelty, for Common Tubs, No. 3, 11 inch.....34.50
Excelsior, for Stationary Tubs, No. 5, 10-inch 39.00
Excelsior, for Stationary Tubs, No. 7, 11-inch 45.50
Excelsior, with Folding Bench, No. A, 10-inch 45.00
Excelsior, with Folding Bench, No. B, 11-inch 52.50
Universal, No. 234.....30.00
Universal, No. 2.....33.00
Universal, No. 13.....34.50
Universal, No. 14.....34.50
Universal, No. 1.....37.00
Universal, for Set Tubs, E 134.....39.00
Universal, for Set Tubs, E 134.....45.00
Universal, for Set Tubs, C 1.....60.00
Peerless & Co. No. 8.....30.00
Peerless No. 234.....30.00
Peerless No. 334.....34.50
No. 10 Improved 2 1/2.....30.00
"Metropolitan," No. 1.....35.00
"Metropolitan," No. 234.....35.00

Wrought Staples, Hooks, &c.—See Hooks.

S. H. & E. Y. MOORE,
163 & 165 Lake St., Chicago,
ALL KINDS OF
RAILROAD SUPPLIES
AND
Railroad Supplies
MANUFACTURERS OF
'CLIMAX' BARN DOOR HANGERS,
'ZENITH' BARN DOOR HANGERS,
For Wood Track,
MOORE'S FREIGHT CAR DOOR HANGERS
BAGGAGE CAR DOOR HANGERS,
RAILROAD HANGERS,
PARLOR DOOR HANGERS.
Send for New Price Lists.
EASTERN AGENTS:
H. B. NEWHALL CO.
105 Chambers St., New York. 47 Pearl St., Boston.
ARMSTRONG'S
Improved Water, Gas and Steam-Fitters'
TOOLS.

Adjustable Stock and Dies for Pipe, Bolts
and Brass Tubing.
Tapped to Standard Gauges. Adjustable to all variations in the size of fittings. Can be resharpened without drawing the temper, by simply grinding. Possessing practical advantages appreciated by all mechanics. Circulars sent free on application.
Manufactured by **F. ARMSTRONG,** Bridgeport, Conn.

g Materials.
Incorporated 1881. THE
Largest Manufacturers
IN THE WORLD OF
Nickel Anodes,
Nickel Salts,
Patent Muslin Buffs,
Polishing Lathes,
Polishing Felt,
Polishing Rouges,
Pol'ng Compositions,
Walrus Leather,
Wood Emery Wheels
Platers' Brushes,
&c., &c., &c.

OFFICES:
to 40 11th Ave., NEW YORK, U. S. A.

WHOLESALE METAL PRICES, March 19, 1885.

METALS.

IRON.—Duty: Bars, 8-10¢ to 11-10¢ per lb; provided that no bar iron shall pay a less rate of duty than 35¢ per lb. Sheet, 11¢ to 15-10¢ per lb. Band, Hoop and Scrap, 1¢ to 4-10¢ per lb. Railroad Bars weighing more than 25 lb per yard, 7-10¢ of 1¢ per lb.

Standard American Pig Iron.

Foundry No. 1 X..... per ton \$18.00 @ 19.00
Foundry No. 2 X..... per ton 17.00 @ 18.00
Gray Forge..... per ton 16.00 @ 17.00

No. 1 Scotch Pig Iron.

Carnbroe..... per ton 19.50 @ 20.50
Colness..... per ton 21.50 @ 22.00
Shotts..... per ton 19.50 @ 20.00
Glenpark..... per ton 21.00 @ 21.50
Gartchrie..... per ton 21.00 @ 21.50
Langloan..... per ton 21.50 @ 22.00
Summerlee..... per ton 20.50 @ 21.00
Dalmellington..... per ton 18.50 @ 19.00
Eglington..... per ton 19.00 @ 19.25
Clyde..... per ton 19.00 @ 19.25

Steel, at Eastern mills..... per ton @ 27.00
Old Rails, T.S..... per ton 17.00 @ 17.50

Scrap.

Wrought, from yard..... 18.25 @ 19.00

Bar Iron from Store.

Common Iron:
¾ to 1 in. round and square..... per lb 1.6 @ 1.9¢
1 to 6 in. ¾ to 1 in..... per lb 1.6 @ 1.9¢

Refined Iron:
¾ to 3 in. round and square..... per lb 1.9 @ 2.2¢
1 to 6 in. ¾ to 1 in..... per lb 2.1 @ 2.4¢
Rods—¾ and 1-16 round and sq..... per lb 2. @ 2.3¢
Bands—1 to 6 in. round and sq..... per lb 2. @ 2.3¢

Burdett's Best "Iron, base price..... per lb 2.5¢
Burdett's "H. B. & S." Iron, base price..... per lb 2.5¢
Norway Nail Rods..... per lb 2.5¢

Sheet Iron from Store.

Nos. 10 to 16..... per lb 2.70 @ 3.1¢
17 to 20..... per lb 2.70 @ 3.1¢
21 to 24..... per lb 2.70 @ 3.1¢
25 to 28..... per lb 2.70 @ 3.1¢
29..... per lb 2.70 @ 3.1¢
30..... per lb 2.70 @ 3.1¢

Galvanized, 10 to 24..... per lb 5. @ 5.4¢
Galvanized, 21 to 24..... per lb 5. @ 5.4¢
Galvanized, 25 to 28..... per lb 5. @ 5.4¢
Galvanized, 29..... per lb 5. @ 5.4¢
Galvanized, 30..... per lb 5. @ 5.4¢
American Russia..... per lb 10.4¢ @ 11.¢
American Cold Rolled B. B..... per lb 7.¢

Iron Wire. See Wire.

STEEL.—Duty: Ingots, Bars, Sheets, &c., valued at 4¢ per lb or less, 45¢ ad. val.; valued above 4¢ and not above 7¢ per lb, 2¢ per lb; valued above 7¢ and not above 10¢ per lb, 2½¢ per lb; valued above 10¢ per lb, 3¢ per lb. Extra—Steel Bars, Rods, &c., cold hammered or polished, in any way in addition to ordinary hot rolling, 1½¢ per lb in addition to above; Steel Circular Saw Plates, 1¢ per lb in addition to the above.

American Cast Steel.

For American Steel, see Pittsburgh quotations.

English Steel.

Best Cast..... per lb 15.4¢
Extra Cast..... per lb 16.1¢ @ 17.4¢
Circular Saw Plates..... per lb 14.4¢
Round Machinery, Cast..... per lb 14.4¢
Swaged, Cast..... per lb 14.4¢
Best Double Sheet..... per lb 15.4¢
Blister, 1st quality..... per lb 14.¢
German Steel, Best..... per lb 10.¢
3d quality..... per lb 9.¢
3d quality..... per lb 9.¢
Sheet Cast Steel, 1st quality..... per lb 15.4¢
2d quality..... per lb 14.4¢
3d quality..... per lb 12.¢

TIN.—Duty: Plates, Sheets, Tagger and Terne, 1¢ per lb; Bars, Block and Pig, free.

Bancs..... per lb 20.¢ @ 20.4¢
Straite..... per lb 18.4¢ @ 18.9¢
English..... per lb 19.¢ @ 19.4¢
Bar..... per lb 19.¢ @ 19.4¢

Charcoal Tin Plates.

1 C 10x14 225 sheets..... per box \$5.124¢ @ 5.25¢
1 C 12x18 225 sheets..... per box 5.50 @ 5.75
1 C 10x14 225 sheets..... per box 6.25 @ 7.00
1 X 12x18 225 sheets..... per box 6.50 @ 7.25
1 X 14x20 112..... per box 6.50 @ 7.25
1 C 12x18 17 100..... per box 6.25 @ 6.50
1 X 14x20 17 100..... per box 6.25 @ 6.50
each additional X add..... 1.25 @ 1.50

Coke Tin Plates.

1 C 10x14..... per box \$5.00 @ 5.40
1 C 12x18..... per box 5.00 @ 5.40
1 C 10x14 225 sheets..... per box 6.00 @ 6.50
1 C 12x18 225 sheets..... per box 6.50 @ 7.00
1 C 10x14 225 sheets..... per box 6.00 @ 6.50
1 C 12x18 225 sheets..... per box 6.50 @ 7.00

Terne Plates.

1 C 14x20 M. F. 7¢ @ 7.124¢
1 C 14x20 Old Process..... per box \$6.50
1 C 12x18..... per box \$4.25 @ 4.50
1 C 14x20..... per box 4.50 @ 4.80
1 X 14x20..... per box 9.50 @ 9.75 @ 9.874¢ @ 9.75 @ 9.00
1 X 20x38..... per box 12.50 @ 13.00
1 C 20x38..... per box 13.50 @ 14.00

Tin Boiler Plates.

1 X 14x38, 2 sheets for No. 7, 112 sheets..... per box \$12.00
1 X 14x38, 2..... per box 12.00
1 X 14x38, 2..... per box 12.00

COPPER.—Duty: Pig, Bar and Ingot, 4¢; Old Copper, 3¢ per lb. Manufactured (including all articles of which copper is a component of chief value), 35¢ ad valorem.

Ingot, Lake..... per lb 11.4¢ @ 11.9¢
Ingot, Baltimore..... per lb 11.¢ @ 11.4¢
Ingot, Anchor..... per lb 11.¢ @ 11.4¢
Braziers' Copper, ordinary sizes, 16 oz. per sq. ft. and over..... per lb 17.¢
Braziers' Copper, ordinary sizes, under 16 oz. and over 12 oz. per sq. ft..... per lb 18.¢
Braziers' Copper, 10 oz. and 12 oz. per sq. ft..... per lb 21.¢
Lighter than 10 oz. per sq. ft..... per lb 24.¢
Circles less than 84 in. in diam..... per lb 24.¢
Segment and Pattern Sheets..... per lb 22.¢
Locomotive Fire-Box Sheets..... per lb 20.¢
Sheeting Copper, over 12 oz. per sq. ft..... per lb 16.¢
Soft Copper..... per lb 17.¢
Copper Bottoms..... per lb 18.¢
Nickel-Plated Sheathing..... per lb 37.¢
Plating extra..... per lb 25.¢ @ 27.¢
Flat Copper Boiler Bottoms or Pit Bottoms, cut to special sizes..... per lb 21.¢

Tinling.

14x15, by the case..... per sheet, 2¢
4x18, less than case..... per sheet, 2¢
For tinning both sides, double the above amount.

O'Neill's Patent Platinized Copper.—Net, 14 and 16 oz. and heavier..... per lb 2.4¢
12 oz. and lighter..... per lb 3.4¢
Boiler Sizes:
7 in., 14x32, 8 in., 14x50, 9 in., 14x60,
14 and 16 oz. and heavier..... per lb 3.1¢
(All sizes not over 20 in. wide.)
21x48 and 30x60..... per lb 3.4¢

Copper Wire. (See Wire.)

BRASS AND GERMAN SILVER.
Brown & Sharpe's Gauge the Standard for Metal;
Old English Gauge the Standard for Wire.

Brass Manufacturers' Price List, January 17, 1884.
D: Pipe and Sheet, 3¢ per lb.
American..... per lb 3.80 @ 4.1¢
Bar..... per lb 4.4¢ @ 4.9¢
Pipe..... per lb 5.4¢

Block Tin Pipe..... 40¢
Tin Lined Pipe..... 15¢, dis 20¢
Sheet..... 63¢, dis 20¢
Shot..... Drop, 6¢; Buck, 7¢
Chilled Shot..... 7¢

ANTIMONY.
Hallett's..... per lb 10.4¢ @ 10.9¢
Spekton..... per lb 10.4¢ @ 11.¢
SPELTER.—Duty: Pigs, Bars and Plates, \$1.50 per 100 lbs.

American, cash..... 45¢ @ 5¢
Bergensport..... 51¢ @ 5.3¢
ZINC.—Duty: Pig or Block, \$1.50 per 100 lbs.
Sheet, 24¢ per lb.
Zinc—Open..... 51¢ @ 5.3¢
Zinc Tubing..... dis. 10 @ 20¢

Zinc Tubing.—Dis. 25¢.
Plain..... 37¢
Scotch and Extra Patterns..... 38¢

HABBIT METAL.
N. F. U..... per lb 6.¢ @ 7.1¢
X..... 10¢
X X..... 15¢
J. B..... 20¢

WIRE.
Market Wire.—Put up in 68 lb bundles.
Nos. 00 to 9, 10, 11, 13, 14, 15, 16, 17, 18,
19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30,
31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, 43, 44, 45, 46, 47, 48, 49, 50, 51, 52, 53, 54, 55, 56, 57, 58, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 72, 73, 74, 75, 76, 77, 78, 79, 80, 81, 82, 83, 84, 85, 86, 87, 88, 89, 90, 91, 92, 93, 94, 95, 96, 97, 98, 99, 100, 101, 102, 103, 104, 105, 106, 107, 108, 109, 110, 111, 112, 113, 114, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128, 129, 130, 131, 132, 133, 134, 135, 136, 137, 138, 139, 140, 141, 142, 143, 144, 145, 146, 147, 148, 149, 150, 151, 152, 153, 154, 155, 156, 157, 158, 159, 160, 161, 162, 163, 164, 165, 166, 167, 168, 169, 170, 171, 172, 173, 174, 175, 176, 177, 178, 179, 180, 181, 182, 183, 184, 185, 186, 187, 188, 189, 190, 191, 192, 193, 194, 195, 196, 197, 198, 199, 200, 201, 202, 203, 204, 205, 206, 207, 208, 209, 210, 211, 212, 213, 214, 215, 216, 217, 218, 219, 220, 221, 222, 223, 224, 225, 226, 227, 228, 229, 230, 231, 232, 233, 234, 235, 236, 237, 238, 239, 240, 241, 242, 243, 244, 245, 246, 247, 248, 249, 250, 251, 252, 253, 254, 255, 256, 257, 258, 259, 260, 261, 262, 263, 264, 265, 266, 267, 268, 269, 270, 271, 272, 273, 274, 275, 276, 277, 278, 279, 280, 281, 282, 283, 284, 285, 286, 287, 288, 289, 290, 291, 292, 293, 294, 295, 296, 297, 298, 299, 300, 301, 302, 303, 304, 305, 306, 307, 308, 309, 310, 311, 312, 313, 314, 315, 316, 317, 318, 319, 320, 321, 322, 323, 324, 325, 326, 327, 328, 329, 330, 331, 332, 333, 334, 335, 336, 337, 338, 339, 340, 341, 342, 343, 344, 345, 346, 347, 348, 349, 350, 351, 352, 353, 354, 355, 356, 357, 358, 359, 360, 361, 362, 363, 364, 365, 366, 367, 368, 369, 370, 371, 372, 373, 374, 375, 376, 377, 378, 379, 380, 381, 382, 383, 384, 385, 386, 387, 388, 389, 390, 391, 392, 393, 394, 395, 396, 397, 398, 399, 400, 401, 402, 403, 404, 405, 406, 407, 408, 409, 410, 411, 412, 413, 414, 415, 416, 417, 418, 419, 420, 421, 422, 423, 424, 425, 426, 427, 428, 429, 430, 431, 432, 433, 434, 435, 436, 437, 438, 439, 440, 441, 442, 443, 444, 445, 446, 447, 448, 449, 450, 451, 452, 453, 454, 455, 456, 457, 458, 459, 460, 461, 462, 463, 464, 465, 466, 467, 468, 469, 470, 471, 472, 473, 474, 475, 476, 477, 478, 479, 480, 481, 482, 483, 484, 485, 486, 487, 488, 489, 490, 491, 492, 493, 494, 495, 496, 497, 498, 499, 500, 501, 502, 503, 504, 505, 506, 507, 508, 509, 510, 511, 512, 513, 514, 515, 516, 517, 518, 519, 520, 521, 522, 523, 524, 525, 526, 527, 528, 529, 530, 531, 532, 533, 534, 535, 536, 537, 538, 539, 540, 541, 542, 543, 544, 545, 546, 547, 548, 549, 550, 551, 552, 553, 554, 555, 556, 557, 558, 559, 560, 561, 562, 563, 564, 565, 566, 567, 568, 569, 570, 571, 572, 573, 574, 575, 576, 577, 578, 579, 580, 581, 582, 583, 584, 585, 586, 587, 588, 589, 590, 591, 592, 593, 594, 595, 596, 597, 598, 599, 600, 601, 602, 603, 604, 605, 606, 607, 608, 609, 610, 611, 612, 613, 614, 615, 616, 617, 618, 619, 620, 621, 622, 623, 624, 625, 626, 627, 628, 629, 630, 631, 632, 633, 634, 635, 636, 637, 638, 639, 640, 641, 642, 643, 644, 645, 646, 647, 648, 649, 650, 651, 652, 653, 654, 655, 656, 657, 658, 659, 660, 661, 662, 663, 664, 665, 666, 667, 668, 669, 670, 671, 672, 673, 674, 675, 676, 677, 678, 679, 680, 681, 682, 683, 684, 685, 686, 687, 688, 689, 690, 691, 692, 693, 694, 695, 696, 697, 698, 699, 700, 701, 702, 703, 704, 705, 706, 707, 708, 709, 710, 711, 712, 713, 714, 715, 716, 717, 718, 719, 720, 721, 722, 723, 724, 725, 726, 727, 728, 729, 730, 731, 732, 733, 734, 735, 736, 737, 738, 739, 740, 741, 742, 743, 744, 745, 746, 747, 748, 749, 750, 751, 752, 753, 754, 755, 756, 757, 758, 759, 760, 761, 762, 763, 764, 765, 766, 767, 768, 769, 770, 771, 772, 773, 774, 775, 776, 777, 778, 779, 780, 781, 782, 783, 784, 785, 786, 787, 788, 789, 790, 791, 792, 793, 794, 795, 796, 797, 798, 799, 800, 801, 802, 803, 804, 805, 806, 807, 808, 809, 810, 811, 812, 813, 814, 815, 816, 817, 818, 819, 820, 821, 822, 823, 824, 825, 826, 827, 828, 829, 830, 831, 832, 833, 834, 835, 836, 837, 838, 839, 840, 841, 842, 843, 844, 845, 846, 847, 848, 849, 850, 851, 852, 853, 854, 855, 856, 857, 858, 859, 860, 861, 862, 863, 864, 865, 866, 867, 868, 869, 870, 871, 872, 873, 874, 875, 876, 877, 878, 879, 880, 881, 882, 883, 884, 885, 886, 887, 888, 889, 890, 891, 892, 893, 894, 895, 896, 897, 898, 899, 900, 901, 902, 903, 904, 905, 906, 907, 908, 909, 910, 911, 912, 913, 914, 915, 916, 917, 918, 919, 920, 921, 922, 923, 924, 925, 926, 927, 928, 929, 930, 931, 932, 933, 934, 935, 936, 937, 938, 939, 940, 941, 942, 943, 944, 945, 946, 947, 948, 949, 950, 951, 952, 953, 954, 955, 956, 957, 958, 959, 960, 961, 962, 963, 964, 965, 966, 967, 968, 969, 970, 971, 972, 973, 974, 975, 976, 977, 978, 979, 980, 981, 982, 983, 984, 985, 986, 987, 988, 989, 990, 991, 992, 993, 994, 995, 996, 997, 998, 999, 1000, 1001, 1002, 1003, 1004, 1005, 1006, 1007, 1008, 1009, 1010, 1011, 1012, 1013, 1014, 1015, 1016, 1017, 1018, 1019, 1020, 1021, 1022, 1023, 1024, 1025, 1026, 1027, 1028, 1029, 1030, 1031, 1032, 1033, 1034, 1035, 1036, 1037, 1038, 1039, 1040, 1041, 1042, 1043, 1044, 1045, 1046, 1047, 1048, 1049, 1050, 1051, 1052, 1053, 1054, 1055, 1056, 1057, 1058, 1059, 1060, 1061, 1062, 1063, 1064, 1065, 1066, 1067, 1068, 1069, 1070, 1071, 1072, 1073, 1074, 1075, 1076, 1077, 1078, 1079, 1080, 1081, 1082, 1083, 1084, 1085, 1086, 1087, 1088, 1089, 1090, 1091, 1092, 1093, 1094, 1095, 1096, 1097, 1098, 1099, 1100, 1101, 1102, 1103, 1104, 1105, 1106, 1107, 1108, 1109, 1110, 1111, 1112, 1113, 1114, 1115, 1116, 1117, 1118, 1119, 1120, 1121, 1122, 1123, 1124, 1125, 1126, 1127, 1128, 1129, 1130, 1131, 1132, 1133, 1134, 1135, 1136, 1137, 1138, 1139, 1140, 1141, 1142, 1143, 1144, 1145, 1146, 1147, 1148, 1149, 1150, 1151, 1152, 1153, 1154, 1155, 1156, 1157, 1158, 1159, 1160, 1161, 1162, 1163, 1164, 1165, 1166, 1167, 1168, 1169, 1170, 1171, 1172, 1173, 1174, 1175, 1176, 1177, 1178, 1179, 1180, 1181, 1182, 1183, 1184, 1185, 1186, 1187, 1188, 1189, 1190, 1191, 1192, 1193, 1194, 1195, 1196, 1197, 1198, 1199, 1200, 1201, 1202, 1203, 1204, 1205, 1206, 1207, 1208, 1209, 1210, 1211, 1212, 1213, 1214, 1215, 1216, 1217, 1218, 1219, 1220, 1221, 1222, 1223, 1224, 1225, 1226, 1227, 1228, 1229, 1230, 1231, 1232, 1233, 1234, 1235, 1236, 1237, 1238, 1239, 1240, 1241, 1242, 1243, 1244, 1245, 1246, 1247, 1248, 1249, 1250, 1251, 1252, 1253, 1254, 1255, 1256, 1257, 1258, 1259, 1260, 1261, 1262, 1263, 1264, 1265, 1266, 1267, 1268, 1269, 1270, 1271, 1272, 1273, 1274, 1275, 1276, 1277, 1278, 1279, 1280, 1281, 1282, 1283, 1284, 1285, 1286, 1287, 1288, 1289, 1290, 1291, 1292, 1293, 1294, 1295, 1296, 1297, 1298, 1299, 1300, 1301, 1302, 1303, 1304, 1305, 1306, 1307, 1308, 1309, 1310, 1311, 1312, 1313, 1314, 1315, 1316, 1317, 1318, 1319, 1320, 1321, 1322, 1323, 1324, 1325, 1326, 1327, 1328, 1329, 1330, 1331, 1332, 1333, 1334, 1335, 1336, 1337, 1338, 1339, 1340, 1341, 1342, 1343, 1344, 1345, 1346, 1347, 1348, 1349, 1350, 1351, 1352, 1353, 1354, 1355, 1356, 1357, 1358, 1359, 1360, 1361, 1362, 1363, 1364, 1365, 1366, 1367, 1368, 1369, 1370, 1371, 1372, 1373, 1374, 1375, 1376, 1377, 1378, 1379, 1380, 1381, 1382, 1383, 1384, 1385, 1386, 1387, 1388, 1389, 1390, 1391, 1392, 1393, 1394, 1395, 1

INDUSTRIAL ITEMS.

CONNECTICUT.

The National Pipe Bending Company, of Birmingham, are making a coil of 2-inch brass pipe, containing 540 feet, for a paper mill at Collinsville, Mass., and 8 coils 1-inch pipe, each coil consisting of 350 feet, for use in refrigerator machines; also, two 500-horse-power feed-water heaters for an electric-light station in Boston, and one 100-horse-power feed-water heater for station at Norwich, Conn.

NEW YORK.

David M. Nichols, Gouverneur Slip, New York City, has built two steel boilers for Piess & Piner's steam yacht. Length, 9½ feet; front, 6½ feet; height, 9 feet 10 inches. John L. Sullivan, of New York City, is building powerful engines for her.

It is stated that the Albany and Rensselaer Iron and Steel Company, of Troy, contemplate the erection of a blast furnace on Island Park, in that city, the metal from which will be taken to their steel works in a molten state and used there. They at present own two furnaces—Columbia Furnace, at Hudson, Columbia County, and Fort Edward Furnace, at Fort Edward—but these are too remote from the works to permit of the use of the more direct process which they desire to employ.

The New York Safety Steam Power Company, of this city, are building the machinery of the yacht for W. H. Sterling, of the firm of Motley & Sterling. She will have a safety steam-power engine with cylinder 8 x 9, and a speed of 12 miles per hour is guaranteed. Her vertical boiler will be of steel. The hull of this yacht will be built by Samuel Ayers, 37 Peck Slip, New York.

The Clinton, Bussey, McLeod and Co-operative stove foundries, at Troy, together have about 800 men at work, a force which will probably soon be increased, as they report the outlook brighter than for some months.

NEW JERSEY.

The New York Extraction Works, Limited, of Elizabeth, have recently built a new calcining kiln, and are now erecting a cupola.

Steel & Condit, of Jersey City, are making a boiler and engine for the large new steam dredge Dingler, which is intended for work at Colon. She is the sixth one built for Central America.

PENNSYLVANIA.

The interlocking switch and signal apparatus at Metropolitan Junction, Baltimore and Ohio Railroad, at Washington City, was finished so as to go into operation on March 3, operating the switches and home signals—the distant signals all remaining at danger—during the great rush of trains contingent on the inaugural ceremonies. The Baltimore and Ohio Railroad officials were pleased with the results secured by the apparatus, and also gratified that they were able to secure the completion of it in time. The erection of the work was begun on February 16, under the personal supervision of Mr. Geo. W. Parsons, superintendent of the switch and signal department of the Pennsylvania Steel Company, who remained on the ground during almost the entire time, assisted a portion of the time by Capt. A. G. Cummings, engineer of interlocking appliances. The completion of so extensive a system is believed to be without parallel in so short a time. The system embraces several novel features in interlocking, as the situation was one that presented many difficulties, and it had been claimed by other parties in this line of business that this point could not be interlocked without having two signal towers, each with its own system of apparatus. The skill of Captain Cummings enabled him successfully to overcome all these difficulties, and his plan was so complete that it was effective for immediate use the moment the parts were in place, without any alteration or tinkering whatever.

The sheriff's sale of the Barree Forge and Furnace property in Huntingdon County, belonging to Mumper & Co., has been set aside by the court on account of the failure of the purchaser to comply with the terms of the sale. The price at which it was knocked down was \$33,000. It will be resold.

A boiler explosion at the works of the American Tube and Iron Company, at Middletown, near Harrisburg, on March 12, wrecked the mill badly, causing damage to the extent of \$15,000. Ten men were injured, two fatally.

It is probable that the iron works of P. L. Kimberly & Co., in Sharon, will begin operations in a few days. Their employees met last week to consider the situation, and after a full discussion passed the following resolution: "We, the employees of P. L. Kimberly & Co., are willing to go to work and to accept orders for goods on different stores for our pay. At the end of every month, if possible, the balance due us is to be paid in cash. If this is not practicable, the amount may be either traded out or left standing until the cash is forthcoming." A committee was appointed to present this to Mr. Kimberly and ascertain what action he would take in the matter. After reading the resolution he expressed himself as perfectly willing to do all in his power to start the mill, and that he thought the scheme was a good one. It is probable that under this arrangement, as above stated, the works will soon be again in operation.

The rolling mill of the Sharon Iron Company has resumed operations in all departments.

Rosena Furnace, at Newcastle, which has been for some time operated by Rhodes & Co., of Cleveland, the largest furnace in the Shenango Valley, has gone out of blast. It has averaged 100 tons a day for the last two years.

The Glasgow Iron Company, of Pottstown, have purchased a tract of 26 acres of land near their works, presumably with a view to extending the same.

The E. & G. Brooks Iron Company, of Birdsboro, have purchased a large and improved ore-crusher for their No. 2 Furnace;

1050 tons of nail-plate iron were heated last month in the mill of this company.

Mrs. Borie and Mr. White, of Philadelphia, who recently purchased the controlling interest in the Robeson Furnace property from Mr. Ferguson, have decided to form a company under the Limited Partnership law, to be called the Robeson Iron Company, Limited, and have contracted to sell one-half interest to Mrs. Margaret C. Freeman and Miss Sarah H. Coleman, of Cornwall. William C. Freeman, of Cornwall will have the practical management of the company's affairs.

Affairs with the brass molders at the Reading Hardware Works have been arranged, and the men have resumed work.

Messrs. J. E. Thropp & Co.'s Edge Hill Furnace, at Edge Hill, made, for the week ending February 28, 430 tons of iron. This is the largest yield made since the furnace was erected.

All departments of the works of the Pennsylvania Steel Company, at Steelton, were in operation last week.

The appropriation of \$100,000 for the Haskell multicharge cannon experiments having passed both Houses of Congress, Colonel Haskell will soon visit Reading to make arrangements with the Reading Iron Works for the construction of another cannon.

Orr, Painter & Co., proprietors of the Reading Stove Works, will soon erect a fine five-story brick warehouse in Reading.

The indications are that no work will be done this year at the rolling mill of the Philadelphia and Reading Company, at Reading. The rolls have been sent to the works of the Montour Iron and Steel Company, at Danville, where fish plates are being made for the Philadelphia and Reading Company, and the engines and other machinery are being greased to prevent rust.

Neshannock Furnace, of the Crawford Iron and Steel Company, of New Castle, which is undergoing repairs, will blow in again in a week or two.

The Mellert Foundry and Machine Company, of Reading, have received the contract to furnish water-pipes to the city of Lancaster during the year ending April 1, 1886. The prices range from \$27 to \$31 per ton.

C. B. Grubb & Son, operating the St. Charles Furnaces, at Columbia, have announced a reduction of 10 per cent. in wages, which will probably be accepted by the men.

PITTSBURGH AND VICINITY.

The Phoenix Clay Pot Company are finding business brisk at their Brushston works. They have lately put a second story on all their new brick building to provide room, of which they were much in need, and they have also instituted other considerable improvements. They have now two pot-rooms, one 200 x 60 and one 100 x 50 feet in extent. They put in a new 40-horse-power engine last week, with pug mill and grinder. This firm will remove their office from 1006 Penn avenue to their works at Brushston on April 1.

The articles of association of the Pennsylvania Coal Company, Limited, were filed in the recorder's office last week. The capital stock is \$15,000.

A strike took place last week among the laborers of Booth & Flinn, who are laying a line of gas-pipe for the Westinghouse Company through Sharpsburg. The firm attempted to supply the places of the strikers with Italians, but the move almost precipitated a riot, and the Italians were withdrawn. The strikers are still firm.

The United States marshal announces that he will on March 26 offer for sale all the property of the Manchester Iron and Steel Company, including Edith Furnace and the Superior Rolling Mill, at the suit of the Metropolitan Trust Company, of New York City.

Kirkpatrick & Co. are running their Leeburg Rolling Mill double turn.

The strike at Oliver & Roberts' wire mill, on the Southside, has taken a new turn. All the creditors of the company having signed for the extension, Major Bent, of Steelton, and John S. Slagle, of Pittsburgh, last week assumed charge as trustees. Efforts will be made to start the mill this week. It is thought the difficulty will be compromised under the new régime.

The Pennsylvania Lead Works, situated on River avenue, Allegheny, caught fire on the morning of March 9. The fire broke out in the cupola, and had been burning some time before discovered. When the department arrived the fire was burning fiercely. The loss is about \$10,000, on which there is an insurance of \$125,000.

The annual meeting of the stockholders of the Union Switch and Signal Company was held at their offices on March 10, and was largely attended. The report of the year's business ending December 31, 1884, was read and accepted. Notwithstanding the depression in trade generally, and especially among railroads, upon which the company depend for business, the sales for the year were considerably in excess of those of any preceding year in the history of the concern. The general results of the business were much more favorable than of the preceding year.

The Scottdale (Westmoreland County) mill of W. H. Everson & Co., of Pittsburgh, is again idle.

The Gill Car Works property, in the Ninth Ward, Allegheny, was sold last week by the sheriff to John W. Chalfant and Campbell B. Herron, who hold a mortgage for \$17,868.27 against J. L. Gill, Jr.

OHIO.

Baird Furnace, of the Baird Iron Company, at Gore, in the Hocking Valley, is repairing, and will blow in the first week of April.

W. H. McCurdy & Co., one of the largest iron firms of Cleveland, have asked their creditors for an extension. They were em-

barrassed by the recent failure of the Cleveland Bridge and Car Company. No statement has been issued, but the general belief is that the creditors will arrange to let the business be continued.

The W. A. Wood Mower and Reaper Works, of Youngstown, are in operation to their full capacity. The new Locke binder, which this company have the right of manufacturing, will be placed on the market this spring.

Suit has been entered in the Youngstown courts to foreclose a mortgage on the Malleable Iron Works and sell the same. A number of firms and individuals holding liens on the property are made co-defendants.

A project for a rolling mill at Wellston, Jackson County, is dependent upon the success of the projectors in selling a large amount of real estate which they have laid off in building lots, the proceeds from which will furnish the capital. A large number of lots have already been sold.

The Winning Keg Factory, recently purchased by the Warren Stove Company and located on the Jefferson Iron Works property, were totally destroyed by fire on the morning of March 10. The insurance amounts to about half the loss. This may interfere somewhat with the operation of the Jefferson Iron Works.

The Bippo Valley Glass Company, of Massillon, made an assignment last week, with assets sufficient to pay 10 cents on the dollar.

The firm of Atkins, Clark & Co., operating the Forest City Rolling Mill, Cleveland, has been dissolved; Mr. Clark buying Mr. Atkins's interest. We are not informed as to the name under which the business will hereafter be carried on.

Brown, Bonnell & Co., of Youngstown, operated three of their four puddling mills last week, two running single turn and one double, and will probably continue to do so this week. They are now preparing to blow in Falcon Furnace, Phoenix Furnace being already in.

Books of subscription to the capital stock of the Centre Mining and Mfg. Co. will be opened in Ironton on March 25. The incorporators are the Messrs. Kelly, of the Kelly Nail and Iron Company, of that place. We are not informed as to what the new organization proposes to do.

ILLINOIS.

Love Brothers, of Aurora, are making some improvements in their foundry. They propose placing on the market next season a full line of stoves of new patterns for houses and factories. Among their recent departures is a new and very economical method of manufacturing sash weights.

The Morris Drive-Well Point Company, of Chicago, organized January 1, are now ready for business, and, as their name implies, make a specialty of improved drive-well points.

The Thompson-Houston Electric Light and Power Company have been organized at Quincy; capital \$100,000; incorporators, William M. Berry, Samuel A. Blasland and Gerald M. Hill.

The machinery for the Chicago Safe and Lock Company is now in position, and the works will be in full running order early this week. This company have already secured orders for over 70 vault doors and safes.

The Chicago Screw Driver Works recently made a shipment of extensive proportions to London, England, and another to Sydney, New South Wales.

The Bliss Ore Separator Company, of Chicago, have been incorporated, with \$250,000 capital.

It is authoritatively stated that the South Chicago rolling mill of the North Chicago Rolling Mill Company will start up the first week in April, an agreement as to wages having been reached. The wages are to be adjusted according to a sliding scale dependent upon the market, and the furnaces are to be worked by two shifts of 12 hours each, instead of three shifts of 8 hours each, as heretofore. About 1800 men will begin work. Preparations are to begin at once for the start-up.—*Industrial World.*

The Northwestern Horse Nail Company, of Chicago, intend April 1 to erect an office and warerooms, 22 x 60 feet and two stories high, just south of their present quarters. The old structure will be remodeled and enlarged for manufacturing purposes.

The Western Nail Company, of Belleville, are now operating over 150 nail machines, and are running their plate mill day and night. Their shipments for the last week in February amounted to more than 9000 kegs. Their product during the year 1884, it is said, was the largest of any nail mill in the United States.

MISSOURI.

The sale of the machines, tools, &c., of the Merchants' Barbed Wire and Mfg. Co. by the receiver of the Harrison Wire Company is advertised. This has been expected, as it was generally supposed that the factory was an appendage of the Harrison Wire Company. The machines are of the Ross pattern for four-pointed barbs.

Another water tower is to be erected at Grand and Blair avenues, St. Louis. It will be 105 feet high, with base 25 feet square. Contracts for the work have been made.

The St. Louis Smelting and Refining Company are now making copper at their works in Cheltenham, Mo., by the electrolytic process.

The Lone Elm Lead Works, formerly Moffett & Sargent, smelters of lead ore and manufacturers of lead oxide paint from ore, have passed into the control of G. T. Lewis, the well-known white-lead manufacturer of Philadelphia.

The Missouri Furnace Company, of St. Louis, blew in one of their two blast furnaces last month.

The Missouri Car and Foundry Company, of St. Louis, have been operating the Washab Railway Foundry, at Moberly, under a lease

since January 5, and have also recently leased the car shops of the same road at the same point. They are not very busy at their St. Louis shops.

MICHIGAN.

The Eureka Iron and Steel Works will blow in one of their charcoal furnaces at Wyandotte shortly.

John Otis & Co. will blow in their Otis Furnace at Mancelona, Antrim County, some time in May.

CALIFORNIA.

The Pacific Iron and Nail Company have recently added a line of French wire-nail machines to their factory at Oakland.

GEORGIA.

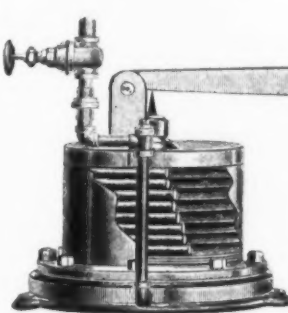
The Southern Agricultural Works, of Atlanta, have made an assignment. The liabilities are \$210,000, nominal assets \$290,000. The failure was caused by low prices and competition.

KENTUCKY.

The Norton Iron Works will blow in on May 1.

Steam and Fire Regulator.

Messrs. Bowker & Tripp, New Bedford, Mass., are introducing what they call the "Matchless Steam and Fire Regulator," the general features of which can be gained from the examination of the accompanying engraving. The cut shows the regulator and damper in position. It will be seen that a variation in the pressure of steam actuates a lever, which in turn, by means of suitable connections, opens or closes the damper, as the case may be. The manufacturers claim that this device, for regularity, durability



Steam and Fire Regulator, Manufactured by Messrs. Bowker & Tripp, New Bedford, Mass.

and economy, is better than anything else that has ever been introduced. The fact that it works without any attendance whatever and prevents any extreme or frequent fluctuations of damper is the special advantage to which attention is called. The particular benefits following the use of this device are: More uniform pressure of steam, by which better engine results are obtained; saving wear and tear of boiler, by preventing contraction and expansion of tubes, and saving grate-bars from overheating, thus adding to their durability and causing a corresponding lessening of liabilities to explosion.

Portable Sugar-Makers' Arch.

The maple-sugar season is rapidly drawing near, and those persons engaged in its manufacture are making active preparations for beginning the work. The various appliances are being put in good order for use, and some of the manufacturers are casting about for any improvements that have been made by which the process of sugar-making is facilitated.



"Champion" Portable Arch.

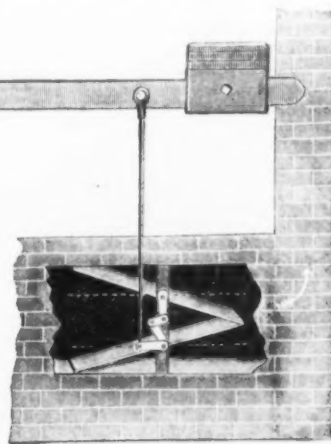
tated. Among the latest devices for this and other purposes is that known as the "Champion" portable arch, invented and manufactured by Mr. C. C. Alfred, of Fairfax, Vt. The device is new and possesses novel features of construction. An idea of the article is afforded by the engraving presented herewith. It is made of galvanized iron, having legs of heavy hand iron, which extend downward from its sides and across the base, thus adding to the stability of the apparatus. The body is of oblong form, having upward flaring sides, a construction which affords an even distribution of the heat over the bottom of the pan, which rests upon or is partially seated within the body. The base is fitted with a drawer, in which is arranged a loose grate resting on brackets. Beneath the grate is an ash-pit, the door of which is provided with a slide damper to regulate the draft. In the engraving the drawer is shown partially pulled out and in a position for lighting the fire. On the front of the drawer will be noticed a fixed handle for sliding it in and out. This article is especially adapted for sugar-makers' use in that stage of the process known as "sugar-

ing off." The pan is 28 x 34 inches in size and 10 inches deep. The manufacturer claims that by the use of this device fuel and labor are saved, as when the sugar is done it is simply necessary to pull the fire drawer out of the arch, which is much more convenient than removing the pan from the top. The shape of the arch is such that there is no danger of burning the clothes of the attendant, and its portability allows it to be set up in any place desired. The "Champion" is made in any size required, although the manufacturer states that most of those used in that section of country are of the size mentioned above. Those who have used the device speak very highly of its advantages as compared with the old cook-stove method.

TRADE PUBLICATIONS.

"Ealy's Blue Book."

"Ealy's Blue Book," published by the John W. Ealy Company, 51 Chambers street, New York, and 79 Dearborn street, Chicago, contains a classified list of over 150,000 names of manufacturers and dealers in hardware, iron, machinery, agricultural implements, railway, machinists', engine and boiler makers' supplies, wagon and carriage makers', brass goods, plumbers' and dealers in plumbers', steam and gas fitters' supplies, stoves, tin, cutlery, guns and other workers in iron and metals in the United States and Canada. The rating and commercial standing of the houses named are also indicated in the book, and attention is called to the system of banking collections through the agency of the company. The fact that the last issue of this book contains 70 pages more matter than the issue of July, 1884, and about 20,000 new



The Sturtevant Mill.

The Sturtevant mill for grinding phosphate rock, emery and for crushing ores is described in a circular issued by Messrs. Fraser & Chalmers, of Chicago, Ill. The mill, which has been gaining ground rapidly of late, particularly for grinding phosphates, has been used also for crushing copper matte at the Oxford Works. It belongs to that type of machines whose grinding surfaces are formed by a bed of the material to be crushed. We understand that during his first experiments Mr. Sturtevant, the inventor, simply used a tin can revolving at great speed on a horizontal axis. With its good record on phosphate rock, one of the worst materials to grind, the probability that it will do effective work in other directions seems promising.

Manual for Architectural Ironwork.

The Union Foundry, which was established at Chicago in 1852 by Mr. N. S. Bouton, the present president, was moved in 1882 to a new site south of Chicago, the style of the firm name being changed to Union Foundry and Pullman Car Wheel Works. Besides making wheels, frogs, switches, crossings, car castings, elevator, gas and water-works machinery, the works devote special attention to architectural ironwork. The "Illustrated Manual," recently issued, is edited by Mr. C. W. Trowbridge, a well-known engineer. It contains drawings and sketches of a large number of neatly-designed cast columns, caps, hitching posts, lamp-posts, cast-iron lintels, wrought anchors of different forms, riveted girders, Carnegie Bros' beams and channels, fire-escapes and sidewalk lights. What may be termed the second part of the book gives elaborate tables showing the safe loads and deflections of the eye-beams rolled by the Union Iron Mills, the weights of angle irons, the safe loads of riveted girders and coupled and trebled I-beam girders, the weights of corrugated and galvanized iron, and general formulae in the flexure of beams of any cross-section. Among other things we note also tables, with explanations, of tables of properties, of cast-iron lintels, of safe loads for round cast-iron columns, and of safe strains per square inch of section of riveted columns.

It is stated in the *Journal of the Iron and Steel Institute* that an accident at a foundry in Melbourne, by which a red-hot iron casting was dropped into water, and was afterward found to have become remarkably soft, originated a process for annealing chilled and other iron castings which has just been patented in the United Kingdom. It consists in plunging the metal when it is reduced to a very dull-red heat, and just as the redness is about to disappear, into a mixture of treacle and water having a specific gravity of 1.005. The inventors do not confine themselves to this solution only, but it is found to give better results than any other that they have tried. The process is said to soften castings in such a degree that they can be punched, bored and tapped as readily as wrought metal.

Coal Market.

The Anthracite Coal trade is very quiet—more so than a week ago, and prices are hardly as well sustained. There will be no improvement before the latter part of the month, when the purport of the spring opening prices, commonly announced about April 1, becomes generally understood. As it is, the companies are doing tolerably well for the season—as well as, if not better than, the average in other trades. Quotations are about as follows: Broken and Egg, comprising steam sizes, \$3.50, alongside; Pea, \$2.50; Chestnut, \$3.50 @ \$3.60. If consumers were sure there would be no drop business would be more active, as much Coal will be wanted very soon, on account of low stocks.

The Bituminous market is very much broken up under the conflict of rival interests. The pool hold for \$3.25, while outsiders often take 15¢ @ 20¢ less, the effect being to check business.

The miners' strike at Pittsburgh has no effect in this market. Freights are lower both to the East and South. Walter Freeman, lately of the Pennsylvania Railroad Company, now represents the joint interests of the Pennsylvania and Baltimore and Ohio Coal interests.

The total amount of Anthracite mined thus far in the year 1885 is 4,060,736 tons, compared with 4,171,639 tons for the same period last year, a decrease of 110,903 tons. The total amount of Bituminous sent to the Eastern markets thus far in the year 1885 is 820,866 tons, compared with 751,393 tons for the corresponding period last year, an increase of 69,473 tons.

Nail-Making in California.—The estimated consumption of San Francisco, including supplies sent inland, has varied from 85,000 kegs in 1865 to 250,000 kegs in 1883. These figures show a monthly consumption varying from 7500 kegs to 21,600 kegs. Dealers have been accustomed to carrying a stock of 6000 to 60,000 kegs. Now that supplies are obtainable in California, the hardware men allow the manufacturers to carry the burden of stock. It will probably be a long time before California cuts entirely loose from Eastern supplies of this nature, though it is stated that the local factory has sufficient capacity to meet all the demands of the coast. This factory is located at Oakland, and was erected in the closing months of 1882. It is supplied with the latest improved machinery. The building is two stories high, and the machines are placed in the second story, the nails dropping through apertures in the floor to reservoirs on the first floor. A rolling mill is attached to the works, so that the iron is prepared and all the operations completed at the same point. The factory has a fine water frontage, and the first cargo of 500 tons of iron came alongside the company's wharf in January, 1883. There is also rail connection direct from the factory with all parts of the country. The factory has encountered the usual obstacle incident to the introduction of manufacturing enterprises in California. There have been two or three strikes among the workmen concerning wages, but everything is now running smoothly. The factory made about 100,000 kegs in 1883, and 120,332 kegs in 1884. At the close of 1884 the factory held a stock of 21,561 kegs. The managers expect to make 200,000 kegs in 1885, and claim that the factory has a capacity for 300,000 kegs. Despite this outlook from the local factory standpoint, it is probable that at least 100,000 kegs will be received at San Francisco from the East this year.

The failure of Congress to pass a national bankrupt law has induced the merchants and manufacturers of this city to seek such amendments to the assignment laws by the Legislature as will prevent undue preference, so that all creditors will share alike.

We often hear of the constant drip of water wearing away the solid stone, but there are other agencies that work as slowly and effectually. Mr. Perrey, the director of the steel works of Treblaine (Loire, France), gives the following detail of the wear on a hammer handle constantly used: A workman in cutting files about 15 inches long, called "bastard," uses a hammer weighing 7½ pounds, and wears out a handle of holly-wood in about one year, after having struck about 11,250,000 blows with the hammer.

In cutting triangular files about 5 inches long, and in metal somewhat softer than the above, the hammer used weighs 2½ pounds, and the holly handle lasts about two years, and has been used in striking 25,440,000 blows. The first named hammer has a handle the section of which is 1½ inches x 1 inch, and the second handle is 1 inch x ¾ inch; both are oval in section.

The Ajax Forge Company, of Chicago, Ill., are the assignees of the patent right in a machine for straightening, shearing, punching and bending arch bars. This machine is designed more particularly for making the arch bars for railway car trucks, and the object of the patented improvement is to perform all the necessary operations in their natural order on one machine. The driving shaft is located midway between the extremities of the bed-plate, and is coupled to suitable crank-wheels, and to an eccentric and pitman which extend in opposite directions. Cross-heads operated by the pitman, are provided with the punching and bending dies. These dies have removable counter-parts which can be changed if it is desired to use the machine for the upsetting of coupling-pins or bolt-heads. Proper gauges-plates for adjusting the length of the bolts are secured to the machine.

CONTENTS.

| | PAGE. |
|--|-------|
| Scientific and Technical: | |
| Seventy-Two Simultaneous Messages Over One Telegraph Wire..... | 1 |
| Fac-simile Telegraphic Transmission..... | 1 |
| Plan for a Bessemer Converting-House Without a Casting-Pit. Illustrated..... | 1 |
| Duties on Agricultural Machinery in Various Countries..... | 5 |
| New Band-Saw Machine. Illustrated..... | 7 |
| A New Buzz Planer. Illustrated..... | 9 |
| Gun-Bursting Experiments..... | 9 |
| English Letter..... | 11 |
| High-Pressure Boilers for Iron Works..... | 13 |
| The Fall in Prices Since 1875..... | 13 |
| Floating Breakwaters..... | 15 |
| Professor Tyndall on Electricity..... | 15 |
| Removing Obstructions from Pneumatic Tubes..... | 15 |
| Metallurgical Notes: | |
| The Avesta Process at Prävali..... | 17 |
| The Cellular Structure of Steel..... | 17 |
| Plant and Processes..... | 17 |
| Editorial: | |
| A Comparison of Pig-Iron Districts..... | 18 |
| Strikes and Improved Processes..... | 18 |
| The Iron Trade and the Daily Press..... | 18 |
| Silver versus Gold..... | 18 |
| Freights on Coke, Ore and Limestone in the Mahoning Valley..... | 19 |
| The Silver Dollar..... | 19 |
| Washington News..... | 19 |
| History of Windmills..... | 19 |
| Obituary: | |
| A. L. Rothman..... | 19 |
| The Week..... | 20 |
| Reduction of Wages in Iron Mills..... | 20 |
| Taxation of Savings Banks Deposits..... | 20 |
| The Iron Age Directory..... | 21 |

Trade Report:

British Iron and Metal Markets..... 28

Financial..... 28

Metal Market..... 28

Metal Exchange..... 28

New York Iron Market..... 28

Philadelphia..... 28

Pittsburgh..... 28

Chicago..... 28

Chattanooga..... 28

Cincinnati..... 28

St. Louis..... 28

Louisville..... 28

Imports and Exports..... 28

General Hardware..... 28

Coal Market..... 34

Central Stamping Company's List for Picked Tinware..... 29

Hardware Novelties:

Odorless Hollow-Ware. Illustrated..... 29

The Square-Hole Auger. Illustrated..... 29

Arbitration in the Coal Mines of Western Pennsylvania..... 29

Boycotting..... 29

Cost of Production and Profit on Gas..... 29

The Pennsylvania Slate Trade..... 29

Current Hardware Prices..... 29

Wholesale Metal Prices..... 29

Industrial Items..... 29

Steam and Fire Regulator. Illustrated..... 29

Portable Sugar-Makers' Arch. Illustrated..... 29

Trade Publications:

"Early's Blue Book"..... 33

The Sturtevant Mill..... 33

Manual for Architectural Ironwork..... 33

Nail-Making in California..... 34

The Certificates of Quality of the Swedish Iron Board..... 35

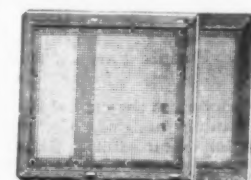
High Explosives in Warfare..... 35

A New Method of Constructing Horizontal Tubular Boilers. Illustrated..... 35

The Canan Dredging-Machine Shovel Patent..... 35

Philadelphia and Pittsburgh Hardware and Metal Prices..... 42

Boston Hardware and Metal Prices..... 48



LIST
20%
BELOW
OTHERS.

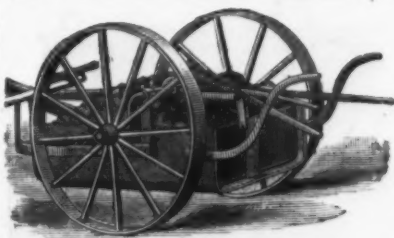
GET DISCOUNT AND CIRCULAR OF THE NEW
ROBERTS' ADJUSTABLE
WINDOW SCREENS.
Lowest Prices. Best Article. See Sample before buying.
PAINE, DIEHL & CO., 12 Bank St., Phila., Pa.
Pittsburgh, Pa. Agents, LOGAN, GREGG & CO.



THE Boss Nail Puller

DOES NOT INFRINGE.
ALL
Purchasers will be fully
INDEMNIFIED.

DIRIGO TOOL CO.,
New York.



HASLUP'S PAT. WHEELED SCRAPER

Has great advantages over all others. It has
More Capacity and is Easier Handled by Man and Team.
Good on long or short hauls. Three sizes: 9, 13 and 16 cubic feet.

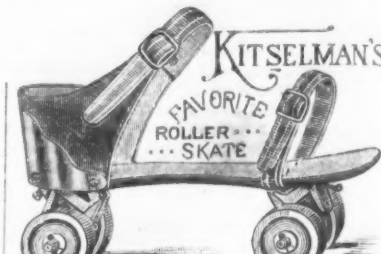
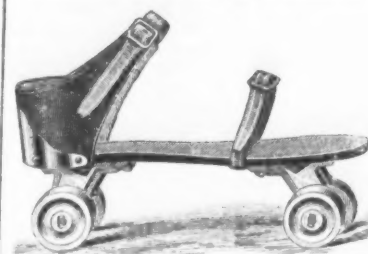
HASLUP'S ALL-STEEL DRAG SCRAPERS

Beat all others for capacity, durability, strength, light draft. Being ALL STEEL (except wood handles), are lighter, stronger and better made than any other. 3 sizes. Also, Township and Railroad Plows.

SIDNEY STEEL SCRAPER CO., Sidney, Ohio.



KITSELMAN BROS.



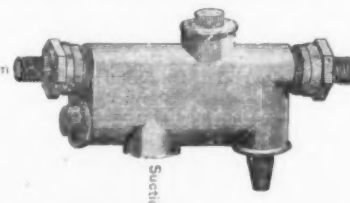
Ridgeville, Indiana.

MANUFACTURERS OF THE

"CHAMPION," "FAVORITE" and "COMET" Wood Bottom Rink and Spring Steel Extension Skates, also the "PARK" Roller Skate, making the Largest, Best and Cheapest line of Skates in the World. Liberal Discount to the Trade. For Catalogue and Price List, address the manufacturers.

THE PERFECT AUTOMATIC BOILER FEEDER.

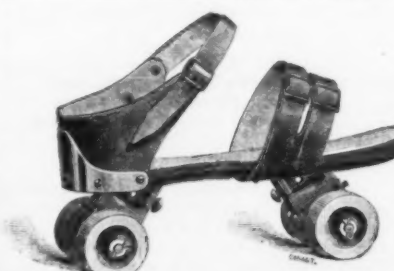
Operated simply
by one valve in
Steam Pipe.
Lifting or Non-
Lifting.
Every Machine
guaranteed.



Cannot fail to
work.
Simple, reliable
and always in
order.
No adjustment
required for vary-
ing steam pressure.

Send for Circulars and Price List to

The Automatic Injector Co.,
126 Ontario Street, CLEVELAND, OHIO.



"HARVARD," BEST IN THE WORLD.

Made of the very best materials; simple in construction; light and neat in appearance; noiseless in movement; easy to keep in order; finished in thorough and workmanlike manner; warranted to possess all the qualities and requirements necessary for any and all purposes where ROLLER SKATES ARE USED. Rubber Cushion held in Patent Adjustable Box; can be raised or lowered at pleasure to take up all wear.

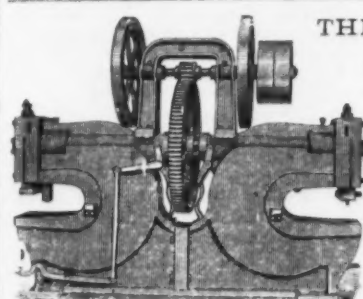
Send for Circular.
HARVARD ROLLER SKATE CO.,
287 WASHINGTON ST., BOSTON, MASS.

J. BARTON SMITH CO.,
PHILADELPHIA, PA.



In offering these Files to the trade we guarantee to give satisfaction, each File being thoroughly examined at every stage of manufacture and tested by an expert before leaving the Works.

FLAGLER, FORSYTH & BRADLEY, Agents, 298 Broadway, New York.



THE LONG & ALLSTATTER CO.

HAMILTON, OHIO: COR. 4th AND HIGH STS.

PUNCHES,
SHEARS
AND
HAMMERS.

Double, Single, Horizontal, Twin Boiler, Spacing Gate, Multiple Angle, Bar, &c. Belt and Steam Driven.

Send for Catalogue.

ASK YOUR JOBBER FOR

ALAN WOOD & CO.'S

PATENT LEVEL GALVANIZED SHEET IRON,

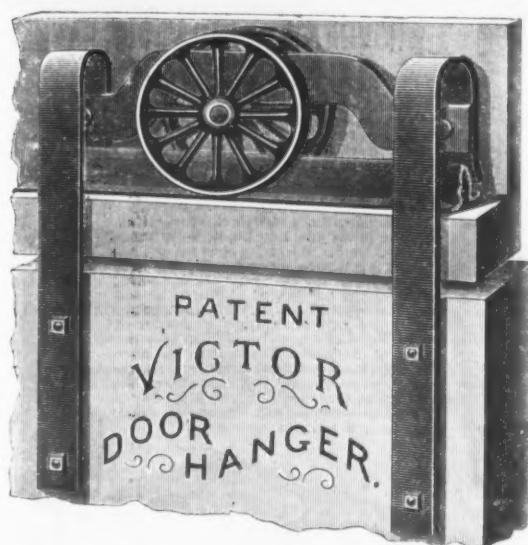
And Have No Other.

Absolutely. FLAT and FREE FROM ALL BUCKLES.

EVERY BUNDLE
BRANDED

PATENT LEVEL.

ALAN WOOD & CO., Philadelphia.



Wrought Iron. Anti-Friction

IT EXCELS ALL OTHERS

IN
Security of Door.
Strength of Material.
Ease of Motion.
Simplicity of Application.

THIS HANGER

Requires No Oil.
Has No Flanged Wheels.
Packs snugly for Shipment.

SELLS BEST.

MANUFACTURED BY

VICTOR MFG. CO., Custom House Square,
NEWBURYPORT, - MASS.

GUARANTEED "GILBERTSON'S OLD METHOD" Extra Coated Roofing Plates.

In view of the fact that we guarantee the "Gilbertson's Old Method" to be a heavier coated plate than either "M. F." or "Old Style," and, if not found so, boxes to be held subject to our order, the following letter, recently received by this firm (unsolicited on our part), is of value, as it comes from a roofer having many years' experience:

GUARANTEED

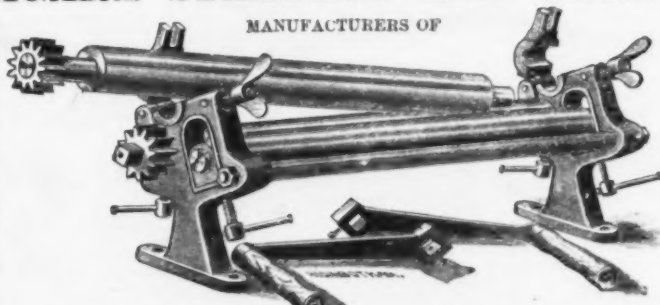
MONROEVILLE, O., Dec. 22, 1884.
Messrs. MERCHANT & CO.,
Philadelphia, Pa.
Dear Sirs: After 25 years' experience running a tinshop, doing roofing work, &c., I am free to say that I have never seen any plate that equals the "Gilbertson's Old Method." Terse lately purchased of you. It is all you claim for it, and on my own buildings I shall use no other, and shall try and have my customers let me use it for them, as I consider it economy to do so.
Yours truly,
R. G. MARTIN.

MERCHANT & CO.,
525 ARCH ST., PHILADELPHIA. 99 BECKMAN ST., NEW YORK.

NIAGARA STAMPING AND TOOL CO.

MANUFACTURERS OF

PRESSES, DIES & TOOLS



WORKING SHEET METAL.

Fruit Can Dies and Tools, Cannery Outfits, Squaring Shears, &c.

P., S. & W. CO.'S TINNERS' TOOLS AND MACHINES.

147 and 149 Elm Street, BUFFALO, N. Y.

Write for our Catalogue and Price List.

Please Mention this Paper.

SAFETY BARB WIRE FENCE GUARD COMPANY.

WHOLESALE
AGENTS,

G. W. VAN TINE & SON,
524 Commerce St., Phila., Pa.
R. B. NEWHALL CO.,
105 Chambers & 99 Reade Sts.,
New York.
SAML. G. B. COOK & CO.,
63, 65, 67 & 69 German St.,
Baltimore, Md.
HAMILTON & MATHEWS,
27 Exchange St., Rochester, N. Y.
BALL & WILLIS BROS. CO.,
Cor. St. Louis Ave. & Santa Fe St.,
Kansas City, Mo.
J. M. WARREN & CO., Troy, N. Y.



A guard for attachment to any style Wire Fence (old or new), making it visible and thus protecting cattle from injury. This guard removes the only objection to this style of fencing.

(THIS CUT IS TWO-THIRDS OF ACTUAL SIZE.)

504 Commerce St., PHILADELPHIA, PA.

THE AMERICAN BOLT & SCREW CASE CO., DAYTON, - - - OHIO,

MANUFACTURERS OF

Patent Revolving Bolt and Screw Cases.

We are the only manufacturers of Bolt Cases and the only parties who make lists of Bolt or Screw Cases to suit stock of purchaser without extra charge.

COMBINATION BOLT AND SCREW CASES TO ORDER.

Sold by the leading Jobbing Hardware Dealers. Send for Illustrated Circular. All Cases guaranteed.

THE ROUSE PIPE AND BOLT WRENCH.

Drop Forged of Tool Steel.

ANY PARTS BROKEN BY FAIR USAGE REPLACED WITHOUT CHARGE.

R. R. ROUSE Manufacturing Co.,

Indianapolis Ind.

New York Office,
16 Cortlandt St.

M. BARE,

HAMILTON,
OHIO,

MANUFACTURERS

Solid Eye Planters' Hoes,

German Handled Hoes,

Socket and Shank Planters' Hoes,

Steel and Mal'leable Iron Rakes.

CORRESPONDENCE RESPECTFULLY SOLICITED.

Catalogue: Furnished on Application.



The Certificates of Quality of the Swedish Iron Board.

Under date of December 1, 1884, the Swedish Government issued a circular, of which the following is a translation:

The "Jernkontoret," or Association of Ironmasters, which is in existence since 1748, is devoted to the progress and development of the metallurgical industry of Sweden. To that end engineers are paid and placed at the disposal of ironmasters, in order to assist them in introducing and applying the most profitable methods of working. The association furthermore gives its attention to all matters which, from a scientific and technical point of view, may tend to the development of the industries protected and fostered by it.

Thus, appreciating the importance of possessing means to ascertain, by experiments and careful tests, the physical properties of different metals, the association has carried on for some past, at a considerable cost, an experimental establishment where various tests are made in order to examine and prove the intrinsic properties of metals, more especially those of iron and steel.

The Swedish Government has shown its interest in this enterprise by granting, free of cost, a suitable piece of land, situated in the immediate vicinity of Stockholm, at the railway station of Liljeholmen. This establishment, which has been in working order since 1876, is organized on the same principles as similar institutions in other countries. The tests are made by means of a Werder machine, which has hitherto proved itself admirably adapted for the purpose and can develop a power of 100,000 kg. At the head of the office the Association of Ironmasters has placed a director, by whom the materials sent for examination are tested, and the results of his investigations are recorded in certificates issued in the name of the establishment and marked with a special seal. Ever since its erection the establishment of Liljeholmen has enjoyed the confidence of both national and local authorities, as well as of a considerable number of private individuals. The conscientious manner in which the tests are made has been indorsed by the navy, the artillery, the railway service and the municipal authorities of the city of Stockholm for some years.

The Navy Department, for instance, requires that all the cannon and projectiles purchased by it be previously tested at the establishment. The introduction in Sweden of the "Martin" steel as the material for cannon is principally due to the experiments made at Liljeholmen, and the chief of the artillery has expressed the opinion that the institution has shown itself to be indispensable for the development of the manufacture of steel artillery and rifle barrels. In fact, all the above-named authorities concur in the opinion that the tests made by the establishment are convincing and decisive.

Though justly proud of the reputation the establishment thus enjoys in Sweden, the Association of Ironmasters contends that the establishment does not fulfill its mission as completely as it ought, because its existence and the nature of its labors are but incompletely known elsewhere. Thus it happens that foreign purchasers do not attach to the certificates issued by the establishment the full importance to which they are entitled. So far as regard iron ships and their appurtenances this is probably due to the fact that certain large institutions, such as Lloyds and the Bureau Veritas, do not in their circulars mention the establishment of Liljeholmen among those whose certificates they recognize. Considering, however, that the Association of Ironmasters is a corporation sanctioned and approved by the Swedish Government, and that the national reputation of the Liljeholmen establishment gives unlimited authority to its certificates, it would appear both equitable and desirable that the same authority be given to these certificates in foreign countries.

You are therefore directed to bring these remarks to the notice of the Government to which you are accredited, with a request to be good enough to communicate them to the authorities and institutions who may desire information respecting the physical properties of Swedish iron and steel, more especially to the institutions for the classification of vessels.

High Explosives in Warfare.

During the last session of Congress the theory was advanced that the effect of a moderate weight of dynamite exploded in contact with the plates of a modern armor-plated ship would be disastrous to the vessel. The Naval Bureau of Ordnance has tested this by exploding charges of gun-cotton and dynamite varying in weight from 5 to 100 pounds, against a vertical target composed of nine layers of 1-inch wrought-iron plates, strongly backed with 20 inches of wood, and braced so as to represent as well as possible the stiffness of the sides of a ship. Though much more work was done than it is likely would ever be performed against the armored side of a ship, the target was not materially injured.

In the course of these experiments it was apparently shown that the point at which a charge of a high explosive is ignited has an important effect upon the work done, since the effects of these charges were readily increased or diminished very materially, according as they were ignited on the side away from or adjacent to the plate, and this, too, notwithstanding the distance between the points of ignition in the two cases was only a foot. It is claimed that this result shows that the charge of a high explosive cannot furnish any tamping effect, but that to produce the greatest effect the ignition must be at some interior point of the explosive, well toward the rear. It also appears that the effects do not increase proportionally to the increase of the charge when the ignition surface remains constant. The gradual ignition of the charge, even in

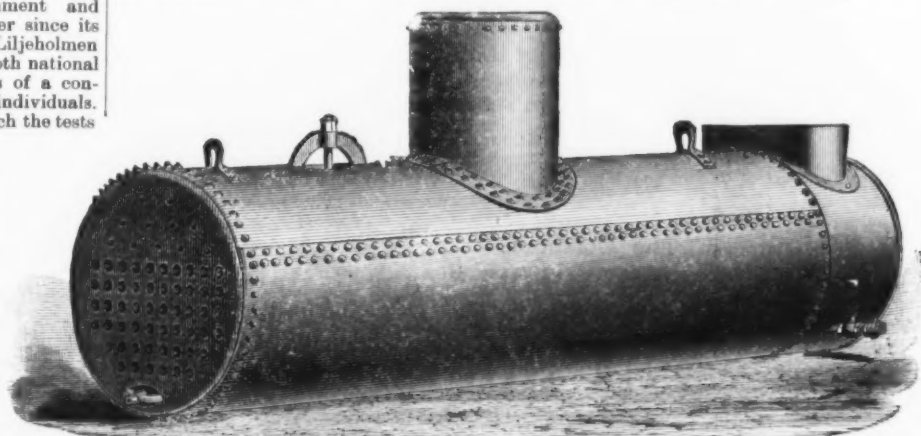
the case of so violent an explosive as gun-cotton, was strikingly illustrated by the fact that, when 26 pounds of wet compressed disks of that material were piled upon an iron plate and exploded from the top (without tamping or cover), accurate impressions of the lower disks in the pile were stamped upon the iron underneath them. In this case there did not seem to be the least doubt concerning the complete explosion of the charge.

Experiments were also successfully made in firing shells charged with gun-cotton from ordinary rifled cannon, 12 rounds being fired from the 12-pound howitzer and 13 rounds from the 80-pound breech-loading rifle, and the ordinary service charges of gunpowder being used in the gun. Three unfired shells charged with gunpowder were fired from the 80-pounder against the target used in the dynamite experiments. The shells exploded with great violence on impact, but the damage to the target was very slight, as the explosion took place before any practical penetration was effected. In view of recent successful experiments with a fuse designed to explode wet gun-cotton, the bureau has under consideration a plan of a piece which is intended to project an aerial torpedo charged with 100 pounds of wet gun-cotton, to be exploded over or upon an enemy's deck.

A New Method of Constructing Horizontal Tubular Boilers.

At the annual meeting of the American Society of Mechanical Engineers, held in this city in the early part of last month, Mr. F. A. Scheffler, of Erie, Pa., in a paper on the above subject remarked that when steel can be obtained for use in boilers, having a guaranteed strength of 60,000 pounds per square inch, an elastic limit of 30,000 pounds, an elongation of 20 per cent. in an 8 inch

A set of hollow rolls 16 feet 4 inches long in the clear, and each roll 14 inches diameter and 2 3/4 inches thick, was designed some time last spring by the former superintendent. When Mr. Scheffler took charge it was proposed pushing the matter forward as soon as possible, and patterns were made immediately and then put in the hands of the molders. The castings were soon under way, and by the 1st of September the rolls were ready for the first experiment. They were geared to run by belting from the main line, running 120 revolutions per minute, and the speed reduced to 3 revolutions per minute on the rolls. Eight-inch single belting was used. The first sheet experimented with was for a 36-inch x 10-foot boiler, and the plate was 62 inches wide and 10 feet long, by 7/8 inch thick, of steel. The rolls worked somewhat hard at first, being new, and they were allowed to run two days to stretch the belting as much as possible. The stretch was then taken up and the plate entered into the rolls. This plate went through in good shape, and so did the top plate—the latter rolling up easier than the bottom plate, because the sheet had been punched for the dome and a hole cut for the manhole. A larger plate was tried next—a plate 12 feet long, 3/8 inch thick—when it was found that the gearing was insufficient for the work. An alteration was then made, new gears being substituted, by which the power was largely increased, and 10-inch belts were used. The 12-foot plate was then rolled. The amount of power required to roll this immense sheet of steel was entirely beyond expectation. When a 12-foot plate, 3/8 inch thick, was attempted, it was rolled entirely by "coaxing," as the belts would slip, although the pulleys were quite large in diameter and as wide as convenience would permit. The pressure exerted on each roll at its circumference, or the pitch line of the gears on the rolls (the latter being the same diameter as the gears), is estimated to have



NEW METHOD OF CONSTRUCTING HORIZONTAL TUBULAR BOILERS.

specimen, and a reduction of area from 45 to 50 per cent., and which will also bend down close when cold, without fracture, it is very apparent that the superiority of steel over iron cannot be questioned. Another favorable point is that this quality of steel is homogeneous and it will not blister.

The fact that these large plates of steel can be obtained caused this question to arise in the mind of the president of the works where Mr. Scheffler is employed: Why not construct boilers of steel in two plates only? The advantages are numerous and of the best kind.

It is well known that attempts have been made, and these attempts have sometimes been successful, to make a boiler of the style in question, with a single plate on the bottom, by hammering and swaging into shape. According to Mr. Scheffler, no reliability can be placed on boilers made by this method, as the iron (when iron is used) loses its toughness and good qualities by being subjected to such a large amount of hammering as must be done to form such a construction. Mr. D. K. Clark refers to some tests which he made on welded-iron plates, and, although some of the tests were very satisfactory, the danger lest it be not known positively or not causes a reluctance in recommending boilers with welded plates. This method, according to Mr. Scheffler, is also very costly, and, with the uncertainty and cost combined taken into consideration, it has been abandoned.

By making a boiler as shown in the annexed cut, of two plates only (except, of course, the flue sheets), Mr. Scheffler claims the following advantages:

1. By carrying the longitudinal seams above the water-line (say 2 inches above the top of the flues), and closing up the brick setting at that height, there will be no seam exposed to the fire other than the lower half of the back head. This is a positive advantage over boilers as commonly constructed when there are from four to eight seams exposed to the fire.

2. By thus eliminating the exposure of the seams, a greater reduction is apparent of the chances for a leakage around the rivets.

3. The advantage of equal expansion and contraction is so great as to also be of great benefit, and the usual excessive strains are largely reduced.

4. For cleaning the boiler no question can be raised as to the benefit of a single plate on the bottom. There are no rivets for lodgment of scale, sediment, &c., and there are no seams to interfere with a thorough scraping of the shell.

5. There being no seams vertically, the boiler must be stronger, as there are no holes punched for rivets. "This latter fact," remarked the author, "is the one, I apprehend, that will give rise to the most serious discussion of this paper. I am inclined to think some member will question whether one large plate extending the whole length of the boiler will be as strong as the same plate cut into two or three pieces and then single-riveted together. I believe that the former is the stronger of the two, and if the boiler is properly supported (as all boilers should be) there will not be any trouble with the boiler springing or the plates warping."

been 15,000 pounds, and was supposed to have been sufficient to roll a plate of any size that the rolls would take in.

The idea of belting was at once abandoned and an engine was specially constructed to gear direct. On the 23d of September, 1884, the first 60-inch boiler, 16 feet long, 3/8 inch thick, of steel, was constructed in two plates. This is the first boiler of this description ever made in this country, and, as far as Mr. Scheffler had knowledge, in any other country. It is found that a greater degree of accuracy can be maintained in getting the rivet holes in direct line, and thereby the likelihood is greatly reduced that the boiler-makers will have the chance to use the detestable drift-pin, that greatest of all evils in boiler construction.

Mr. Scheffler, after briefly referring to the use of steel for boilers, concluded by saying that if locomotive boilers constructed of steel should be made with only one course in two plates, from the throat sheet to the smoke-box, there would undoubtedly be a great reduction of the liability to leakage and wear and tear, and probably a longer life of the boiler would be secured, although the fire box is generally the first place to need repairs.

The Canan Dredging-Machine Shovel Patent.—Judge Wallace, in the United States District Court, at Syracuse, has rendered a decision in the case of James Canan against the Pound Mfg. Co., which involves a very interesting point in patent law. In 1878 the plaintiff obtained Canadian letters patent for an improvement in dredging-machine shovels, the term of the patent to expire in 1883. In the same year letters patent of the United States were issued to the plaintiff on the same invention for the term of 17 years. The defendant claims that the plaintiff's American patent is void, because it is granted for the term of 17 years from the date of its issue, and is not limited on its face to expire at the time of the expiration of the Canadian patent for the same invention, as the United States laws require. The decision holds that the plaintiff's patent is valid, but that the term of the grant expired at the expiration of the Canadian patent. The plaintiff is entitled to recover for infringement prior to December, 1883.

The business world may well inquire if there is no protection from the strikes of dissatisfied workmen which cripple transportation companies, and, by nullifying contracts, cause serious losses from delay in the movement of freight. A contemporary remarks upon the strike on the Gould lines: "The policy of cornering the entire trade of the country in order to punish common carriers is a policy that cannot be tolerated. The strikers simply say to the public that all business depending on the freight traffic shall stop until a private quarrel is settled—in other words, the contracts entered into between the common carriers and shippers are to be vacated until such time as the railroad hands may be pleased to permit their performance." The Governor of Missouri, in a proclamation, concedes the right of the men to strike, but to hinder others from accepting the wages they refuse is denied. What is wanted is even justice for all.



THE NATIONAL CASH REGISTER COMPANY

It is the only Cash Register in the world that stops carelessness. It protects the proprietor and exonerates the clerks. It saves a cashier's salary, embezzles no money, and makes no false entries. One or more keys can be pressed at the same time, showing a corresponding number of tablets. It can register each denomination 900 times before requiring any resetting. It is worked by a set of keys that ring a bell at the same instant, showing on a tablet the amount of the sale, which amount is registered on the wheels inside, and only accessible to the proprietor. The Register, being mechanical, makes no mistakes or false entries, and registers the exact amount of the sale.

AGENTS WANTED IN ALL CITIES & FOREIGN COUNTRIES.
No 11, 13 & 15 COURT ST. DAYTON, O. U. S. A.

PERFECTION ROLLER SKATE.



THE "PERFECTION" IS USED BY THE CHAMPION SKATER of the United States.

The Celebrated "PERFECTION" RINK ROLLER SKATE
Average weight per pair, 2 pounds and 6 ounces.

This Skate makes solid friends of every one who tries it, for its lightness, strength and extraordinary fine movement. It has the most perfect tension for adjusting the skate for plain or scientific skating, and has a direct-acting double cushion that does not crush or cut out, and will last a season without repairing, which no other skate will do. It positively has less parts and less repairs than any skate made. Each pair of skates will make two sizes by simply reversing the forward truck, and by reversing the rear truck it is especially adapted for beginners.

Send for Catalogue and Price List and sample pair. Liberal discounts to the trade.

MANUFACTURED ONLY BY THE

MACHINE & STEEL PULLEY CO.,
INDIANAPOLIS, IND.

RICHMOND ROLLER SKATE & CASTER CO., RICHMOND, IND.

This Cut represents the only First-class Ladies' Club Skate made.

—FOR—

Beauty, Style, Action and Durability
IT FAR SURPASSES ALL OTHERS.

We also Manufacture PLAIN RINK, FANCY CLUB and POLO SKATES.

Our line is acknowledged the Finest in the Country. Send for Catalogue.

LADIES' CLUB SKATES,
FULL NICKEL PLATE,
A SPECIALTY.



White Mountain Freezer Co.,

MANUFACTURERS OF

Sands' Patent Triple Motion

WHITE MOUNTAIN ICE CREAM FREEZER.



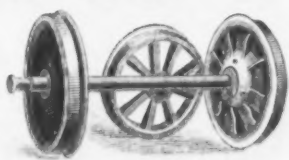
The only Freezer ever made having three distinct motions, thereby producing finer, smoother Cream than any other Freezer on the market. Acknowledged by every one to be the best in the world. Over 300,000 in use to-day. Outside Irons Galvanized, but all inside the can coated with Pure Black Tin. Tubs water-proof; easily adjusted and operated. We also carry large stock of Packing Tubs, Packing Cans, Ice Crushers, &c. Send for Price List and Trade Discounts. Address

White Mountain Freezer Co.

101 E. HOLLIS ST., NASHUA, N. H.

Knoxville Car Wheel Co.

Manufacturers of
CHILLED WHEELS
OF ALL KINDS,
With or Without Axles.
KNOXVILLE, TENN.



THE CELEBRATED
Carter County
Cold Blast
Charcoal Iron
IS USED EXCLUSIVELY BY
THIS COMPANY.

The Gem Steel Wire Rakes

Are the Strongest, Cheapest and Best
LAWN RAKES
in the Market. Send for prices to
SCHAEFFER & CO.,
Manufacturers, L. DAYTON, OHIO.



Fine German Silver DRAWING INSTRUMENTS.

- No. 72.—Dividers, German Silver, 3 inches long, with Pen, Pencil and Needle Points, \$2.50
- No. 73.—Dividers, German Silver, 6 inches long, with Pen, Pencil and Needle Points and Lengthening Bar, \$3.00
- No. 75.—Spacing Dividers, all steel, with Spring and Adjusting Screw, \$1.25
- No. 81.—Bow Pen, all steel, with Spring and Adjusting Screw, \$1.50
- No. 84.—Bow Pencil, all steel, with Spring and Adjusting Screw, \$1.50
- No. 89.—Drawing Pen, 4 to 6 inches long, German Silver, fine finish, Hinge to Pen and Protracting Pin, \$0.75

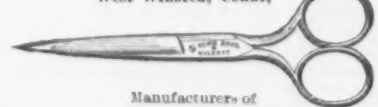
These Instruments are of fine quality, and are recommended to Architects, Carpenters and Machinists for accurate drafting. The prices quoted do NOT include Express Charges.

Sent, postpaid, on receipt of price, by

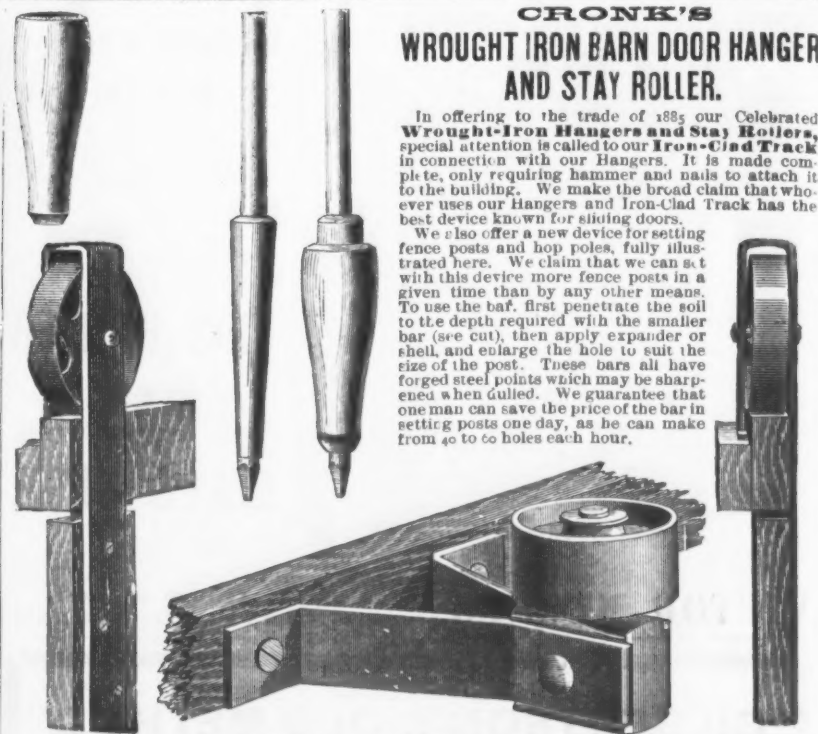
DAVID WILLIAMS,

Publisher and Bookseller,
43 Reade Street, New York.

HOWE BROTHERS & HULBERT,
West Winsted, Conn.,



Manufacturers of
SHEARS
AND
SOLID FORGED STEEL
Saws, Corkscrews and Hardware Specialties.



CRONK'S WROUGHT IRON BARN DOOR HANGER AND STAY ROLLER.

In offering to the trade of 1885 our Celebrated Wrought-Iron Hangers and Stay Rollers, special attention is called to our Iron-Clad Track in connection with our Hangers. It is made complete, only requiring hammer and nails to attach it to the building. We make the broad claim that whoever uses our Hangers and Iron-Clad Track has the best device known for sliding doors.

We also offer a new device for setting fence posts and hop poles, fully illustrated here. We claim that we can set with this device more fence posts in a given time than by any other means. To use the bar, first penetrate the soil to the depth required with the smaller bar (see cut), then apply expander or shell, and enlarge the hole to suit the size of the post. These bars all have forged steel points which may be sharpened when galled. We guarantee that one man can save the price of the bar in setting posts one day, as he can make from 40 to 50 holes each hour.

CRONK HANGER COMPANY, Elmira, N. Y.

LOUDBACK, GILBERT & CO., New York.
LYON & SUPPES, H. W. CO., Phila., Pa.
SMITH, SELTZER & CO., Phila., Pa.
OTIS D. DANA, Boston, Mass.
RIGGLOW & D. WISE, Boston, Mass.
KENNEDY, SPAILING & CO., Syracuse, N. Y.
EVERSON, FRIS-ELL & CO., Syracuse, N. Y.
LUNNIG & CO., Auburn, N. Y.
WEAVER & ROBERTS, Phila., Pa.

FOR SALE BY
SMITH, LYON & FIELD, New York.
C. E. WALBRIDGE, Buffalo, N. Y.
WEAVER & GOSW, Rochester, N. Y.
GEO. WORTHINGTON & CO., Cleveland, Ohio.
WOLFE, LANE & CO., Pittsburgh, Pa.
BARKER, DUNN, & CO., Elmira, N. Y.
FRATT & CO., Elmira, N. Y.
CARPENTER & BARCOCK, Binghamton, N. Y.
WRIGHT, DANA & CO., Utica, N. Y.

HENLEY'S CHALLENGE ROLLER SKATE.

THE LATEST AND BEST AND MOST
COMPLETE SCIENTIFIC
SKATE
IN THE MARKET.

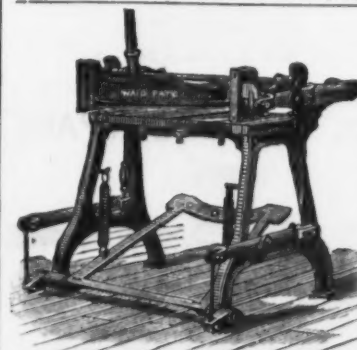


LIBERAL TERMS TO THE TRADE.

For Prices, Circulars and further particulars, address, mentioning *The Iron Age*,
M. C. HENLEY, Patentee and Manufacturer.
REMOVED TO NEW FACTORY, 1220 TO 1224 NORTH 8 ST., RICHMOND, IND.

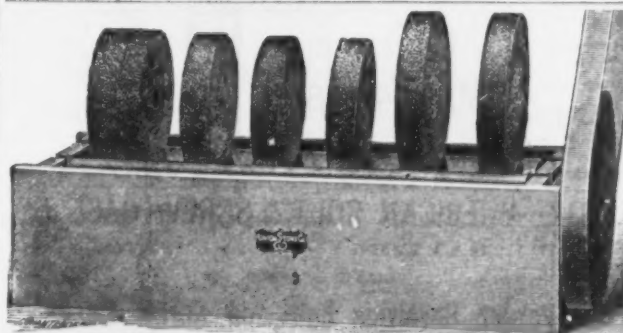
WAIS' PATENT

Squaring and Trimming Shears



Ahead of all others. Costs but little more than ordinary shears. All styles and sizes on hand. Foot lever, combined Foot and Lever, also Power shears. They have the only proper shearing motion, as the arms and links are so connected to the gate that as the blade descends the radial motion of the arms brings the blades still closer together, instead of being forced apart, thereby doing better and heavier work than ordinary shears. All styles will trim or cut a sheet lengthwise of any length, and will cut a strip up to 12 inches or 18 inches wide, or less, according to style of machine used. This is the only combined Foot and Lever shears that will cut No. 16 Iron with ease. We ask an investigation of its merits. Send for illustrated Circulars and Price List.

BERTSCH & COMPANY,
SOLE MANUFACTURERS,
Cambridge City, Indiana.



WOOD WHEEL WASHING MACHINE.

HAND BOLT-CUTTER AND
NUT-TAPPER No. O.

Union
Stone
Company

BOSTON, MASS.

Wood Wheel
Washing
Machine.

Send for descriptive
circulars and catalogue.

WILEY & RUSSELL MFG. CO.,

GREENFIELD, MASS.,

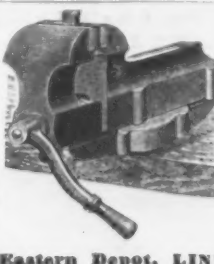
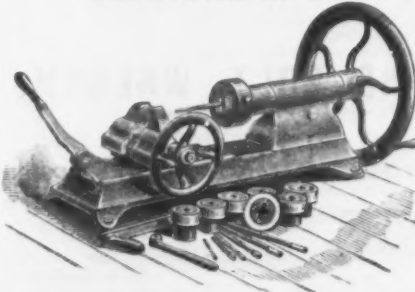
Manufacturers of the

Lightning and Green River
Labor-Saving Machinery

AND
TOOLS

For Carriage-Makers, Machinists
and Blacksmiths.

Send for New List.



MASSEY'S
E & K Patent Vises
NO LOST MOTION.

Have no equal for simple construction, convenience and durability.

T. C. MASSEY
Sole Manufacturer,

13 South Jefferson Street, Chicago, Ill.

WRITE FOR DESCRIPTION.



Eastern Depot, LINK BELT MACHINERY CO., 81 John St. New York.

THE UNITED BRASS COMPANY,

79 Fulton and 54 Gold Streets, New York,

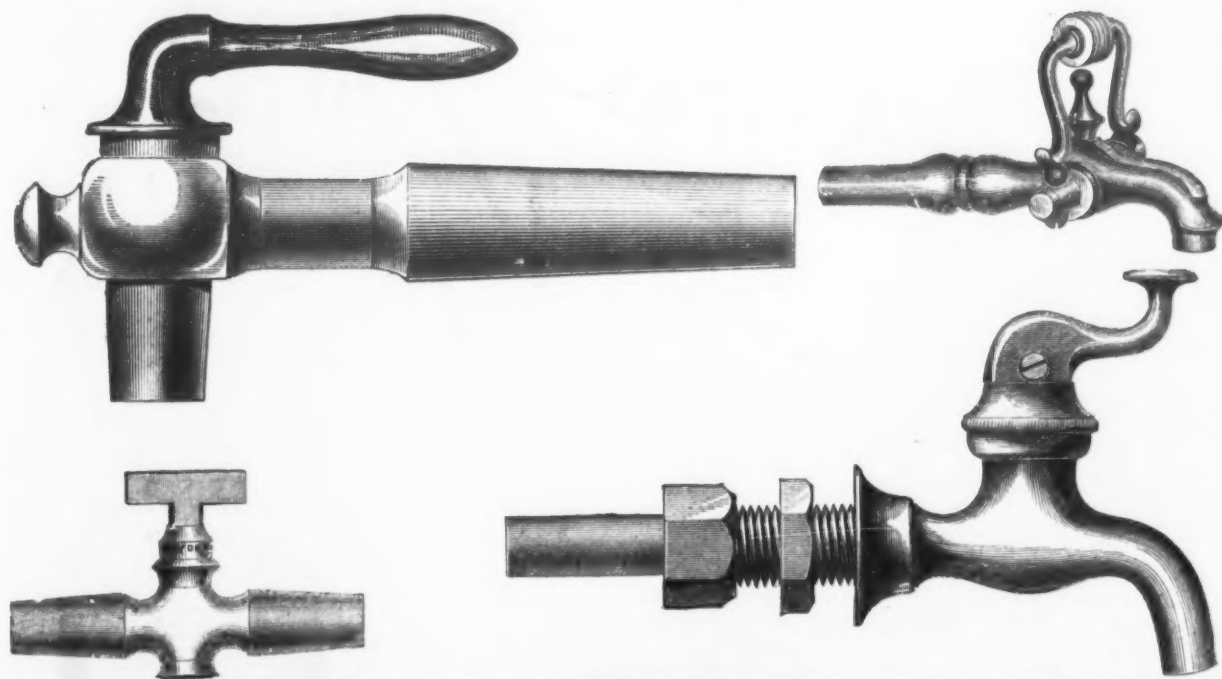
MANUFACTURERS OF

IRON PETROLEUM, RACKING, LOCK, GLOBE AND KEROSENE COCKS.

EVERY VARIETY OF

COOLER COCKS.

1885 CATALOGUE NOW READY.



ROCK and ORE BREAKERS and CRUSHERS.

(The Blake Style.)

This style of Rock Breaker, after 15 years' practical test at HOME and ABROAD, has proved to be the best ever designed for the purpose of breaking all kinds of hard and brittle substances, such as

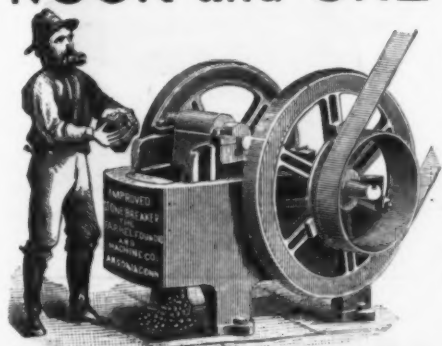
Quartz, Emery, Gold and Silver Ores, Coal, Plaster Iron, Copper, Tin and Lead Ores.

ALSO FOR MAKING

RAILROAD BALLAST AND CONCRETE.

Mr. S. L. MARSDEN who for the past 15 years has been connected with the manufacture of the "Blake Crusher," superintends the making of the machine. Gold Medal awarded at the Massachusetts Mechanic Association, 1881, and Silver Medal (Special) at American Institute, New York, 1882. Address

FARREL FOUNDRY AND MACHINE CO., ANSONIA, CONN.



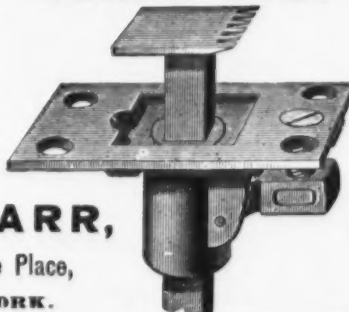
MORRILL'S PERFECT SAW SETS AND BENCH STOP

FOR SETTING EVERY VARIETY OF SAWS.



For price lists and discounts Address

ASA FARR, 64 College Place, NEW YORK.



STAMPED WARE.

The frequent notices of recent changes in Stamped Ware induces us to say: Competition makes margins close. We accept the situation, and adopt the policy of meeting the market. The advantage of buying direct from the manufacturer is apparent to all. In the future, as in the past, we shall rely for patronage largely upon the acknowledged superiority of our goods. We shall be pleased to quote prices, and promise prompt and scrupulous attention to the wishes of our customers.

Sidney Shepard & Co.

PROPRIETORS OF

THE BUFFALO STAMPING WORKS,

BUFFALO, N. Y.

SHIELDS & BROWN, 78 and 80 Lake St., Chicago, Ill.

MANUFACTURERS AND SOLE PROPRIETORS OF



FOR BOILERS AND STEAM PIPES.

Awarded first and only Prize, Silver Medal, at the late National Railway Exposition. Send for Illustrated Pamphlet, and mention The Iron Age.

FOR GAS AND WATER PIPES.

Prevents Sweating & Freezing.

PATENTED ARTICLES OF MALLEABLE IRON.

Hammer's Malleable Iron Hand Lamps.



Screw, Kerosene Size.

Hammer's Adjustable Clamps.

Hammer's Malleable Iron Oilers, 3 Sizes.

Hammer's M. I. Hanging Lamps.

NEW pattern Heavy Screw Clamps: strongest in the market.

For sale by all the principal Hardware Dealers. Send for Price List.

MALLEABLE IRON CASTINGS

Of superior quality, and Hardware Specialties in Malleable Iron made to order.

HAMMER & CO., Branford, Conn.

Lamberson's Hardware Price Book. POCKET EDITION. Rebound and Improved: 244 pages, 4 x 7 inches, bound in leather.

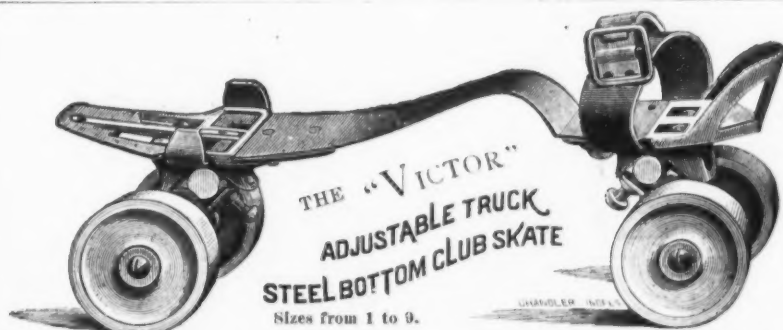
PRICE, \$4.00.

FOR SALE BY DAVID WILLIAMS, 83 Reade St., NEW YORK.



ESTABLISHED 1875. INCORPORATED 1876.

AMERICAN WIRE NAIL CO. COVINGTON, KY. MANUFACTURERS OF WIRE NAILS.



THE "VICTOR" ADJUSTABLE TRUCK STEEL BOTTOM CLUB SKATE. Sizes from 1 to 9.

The above cut shows our Scientific Club Skate with heel strap and toe clamp. This clamp adjusts to any size without the use of a wrench or screw driver. For elegance of design, lightness, neatness, strength and durability it has no equal. The foot rest is constructed of malleable iron and steel, with best Spring Steel Shank turned to fit the foot perfectly. Best Steel Axles with shouldered washers and screw lock pin; the axle has a shoulder cut on the end to correspond with the washers; when the screw is turned in it holds the washer firmly to the shoulder, keeping the washer from turning, and making the strongest and neatest wheel fastening yet devised for a Roller Skate. It cannot tear your clothes in skating or your hands in cleaning the wheels, as in others. They adjust to three different sizes in the large size Skate, and two sizes in the smaller Skates. A trial is all that is necessary to prove their superiority over all others. We guarantee this Skate to describe a circle 16 inches in diameter.



It is just the same in every respect as the Club Skate, except that it is all strap and wood bottom. It has the same malleable iron heel rim, which is a great improvement over the large, clumsy heel strap usually used. The movements are just as easy and scientific as on the Club Skate. Persons who prefer Wood Bottom Skates will find this design fits the foot more perfectly than any Wood Bottom Skate ever used.

SEND FOR CATALOGUE.

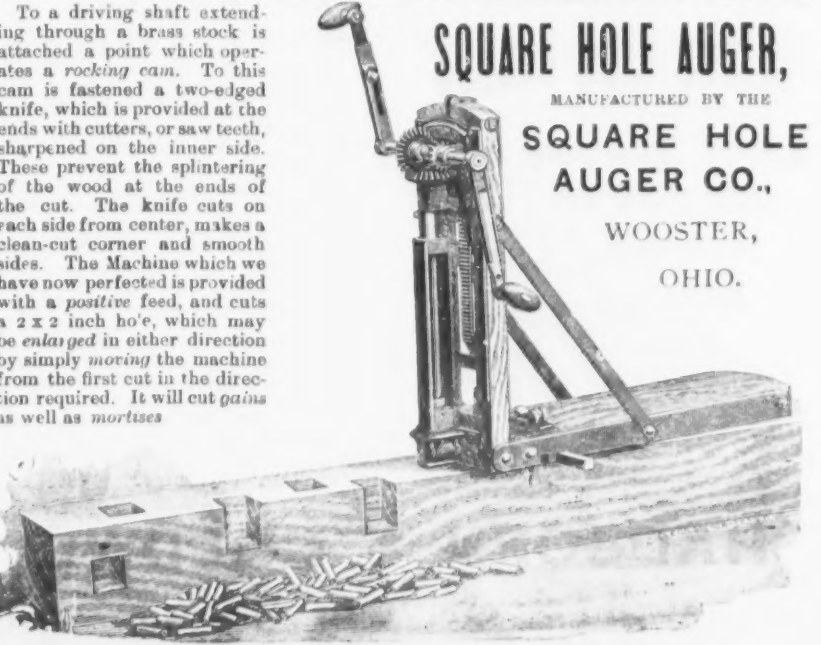
The Victor Roller Skate Co., 371 to 375 M St., Muncie, Ind.

THE LATEST AND BEST IN THE WORLD!

For EASY running and best MOTION it has no EQUAL. It is the LIGHTEST Skate in the MARKET. THE TENSION CAN BE CHANGED to suit the weight of the user in a moment. It is practically and mechanically complete.



For further particulars, address the North-Western Hardware Co., SOLE AGENTS, 92 LAKE ST., CHICAGO, ILL. 101 READE ST., NEW YORK. On exhibition at Indiana Department, Government Buildings, World's Exposition, New Orleans, La. Liberal terms to the Trade. Please name this Paper.

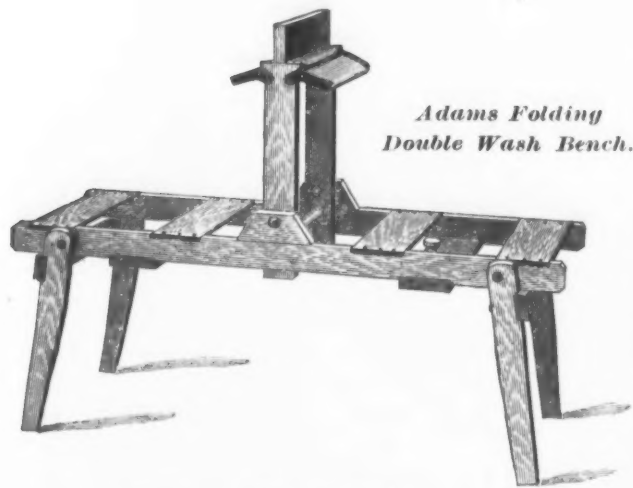


SQUARE HOLE AUGER, MANUFACTURED BY THE SQUARE HOLE AUGER CO., WOOSTER, OHIO.

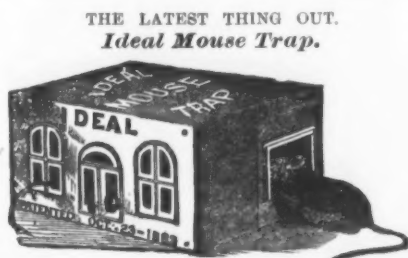
THE F. F. ADAMS COMPANY OF ERIE, PA.,

Patent Household Articles.

SEND FOR ILLUSTRATED CATALOGUE OF 1885.



Adams Folding
Double Wash Bench.



THE LATEST THING OUT.
Ideal Mouse Trap.



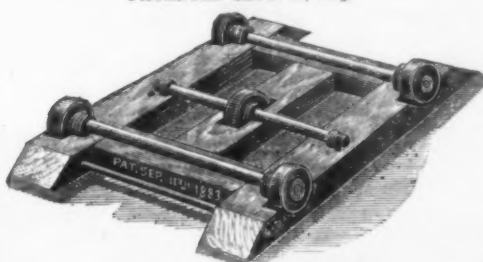
Cyclone Mouse Trap.
PATENTED NOV. 6, 1883.

200,000 SOLD SINCE JAN. 1, 1884.

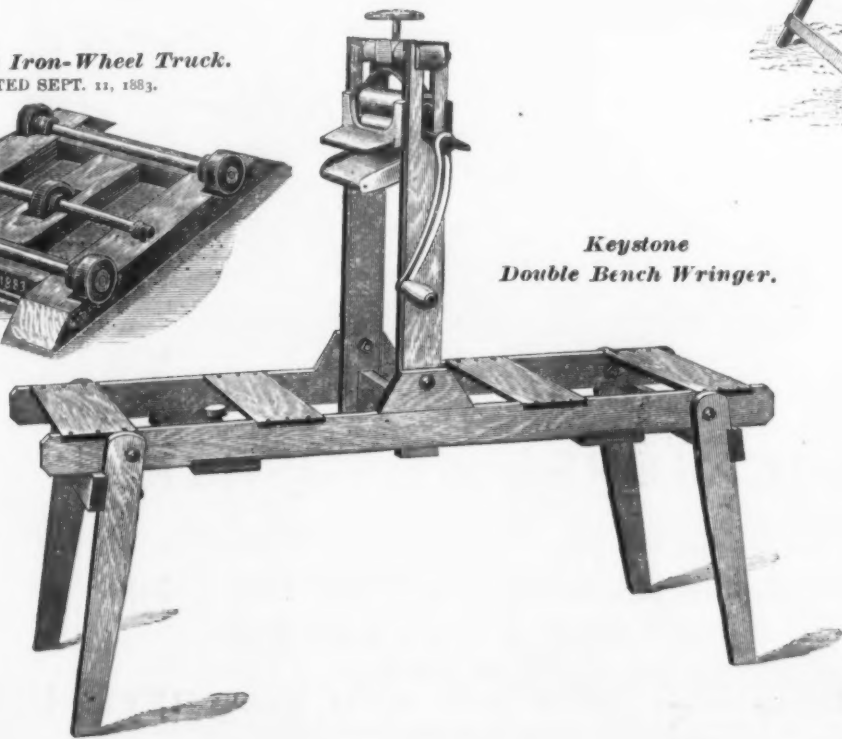
Duplex No. 2 Swing.



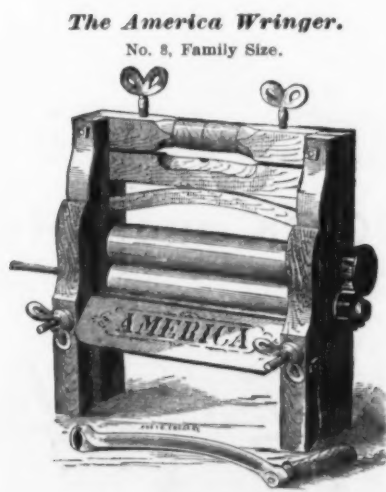
Reversible Clothes Horse.
PATENTED.



The Adams Iron-Wheel Truck.
PATENTED SEPT. 11, 1883.



Keystone
Double Bench Wringer.



The America Wringer.
No. 8, Family Size.

BLAIR MANUFACTURING COMPANY, SPRINGFIELD, MASS., U. S. A.

THE IMPROVED "Easy" Lawn Mower.

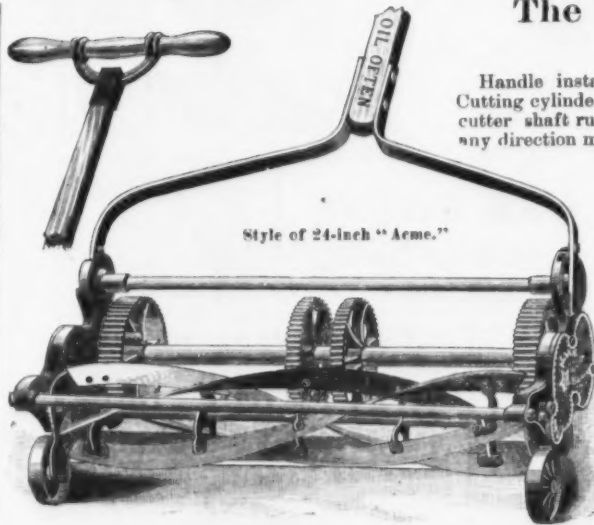
The only practical
FORWARD-CUT
ROLLER MOWER
ever on the market,
combining Durability
with extreme Light
Weight.



Style of Medium-Size
"Easy."

Catalogues and Price Lists on application to the follow- ing Wholesale Agents:

Louderback, Gilbert & Co., New York City.
Parker & Wood, Boston, Mass.
Chas. M. Ghriskey, Philadelphia, Pa.
E. F. Bristol & Gale, Chicago, Ill.
L. M. Ramsey Mfg. Co., St. Louis, Mo.
T. & A. Pickering, Cincinnati, Ohio.
Hildebrand & Fugate, Indianapolis, Ind.
Scobie & Parker, Pittsburgh, Pa.
Frank C. Porter, Buffalo, N. Y.
Geo. B. Bahr & Co., Louisville, Ky.
Geo. W. House & Son, Peoria, Ill.
Samuel G. B. Cook & Co., Baltimore, Md.
Farwell, Ozmun & Jackson, St. Paul, Minn.
Buhl, Sons & Co., Detroit, Mich.
Lindsay Bros., Milwaukee, Wis.
B. L. Fragg & Co., Springfield, Mass.
A. D. Perry & Co., Syracuse, N. Y.
Geo. Worthington & Co., Cleveland, Ohio.
Baker & Hamilton, San Francisco, Cal.
W. W. Woodruff & Co., Knoxville, Tenn.
Cornish & Co., Albany, N. Y.
Howe & Co., Troy, N. Y.
Bentwick, Braun & Co., Toledo, Ohio.
Childs & Jones, Utica, N. Y.
Northrup, Brasian & Co., Minneapolis, Minn.
R. G. Craig & Co., Memphis, Tenn.



Style of 24-inch "Acme."

The "Acme" Lawn Mower.

MERITS OF CONSTRUCTION:

Handle instantly attached or detached without touching the Mower. Cutting cylinder has four knives, all tempered to a standard. Steel cutter shaft running on Steel gibs so arranged that all possible wear in any direction may be compensated for. Patent cam pawl and ratchet, absolutely positive, silent and durable. Truck wheels run on hardened steel studs, protected from dirt, &c. Truck arms encircle cutting cylinder journals, giving greatest possible range in height of cut. Powerful traction. Perfectly silent. Easily operated. All sizes geared at each end. Every part made to standard gauges, and interchangeable.

RANGE OF WORK.

Cuts high terraces with rope attachment, cuts borders, cuts mounds, cuts over holes, cuts within one inch of a wall, fence or tree. Cuts wet grass without clogging. Cuts heavy, tough grass with comparative ease, and especially adapted to cemetery work.



Style of Medium-Size
"Acme."

EXCELSIOR AND CLIPPER LAWN MOWERS.

Excelsior Side Wheel.



For LIGHTNESS OF DRAFT, QUALITY OF WORK, SIMPLICITY OF ADJUSTMENTS and SUPERIOR WORKMANSHIP, our EXCELSIOR LAWN MOWERS, both for Hand and Horse Power, occupy the FIRST PLACE IN THE MARKETS OF THE WORLD.

Excelsior Roller.



Our NEW CLIPPER LAWN MOWER, which has been greatly improved for the coming season, is presented to the Trade after long and careful experiments with a view to produce a good Lawn Mower at a low price. Don't think the CLIPPER belongs to that worthless, trashy class of Lawn Mowers whose only recommendation is cheapness. It is a good Lawn Mower at a low price.

New Clipper.



In order to meet the varied demands of both home and foreign markets, we are making over 50 different styles and sizes of Lawn Mowers. Hence we can furnish a Lawn Mower suited to any climate or country. EVERY MOWER GUARANTEED. Send for Circular and Price List. Address

CHADBORN & COLDWELL MFG. CO., Newburgh, N. Y., U. S. A.,
Or 223 Upper Thames Street, LONDON, ENGLAND.

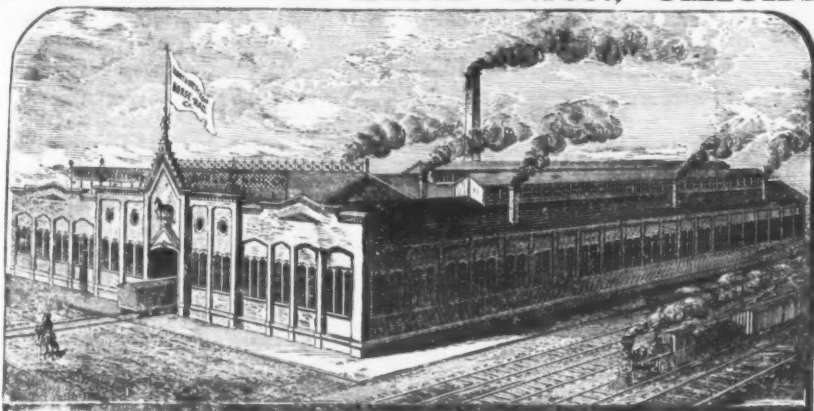
NORTHWESTERN HORSE NAIL CO.,

No. 88 West Van Buren Street, CHICAGO.

Regular Head.



OUR NAILS are manufactured from the finest brand of Swedish Iron, of which we use the entire product.



IN QUALITY, uniformity of shape and style, they are unequaled. They are the safest nail to drive.

City Head.



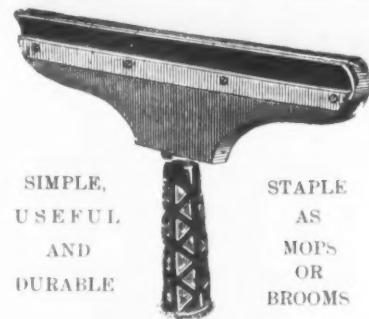
For Sale by All the Leading Houses Throughout the United States.



COLD TEST OF IRON USED EXCLUSIVELY BY NORTHWESTERN HORSE NAIL CO.

A. W. KINGSLAND, Secretary.

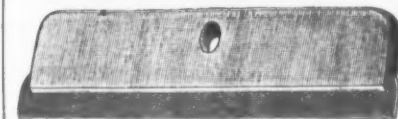
PERFECTION WINDOW CLEANER.



SIMPLE, USEFUL AND DURABLE. STAPLE AS MOPS OR BROOMS.

Beware of Infringements.

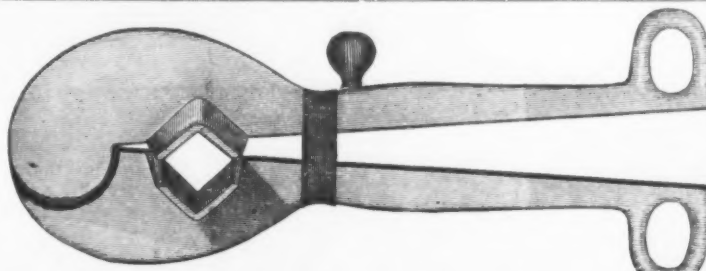
FLOOR SCRUBBERS.



Perfection Window Cleaner Co., 205 KINZIE STREET, CHICAGO, ILLINOIS, U. S. A.

BOYNTON BROS. LATEST PATENT, WONDER ONE MAN CROSS CUT SAW. E. M. BOYNTON, PRESIDENT. C. W. BOYNTON, VICE PRES. NEW YORK CITY.

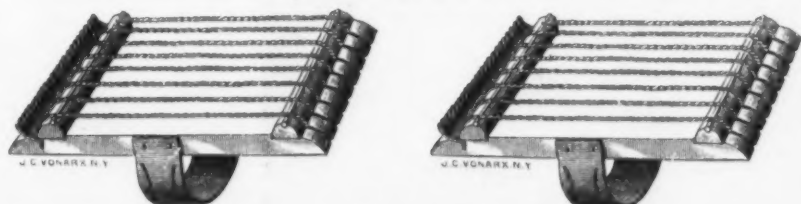
THE CUT ABOVE represents our latest patent "Wonder" One-Man Saw, which style of teeth we shall use for our Cross-Cut One-Man Pruning and Buck Saw. This tooth has all the direct fast cut of the Lightning, combined with the clearing teeth of the Champion, making it, as its name indicates, the Latest Wonder, and by actual test we decide an advantage of 20 per cent. over our former world-renowned Lightning Saw.



THE ABOVE CUT represents Stafford's New Patent Bug & French, which we can furnish the Trade on liberal terms. This will meet the wants of Carriage makers, being simple of construction; adjustable. Can be used on all sizes of burs. Held together by a rubber band in such a manner as to securely hold the burr while it is removed from the axle, avoiding handling and soiling the hands. Having a long projection, can be used on any style of carriage where it would be impossible to use the ordinary wrench, and with the short handle, after starting, the burr can be turned off and on with great rapidity.

E. M. BOYNTON SAW AND FILE CO., 83 Chambers St.

JAY-EYE-SEE NEW IMPROVED PATENT WIRE CURRY COMB.



Lightest and best for general use. Most durable Comb made. Most humane and only Comb fit to use on a horse's legs, shoulders and flanks. It lifts every hair and throws out the dirt. Rinses and cleans the skin, but cannot cut or scratch it. Is without a rival for cleaning a muddy or sweaty animal. A wonder on a shedding horse. It cleans itself, and has an improved attachment which cleans a brush with ease and rapidity. Send for Circulars and Prices. Sample by mail, 30 cents.

MANUFACTURED BY MUNCIE NOVELTY CO., Muncie, Ind.

Maltby, Curtiss & Co., New York, O S Chamber in 55 Dearborn St., Chicago, Sole Agent for the West.

HARRINGTON & RICHARDSON'S New Model Shell-Ejecting Double-Action Revolver, 32 AND 38 CALIBER.

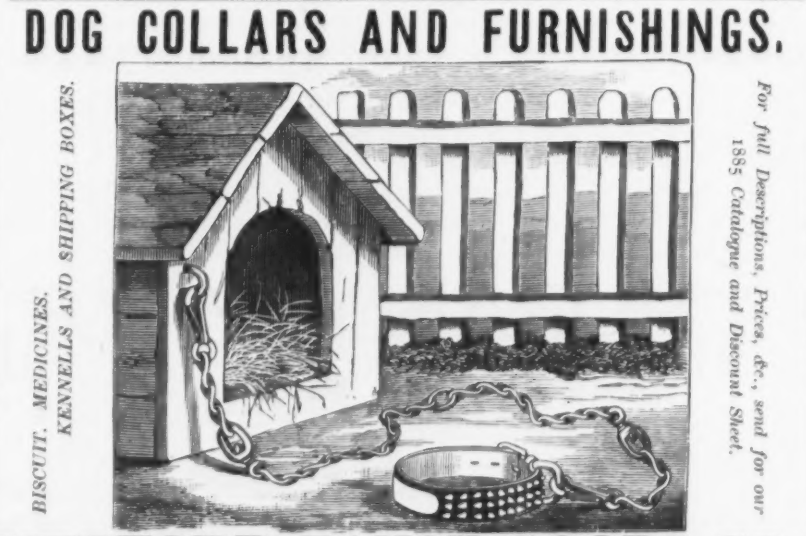


MANUFACTURED BY Harrington & Richardson, Worcester, Mass. PRENTISS' PAT. VISES Adjustable Jaw. Stationary or Pat. Swivel Bottoms. ADAPTED TO ALL KINDS OF VISE WORK. ALSO "PEERLESS" SWIVEL PIPE GRIP, FITS ANY VISE. SOLD BY THE TRADE. PRENTISS VISE CO., 88 Day Street, New York. SOLE PROPRIETORS. SEND FOR CIRCULAR.

THE HOOSIER ROLLER SKATE. The Latest, Best, Most Complete and Practical Skate ever offered to the Trade. No getting out of place of the Elastic Tension. Tension can be modified quicker than on any Skate made. Made of the best material, and every pair thoroughly tested. Not liable to constant repair. Please send for prices and terms to GAAR, CLAWSON & CO. MANUFACTURERS, RICHMOND, INDIANA. Liberal Terms to the Trade.

WITHINGTON & COOLEY MANUFACTURING CO. ESTABLISHED IN 1848. FARM AND GARDEN TOOLS - FROM - BEST CAST STEEL. JACKSON, MICHIGAN, U.S.

DOG COLLARS AND FURNISHINGS.



MEDFORD FANCY GOODS CO., 101 CHAMBERS STREET, NEW YORK. I. BREMER, General Manager.

SHEET-IRON BUILDING MATERIALS. ROOFING. SIDING. CEILING. Patent Cap Seam Roofing, in Four Styles. In Sheets or Rolls. Crimped Iron, for Siding or Roofing for Elevators, Mills and Factories. Pinned and Crimped Iron Ceiling. Durable, Attractive, Fire-proof. Send for Prices and Circulars to A. NORTHROP & CO., 97 First Ave., PITTSBURGH.

PORTER'S WINDOW & DOOR SCREEN CORNERS. PAT. JULY 27, 1880. The best and only complete arrangement for Window and Door Screens ever invented. No mortising or tenoning; cannot sag or warp, and any one can make them. Send for Price List. PORTER MANUF'G CO., BURLINGTON, VT.

E. W. CARR & CO. READY ADDRESSED ENVELOPES AND WRAPPERS FOR ALL LINES OF TRADE. 16 CALHOUN PLACE CHICAGO, ILL. 119 CLARK STREET

Grindstones, Emery, &c. GEO. H. WORTHINGTON, Pres. and Treas. WM. McDERMOTT, V. Pres. and Sec. Berea & Huron Stone Company, Manufacturers of GRINDSTONES, MOUNTED STONES, SCYTHE STONES, &c. OFFICE: 71 & 72 Wilshire Building, CLEVELAND OHIO.

Walter R. Wood GRINDSTONES. Berea, O., Nova Scotia, & other brands. 283 and 285 Front Street, New York.

GEO. CHASE, The largest manufacturers in the world of OIL STONE. Of all description. 107th Street and Harlem River. Send for Illustrated Price List. NEW YORK.

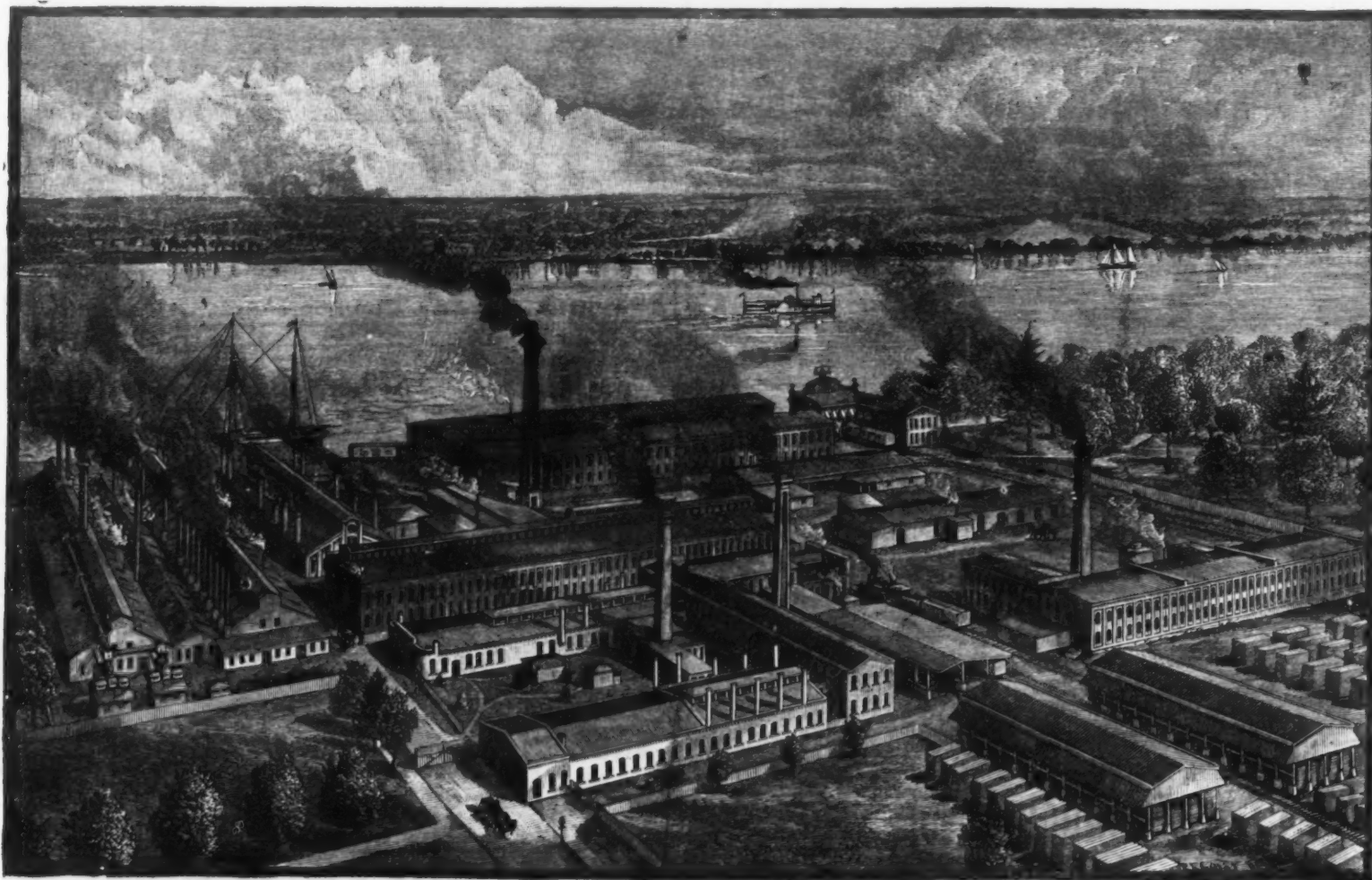
OHIO GRINDSTONE COMPANY. H. H. CLOUGH, Pres. L. P. HALDEMAN, J. M. WORTHINGTON, V. Pl. Sec'y and Treas. MANUFACTURERS OF GRINDSTONES OF ALL KINDS. 127 SUPERIOR ST. CLEVELAND, OHIO.

LOMBARD & CO., Importers and Dealers in all kinds of GRINDSTONES, Cor. Lewis Wharf & Atlantic Ave., Boston. Stones for Machinists, Carpenters, Farmers and Glass Cutters constantly on hand and out to order.

HENRY DISSTON & SONS



KEYSTONE SAW, TOOL, STEEL AND FILE WORKS, PHILADELPHIA, PA.



WE AGAIN DESIRE TO CALL THE ATTENTION OF THE TRADE to the goods manufactured by us, and assure them that it is our intention to maintain the present high standard of quality and to sell at the lowest prices consistent with superior quality and workmanship. Having had 45 years' experience in manufacturing Saws, we feel justified in saying that they are superior to all others from the fact of our having, by constantly experimenting at great cost, arrived at a state of perfection in machinery for manufacturing Saws which can only be attained by years of constant application and watchfulness. So jealous are we of keeping up their high standard that their making is intrusted to none but our most experienced men through their entire course of manufacture, several of whom have worked upon Disston's best grades for over 40 years, thus insuring, through long experience and constant attention, that perfection which cannot be attained in a few years, nor by those who are constantly changing their workmen. All goods bearing the brand of **Henry Disston & Sons** are fully warranted, and will be exchanged if found defective in any particular. We also manufacture a line of common Hand Saws, Buck Saws, &c., to which we call the attention of the Trade, as we are determined to sell these goods at as low a price as any of our competitors.

MEMORANDUM OF MEDALS.

HENRY DISSTON & SONS.

Franklin Institute, Pa.....1856, Silver.
Maryland Institute.....1860, Gold.
American Institute, New York.....1869, Bronze.
Franklin Institute, Pa.....1874, Silver.
Centennial, Philadelphia.....1876, Bronze.
New South Wales.....1877, Bronze.
Paris, France.....1878, Gold.
Paris, France.....1878, Bronze.

Sydney, New South Wales.....1879, Bronze.
Melbourne, Australia.....1880-81, Silver.
Matanzas, Cuba.....1881, Gold.
Altona, Germany.....1881, Gold.
Altona, Germany.....1881, Silver.
Atlanta, Georgia.....1881, Gold.
Louisville, Kentucky.....1883, Bronze.
Louisville, Kentucky.....1884, Bronze.

WE SHALL MAKE NO CHANGE IN OUR LIST OR DISCOUNTS FOR 1885.

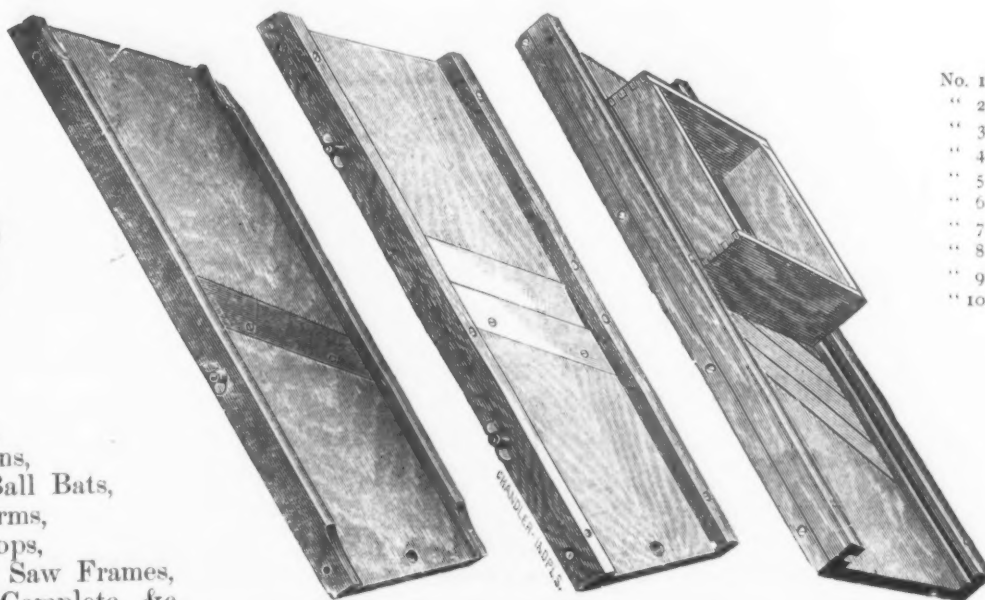
TUCKER & DORSEY MFG. CO.

INDIANAPOLIS, INDIANA.



MANUFACTURERS OF

Tucker's Alarm Tills, "Daisy" Stove Trucks, Hoosier Saw Bucks, Kraut, Slaw and Vegetable Cutters, Towel Rollers, Potato Mashers, Steak Mauls, Rolling Pins, Base-Ball Bats, Stove Platforms, Bench Stops, Wood Saw Frames, Wood Saws Complete, &c.



KRAUT CUTTERS.

| | |
|------------|---------------------------------------|
| No. 1..... | 1 knife, with box, 8 x 26, per dozen. |
| " 2..... | 2 knives, " " " " |
| " 3..... | 3 " " " " |
| " 4..... | 4 " " " " |
| " 5..... | 3 " " 9 x 30, " " |
| " 6..... | 2 " " 12 x 30, each. |
| " 7..... | 3 " " " " |
| " 8..... | 4 " " " " |
| " 9..... | 3 " " 12 x 40, " " |
| " 10..... | 4 " " " " |

JOHN H. GRAHAM & CO.,

113 Chambers St., New York,

HEADQUARTERS FOR THE EASTERN AND NEW ENGLAND STATES FOR

Tucker & Dorsey Mfg. Co.

MECKLENBURG IRON WORKS, CHARLOTTE, N. C., JOHN WILKES, MANAGER.

MANUFACTURERS OF

Stamp Mills and Pumps for Gold Mines, and Mining Machinery of every description; Steam Engines, Portable and Stationary; Boilers and Saw Mills, with Reamy's Patent Feed and Backing Device. Also Manufacturers of the Celebrated Centennial Cotton Press.

The Indestructible Cast-Iron Furnace Lamp.

NO SOLDER.

THE BEST AND CHEAPEST.

Superseding all Others Wherever Introduced.

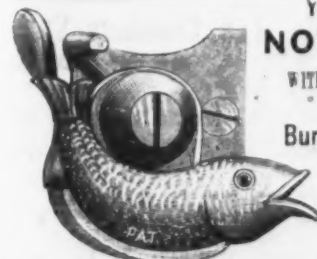
TWO SIZES: { No. 1, holding 3 Pints.
No. 2, " 2 "



TAYLOR & BOGGIS FIDY CO.,
CLEVELAND, OHIO.

Sample sent you if desired.

YOUR CUSTOMERS ARE NOT SATISFIED WITH THEIR WINDOW FASTENERS, BUT WILL THEN LIEBSCHE'S Burglar-Proof Sash Lock AND Automatic Window Holder AND THEY WILL BE!



It is the only Sash Lock on the Market that gives entire satisfaction. It is made of Malleable Iron and cannot be broken. It is so located and so constructed that it is impossible for a thief to control it from the outside, and is absolutely Burglar-Proof. It is Automatic in action, both locking the Sash the moment it is closed, and holding the window at any elevation desired. It is equal in all respects to cords and weights, and at one-tenth the cost. It is easily put on, and can be applied with a screw-driver by any handy boy or man. It is simple in action, and has NO SPRINGS TO WEAR OUT or complicated mechanism to get out of order. It is finished in the most artistic manner and packed with screws to match. It is attractive and ornamental in design. It is what you have been looking for for years. Samples and circulars free.



MANUFACTURED BY
J. R. CLANCY,
Syracuse, N. Y.

D. SAUNDERS' SONS

MANUFACTURERS OF

Pipe Cutting and Threading Machines.

For Pipe Mill and Steam Fitters' Use.

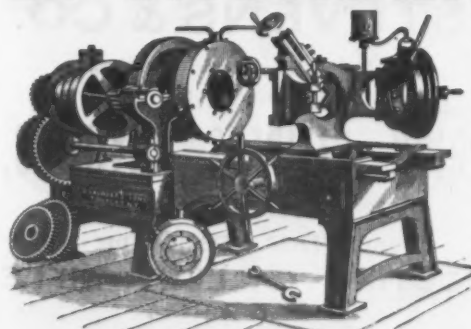
Tapping Machines.

For Steam Fitting. Also

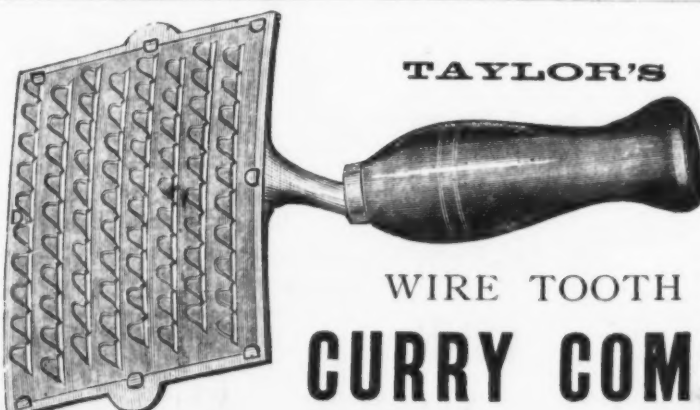
STEAM AND GAS FITTERS HAND TOOLS,

No. 25 Atherton Street,

YONKERS, N. Y.



SEND FOR CIRCULARS.



TAYLOR'S

WIRE TOOTH
CURRY COMB.

Made first-class in every respect, with Malleable Iron Frames, and nicely tinned. A boon to tender-skin horses. Nothing made equals it for cleaning muddy and wet animals. On clipped horses it is unrivaled. For sale by the following Jobbing Hardware, Harness Hardware and Wooden-Ware Houses.

| | | | |
|--------------------------------|--------------------|----------------------------------|-------------------|
| P. Hayden..... | Detroit, Mich. | Risser & Reitz..... | Chicago, Ill. |
| John Navion & Co..... | " | Botwick, Braun & Co..... | Toledo, Ohio |
| Armstrong & Graham..... | " | Whitaker, Haynes & Co..... | " |
| Buhl, Sons & Co..... | " | W. Fincham & Co..... | Cleveland, |
| Ducharme, Fletcher & Co..... | " | Weinisch, Good & Huntington..... | " |
| Geo. C. Wetherbee & Co..... | " | Simmons Hardware Co..... | St. Louis, Mo. |
| National Harness Oil Co..... | " | P. Burns & Co..... | " |
| Hanson, Van Camp & Co..... | Indianapolis, Ind. | P. J. Peters..... | " |
| Gordon, Kurtz & Co..... | " | Haydens & Alden..... | " |
| Pratt & Co..... | Buffalo, N. Y. | Neave & Co..... | Cincinnati, Ohio. |
| R. McCarthy & Son..... | Syracuse, | J. J. Baetlin..... | " |
| Wright, Dana & Co..... | Utica, | The Pappenheimer Hardware Co., | " |
| Barker, Dounce, Rue & Co..... | Elmira, | W. S. Phelps & Son..... | Dayton, |
| Pratt & Co..... | " | Bindley Hardware Co..... | Pittsburgh, Pa. |
| Hamilton & Mathews..... | Rochester, | L. H. Smith Wooden-Ware Co..... | " |
| John H. Hill..... | " | Thomas Birney & Co..... | " |
| Loud-back, Gilbert & Co..... | New York, | Smith, Seltzer & Co..... | Philadelphia, |
| Carter & Babcock..... | Binghamton, | Chas. M. Ghislev..... | " |
| Kent Iron and Hardware Co..... | Wilmington, Del. | Slevers Hardware Co..... | Louisville, Ky. |
| Carlin & Fulton..... | Baltimore, Md. | Graham, Cousins & Co..... | Memphis, Tenn. |
| Seiberger, Breakey & Co..... | Chicago, Ill. | Ott Bros. & Co..... | Wheeling, W. Va. |

Order sample lot from some of above Jobbers. The result will please you.

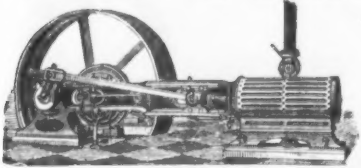
DETROIT ELBOW CO., Detroit, Mich.

Jarecki's Screw Plate and Pipe Cutter.

WRITE FOR DISCOUNT AND DESCRIPTION.

| |
|---|
| No. 1 Cuts off and Threads 1/4, 3/8, 1/2, 5/8, 3/4, 1, 1 1/8, 1 1/4, 1 1/2, 1 3/4, 2, 2 1/4, 2 1/2, 2 3/4, 3, 3 1/4, 3 1/2, 3 3/4, 4, 4 1/4, 4 1/2, 4 3/4, 5, 5 1/4, 5 1/2, 5 3/4, 6, 6 1/4, 6 1/2, 6 3/4, 7, 7 1/4, 7 1/2, 7 3/4, 8, 8 1/4, 8 1/2, 8 3/4, 9, 9 1/4, 9 1/2, 9 3/4, 10, 10 1/4, 10 1/2, 10 3/4, 11, 11 1/4, 11 1/2, 11 3/4, 12, 12 1/4, 12 1/2, 12 3/4, 13, 13 1/4, 13 1/2, 13 3/4, 14, 14 1/4, 14 1/2, 14 3/4, 15, 15 1/4, 15 1/2, 15 3/4, 16, 16 1/4, 16 1/2, 16 3/4, 17, 17 1/4, 17 1/2, 17 3/4, 18, 18 1/4, 18 1/2, 18 3/4, 19, 19 1/4, 19 1/2, 19 3/4, 20, 20 1/4, 20 1/2, 20 3/4, 21, 21 1/4, 21 1/2, 21 3/4, 22, 22 1/4, 22 1/2, 22 3/4, 23, 23 1/4, 23 1/2, 23 3/4, 24, 24 1/4, 24 1/2, 24 3/4, 25, 25 1/4, 25 1/2, 25 3/4, 26, 26 1/4, 26 1/2, 26 3/4, 27, 27 1/4, 27 1/2, 27 3/4, 28, 28 1/4, 28 1/2, 28 3/4, 29, 29 1/4, 29 1/2, 29 3/4, 30, 30 1/4, 30 1/2, 30 3/4, 31, 31 1/4, 31 1/2, 31 3/4, 32, 32 1/4, 32 1/2, 32 3/4, 33, 33 1/4, 33 1/2, 33 3/4, 34, 34 1/4, 34 1/2, 34 3/4, 35, 35 1/4, 35 1/2, 35 3/4, 36, 36 1/4, 36 1/2, 36 3/4, 37, 37 1/4, 37 1/2, 37 3/4, 38, 38 1/4, 38 1/2, 38 3/4, 39, 39 1/4, 39 1/2, 39 3/4, 40, 40 1/4, 40 1/2, 40 3/4, 41, 41 1/4, 41 1/2, 41 3/4, 42, 42 1/4, 42 1/2, 42 3/4, 43, 43 1/4, 43 1/2, 43 3/4, 44, 44 1/4, 44 1/2, 44 3/4, 45, 45 1/4, 45 1/2, 45 3/4, 46, 46 1/4, 46 1/2, 46 3/4, 47, 47 1/4, 47 1/2, 47 3/4, 48, 48 1/4, 48 1/2, 48 3/4, 49, 49 1/4, 49 1/2, 49 3/4, 50, 50 1/4, 50 1/2, 50 3/4, 51, 51 1/4, 51 1/2, 51 3/4, 52, 52 1/4, 52 1/2, 52 3/4, 53, 53 1/4, 53 1/2, 53 3/4, 54, 54 1/4, 54 1/2, 54 3/4, 55, 55 1/4, 55 1/2, 55 3/4, 56, 56 1/4, 56 1/2, 56 3/4, 57, 57 1/4, 57 1/2, 57 3/4, 58, 58 1/4, 58 1/2, 58 3/4, 59, 59 1/4, 59 1/2, 59 3/4, 60, 60 1/4, 60 1/2, 60 3/4, 61, 61 1/4, 61 1/2, 61 3/4, 62, 62 1/4, 62 1/2, 62 3/4, 63, 63 1/4, 63 1/2, 63 3/4, 64, 64 1/4, 64 1/2, 64 3/4, 65, 65 1/4, 65 1/2, 65 3/4, 66, 66 1/4, 66 1/2, 66 3/4, 67, 67 1/4, 67 1/2, 67 3/4, 68, 68 1/4, 68 1/2, 68 3/4, 69, 69 1/4, 69 1/2, 69 3/4, 70, 70 1/4, 70 1/2, 70 3/4, 71, 71 1/4, 71 1/2, 71 3/4, 72, 72 1/4, 72 1/2, 72 3/4, 73, 73 1/4, 73 1/2, 73 3/4, 74, 74 1/4, 74 1/2, 74 3/4, 75, 75 1/4, 75 1/2, 75 3/4, 76, 76 1/4, 76 1/2, 76 3/4, 77, 77 1/4, 77 1/2, 77 3/4, 78, 78 1/4, 78 1/2, 78 3/4, 79, 79 1/4, 79 1/2, 79 3/4, 80, 80 1/4, 80 1/2, 80 3/4, 81, 81 1/4, 81 1/2, 81 3/4, 82, 82 1/4, 82 1/2, 82 3/4, 83, 83 1/4, 83 1/2, 83 3/4, 84, 84 1/4, 84 1/2, 84 3/4, 85, 85 1/4, 85 1/2, 85 3/4, 86, 86 1/4, 86 1/2, 86 3/4, 87, 87 1/4, 87 1/2, 87 3/4, 88, 88 1/4, 88 1/2, 88 3/4, 89, 89 1/4, 89 1/2, 89 3/4, 90, 90 1/4, 90 1/2, 90 3/4, 91, 91 1/4, 91 1/2, 91 3/4, 92, 92 1/4, 92 1/2, 92 3/4, 93, 93 1/4, 93 1/2, 93 3/4, 94, 94 1/4, 94 1/2, 94 3/4, 95, 95 1/4, 95 1/2, 95 3/4, 96, 96 1/4, 96 1/2, 96 3/4, 97, 97 1/4, 97 1/2, 97 3/4, 98, 98 1/4, 98 1/2, 98 3/4, 99, 99 1/4, 99 1/2, 99 3/4, 100, 100 1/4, 100 1/2, 100 3/4, 101, 101 1/4, 101 1/2, 101 3/4, 102, 102 1/4, 102 1/2, 102 3/4, 103, 103 1/4, 103 1/2, 103 3/4, 104, 104 1/4, 104 1/2, 104 3/4, 105, 105 1/4, 105 1/2, 105 3/4, 106, 106 1/4, 106 1/2, 106 3/4, 107, 107 1/4, 107 1/2, 107 3/4, 108, 108 1/4, 108 1/2, 108 3/4, 109, 109 1/4, 109 1/2, 109 3/4, 110, 110 1/4, 110 1/2, 110 3/4, 111, 111 1/4, 111 1/2, 111 3/4, 112, 112 1/4, 112 1/2, 112 3/4, 113, 113 1/4, 113 1/2, 113 3/4, 114, 114 1/4, 114 1/2, 114 3/4, 115, 115 1/4, 115 1/2, 115 3/4, 116, 116 1/4, 116 1/2, 116 3/4, 117, 117 1/4, 117 1/2, 117 3/4, 118, 118 1/4, 118 1/2, 118 3/4, 119, 119 1/4, 119 1/2, 119 3/4, 120, 120 1/4, 120 1/2, 120 3/4, 121, 121 1/4, 121 1/2, 121 3/4, 122, 122 1/4, 122 1/2, 122 3/4, 123, 123 1/4, 123 1/2, 123 3/4, 124, 124 1/4, 124 1/2, 124 3/4, 125, 125 1/4, 125 1/2, 125 3/4, 126, 126 1/4, 126 1/2, 126 3/4, 127, 127 1/4, 127 1/2, 127 3/4, 128, 128 1/4, 128 1/2, 128 3/4, 129, 129 1/4, 129 1/2, 129 3/4, 130, 130 1/4, 130 1/2, 130 3/4, 131, 131 1/4, 131 1/2, 131 3/4, 132, 132 1/4, 132 1/2, 132 3/4, 133, 133 1/4, 133 1/2, 133 3/4, 134, 134 1/4, 134 1/2, 134 3/4, 135, 135 1/4, 135 1/2, 135 3/4, 136, 136 1/4, 136 1/2, 136 3/4, 137, 137 1/4, 137 1/2, 137 3/4, 138, 138 1/4, 138 1/2, 138 3/4, 139, 139 1/4, 139 1/2, 139 3/4, 140, 140 1/4, 140 1/2, 140 3/4, 141, 141 1/4, 141 1/2, 141 3/4, 142, 142 1/4, 142 1/2, 142 3/4, 143, 143 1/4, 143 1/2, 143 3/4, 144, 144 1/4, 144 1/2, 144 3/4, 145, 145 1/4, 145 1/2, 145 3/4, 146, 146 1/4, 146 1/2, 146 3/4, 147, 147 1/4, 147 1/2, 147 3/4, 148, 148 1/4, 148 1/2, 148 3/4, 149, 149 1/4, 149 1/2, 149 3/4, 150, 150 1/4, 150 1/2, 150 3/4, 151, 151 1/4, 151 1/2, 151 3/4, 152, 152 1/4, 152 1/2, 152 3/4, 153, 153 1/4, 153 1/2, 153 3/4, 154, 154 1/4, 154 1/2, 154 3/4, 155, 155 1/4, 155 1/2, 155 3/4, 156, 156 1/4, 156 1/2, 156 3/4, 157, 157 1/4, 157 1/2, 157 3/4, 158, 158 1/4, 158 1/2, 158 3/4, 159, 159 1/4, 159 1/2, 159 3/4, 160, 160 1/4, 160 1/2, 160 3/4, 161, 161 1/4, 161 1/2, 161 3/4, 162, 162 1/4, 162 1/2, 162 3/4, 163, 163 1/4, 163 1/2, 163 3/4, 164, 164 1/4, 164 1/2, 164 3/4, 165, 165 1/4, 165 1/2, 165 3/4, 166, 166 1/4, 166 1/2, 166 3/4, 167, 167 1/4, 167 1/2, 167 3/4, 168, 168 1/4, 168 1/2, 168 3/4, 169, 169 1/4, 169 1/2, 169 3/4, 170, 170 1/4, 170 1/2, 170 3/4, 171, 171 1/4, 171 1/2, 171 3/4, 172, 172 1/4, 172 1/2, 172 3/4, 173, 173 1/4, 173 1/2, 173 3/4, 174, 174 1/4, 174 1/2, 174 3/4, 175, 175 1/4, 175 1/2, 175 3/4, 176, 176 1/4, 176 1/2, 176 3/4, 177, 177 1/4, 177 1/2, 177 3/4, 178, 178 1/4, 178 1/2, 178 3/4, 179, 179 1/4, 179 1/2, 179 3/4, 180, 180 1/4, 180 1/2, 180 3/4, 181, 181 1/4, 181 1/2, 181 3/4, 182, 182 1/4, 182 1/2, 182 3/4, 183, 183 1/4, 183 1/2, 183 3/4, 184, 184 1/4, 184 1/2, 184 3/4, 185, 185 1/4, 185 1/2, 185 3/4, 186, 186 1/4, 186 1/2, 186 3/4, 187, 187 1/4, 187 1/2, 187 3/4, 188, 188 1/4, 188 1/2, 188 3/4, 189, 189 1/4, 189 1/2, 189 3/4, 190, 190 1/4, 190 1/2, 190 3/4, 191, 191 1/4, 191 1/2, 191 3/4, 192, 192 1/4, 192 1/2, 192 3/4, 193, 193 1/4, 193 1/2, 193 3/4, 194, 194 1/4, 194 1/2, 194 3/4, 195, 195 1/4, 195 1/2, 195 3/4, 196, 196 1/4, 196 1/2, 196 3/4, 197, 197 1/4, 197 1/2, 197 3/4, 198, 198 1/4, 198 1/2, 198 3/4, 199, 199 1/4, 199 1/2, 199 3/4, 200, 200 1/4, 200 1/2, 200 3/4, 201, 201 1/4, 201 1/2, 201 3/4, 202, 202 1/4, 202 1/2, 202 3/4, 203, 203 1/4, 203 1/2, 203 3/4, 204, 204 1/4, 204 1/2, 204 3/4, 205, 205 1/4, 205 1/2, 205 3/4, 206, 206 1/4, 206 1/2, 206 3/4, 207, 207 1/4, 207 1/2, 207 3/4, 208, 208 1/4, 208 1/2, 208 3/4, 209, 209 1/4, 209 1/2, 209 3/4, 210, 210 1/4, 210 1/2, 210 3/4, 211, 211 1/4, 211 1/2, 211 3/4, 212, 212 1/4, 212 1/2, 212 3/4, 213, 213 1/4, 213 1/2, 213 3/4, 214, 214 1/4, 214 1/2, 214 3/4, 215, 215 1/4, 215 1/2, 215 3/4, 216, 216 1/4, 216 1/2, 216 3/4, 217, 217 1/4, 217 1/2, 217 3/4, 218, 218 1/4, 218 1/2, 218 3/4, 219, 219 1/4, 219 1/2, 219 3/4, 220, 220 1/4, 220 1/2, 220 3/4, 221, 221 1/4, 221 1/2, 221 3/4, 222, 222 1/4, 222 1/2, 222 3/4, 223, 223 1/4, 223 1/2, 223 3/4, 224, 224 1/4, 224 1/2, 224 3/4, 225, 225 1/4, 225 1/2, 225 3/4, 226, 226 1/4, 226 1/2, 226 3/4, 227, 227 1/4, 227 1/2, 227 3/4, 228, 228 1/4, 228 1/2, 228 3/4, 229, 229 1/4, 229 1/2, 229 3/4, 230, 230 1/4, 230 1/2, 230 3/4, 231, 231 1/4, 231 1/2, 231 3/4, 232, 232 1/4, 232 1/2, 232 3/4, 233, 233 1/4, 233 1/2, 233 3/4, 234, 234 1/4, 234 1/2, 234 3/4, 235, 235 1/4, 235 1/2, 235 3/4, 236, 236 1/4, 236 1/2, 236 3/4, 237, 237 1/4, 237 1/2, 237 3/4, 238, 238 1/4, 238 1/2, 238 3/4, 239, 239 1/4, 239 1/2, 239 3/4, 240, 240 1/4, 240 1/2, 240 3/4, 241, 241 1/4, 241 1/2, 241 3/4, 242, 242 1/4, 242 1/2, 242 3/4, 243, 243 1/4, 243 1/2, 243 3/4, 244, 244 1/4, 244 1/2, 244 3/4, 245, 245 1/4, 245 1/2, 245 3/4, 246, 246 1/4, 246 1/2, 246 3/4, 247, 247 1/4, 247 1/2, 247 3/4, 248, 248 1/4, 248 1/2, 248 3/4, 249, 249 1/4, 249 1/2, 249 3/4, 250, 250 1/4, 250 1/2, 250 3/4, 251, 251 1/4, 251 1/2, 251 3/4, 252, 252 1/4, 252 1/2, 252 3/4, 253, 253 1/4, 253 1/2, 253 3/4, 254, 254 1/4, 254 1/2, 254 3/4, 255, 255 1/4, 255 1/2, 255 3/4, 256, 256 1/4, 256 1/2, 256 3/4, 257, 257 1/4, 257 1/2, 257 3/4, 258, 258 1/4, 258 1/2, 258 3/4, 259, 259 1/4, 259 1/2, 259 3/4, 260, 260 1/4, 260 1/2, 260 3/4, 261, 261 1/4, 261 1/2, 261 3/4, 262, 262 1/4, 262 1/2, 262 3/4, 263, 263 1/4, 263 1/2, 263 3/4, 264, 264 1/4, 264 1/2, 264 3/4, 265, 265 1/4, 265 1/2, 265 3/4, 266, 266 1/4, 266 1/2, 266 3/4, 267, 267 1/4, 267 1/2, 267 3/4, 268, 268 1/4, 268 1/2, 268 3/4, 269, 269 1/4, 269 1/2, 269 3/4, 270, 270 1/4, 270 1/2, 270 3/4, 271, 271 1/4, 271 1/2, 271 3/4, 272, |
|---|

THE CUMMER ENGINE.

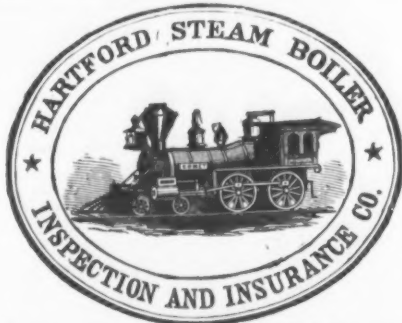


Awarded Gold Medals and All Highest Premiums for BEST AUTOMATIC ENGINE at both Cincinnati and Louisville in 1883.

Send for 150-Page Illustrated Catalogue.

ADDRESS

THE CUMMER ENGINE CO., Cleveland, Ohio



issues Policies of Insurance after a careful Inspection of the Boilers,

COVERING ALL LOSS OR DAMAGE TO

Boilers, Buildings and Machinery,

ARISING FROM

STEAM BOILER EXPLOSIONS.

The Business of the Company includes all kinds of Steam Boilers.

Full information concerning the plan of the Company's operations can be obtained at the

COMPANY'S OFFICE, HARTFORD, CONN., or at any agency.

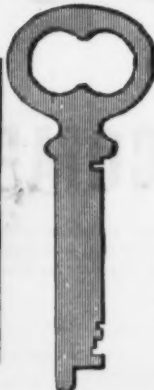
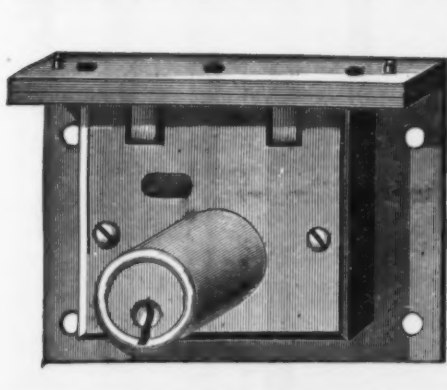
J. M. ALLEN, Pres. W. B. FRANKLIN, Vice-Pres. J. B. Pierce, Sec.

Board of Directors.

J. M. ALLEN, President.
LUCIUS J. HENDER, President of the Hartford Fire Ins. Co.
FRANK W. CHENEY, of Cheney Bros. Silk Mfrs., Hartford and New York
CHARLES M. BEACH, of Beach & Company.
DANIEL PHILLIPS, of Adams' Express Company.
GEO. M. BARTHOLOMEW, President of the Water Power Company.
RICHARD W. H. JARVIS, President of the Pat. Fire Arms Manufacturing Co.
THOMAS C. KENDERS, of the Aetna Life Insurance Co.
LEVERETT BRAINARD, of the Case Lockwood & Brainard Co.

GEN. WM. B. FRANKLIN, Vice-President of the Pat. Fire Arms Mfr. Co.
GEO. CROMPTON, Crompton Loom Works Worcester, Mass.
HON. THOMAS TALBOT, Ex-Governor of Massachusetts, Lowell.
NEWTON CASE, of the Case, Lockwood & Brainard Co.
WM. S. SLATER, Cotton Manufacturer, Providence.
NELSON HOLLISTER, of the State Bank, Hartford.
CHAR. T. PARBY, of Baldwin Locomotive Works, Philadelphia.
HON. HENRY C. ROBINSON, Attorney at Law, Hartford.

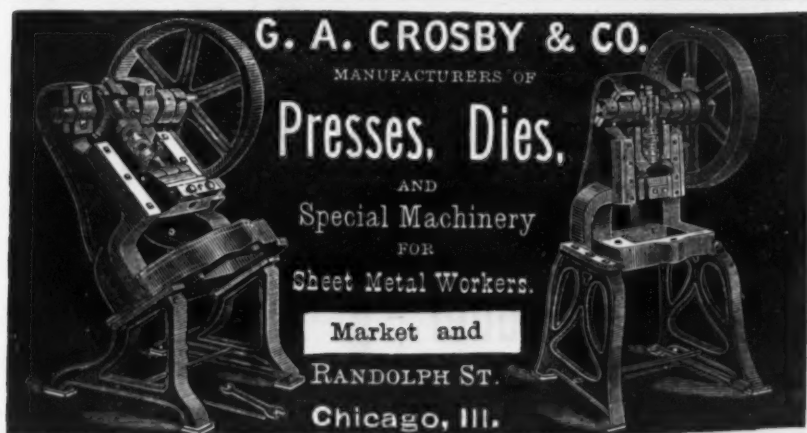
THE CHARLES PARKER CO.,



MERIDEN, CONN.,

Manufacturers of

CABINET LOCKS.



G. A. CROSBY & CO.

MANUFACTURERS OF

Presses, Dies,

AND
Special Machinery

FOR
Sheet Metal Workers.

Market and
RANDOLPH ST.
Chicago, Ill.

Bit Braces.

Amidon Brace, 8 to 14 in. sweep.
Barker " " " " " "
Empire " " " " " "
Buffalo Ball Brace.
Brace Wrench.
Tov Braces, &c.



E. R. SAXTON,

31 Lloyd St.,

BUFFALO, N. Y.,

Sole Manufacturer.

Send for Illustrated Catalogue, Price List and Discounts.

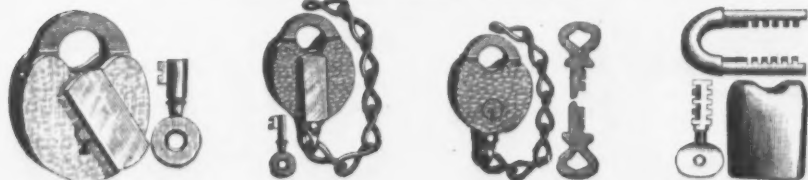
BRASS, MALL, IRON AND SCANDINAVIAN

PADLOCKS,

Manufactured by TOWER & LYON, 96 Chambers St., New York.

BEST QUALITY. LARGE VARIETY.

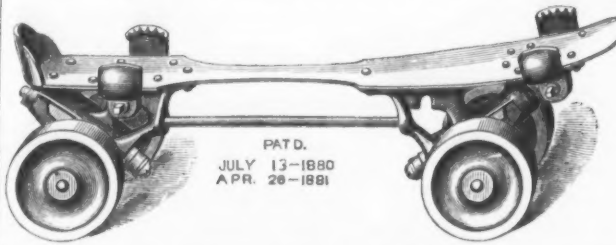
Railroad and other Padlocks made to order.



MORLEY BROTHERS,

WHOLESALE HARDWARE,

East Saginaw, - - - - Mich.



PAT'D.
JULY 13-1880
APR. 28-1881

GENERAL WESTERN DEPOT

FOR THE CELEBRATED

"VINEYARD"

Roller Skates.

A LARGE AND COMPLETE STOCK CONSTANTLY ON HAND AT FACTORY PRICES.

MANUFACTURERS OF SKATE BOXES AND POLO STICKS.

Large assortment of Rink Supplies, consisting of Skate Repairs and Oilers; Boxwood, Rawhide, Paper, Steel Pin, Anti-Friction and Brass Skate Rolls. Send for Catalogue and Prices.



New Little Giant
Screw Plates.

WELLS, BROS. & CO., Greenfield, Mass.,

MANUFACTURERS OF
Screw Plates, Adjustable Dies, Fine Taps, Taper Reamers,
Bolt Cutters and Nut Tappers, Foot Vises and Bolt
Headers, Upsetters, Tire Benders, &c., &c.

A full assortment of Blacksmiths' and Carriage-Makers' Labor-Saving Tools.

JOHN T. LEWIS & BROS.,

No. 231 South Front St.,

PHILADELPHIA.



TRADE MARK.

MANUFACTURERS OF

Pure White Lead, Red Lead, Litharge,
Orange Mineral, Linseed Oil,

AND PAINTERS' COLORS.

JOHN JEWETT & SONS

Manufacturers of the well-known brand of
WHITE LEAD.



TRADE MARK.

ALSO MANUFACTURERS OF
LINSEED OIL.

181 Front Street, NEW YORK.



The Atlantic White Lead and
Linseed Oil Co.,

Manufacturers of

White Lead (Atlantic), Red Lead, Litharge, Glass Makers' Litharge and Orange Mineral;

LINSEED OIL,

Raw, Refined and Boiled.

ROBERT COLGATE & CO.,

287 Pearl St., NEW YORK.

SALEM LEAD COMPANY,

CORRODERS AND MANUFACTURERS OF

PURE WHITE LEAD.



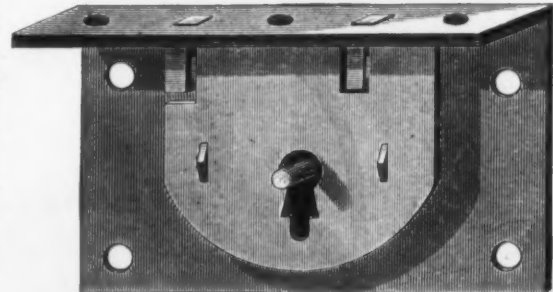
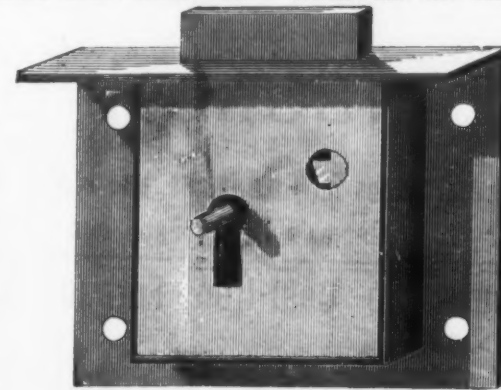
ALSO MANUFACTURERS OF

Lead Pipe and Narrow Sheet Lead.

SALEM, MASS.

F. A. BROWN, Treas.

EAGLE LOCK CO.,



MANUFACTURERS OF THE LARGEST VARIETY OF
Cabinet Trunk and Pad Locks

MADE BY ANY ONE CONCERN IN THE WORLD.

Illustrated Catalogue Mailed to the Trade Free upon Application.

POPE & STEVENS'

**Columbia
Rink Skate.**



This Skate is made of the finest material, and for strength, durability and ease of action not surpassed. All parts and pieces are interchangeable.

114 Chambers St.,
NEW YORK.

514 Commerce St.,
PHILADELPHIA, PA.

Charles Kellogg, C. S. Maurice, Thos. C. Clarke, C. Macdonald, Geo. S. Field, Edmund Hayes.

UNION BRIDGE COMPANY,

Works: Athens, Pa.

Late Kellogg & Maurice.) Capacity, 14,000 tons.

Works: Buffalo, N. Y.

(Late Central Bridge Works.) Capacity, 12,000 tons.

CIVIL ENGINEERS AND CONSTRUCTORS

Iron & Steel Bridges, Viaducts, Roofs,

ELEVATED RAILROADS, MARINE PIERS, &c.

For Plans, Estimates and Tenders, address

UNION BRIDGE COMPANY, Welles Building, No. 18 Broadway, NEW YORK.
Rooms 718 to 719.

TELEPHONE CALL: NEW 203.

J. STEVENS & CO.

P. O. Box 224, Chicopee Falls, Mass.,

Manufacturers of

SPRING CALIPERS, DIVIDERS,

FINE MACHINIST TOOLS

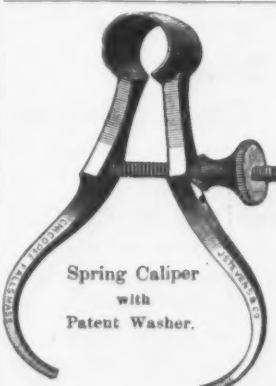
and FIRE ARMS. Our

SHOOTING GALLERY RIFLE

is the favorite everywhere.

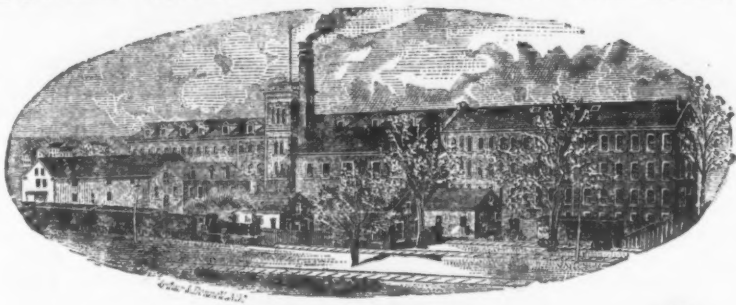
SEND FOR ILLUSTRATED CATALOGUE AND DISCOUNTS.

(No. 4.)



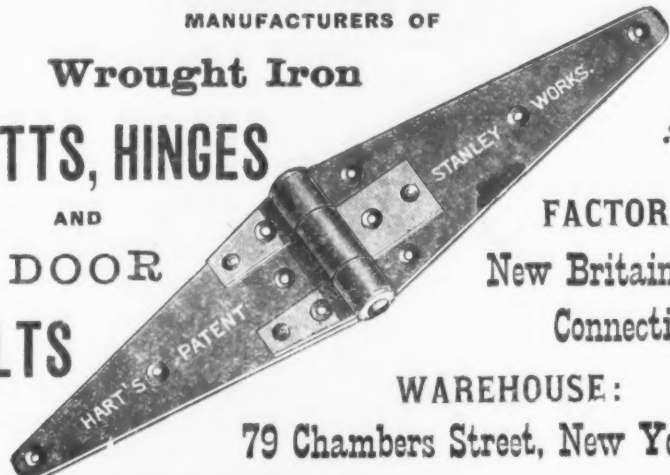
Spring Caliper
with
Patent Washer.

THE STANLEY WORKS



MANUFACTURERS OF

**Wrought Iron
BUTTS, HINGES
AND
DOOR
BOLTS**



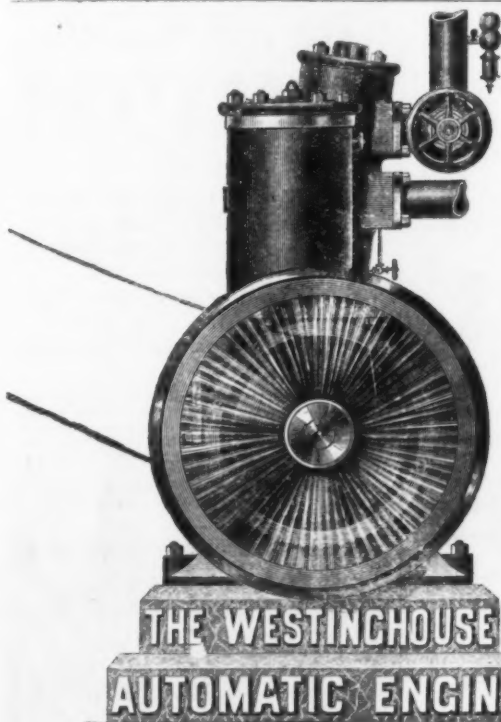
FACTORIES:
New Britain,
Connecticut.

WAREHOUSE:

79 Chambers Street, New York.

GOODS FURNISHED PLAIN, GALVANIZED, JAPANNED, BRONZED AND NICKEL PLATED.

Also Manufacturers of TACKS, BRADS AND NAILS.



THE WESTINGHOUSE
AUTOMATIC ENGINE

1300 Engines

NOW IN USE.

40,000 H.-P.

NOW RUNNING.

Sales 2000 H.-P

PER MONTH.

Send for Illustrated Circular
and Reference List.

The
Westinghouse
Machine
Company,
PITTSBURGH, PA.

Sales Department Conducted by

WESTINGHOUSE, CHURCH, KERR & CO., 17 Cortlandt Street, New York.
FAIRBANKS, MORSE & CO., Chicago, Cincinnati, Cleveland, Louisville and St. Paul.
FAIRBANKS & CO., St. Louis, Indianapolis and Denver.
PARKE & LACY, San Francisco, and Portland, Oregon.
PARKE & LACY & CO., Salt Lake City, Utah, and Butte, Montana.
D. A. TOMPKINS & CO., Charlotte, N. C.
KEATING IMPLEMENT AND MACHINE CO., Dallas, Texas.
MAY & CO., Sydney and Melbourne, Australia.
R. ROGERS, 13 Rue Lafayette, Paris.
F. E. AVERILL, Delft, Holland.

CORRUGATED

IRON

ROOFING

SIDING, CEILING,
ARCHES AND LATH.

CINCINNATI

CORRUGATING CO.

CINCINNATI, O.

SEND FOR ILLUSTRATED CATALOGUE.

CRIMPED

LANE'S MEASURING FAUCET.

Price, \$3.00.

For Light or Heavy Molasses, Oils,
Varnishes or other Fluids.

We warrant these Faucets to be as represented,
measuring correctly and working more easily in
heavy molasses than any Measuring Faucet in the
market. No grocer can afford to be without them,
for they save time, and "time is money." They in-
sure perfect cleanliness, requiring no tin measures or
funnel to collect dirt and draw files. They do not
drip. They prevent all waste, as no molasses or other
fluid can pass except when the crank is turned. They
are the embodiment of simplicity, and consequently
they are always in order. They work easily in the
heaviest molasses. They are warranted to measure
correctly, according to U. S. Standard.

MANUFACTURED EXCLUSIVELY BY

LANE BROS., Poughkeepsie, N. Y.

General Agency, JOHN H. GRAHAM & CO., 113 Chambers St., New York.



HANDLES FOR MANUFACTURERS.

From Selected Stock, Thoroughly Seasoned, Well Made.

Orders solicited from close buyers who want good work.

RIPLEY MANUFACTURING CO.,

Unionville, Conn.,

Manufacturers of

"Common Sense" Mouse Traps, Mallets, Porcelain-Lines
Lemon Squeezers, Root Jacks, Faucets and Hardware.

THE HARTFORD HAMMER CO., Hartford, Conn.



Manufacturers of Solid Cast Steel Hammers. All
Hammers stamped "HARTFORD" are fully
WARRANTED. See first issue of each month.

JOHN H. GRAHAM & CO., Sole Agents,
113 Chambers St., New York.

COACH AND CARRIAGE HARDWARE
AND FINE MOUNTINGS
In great Variety of Styles and all kinds of Finish.
WOODRUFF, MILLER & CO., Manufs.,
Mount Carmel, Conn., U. S. A.

LA BELLE STEEL NAILS

MANUFACTURED BY THE

LA BELLE IRON WORKS,

MANUFACTURERS OF EVERY VARIETY OF

CUT NAILS AND SPIKES

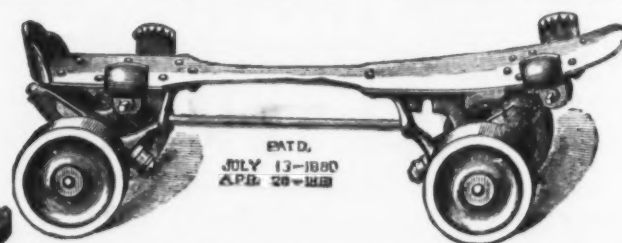
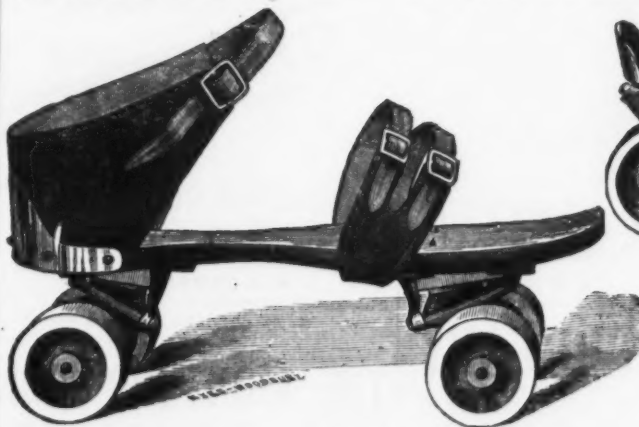
From Bessemer Steel, Gas Worked.

OFFICE AND WORKS,

WHEELING, W. VA.

Represented in New York by SAM'L A. HAINES, 88 Chambers St.

WINSLOW'S VINEYARD ROLLER SKATES.



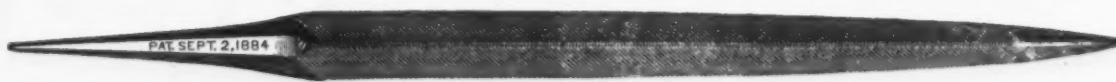
THE STANDARD ROLLER SKATES OF THE WORLD

These Skates are in use in over 2000 Rinks, and
in every instance afford the fullest satisfac-
tion. Address all orders and inquiries to
St. James Avenue and Clarendon Street,
BOSTON MASS.

Frank E. Winslow,

New American File Company,

PAWTUCKET, R. I., U. S. A.

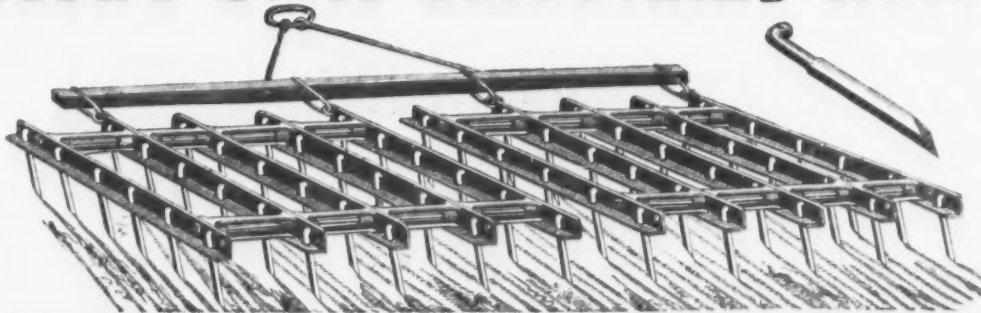


NOTICE.—Save 300 to 400 per cent. in Money and Time.

The testimonials in *Iron Age*, page 18, September 13 and 25, will convince most any one that our guarantee of this File doing the
work of any two of any other brand, or money refunded, "is perfectly safe." Now, competitors who think they have made the same
File for years can find out their mistake with a very little trouble, and save themselves money in advertising this File and mortification
from being called stupid or otherwise. This class of File cannot be made so serviceable by any other method but one, and that one is
covered by Patent, filed by Patentee of above File.

Buford's Steel Smoothing Harrow

Reversible, Straight or
Slant Tooth.



The Cheapest Harrow in
the Market.

MANUFACTURED EXCLUSIVELY BY

THE ROCK ISLAND PLOW CO., (S. D. BUFORD & CO.) Rock Island, Ill.

Write for Catalogue and Prices.

MILLER, METCALF & PARKIN,
Pittsburgh, Pa.,
Manufacturers of
CRESCENT STEEL,
In Bars, Sheets, Cold-Rolled Strips, &c.
Polished, Compressed Drill Rods and Wire.
Warranted equal to any imported in quality, finish and accuracy.
Also Common Grades.

J. & RILEY CARR,
BAILEY LANE WORKS,
Sheffield, England.
MANUFACTURERS OF
PATENT WELDED



Iron and Steel Plow Mold Boards
Crucible Steel Face and Soft Decarbonized Steel Back or Center.

The two materials are united together by a special process of our own, not by welding under the Hammer, but in the mold while the metal is in a molten state, thus producing an absolutely solid ingot which it is impossible to break or tear asunder.

WAREHOUSE, 30 GOLD STREET, NEW YORK.

S. & C. WARDLOW,
Sheffield, England,
Manufacturers of the Celebrated
Cast and Double Shear STEEL.

In Bars, Sheets and Coils, for fine Pen and Pocket Cutlery, Table Knives, Mining Tools, Dies, Files, Clock and other Springs, and Tools of every variety.

Warehouse, 95 John Street, New York.

WILLIAM BROWN, Representative.

JESSOP'S BEST TOOL STEEL
IN GREAT VARIETY OF SIZES.

Gold Medals awarded
at Exhibitions of
Paris, 1875, and
Melbourne, 1881.

ROCK DRILL STEEL,
In bond or duty paid.
Sheet Steel,
Best Circular
Saw Plates,
Double Shear
Steel,
Die Steel, &c.
MANUFACTORY,
Sheffield, England.

**JESSOP'S
STEEL**

As a SPECIALTY, we
offer our
Best Tool and
Die Steel,
Also
Annealed Soft,
Annealed Die
Blocks,
from Stock or on im-
portation orders at
short notice.
Branch Warehouses
Throughout the
United States and
Canada.

WILLIAM JESSOP & SONS, LIMITED,
91 JOHN STREET, NEW YORK.

W. W. SCRANTON,
President.

WALTER SCRANTON,
Vice-President.

E. P. KINGSBURY,
Sec'y and Treas.

THE SCRANTON STEEL COMPANY,
MANUFACTURERS OF
STEEL RAILS & BILLETS.
Works at Scranton, Pa.
New York Office, 56 Broadway.

THE MIDVALE STEEL CO.,
NICETOWN, PHILADELPHIA.

Best Warranted Cast Steel for Machinists' Tools.
Taps, Dies, Punches, Shear Blades, Chipping Chisels and Granite Rock Drills,
Extra Mild Center Steel, special for Taps;

ALSO,

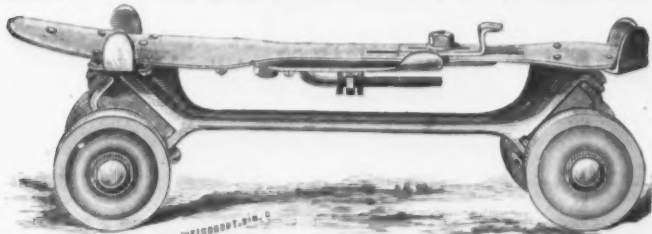
MACHINERY AND CAST SPRING STEEL HEAVY AND LIGHT FORGINGS

Warehouse, No. 12 North 5th St., Philadelphia.

Address A. M. F. Watson, General Sales Agent.

ROLLER SKATES.

We are now making our Improved York Patent Steel, Full Clamped, Club Roller Skate, the best in the market, full nickel-plated, with an adjustable tension device that can be fixed to suit the weight of wearer in a moment. The action is easy and the Skate can turn in a radius of about 20 inches. We are now making a Superior Rink Skate, Steel Plate, with all of the improvements. The latest and most complete Rink Skate out. Send for circular and price list to



YORK MFG. CO., Limited, Portsmouth, Ohio.

G. W. Bradley's Edge Tools.

Butchers' Cleavers,
Butchers' Choppers,
Axes and Hatchets,
Grub Hoes and Mattocks,
Mill Picks,
Box Chisels and Scrapers,

Ring Bush Hooks,
Ax Eye Bush Hooks,
Socket Bush Hooks,
Wat's Ship Carpenters' Tools,
Carpenters' Drawing Knives,
Coopers' and Turpentine Tools.

OR SALE BY

MARTIN DOSCHER, Agent, 85 Chambers Street, N. Y.

STEEL Gautier Steel.
See Page 3.

LABELLE STEEL WORKS.
SMITH, SUTTON & CO.,
MANUFACTURERS OF ALL KINDS OF
STEEL.

Also Springs, Axles, Rake Teeth, &c.
OFFICE & WORKS, Ridge, Lighthill & Belmont Sts., & Ohio River, Allegheny.
Post Office Address, PITTSBURGH, PA.
Represented at Boston by WETHERELL BROS., 31 Oliver St.; at Philadelphia by JAMES C. HAND & CO., 514 and 516 Market St.; at Cleveland by CONDIT, WICK & CO., 153 Water St.

ALBANY & RENSSELAER IRON & STEEL CO.,
TROY, N. Y.,
MANUFACTURERS OF

BESSEMER STEEL RAILS,
FISH PLATES, BOLTS, NUTS, SPIKES, &c.

Machinery Steel, Merchant and Ship Iron.

CHESTER GRISWOLD, V.-Pres't, Duncan Building, 11 Pine St., N. Y. City.

FRANCIS HOBSON & SON,
97 John Street, NEW YORK.

Sole Manufact'rs of "CHOICE" Extra Cast Steel.

Manufacturers of all Descriptions of Steel.

Manufacturers of Every Kind of Steel Wire.

Don Works, Sheffield, England.

CHAS. HUGILL, Agent.

80 John St., **F. W. MOSS,** NEW YORK.
SPECIAL STEEL FOR DIES.
IMPROVED MILD-CENTERED CAST STEEL FOR TAPS, &c.

Warranted Superior to any Steel in the Market, either
English or American, for every purpose.

Also,

Combination Chrome Steel and Iron for
Safes, Jails and Deposit Vaults.

Send for Circular
and
Price List.

CHROME CAST STEEL.

Chrome Steel Works,
Kent Avenue and Keap Street,
BROOKLYN, E. D., N. Y.
Chicago Branch,
S. D. KIMBARK, Agent.
Cincinnati Branch,
N. E. cor. 5th & Main Streets.

THE MONTGOMERY IRON & STEEL COMPANY.
WORKS AT DANVILLE, PA.



PIG IRON, T AND STREET RAILS,

RAIL JOINTS AND SPIKES,

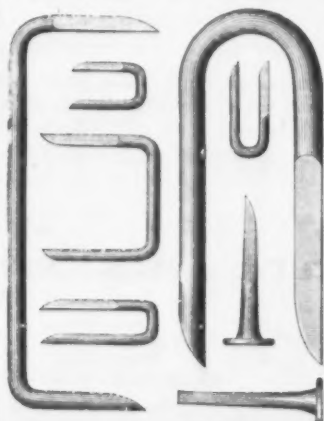
Bar Iron, Mine Car Wheels, Axles and Breaker Machinery.
W. E. COX, President, Reading, Pa. F. P. HOWE, Gen'l Supt., Danville, Pa.

PITTSBURGH BESSEMER STEEL CO.
(LIMITED),

STEEL RAILS

LIGHT RAILS A SPECIALTY.

P. O. Address, 48 Fifth Avenue, Pittsburgh, Pa



FLORENCE TACK CO.,
FLORENCE, MASS.

Manufacturers of every variety of

Tacks, Small Nails,
DOUBLE-POINTED TACKS,

AND

STAPLES

From 1-4 to 3 1-4 in.

THE UPSON NUT CO.

MANUFACTURERS OF

Bolts, Nuts, Washers,
CARRIAGE HARDWARE, &c.

SEND FOR PRICE LIST

Warehouses: 199 Chambers St., New York.
252 Lake St., Chicago.

Factories: Unionville, Conn.
Cleveland, Ohio.

R. MUSHET'S
Special Steel

FOR

LATHES, PLANERS, &c.

Turns out at least double work by increased speed and feed, and cuts harder metals than any other steel. Neither hardening nor tempering required.

Sole Makers,

SAMUEL OSBORN & CO.,
Sheffield, England.

Represented in the United States by

B. M. JONES & CO.,
Nos. 11 & 13 Oliver Street, BOSTON.

NAYLOR & CO.,
99 John St., New York,

IMPORTERS OF

STEEL AND IRON RAILS,
Steel Tires and Axles, Tin and Terne Plates.

Swedish and Norway Iron.

Bessemer Steel and Iron

WIRE RODS,

Pig Iron, Spiegeleisen, Ferromanganese,
Scrap Steel and Old Iron Rails.

SELLING AGENTS

FOR
Norway Steel and Iron Company,
SOUTH BOSTON.

Manufacturers of

STEEL COMPRESSED SHAFTING

"Benzon" Homogeneous Plates
For Rollers, Fire-boxes, &c.

SPRING STEEL,

And all other kinds of

Martin-Siemens Steel and Iron.

The Iron-Masters' LABORATORY.

Exclusively for the

Analysis of Ores of Iron, Pig and Manufactured Iron, Steels, Limestone, Clays,

Slags and Coal for Practical

Metallurgical Purposes.

No. 339 Walnut St., Philadelphia.

With Branch at Warrenton, Virginia,

J. BLODGET BRITTON.

This laboratory was established in 1866, at the instance of a number of practical Iron Masters, expressly to afford prompt and reliable information upon the chemical composition of the substances above mentioned, for smelting and refining purposes, the object being to make it at once a convenient, practically useful, and comparatively inexpensive adjunct to the Furnace, Forge and Rolling Mill.



Cut one-half size.

"BRIER HILL PIG IRON."

EASTERN AGENCIES:

E. P. Cutler & Co., No. 15 Oliver St., Boston, Mass.

Geo. W. Jones & Co., No. 4 Hanover St., New York City.

Hogan & Elliott, 413 Walnut St., Philadelphia, Pa.

The BRIER HILL IRON AND COAL CO.

YOUNGSTOWN, OHIO.

A. PARDEE, Hazleton, Pa. J. G. FELL, Phila.

A. PARDEE & CO.,

237 South Third Street,

PHILADELPHIA,

No. 111 Broadway, New York.

MINERS AND SHIPPERS OF

Lehigh Coals.

The following superior and well-known Lehigh Coals are mined by ourselves and firms connected with us, viz.:

A. Pardee & Co. HAZLETON, CRANBURY, SUGAR LOAF.

Pardee, Bro. & Co. LATTIMER.

Calvin Pardee & Co. HOLLYWOOD.

Pardee, Sons & Co. MT. PLEASANT.

THOS. FIRTH & SONS, Limited SHEFFIELD, Crucible Cast Steel.

JERE. ABBOTT & CO..

AGENTS AND IMPORTERS OF

SWEDISH IRON,
35 Oliver St., BOSTON. 23 Cliff St., NEW YORK.

GUSTAF LUNDBERG,
AGENT FOR

N. M. HÖGLUND'S SONS & CO.,
OF STOCKHOLM.

SWEDISH & NORWAY IRON,
38 KILBY STREET, BOSTON.

ALBERT POTTS, Philadelphia Agent, 234 & 236 N. Front Street.

PAGE, NEWELL & CO.,

139 MILK STREET, BOSTON.

IMPORTERS OF

Swedish and Norway Iron,

INCLUDING

Charcoal, Siemens-Martin and Bessemer Productions, Bars, Shapes, Rods, Billets, Blooms, Wrought Scrap Iron, Scrap Steel, &c.

DELIVERIES MADE AT ALL PROMINENT AMERICAN, CANADIAN AND PROVINCIAL PORTS.

SWEDISH IRON AND STEEL.

(NORWAY)

LEWANDER & CO.,

AGENTS FOR

L. G. Bratt & Co., of Gothenburg, Sweden.

MAIN OFFICE:

154 Lake St.,
CHICAGO.

12 Post Office Square, BOSTON, MASS.

GAS ENGINES

FOR PUMPING AND LIGHT POWER,

AND

Crown Water Meters
NATIONAL METER COMPANY,

51 Chambers Street, NEW YORK.

JOHN C. KELLEY, Pres't.

CHEMICALS AND APPARATUS

FOR THE ANALYSIS OF

ORES, IRON, STEEL, FUEL, FLUXES, FURNACE GASES, &c.

Our Specialty. Being direct Importers and Manufacturers we can offer superior inducements.

EIMER & AMEND,

Nos. 205 to 211 Third Avenue.

NEW YORK.

Eighteenth Street Station Elevated R. R.

Illustrated Catalogue mailed on Application.

THE HARRINGTON & KING PERFORATING CO.,

Main Office and Works, Nos. 48 to 51 S. Jefferson Street, Chicago.

MINING SCREENS for all kinds of ORES.



HARRINGTON & KING PERFORATING CO.

MAKERS OF

Perforated Sheet Metals.

FOR ALL KINDS OF

MILLING & MINING MACHINERY

CHICAGO ILL.

PERFORATED SHEET METALS

FOR ALL KINDS OF GRAIN CLEANING MACHINERY in any size and for all uses. REVOLVING SCREENS of every description made to order. STAMP BATTERY SCREENS a Specialty.

PERFORATED TIN & BRASS

Of All Sizes for FILTERS, STRAINERS, VENTILATORS, &c., &c.

Iron, Steel, Copper, Brass and Zinc Punched to any size and thickness required.

Branch Office, 100 Beekman St., New York.

NORTHFIELD KNIFE CO.
Superior Pocket Cutlery,

WITH HAND-FORGED BLADES.



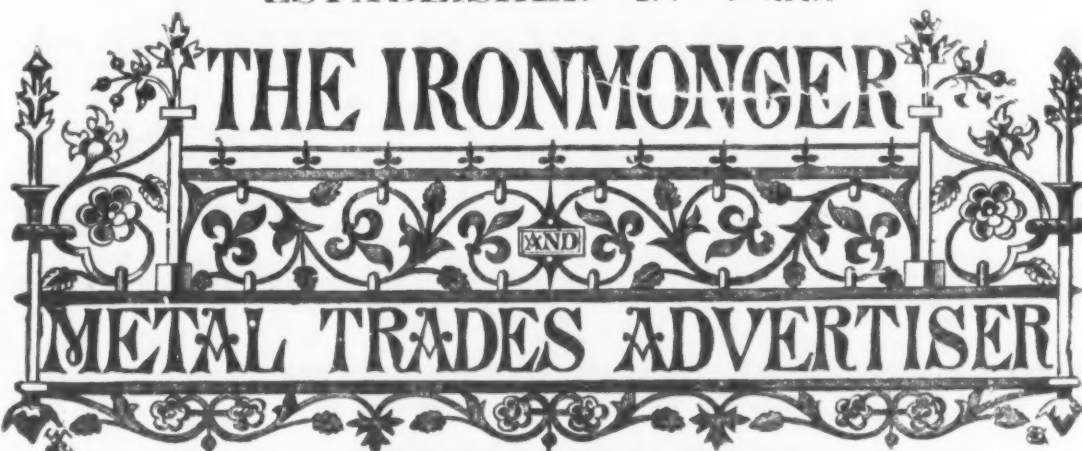
Finest Quality Shears and Scissors,

FULL NICKEL-PLATED.

NORTHFIELD, CONN.

THE LONDON IRONMONGER.

ESTABLISHED IN 1859.



PUBLISHED EVERY SATURDAY.

THE OLDEST AND CHIEF REPRESENTATIVE OF THE IRON, HARDWARE AND METAL TRADES.

OFFICE: 42 CANNON STREET, LONDON, E. C.

ADVERTISEMENTS AND SUBSCRIPTIONS ARE RECEIVED AT THE VARIOUS OFFICES OF "THE IRON AGE," NAMELY:

NEW YORK OFFICE: DAVID WILLIAMS, Publisher of *The Iron Age*, 83 Reade street, who will, on receipt of application, supply specimen copies free.

PITTSBURGH OFFICE: 77 Fourth Avenue—JOS. D. WEEKS, Manager and Associate Editor.

PHILADELPHIA OFFICE: 220 South Fourth Street—THOMAS HOBSON, Manager.

CINCINNATI OFFICE: 11 West Third Street—HENRY SMITH, Manager.

SOUTHERN OFFICE: Cor. Eighth and Market Streets Chattanooga, Tenn.—S. B. LOWE, Manager.

CHICAGO OFFICE: 46 and 38 Clark Street, Cor. Lake Street—J. K. HANES, Manager.

SPECIAL FEATURES.

Notes of Novelties.—This is a department of the journal always watched with interest by the trade, as it contains an account, from week to week, of the novelties which manufacturers and inventors are introducing to the notice of the trade. These articles are freely illustrated.

Special Correspondents.—The *Ironmonger* has a deserved reputation for its special correspondence from all the principal Continental, British and manufacturing centers. The writers are gentlemen holding important positions in the districts with which they are connected, and possess facilities for acquiring information specially suited for the columns of the *Ironmonger*.The *Week, Legal News, Trade Notes, Bankruptcies, Foreign Notes, Colonial Jottings, Merchants' Circulars, &c.*, are each departments of the journal containing a digest of all matters of direct interest to the Iron, Hardware and Metal Trades. In addition to the above, there is a carefully classified list of Patents, together with Editorial Notes, French, Belgian and other Special Correspondence.

SUBSCRIPTIONS

to the *Ironmonger and Metal Trades' Advertiser*, with which is sent every fourth week the Foreign Supplement (see below), may commence from any date, but are not received for less than a year complete. The rate is \$5 per annum, inclusive of postage to any part of the world outside Great Britain.To every subscriber is presented, free, in the course of his year, a handsome and useful *Ironmongers' Diary and Text Book*, a work sold to non-subscribers at 75 cents.By a mutual clubbing arrangement between the two journals, subscriptions to both will be received by either *The Ironmonger* or *The Iron Age* on the following terms:

THE IRONMONGER and THE IRON AGE, Weekly.
In the United States and Canada.....\$7.50 or £1.10s | In Great Britain and Ireland.....\$5.50 or £1.2s | In other countries.....\$8.00 or £1.12s

THE IRONMONGER, Weekly, and THE IRON AGE, Monthly.
In the United States and Canada.....\$5.75 or 23s | In Great Britain and Ireland.....\$3.25 or 13s | In other countries.....\$5.75 or 23s

ADVERTISEMENTS

are inserted in the *Ironmonger and Metal Trades' Advertiser* at the subjoined rates, from which no variation can be made on any ground whatever.

Size of Page—Nine Inches Deep by Six Inches Wide.

One Advertisement of every Series of 13 Monthly, 27 Fortnightly, or 53 Weekly, will be inserted in the *Ironmongers' Diary and Text Book*, published toward the end of each year, and presented to every Subscriber.

| | 53 INSERTIONS, each net. | 27 INSERTIONS, each net. | 13 INSERTIONS, each net. | 7 INSERTIONS, each net. | 3 INSERTIONS, each net. | 1 INSERTION net. |
|-------------------------|--------------------------------|--------------------------------|--------------------------------|-------------------------------|-------------------------------|------------------------|
| One page..... | \$20.00 | \$22.50 | \$25.00 | \$30.00 | \$35.00 | \$50.00 |
| Two-thirds page..... | 15.00 | 16.90 | 18.75 | 22.50 | 26.25 | 37.50 |
| Half page..... | 11.00 | 12.40 | 13.75 | 16.50 | 19.25 | 27.50 |
| One-third page..... | 8.00 | 9.00 | 10.00 | 12.00 | 14.00 | 20.00 |
| Quarter page..... | 6.40 | 7.25 | 8.00 | 9.60 | 11.20 | 16.00 |
| One-sixth page..... | 4.50 | 5.10 | 5.65 | 6.75 | 7.75 | 11.30 |
| One-eighth page..... | 3.60 | 4.10 | 4.50 | 5.40 | 6.25 | 9.00 |
| One-sixteenth page..... | 2.00 | 2.25 | 2.50 | 3.00 | 3.50 | 5.00 |

SPECIAL ISSUES.

In the spring and autumn of each year there is published a special issue, the circulation of which is not less than Twelve Thousand (12,000) copies.

THE IRONMONGERS' DIARY AND TEXT BOOK.
This is an annual, presented free to every Subscriber to the *IRONMONGER AND METAL TRADES' ADVERTISER*. It contains a large number of ruled skeleton pages for diary and other entries, and in addition much useful reference information, varied from year to year. It is handsomely bound in cloth, gilt; and as copies are used in thousands of establishments for a whole year, it is obviously a medium of exceptional value for advertisements. Sold to non-subscribers at 75 cents.

THE FOREIGN SUPPLEMENT,

With which is incorporated The Universal Engineer,

is published every fourth week in connection with the extensive and world-wide circulation of the *Ironmonger* itself. The dates of its publication for the next twelve months will be as follows: MARCH 28, APRIL 25, MAY 23, JUNE 20, July 18, AUGUST 15, SEPTEMBER 5, OCTOBER 3 and 31, NOVEMBER 28, DECEMBER 26, 1885, and JANUARY 23, 1886. This supplement is published in

FOUR LEADING COMMERCIAL LANGUAGES

of the world, including English, and is sent to all the countries where they are spoken, thus placing the contents of the *Ironmonger* not only within reach, but in the native language of eighty millions of German, twenty-eight millions of Italian, and fifty-one millions of Spanish speaking people; or in all, over two hundred millions of inhabitants in the principal nations where the best purchasers of manufactured goods are to be found.

Advertisements are inserted in any language at the following

MODERATE TARIFF.

Size of Page—13½ Inches Deep by 9½ Inches Wide.

| | 13 INSERTIONS, each net. | 7 INSERTIONS, each net. | 3 INSERTIONS, each net. | 1 INSERTION net. | 13 INSERTIONS, each net. | 7 INSERTIONS, each net. | 3 INSERTIONS, each net. | 1 INSERTION net. |
|----------------------|--------------------------------|-------------------------------|-------------------------------|------------------------|--------------------------------|-------------------------------|-------------------------------|------------------------|
| One page..... | \$37.50 | \$41.00 | \$52.50 | \$75.00 | Quarter page..... | \$12.00 | \$14.50 | \$16.00 |
| Two-thirds page..... | 28.15 | 33.75 | 39.25 | 56.25 | One-sixth page..... | 8.50 | 10.00 | 11.65 |
| Half page..... | 20.75 | 24.75 | 28.90 | 41.25 | One-eighth page..... | 6.75 | 8.15 | 9.35 |
| One-third page..... | 15.00 | 18.00 | 21.00 | 30.00 | One-twelfth page..... | 5.00 | 6.00 | 7.00 |
| | | | | | One-sixteenth page..... | 3.75 | 4.50 | 5.25 |

Advertisers will do well to use illustrations freely. Where economy of space is an object, a left page illustrated and described in one language can be suitably described in four or more languages on the opposite or right page without illustrating.

THE WHOLE FOREIGN HARDWARE TRADE,

so far as our experience of more than twenty years is concerned, will be covered by THE FOREIGN SUPPLEMENT at least twice a year. Thus a Price List or Advertisement inserted in the *Ironmonger* and FOREIGN SUPPLEMENT is a strikingly powerful and most efficient way of publicity, not to be compared with any of the other ordinary channels of communication.

Gooch Peerless and Giant Freezers



PEERLESS.

Now Sold by nearly
every Jobber in
the U. S.NO OTHER
FREEZERS
EVER HAD SUCH A SALE.

They are as far ahead

of all competitors as can be imagined.

Send for Price List and Terms to the Trade.

MANUFACTURED BY THE

GOOCH FREEZER COMPANY,

109 Sycamore St., Cincinnati, Ohio.



GIANT.

Hill Brothers & Co.,
Walsall, England,

Hardware, Saddlery and General

Merchants

AGENTS FOR

BALL BROTHERS'

SHEEP SHEARS

McCoy & Sanders,

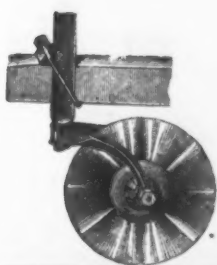
SOLE AGENTS,

26 Warren Street, New York.

ENGRAVING DIRECT FROM PHOTOGRAPH.
NO DRAWING REQUIRED.
NO HAND WORK NECESSARY.
SEND (CHEAP, ARTISTIC) FOR PARTICULARS.
CROSSCUP & WEST ENG. CO.
702 CHESTNUT ST. PHILA. PA.

GEO. K. OYLER MFG. CO.,

ST. LOUIS, MO.,



MANUFACTURE ALL KINDS OF
**CASTER AND ADJUSTABLE
ROLLING COLTERS**
FOR WOOD OR STEEL BEAM PLOWS.

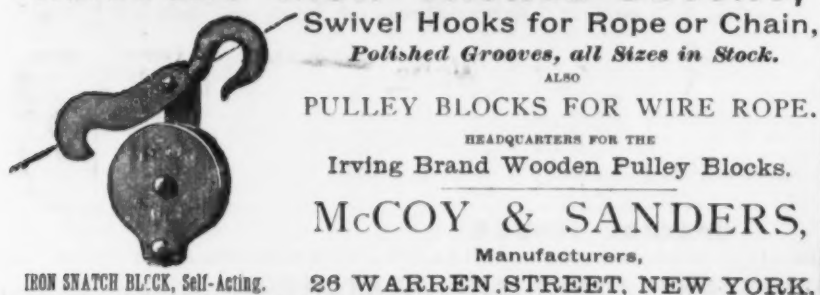
WRITE FOR PRICE LIST.

FRUIT WINE
AWARDED FIRST PREMIUM EVERYWHERE
& JELLY PRESS
N^o 20 COFFEE MILL
SMOKED
BEEF SHAVES

MOLASSES
SELF MEASURING FAUCET.
SAUSAGE STUFFER
ENTERPRISE MFG. CO.
THIRD & DAUPHIN STS.
PHILADELPHIA
Mrs. Potts' **SELF WEIGHING CHEESE KNIFE.**
COLD HANDLE SAD IRONS
SOLD BY ALL HARDWARE DEALERS
SEND FOR ILLUSTRATED CATALOGUE
FREE.

BUNG HOLE BORER TOBACCO & ROOT CUTTER
MEAT CHOPPER

WROUGHT IRON TACKLE BLOCKS,



Swivel Hooks for Rope or Chain,
Polished Grooves, all Sizes in Stock.

PULLEY BLOCKS FOR WIRE ROPE.

HEADQUARTERS FOR THE
Irving Brand Wooden Pulley Blocks.
MCCOY & SANDERS,
Manufacturers,

26 WARREN STREET, NEW YORK.

CROISSANT'S IMPROVED KELLER PAT. SAW SET.

CHAS. CROISSANT & BRO., Albany, N. Y.



The above cut represents the different parts of Croissant's Improved Keller Saw Set. The handles F and P are milled at I and V so that they fit perfectly, and when placed together the set can be operated independently of the screw L, which is used only to keep the handles together. The tooth set G is made from the best cast steel and tempered, and has a flat surface at both ends, thus forming six corners, any of which can be used in setting a saw. T is the socket in which the tooth set G fits. If at any time one of the corners of the tooth set G should break or otherwise become unfit for use the tooth set can be removed and one of the other corners brought into use by simply turning the tooth set G about and again placing it in position in socket T. This can be done until all of the corners have been used, thus really giving the operator six sets in one.

"MORTON'S METAL."

(Registered Trade-Mark, May 1st, 1883.)



CABLE AND CHAMPION SASH CHAINS

PATENTED ATTACHMENTS.

The most RELIABLE and CHEAPEST article in the market for suspending WINDOW SHUTTERS. Has Great Female Strength, can be easily applied to any window, and gives SATISFACTION wherever used. Liberal Discount to the Trade. Now in use in all the leading cities throughout the United States. Have just furnished Chains to the following buildings: Mutual Life Insurance Co., Hoffman House, Williamsburg Fire Insurance Co., and the Navarre Plaza.

Samples Sent to any Hardware House Free on Application.

MANUFACTURED ONLY BY
THOMAS MORTON,
65 ELIZABETH ST., NEW YORK.

BALL BEARING DOOR MANGERS

For House Doors, Car Doors, Elevator Doors.
Frictionless. Indestructible. Perfect. Send for Circular.

COHOES IRON FOUNDRY & MACHINE CO., COHOES, N. Y.

B. KREISCHER & SONS, FIRE BRICK.

BEST AND CHEAPEST.
Established 1846.
Office, foot of Houston Street, East River.
NEW YORK.

NEWTON & CO., FIRE BRICK

STOVE LININGS.
M. D. VALENTINE & BRO.,
MANUFACTURERS OF
FIRE BRICK

And Furnace Blocks,
DRAIN PIPE AND LAND TILE,
Woodbridge, N. J.

BORGNER & O'BRIEN, FIRE BRICK

Edge Pressed Furnace Blocks,
CLAY RETORTS, TILES, &c.,
Twenty-third Street,
Philadelphia.

JAMES GARDNER, FIRE BRICK

Successor to GARDNER BROS.,
MANUFACTURERS OF
"STANDARD SAVAGE" FIRE BRICK,
TILE & FURNACE BLOCKS,
OF ALL SHAPES AND SIZES.
Miner and Shipper of "Mount Savage" Fire Clay.
WORKS, Ellerslie, Allegheny Co., Md.
MAIN OFFICE, Cumberland, Md., P. O. Box 93.
BRANCH OFFICE, Pittsburgh, Pa., P. O. Box 373.
S. M. Hamilton & Co., Agents, Baltimore, Md.

UNION MINING COMPANY, Mount Savage Fire Brick.

EDWARD J. ETTING, Agent,
929 South Third St., Philadelphia, Pa.

WILLIAMS, WHITE & CO., Moline, Ill.

Drop Presses, Justice Hammers, Bending Machines, Punching and Shearing Presses.

SHATTUCK'S IMPROVED SWING CYLINDER

AND
Drop Presses, Justice Hammers, Bending Machines, Punching and Shearing Presses.

BARNES' PAT. UPRIGHT DRILL

30-inch Swing, with both Worm and Lever Feed.

BARNES' PAT. ENGINE LATHE

15-inch swing, 6-foot or 8-foot Bed. These machines are made especially in our factory, they have advantages not found in other machines in this line. It will pay parties desiring to purchase, or know more about this class of machines, to send for full description and prices.

W. F. & JOHN BARNES, 3 Ruby St., Rochester, N. Y.

Self-Binders' for The Iron Age.

The Iron Age Self-Binder.
Full Cloth, \$7.25
Half Roan, \$1.50

WE ARE NOW PREPARED TO SUPPLY OUR SUBSCRIBERS WITH AN EXCELLENT SELF-BINDER FOR THEIR PAPERS, A CUT OF WHICH IS ANNEXED. WE CALL ATTENTION TO THE LOW PRICES AT WHICH IT IS OFFERED. ADDRESS ALL ORDERS TO DAVID WILLIAMS, 83 READE STREET, NEW YORK.

NEW ENGLAND BUTT COMPANY,

MANUFACTURERS OF

Drilled Cast Butt Hinges,

AND

"CHINESE" LAUNDRY IRONS, SAD IRONS, &c.



These "Chinese" Laundry Irons are of superior quality, made from the best pig iron, highly finished, and rounded on edges, having Wrought-Iron Handles, with neatly molded Tops of Cast Iron.

The Three Sizes, Nos. 1, 2 and 3, correspond in weight with 4, 5 and 7 lb. Sad Irons.

NEW YORK OFFICE:
99 Chambers St.

Factories: PROVIDENCE, R. I.

No. 1 "ECLIPSE" PIPE MACHINE
IS JUST THE TOOL FOR
PLUMBERS AND
PIPE-FITTERS.
HAVE YOU NOT ENOUGH PIPE-WORK TO MAKE ONE OF THESE MACHINES PAY FOR ITSELF?
Can easily be worked
durable and
worthy the
have to

No. 1
"ECLIPSE" HAND PIPE-CUTTING MACHINE
CUTS AND THREADS PIPES 1/2 to 2 INCHES.
It is Simple, Powerful, easily carried about, and Cheap.
PIPE MACHINES. Are simple, efficient Tools, and notice of all who cut large Pipes.

No. 2 CUTS 2 1/2 to 4 in.
No. 3 CUTS 3 1/2 to 6 in.

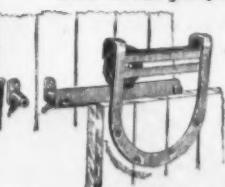


AMERICAN ARMS CO. REVOLVERS.

Schoverling, Daly & Gales,
84 & 86 CHAMBERS ST., NEW YORK.

LANE'S PATENT STEEL DOOR HANGER.

The most perfect Anti-Friction Hanger in the Market.



It is made of steel throughout, except the wheel which has a steel axle. It will not break. It is practically free from wear. It is almost noiseless in action. It requires no oil. It has a broad bearing on the door, and keeps in line. It is by far the most durable. It may be used with any track. It is always in order.

LANE'S PATENT TRACK
Is made of steel and is easily put in position. Catches and holds no snow or ice. Door hung thereon cannot jump the track. Is not subject to decay. It requires no fitting, but is ready at once. May be used with hangers of other manufacture.

Manufactured by **LANE BROS.,** Poughkeepsie, N. Y.
JOHN H. GRAHAM & CO., General Agents, 113 Chambers Street, NEW YORK

FAIRMAN'S Improved Ice Crusher

FOR 1885.

MANUFACTURED BY

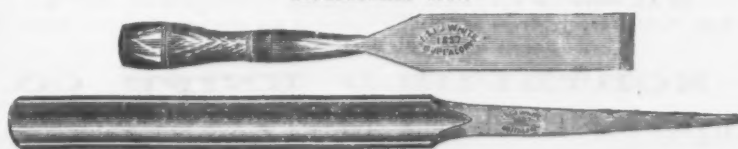
THE F. G. WARNER MFG. CO.
New Haven, Conn.

SOLD BY

MALTBY, CURTISS & CO.,
20 WARREN STREET, NEW YORK.

General Agents for the United States.

ESTABLISHED 1837.



L. & I. J. WHITE,

MANUFACTURERS OF

EDGE TOOLS & MACHINE KNIVES

Coopers', Carpenters' and Ship Tools, Cleavers, &c.

FULL LINE CHISELS.

310, 312 & 314 EXCHANGE ST.,

BUFFALO, N. Y.

PHILADELPHIA.

Lloyd & Supple Hardware Co.
Terms, 30 days. For 60 or 90 days, interest added at 5 per cent. per annum.

Anvils.
Peter Wright's, 100 lbs., \$100
Trenton, 100 lbs., 25
Eagle Anvil, 100 lbs., 25
Apple Parers.
Penn Apple Parer, 5.50 net
White Mountain, 5.50
Lots of 10 to 25 dozen, special prices.

Axes.
Run's Kentucky and Yankee, 1/2 doz. net \$4.50
Robert Mann, 1/2 doz. net, 5.50
Favorite, 1/2 doz. net, 5.50
Beveled Axes, 1/2 doz. net, 5.50
Double Bit Axes, 1/2 doz. net, 5.50
Augers and Auger Bits. New List, January 7, 1885.

Snell's Augers and Bits, 1/2 doz. net \$4.50
New Haven Copper Company, 1/2 doz. net, 5.50
Benjamin Pierce Auger Bits, 1/2 doz. net, 5.50
Levin's Auger Bits, new list Jan. 1, 1885, 5.50
Cook's Auger Bits and Augers, 1/2 doz. net, 5.50
Warren's Ship Augers, 1/2 doz. net, 5.50
Bonney's Pat. Hol. Augers, list \$4.50
Stearns' Pat. Hol. Augers, list \$4.50
Blades.
Light and Common, 1/2 doz. net, 5.50
Hells, 1/2 doz. net, 5.50
Rev. Bros. Mfg. Co. Light Hand Bells, 1/2 doz. net, 5.50

Light Hand Bells, 1/2 doz. net, 5.50
Swiss Pattern Hand Bells, 1/2 doz. net, 5.50
Connell's Door Bells, 1/2 doz. net, 5.50
Ot. Western & Kentucky Cow, new list, 1/2 doz. net, 5.50
Boring Machines.
Upright, without Augers, 1/2 doz. net, 5.50
Angular, without Augers, 1/2 doz. net, 5.50
Easton's Eastern Carriage Bolts, new list, June 10, 1884, 1/2 doz. net, 5.50

Philadelphia Carriage Bolts, new list, 1/2 doz. net, 5.50
Stanley, Wrought Shutter, 1/2 doz. net, 5.50
Brace, Barker's Improved, 1/2 doz. net, 5.50
Barker's Old Style, 1/2 doz. net, 5.50
Racks, 1/2 doz. net, 5.50
Spindles, 1/2 doz. net, 5.50
American Ball, 1/2 doz. net, 5.50
Butts.
Cast Fast Joint, Narrow, 1/2 doz. net, 5.50
Cast Fast Joint, Broad, 1/2 doz. net, 5.50
Cast Loose Joint, Narrow, 1/2 doz. net, 5.50
Cast Loose Joint, Broad, 1/2 doz. net, 5.50
Cast Acorn, Loose Pin, 1/2 doz. net, 5.50
Cast Acorn, Japanned, 1/2 doz. net, 5.50
Cast Mayer's Loose Joint, 1/2 doz. net, 5.50
Wrought Loose Joint, 1/2 doz. net, 5.50
Wrought Table Hinges and Back Flaps, 1/2 doz. net, 5.50

Wrought Loose Joint, 1/2 doz. net, 5.50
Wrought Narrow Fast, 1/2 doz. net, 5.50
Blind Butts.
Clark, 1/2 doz. net, 5.50
Shepard, 1/2 doz. net, 5.50
Lull & Porter, 1/2 doz. net, 5.50
Butler's, 1/2 doz. net, 5.50
Casters. Bed (new list July 1, 1880), 1/2 doz. net, 5.50
Plate, 1/2 doz. net, 5.50
Chains. German, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Galvanized Pump, 1/2 doz. net, 5.50
Best Proof Coil Chain, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Chisels. Socket, 1/2 doz. net, 5.50
Socket Firmer, 1/2 doz. net, 5.50
Butcher's, 1/2 doz. net, 5.50
Coffee Mills. Box and Side (new list Jan. 1, 1885), 1/2 doz. net, 5.50
Enterprise, 1/2 doz. net, 5.50
Cutlery. Walrus Pocket, 1/2 doz. net, 5.50
Pennsylvania Knife Co., 1/2 doz. net, 5.50
Landers, Fry & Clark, J. Russell & Co., Lamson & Goodnow Mfg. Co. and Meriden Cutlery Co., Manufacturers' price, 1/2 doz. net, 5.50
Drawing Knives.
Bart Mfg. Co., 1/2 doz. net, 5.50
Adjustable Handle, 1/2 doz. net, 5.50
Fry Pans.
Tinned, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Burnished, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Files.
Nicholson, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Fluting Machines.
Crown and Arrow, 1/2 doz. net, 5.50
Eagle, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Hammer. 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Hammers.
Vernor & Plumb's, new list, 1/2 doz. net, 5.50
Maydole Hammers, 1/2 doz. net, 5.50
Bowell A. E. Nail Hammers, 1/2 doz. net, 5.50
Handles.
Diston Loop Handles Cross-Cut, 1/2 doz. net, 5.50
Boynton Loop Handles Cross-Cut, 1/2 doz. net, 5.50
Hatchets.
Vernor & Plumb, new list, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Hay and Straw Knives.
Lightning, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Hinges.
Strap and T, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Horae Nails. 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Hoops.
Globe, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Locks and Knobs.
Brantford Lock, 1/2 doz. net, 5.50
Gaylord Cabinet, 1/2 doz. net, 5.50
Parker's Cabinet, 1/2 doz. net, 5.50
American Padlocks, 1/2 doz. net, 5.50
Scandinavian Padlocks, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Lanterns.
Buckey, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Laws and Garden Pumps.
List June 10, 1884, 1/2 doz. net, 5.50
Machines.
Long and Short Cutter, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Molasses Cans.
Enterprise Mfg. Co.'s Measuring Faucets, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Meat Cutters.
Dixon's, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Planes.
Sawdust, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Plane Irons.
Ohio Tool Co., 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Plumb and Levels.
Stanley's Adjustable, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Razor Straps.
Lamont Combination, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Rules.
Stanley Boxwood, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Steele's.
List June 10, 1884, 1/2 doz. net, 5.50
Squares.
Steel and Iron, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Try Squares.
Stanley's, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Scissors.
Golden Clipper, Damascus Blade, Boxed and Sharpened, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Shovels and Spades.
Oliver Ames & Sons, new list, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Sad Irons.
List June 10, 1884, 1/2 doz. net, 5.50
Stones.
Washita Extra, 1/2 doz. net, 5.50
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 1.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 2.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 3.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 4.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 5.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 6.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 7.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 8.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 9.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 10.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 11.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 12.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 13.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 14.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 15.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 16.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 17.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 18.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 19.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 20.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 21.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 22.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 23.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 24.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 25.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 26.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 27.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 28.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 29.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 30.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 31.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 32.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 33.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 34.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 35.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 36.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 37.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 38.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 39.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 40.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 41.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 42.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 43.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 44.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 45.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 46.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 47.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 48.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 49.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 50.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 51.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 52.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 53.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 54.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 55.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 56.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 57.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 58.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 59.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 60.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 61.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 62.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 63.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 64.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 65.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 66.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 67.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 68.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 69.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 70.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 71.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 72.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 73.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 74.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 75.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 76.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 77.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 78.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 79.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 80.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 81.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 82.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 83.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 84.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 85.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 86.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 87.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 88.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 89.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 90.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 91.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 92.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 93.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 94.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 95.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 96.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 97.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 98.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 99.
List June 10, 1884, 1/2 doz. net, 5.50
Washita No. 100.
List June 10, 1884, 1/2 doz. net, 5.50

PITTSBURGH.

Merchant Iron.

TERMS.—Note or acceptance at 60 days, with current rate of exchange on New York, or a discount of 2 per cent. for cash, if remitted within 10 days from date of invoice.

For fluctuations and discounts on our rates see weekly Pittsburgh Trade Report.

The following are card rates.

1 1/2 to 4 by 1/2 to 1 inch, 2.50

4 1/2 to 6 by 1/2 to 1 inch, 2.50

6 1/2 to 8 by 1/2 to 1 inch, 2.50

8 1/2 to 10 by 1/2 to 1 inch, 2.50

10 1/2 to 12 by 1/2 to 1 inch, 2.50

12 1/2 to 14 by 1/2 to 1 inch, 2.50

14 1/2 to 16 by 1/2 to 1 inch, 2.50

16 1/2 to 18 by 1/2 to 1 inch, 2.50

18 1/2 to 20 by 1/2 to 1 inch, 2.50

20 1/2 to 22 by 1/2 to 1 inch, 2.50

22 1/2 to 24 by 1/2 to 1 inch, 2.50

24 1/2 to 26 by 1/2 to 1 inch, 2.50

26 1/2 to 28 by 1/2 to 1 inch, 2.50

28 1/2 to 30 by 1/2 to 1 inch, 2.50

30 1/2 to 32 by 1/2 to 1 inch, 2.50

32 1/2 to 34 by 1/2 to 1 inch, 2.50

34 1/2 to 36 by 1/2 to 1 inch, 2.50

36 1/2 to 38 by 1/2 to 1 inch, 2.50

38 1/2 to 40 by 1/2 to 1 inch, 2.50

40 1/2 to 42 by 1/2 to 1 inch, 2.50

42 1/2 to 44 by 1/2 to 1 inch, 2.50

44 1/2 to 46 by 1/2 to 1 inch, 2.50

46 1/2 to 48 by 1/2 to 1 inch, 2.50

48 1/2 to 50 by 1/2 to 1 inch, 2.50

50 1/2 to 52 by 1/2 to 1 inch, 2.50

52 1/2 to 54 by 1/2 to 1 inch, 2.50

54 1/2 to 56 by 1/2 to 1 inch, 2.50

56 1/2 to 58 by 1/2 to 1 inch, 2.50

58 1/2 to 60 by 1/2 to 1 inch, 2.50

60 1/2 to 62 by 1/2 to 1 inch, 2.50

62 1/2 to 64 by 1/2 to 1 inch, 2.50

64 1/2 to 66 by 1/2 to 1 inch, 2.50

66 1/2 to 68 by 1/2 to 1 inch, 2.50

68 1/2 to 70 by 1/2 to 1 inch, 2.50

70 1/2 to 72 by 1/2 to 1 inch, 2.50

72 1/2 to 74 by 1/2 to 1 inch, 2.50

74 1/2 to 76 by 1/2 to 1 inch, 2.50

76 1/2 to 78 by 1/2 to 1 inch, 2.50

78 1/2 to 80 by 1/2 to 1 inch, 2.50

80 1/2 to 82 by 1/2 to 1 inch, 2.50

82 1/2 to 84 by 1/2 to 1 inch, 2.50

84 1/2 to 86 by 1/2 to 1 inch, 2.50

86 1/2 to 88 by 1/2 to 1 inch, 2.50

88 1/2 to 90 by 1/2 to 1 inch, 2.50

90 1/2 to 92 by 1/2 to 1 inch, 2.50

92 1/2 to 94 by 1/2 to 1 inch, 2.50

94 1/2 to 96 by 1/2 to 1 inch, 2.50

96 1/2 to 98 by 1/2 to 1 inch, 2.50

98 1/2 to 100 by 1/2 to 1 inch, 2.50

100 1/2 to 102 by 1/2 to 1 inch, 2.50

102 1/2 to 104 by 1/2 to 1 inch, 2.50

104 1/2 to 106 by 1/2 to 1 inch, 2.50

106 1/2 to 108 by 1/2 to 1 inch, 2.50

108 1/2 to 110 by 1/2 to 1 inch, 2.50

110 1/2 to 112 by 1/2 to 1 inch, 2.50

112 1/2 to 114 by 1/2 to 1 inch, 2.50

114 1/2 to 116 by 1/2 to 1 inch, 2.50

116 1/2 to 118 by 1/2 to 1 inch, 2.50

118 1/2 to 120 by 1/2 to 1 inch, 2.50

120 1/2 to 122 by 1/2 to 1 inch, 2.50

122 1/2 to 124 by 1/2 to 1 inch, 2.50

124 1/2 to 126 by 1/2 to 1 inch, 2.50

126 1/2 to 128 by 1/2 to 1 inch, 2.50

128 1/2 to 130 by 1/2 to 1 inch, 2.50

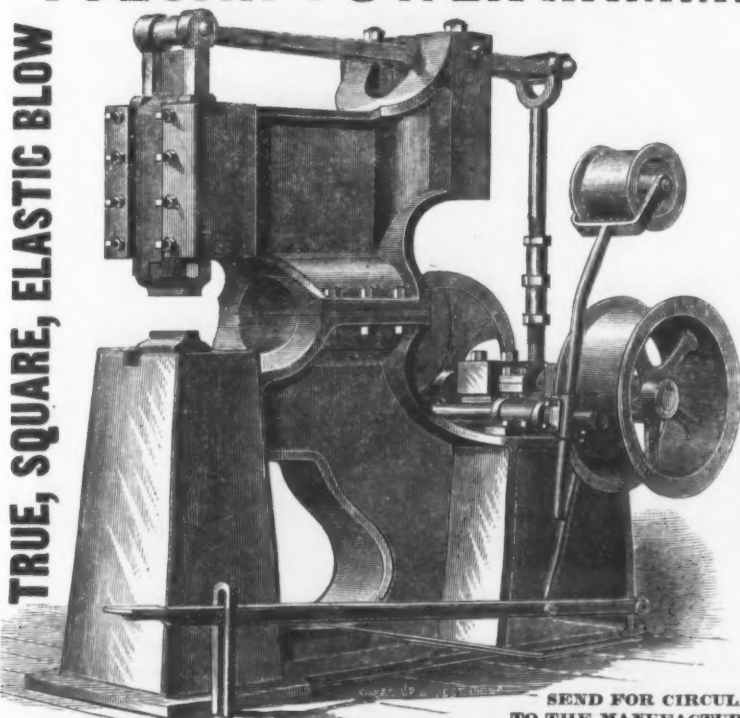
130 1/2 to 132 by 1/2 to 1 inch, 2.50

132 1/2 to 134 by 1/2 to 1 inch, 2.50

134 1/2 to 136 by 1/2 to 1 inch, 2.50

"VULCAN" POWER HAMMER

TRUE, SQUARE, ELASTIC BLOW



STEEL HELVE, RUBBER CUSHIONED

SEND FOR CIRCULAR
TO THE MANUFACTURERS

W. P. DUNCAN & CO. BELLEFONTE, PA.

It is a perfect title beauty.
The lightest running, best and cheapest Lawn Mower in the Market.
No experiment.
Great reduction in price.
10, 12, 14 and 16 inch cut.

Also Manufacturers of the
Buckeye Hose Reel and Lawn Sprinkler, Buckeye Wrought Iron Fencing, Buckeye Force Pump, and Iron Turbine Wind Engines.

Send for Circular and Price List.

Also Manufacturers of the
Buckeye Hose Reel and Lawn Sprinkler, Buckeye Wrought Iron Fencing, Buckeye Force Pump, and Iron Turbine Wind Engines.

THE SCRANTON



COMBINATION LATCH.

A Malleable Iron combined Latch, Handle and Hasp, for right and left sliding or hinge gates and doors, that competes with the ordinary hasp and staple in price, and is far superior in neatness and utility. A perfect Latch for gates and barn doors. Packed in dozens, separately wrapped, with or without thumb-latch attachment. Prices on application.

SCRANTON MFG. CO., 68 to 74 W. Monroe St., Chicago.
BRAINERD & CO., Eastern Agents, 125 Chambers St., New York.

Lawrence Curry Comb Co.,
309 EAST 22d ST., NEW YORK.

Our line of perfect combs is so well known it needs no comment. Our Elevated Back Comb (please notice the cut), all improvements, and will be sold at prices that defy competition. We also call your attention to our line of Monkey Wrenches. The improvements over other wrenches are the brace from head to ferrule, which is cast solid to the ferrule, thus reinforcing main bar and head specially; 25 per cent. greater strength than any wrench manufactured. We have just completed our entirely new Metallic Boring Machine in addition to our regular line. Send for Catalogue and Prices.

LAWRENCE CURRY COMB CO., 309 E. 22d St., New York City.

DUGAN'S PATENT
FOR SLATE AND ROOFS.
OTHER SLANTING
SEND FOR ILLUSTRATED CIRCULAR AND PRICE LIST.

M. HALLIDAY,
Sole Proprietor and Manufacturer,
218 East Ninth Street, New York.

STANDARD TOOL CO., Cleveland, O. W. A. BABCOCK,
Manager.

POST'S

Waterproof Belt Oil
and Leather
Preservative,

FOR WET AND DRY LEATHER
BELTING.



Registered in the U. S. and Great Britain.

The Standard Belt
Oil of the
World.

Leather dressed with this oil will not crack or rot, as heat, cold, water or gas has no effect on it. It will spread one-third further and last much longer than any oil for the same purpose. It never turns rancid; will keep in any climate. Belts may be run in water at one end and a hot room at the other, and still be soft, dry and pliable. Warranted not to start glue-laps or gum on belts or pulleys, and to keep the surface perfectly smooth.

Beware of Imitations Sold at a Cheaper Price, the Color of which is well Calculated to Deceive.

In their Treatise on Machine Belting, J. B. HOYT & CO. speak of Post's Oil as follows:

OILING OF BELTS.

"Care should be taken that belts are kept soft and pliable. For this purpose we decidedly advise the use of 'POST'S WATERPROOF BELT OIL AND LEATHER PRESERVATIVE.' When applied as directed, it makes the belt smooth, pliable and adhesive, and causes it to hug the pulley closely, so that no power is lost from lack of pulley contact. It possesses excellent preservative qualities and also renders the leather more impervious to dampness than any article or preparation we know of. Moisture should not be allowed to penetrate the laps or joints, as it will dissolve the cement and cause the laps to come apart."

ESTABLISHED AGENCIES.

UNITED STATES:

J. B. Hoyt & Co., New York.
J. & H. Phillips, Pittsburgh, Pa.
J. B. Farnum, Woonsocket, R. I.
G. D. Barr, Buffalo, N. Y.
Preston & Nott, Minneapolis Minn.
Post & Co., Cincinnati, Ohio.
J. B. Hoyt & Co., Chicago, Ill.
Langlois & Son, Racine, Wis.
Laurence & Herkner, New York.
Barnum Bros., Troy, N. Y.
Brown Bros. & Co., Providence, R. I.
Jas. H. Billington & Co., Philadelphia, Pa.
Beck & Gregg Hardware Co., Atlanta, Ga.
Covel & Osborn, Fall River, Mass.
J. Ashton & Son, Trenton, N. J.
Geo. A. Smith, Richmond, Va.
W. H. Dillingham & Co., Louisville, Ky.
E. R. Preston & Co., Chicago, Ill.
Cameron & Barkley, Charleston, S. C.
Tower, Landstreet & Co., Baltimore, Md.
C. E. James, Chattanooga, Tenn.
C. B. Choate, East Saginaw, Mich.
E. G. Studley & Co., Grand Rapids, Mich.
Mantle & Cowan, Louisville, Ky.
E. F. Bradford & Co., Cincinnati, Ohio.
The J. LeRoy Pine Co., Troy, N. Y.
H. D. Edwards & Co., Detroit, Mich.
Morley Bros., East Saginaw, Mich.
J. H. & N. A. Williams, Utica, N. Y.

CANADA:

Robinson & Sadler, Montreal.

NEW BRUNSWICK:

R. Chestnut & Sons, Fredericton.

SCOTLAND:

Robert Balderston, Glasgow.

ENGLAND:

O. & W. Ormerod, Rochdale.

If you cannot get POST'S OIL from your Belt Maker, send direct to us and we will see that you do get it.

PRICE, PER GALLON, \$1.50.

10 gallons, \$15.00... boxing and can, \$1.00.
25 " 37.50... no charge for 1/2 Bbls.
50 " 75.00... " " Barrels.

We solicit Correspondence from Dealers in Manufacturers' Supplies.

E. L. POST & CO.,
No. 10 Peck Slip, New York,

SOLE MANUFACTURERS.

Thos. A. Edison, President.
Chas. Batchelor, Treasurer.
H. M. Livoir, Gen'l Mgr.

Edison Shafting Mfg. Co.
MANUFACTURERS OF
TURNED STEEL & IRON
SHAFTING,
Couplings, Hangers, Pulleys, &c.
Also Agents for the Sale of
COLD-ROLLED STEEL SHAFING
made by Gautier Steel Dept. of Cambria Iron Co.
OFFICE AND WORKS
At 86, 88 and 90 Goerck St.,
New York.

J.F. WOLLENSAK'S
PATENT
TRANSOM
LIFTER
AND LOCK
FOR ALL KINDS OF
TRANSOMS,
SKYLIGHTS
SEND FOR CATALOGUE AND
PRICE LIST
J.F. WOLLENSAK,
ATTORNEY AT LAW,
CHICAGO, ILL.

THOMAS J. ANDRESS,
Manufacturer of Glass Cutters,
821 Cherry Street, PHILADELPHIA, PA.
Every Address Tool Warranted.

PORTABLE FORGES.
EMPIRE PORTABLE FORGE CO.,
CHOCOMA, N. Y.

BOSTON.

Reported by Bigelow & Dowse.

| | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--|--------|----|----|----|----|----|----|----|----|-----|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|------|-------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| Cheney..... | \$3.50 | 10 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 | 130 | 140 | 150 | 160 | 170 | 180 | 190 | 200 | 210 | 220 | 230 | 240 | 250 | 260 | 270 | 280 | 290 | 300 | 310 | 320 | 330 | 340 | 350 | 360 | 370 | 380 | 390 | 400 | 410 | 420 | 430 | 440 | 450 | 460 | 470 | 480 | 490 | 500 | 510 | 520 | 530 | 540 | 550 | 560 | 570 | 580 | 590 | 600 | 610 | 620 | 630 | 640 | 650 | 660 | 670 | 680 | 690 | 700 | 710 | 720 | 730 | 740 | 750 | 760 | 770 | 780 | 790 | 800 | 810 | 820 | 830 | 840 | 850 | 860 | 870 | 880 | 890 | 900 | 910 | 920 | 930 | 940 | 950 | 960 | 970 | 980 | 990 | 1000 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Eagle, Fisher & Norris..... | \$4.00 | 10 | 30 | 40 | 50 | 60 | 70 | 80 | 90 | 100 | 110 | 120 | 130 | 140 | 150 | 160 | 170 | 180 | 190 | 200 | 210 | 220 | 230 | 240 | 250 | 260 | 270 | 280 | 290 | 300 | 310 | 320 | 330 | 340 | 350 | 360 | 370 | 380 | 390 | 400 | 410 | 420 | 430 | 440 | 450 | 460 | 470 | 480 | 490 | 500 | 510 | 520 | 530 | 540 | 550 | 560 | 570 | 580 | 590 | 600 | 610 | 620 | 630 | 640 | 650 | 660 | 670 | 680 | 690 | 700 | 710 | 720 | 730 | 740 | 750 | 760 | 770 | 780 | 790 | 800 | 810 | 820 | 830 | 840 | 850 | 860 | 870 | 880 | 890 | 900 | 910 | 920 | 930 | 940 | 950 | 960 | 970 | 980 | 990 | 1000 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 1/2 in. x 3/4 in. x 1/2 in. x 1/4 in. x 1/8 in. x 1/16 in. x 1/32 in. x 1/64 in. x 1/128 in. x 1/256 in. x 1/512 in. x 1/1024 in. x 1/2048 in. x 1/4096 in. x 1/8192 in. x 1/16384 in. x 1/32768 in. x 1/65536 in. x 1/131072 in. x 1/262144 in. x 1/524288 in. x 1/1048576 in. x 1/2097152 in. x 1/4194304 in. x 1/8388608 in. x 1/16777216 in. x 1/33554432 in. x 1/67108864 in. x 1/134217728 in. x 1/268435456 in. x 1/536870912 in. x 1/1073741824 in. x 1/2147483648 in. x 1/4294967296 in. x 1/8589934592 in. x 1/17179869184 in. x 1/34359738368 in. x 1/68719476736 in. x 1/137438953472 in. x 1/274877906944 in. x 1/549755813888 in. x 1/1099511627776 in. x 1/2199023255552 in. x 1/4398046511104 in. x 1/8796093022208 in. x 1/17592186044416 in. x 1/35184372088832 in. x 1/70368744177664 in. x 1/140737488355328 in. x 1/281474976710656 in. x 1/562949953421312 in. x 1/1125899906842624 in. x 1/2251799813685248 in. x 1/4503599627370496 in. x 1/9007199254740992 in. x 1/18014398509481984 in. x 1/36028797018963968 in. x 1/72057594037927936 in. x 1/144115188075855872 in. x 1/288230376151711744 in. x 1/576460752303423488 in. x 1/1152921504606846976 in. x 1/2305843009213693952 in. x 1/4611686018427387904 in. x 1/9223372036854775808 in. x 1/18446744073709551616 in. x 1/36893488147419103232 in. x 1/73786976294838206464 in. x 1/147573952589676412928 in. x 1/295147905179352825856 in. x 1/590295810358705651712 in. x 1/1180591620717411303424 in. x 1/2361183241434822606848 in. x 1/4722366482869645213696 in. x 1/9444732965739290427392 in. x 1/18889465931478580854784 in. x 1/37778931862957161709568 in. x 1/75557863725914323419136 in. x 1/151115727451828646838272 in. x 1/302231454903657293676544 in. x 1/604462909807314587353088 in. x 1/1208925819614629174706176 in. x 1/2417851639229258349412352 in. x 1/4835703278458516698824704 in. x 1/9671406556917033397649408 in. x 1/19342813113834066795298816 in. x 1/38685626227668133590597632 in. x 1/77371252455336267181195264 in. x 1/154742504910672534362390528 in. x 1/309485009821345068724781056 in. x 1/618970019642690137449562112 in. x 1/1237940039285380274899124224 in. x 1/2475880078570760549798248448 in. x 1/4951760157141521099596496896 in. x 1/9903520314283042199192993792 in. x 1/19807040628566084398385987584 in. x 1/39614081257132168796771975168 in. x 1/79228162514264337593543950336 in. x 1/158456325028528675187087900672 in. x 1/316912650057057350374175801344 in. x 1/633825300114114700748351602688 in. x 1/1267650600228229401496703205376 in. x 1/2535301200456458802993406410752 in. x 1/5070602400912917605986812821504 in. x 1/10141204801825835211973625643008 in. x 1/20282409603651670423947251286016 in. x 1/40564819207303340847894502572032 in. x 1/81129638414606681695789005144064 in. x 1/162259276829213363391578010288128 in. x 1/324518553658426726783156020576256 in. x 1/649037107316853453566312041152512 in. x 1/1298074214633706907132624082305024 in. x 1/2596148429267413814265248164610048 in. x 1/5192296858534827628530496329220096 in. x 1/10384593717069655257060992658440192 in. x 1/20769187434139310514121985316880384 in. x 1/41538374868278621028243970633760768 in. x 1/83076749736557242056487941267521536 in. x 1/166153499473114484112975882535043072 in. x 1/332306998946228968225951765070086144 in. x 1/664613997892457936451903530140172288 in. x 1/1329227995784915872903807060280344576 in. x 1/2658455991569831745807614120560689152 in. x 1/5316911983139663491615228241121378304 in. x 1/10633823966279326983230456482242756608 in. x 1/21267647932558653966460912964485513216 in. x 1/42535295865117307932921825928971026432 in. x 1/85070591730234615865843651857942052864 in. x 1/170141183460469231731687303715884105728 in. x 1/340282366920938463463374607431768211456 in. x 1/680564733841876926926749214863536422912 in. x 1/1361129467683753853853498429727072845824 in. x 1/2722258935367507707706996859454145691536 in. x 1/5444517870735015415413993718908291383072 in. x 1/10889035741470030830827987437816582766144 in. x 1/21778071482940061661655974875633165532288 in. x 1/43556142965880123323311949751266331066576 in. x 1/87112285931760246646623899502532662133152 in. x 1/174224571863520493293247799005065242666304 in. x 1/348449143727040986586495598010130485332608 in. x 1/696898287454081973172991196020260970665216 in. x 1/1393796574908163946345982392040521941330432 in. x 1/2787593149816327892691964784081043882660864 in. x 1/5575186299632655785383929568162087765321728 in. x 1/11150372599265311570767859136324171530643552 in. x 1/22300745198530623141535718272648343061287104 in. x 1/4460149039706124628307143654529668612254208 in. x 1/8920298079412249256614287309059337224508416 in. x 1/17840596158824498513228574618118674449016832 in. x 1/35681192317648997026457149236237348898033664 in. x 1/71362384635297994052914298472474697796067328 in. x 1/142724769270595988105828596944949395592134656 in. x 1/285449538541191976211657193889898791184269112 in. x 1/570899077082383952423314387779797582368538224 in. x 1/1141798154164767904846628775559595164737076448 in. x 1/2283596308329535809693257551119190329474152896 in. x 1/4567192616659071619386515102238380658948305792 in. x 1/9134385233318143238773030204476761317896611584 in. x 1/18268770466636286477546060408953522635793223168 in. x 1/36537540933272572955092120817907045271586446336 in. x 1/73075081866545145910184241635814090543172932672 in. x 1/146150163733090291820368483271628181086345865344 in. x 1/292300327466180583640736966543256362172691730688 in. x 1/584600654932361167281473933086512724345383461376 in. x 1/1169201309864722334562947866173025448690766922752 in. x 1/2338402619729444669125895732346050897381533845504 in. x 1/4676805239458889338251791464692101794763067691008 in. x 1/9353610478917778676503582929384203589526135382016 in. x 1/18707220957835557353007165858768407179052270764032 in. x 1/37414441915671114706014331717536814358104541528064 in. x 1/74828883831342229412028663435073628716209083056128 in. x 1/149657767662684458824057326870147257432418166112256 in. x 1/299315535325368917648114653740294514864836332224512 in. x 1/598631070650737835296229307480589029729672664449024 in. x 1/1197262141301475670592458614961178059459345328898048 in. x 1/2394524282602951341184917229922356118918690657796096 in. x 1/4789048565205902682369834459844712377837381315592192 in. x 1/9578097130411805364739668919689424755674762631184384 in. x 1/19156194260823610729479337839378849511349525262368768 in. x 1/38312388521647221458958675678757699022699050524737536 in. x 1/766247770432944429179173513575153980453981010 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 100's and over 100 lbs..... | \$8.25 | 9 | 8 | 7 | 6 | 5 | 4 | 3 | 2 | 1 | 1/2 | 1/3 | 1/4 | 1/5 | 1/6 | 1/7 | 1/8 | 1/9 | 1/10 | 1/11 | 1/12 | 1/13 | 1/14 | 1/15 | 1/16 | 1/17 | 1/18 | 1/19 | 1/20 | 1/21 | 1/22 | 1/23 | 1/24 | 1/25 | 1/26 | 1/27 | 1/28 | 1/29 | 1/30 | 1/31 | 1/32 | 1/33 | 1/34 | 1/35 | 1/36 | 1/37 | 1/38 | 1/39 | 1/40 | 1/41 | 1/42 | 1/43 | 1/44 | 1/45 | 1/46 | 1/47 | 1/48 | 1/49 | 1/50 | 1/51 | 1/52 | 1/53 | 1/54 | 1/55 | 1/56 | 1/57 | 1/58 | 1/59 | 1/60 | 1/61 | 1/62 | 1/63 | 1/64 | 1/65 | 1/66 | 1/67 | 1/68 | 1/69 | 1/70 | 1/71 | 1/72 | 1/73 | 1/74 | 1/75 | 1/76 | 1/77 | 1/78 | 1/79 | 1/80 | 1/81 | 1/82 | 1/83 | 1/84 | 1/85 | 1/86 | 1/87 | 1/88 | 1/89 | 1/90 | 1/91 | 1/92 | 1/93 | 1/94 | 1/95 | 1/96 | 1/97 | 1/98 | 1/99 | 1/100 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Augs & Bitts | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

McNab & Harlin Mfg. Co.,
MANUFACTURERS OF
BRASS COCKS AND VALVES,
For STEAM, WATER, and GAS.
Wrought Iron Pipe and Fittings,
PLUMBERS' MATERIALS.
Factory, Paterson, N. J.
56 John Street, N. Y.
Our new Illustrated Catalogue and Price List is now ready, and will be sent to the trade with their first order, or by express, if desired, before ordering.

RIVETS
OF EVERY DESCRIPTION, FIRST QUALITY.
W.P. TOWNSEND & CO.
NEW BRIGHTON, PA.
COUNTERSUNK HEAD, ROUND HEAD, FLAT HEAD, BELT RIVET, CONE HEAD, TRUSS HEAD, ROSE HEAD.
5lb. 6lb. 7lb. 8lb. 10lb. 12lb.

WM. H. HASKELL CO.,
MANUFACTURERS OF
GIMLET POINT COACH SCREWS
Bolts, Cold-Punched Nuts & Washers,
SUITABLE FOR MACHINERY OF ALL KINDS.
Office and Works: 277 Main St., PAWTUCKET, R. I., U. S. A.
HENRY B. NEWHALL CO., Agents,
105 Chambers St., New York. 47 Pearl St., Boston.

Philadelphia "STAR" Bolt Works.
NORWAY IRON FANCY HEAD BOLTS.
Carriage & Tire Bolts, Star Axle Clips, &c.
TOWNSEND, WILSON & HUBBARD, 2301 Cherry St., Philadelphia, Pa.

WM. McILVAIN & SONS
MANUFACTURERS OF
BOILER PLATE
AND
CHARCOAL BLOOMS.
Locomotive, Fire Box, Flange and Shell Iron; Plate for Bridges and Girders; Tank and Stack Iron; Boat Plate and Iron for Wrought Pipe; Plate Iron for Fire and Burglar-Proof Safes.
TENSILE STRAIN: 56,000 to 64,000 lbs.
REDUCTION OF AREA—35 to 43 per cent.
CAPACITY: Plates 1 1/4 inch thick to No. 14, 30 feet long, 70 inches wide.

RIEHLÉ BROS.
STANDARD
SCALES
AND
TESTING MACHINES
RAILROAD TRACK SCALES.
Best and Cheapest.

BARNES' PATENT SPIRAL SLEEVE FRICTION CLUTCH PULLEYS
AND
CUT-OFF COUPLINGS.
Best and Cheapest in the Market.
H. N. BATES & CO.
Manufacturers,
No. 358 Atlantic Avenue,
BOSTON, MASS.
Send for Catalogue.

BOX'S PATENT RADIAL DRILLS.
Box's Patent Double-Screw Hoists.
12,000 Hoists sold. Orders continually renewed prove conclusively their superiority above all others. A liberal discount to the trade.
Elevators, Cranes, Radial Drills
—AND—
SPECIAL HOISTING MACHINERY.
Send for 1884 Illustrated Circular.
Philadelphia Office, 314 Green Street.
New York, 91 Liberty Street.
Boston, 1176 Tremont Street, and
Liverpool, England, No. 1 Hall Lane.
ALFRED BOX & CO.

BEAUDRY'S UPRIGHT POWER HAMMER.
SIMPLE, PRACTICAL AND LOW-PRICED.
This Hammer is of an entirely new design and adapted to all kinds of work.
It strikes a direct upright blow which is given with the same elasticity as by a blacksmith's arm, and thus does not chill the work.
BEAUDRY & CUNNINGHAM,
Office, Mason Building, 150 Portland Street, BOSTON, MASS.
For full Description and Testimonials, Send for Circular.
Address P. O. Box 1218.

LARGE HEADS. CHAMPION CITY HEADS.
Horse Nails
Manufactured from very best SWEDISH METAL. Will not split. Are accurately pointed, tough, strong and hold the shoes. Soft enough to clinch readily; stiff enough to drive without bending. All nails uniform and perfect. They are used in thousands of shops with the best of satisfaction, and are especially liked by "floor-men" for their good, reliable driving.
Made in two patterns, "LARGE HEADS" and "CITY HEADS."
QUALITY GUARANTEED.
LIST:
Nos. 4 5 6 7 8 9 10
50c. 28c. 25c. 23c. 22c. 21c. 20c.
CHAMPION HORSE NAIL CO., Appleton, Wis.

THE ATTENTION OF THE **HARDWARE AND TOOL TRADE**, IS CALLED TO OUR Folding and Adjustable Handle
DRAW KNIFE.
It is made of the best Tool Steel. It will keep an edge longer than any other Knife. It will pack easily, and never dull from contact with other tools. It is new, novel, and selling rapidly.
A. J. WILKINSON & CO.,
184-188 Washington St., BOSTON, MASS.,
SOLE MANUFACTURERS.
Send for Circular and Price List.

J. H. WILLIAMS & Co.
COR. RICHARDS & BOWNE STS. (NEAR HAMILTON FERRY) BROOKLYN N.Y.
IRON AND STEEL
DROP W FORGINGS
OF THE BEST QUALITY
NEW BUILDINGS AND MACHINERY ESPECIALLY ADAPTED FOR THE BUSINESS. ESTIMATES GIVEN ON RECEIPT OF MODELS

THE
F. WILSON PATENT Grinding Mill,
FOR
Pulverizing Old Fire Brick, Grinding Raw Bones, Green or Dry, and other Substances.
Descriptive Circular upon application.
WILSON BROS.,
Sole Manufacturers,
EASTON, PA.
PHILADELPHIA, N. J., Nov. 3, 1884.
Messrs. WILSON BROS., Easton, Pa. Gentlemen:—The No. 7 mill which I purchased from you for grinding old fire brick answers the purpose admirably, and I cheerfully recommend it as a very effective machine. Yours truly,
JOS. C. KENT,
Supt. Andover Iron Co.

P. BLAISDELL & CO.,
Manufacturers of
MACHINISTS' TOOLS,
Blaisdell's Patent Upright Drills,
With Quick Return Motion.
Engine Lathes, Planers, Boring Mills,
Gear Cutters and Hand Lathes
WORCESTER, MASS., U. S. A.
EUREKA
STAIR RAIL BRACKET
ADJUSTABLE TO ANY ANGLE DESIRED.

Cut shows Bracket perpendicular and rail at an incline.
Strongest, Easily Adjusted and Quickly Applied.
MARCON BRONZED.
Per doz.
No. 4, 3-in. projection, \$1.50
" 5, 4-in. " 1.75
" 6, 4 1/2-in. " 2.00
Liberal Discount to the Trade.
MANUFACTURED BY
M. D. JONES & CO.
76 Washington Street, Boston.
Also manufacturers of Shelf Brackets, Ornamental iron and Wire Work, Stable Fittings, Lawn Sprinklers, &c.

SAMPLE FREE!
Send for one Try it and you will use no other.
THE **MATCHLESS** METAL POLISH.
The only vegetable Metal Polish in the market. A clean, pure, creamy white paste. Cheap, convenient, and always ready for use. Superior to anything of the kind heretofore offered to the public for cleaning brass or other metal signs, Railings, Show Cases, Harness Mountings, Band Instruments, Brass or Metal Lamps, Guns, Bicycles, Locomotive Head Lights, &c. Especially adapted to Marine, Railroad and Fire Engine work (hot or cold). Warranted to contain no acids or gritty substance and will not injure Journals, Bearings or the black lettering in Metal Signs. Manufactured only by the **MATCHLESS METAL POLISH CO.**, office and warehouse, 108 and 200 Market St. Chicago. Agents wanted; correspondence solicited. Branch office, 60 Williams St., New York; 120 Ban some St., San Francisco; 132 Julia St., New Orleans; 18 1/4 Queen St., Toronto, Canada.

THE LITTLE GIANT
Wagon Tire Upsetter.
The Cheapest and Best.
LITTLE GIANT MANUF'G CO.,
Send for Circular. Millport, N. Y.

MACHINERY FOR
Straightening & Cutting Wire
Of all Sizes to any Length.
Send for Catalogue.
J. NO. ADT & SON,
New Haven, Conn., U. S. A.

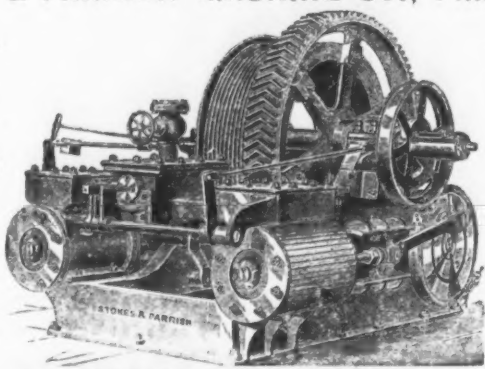
HOWARD IRON WORKS,
BUFFALO, N. Y.,
Manufacturers of
BOLT CUTTERS
AND NUT TAPPING MACHINES,
(Schlenker's Patent).
Send for Illustrated Catalogue.

PITTSBURGH MFG. CO.,
Manufacturers of Nail and Spike Machines, Bolts, Nuts, Washers, Rivets, &c. Castings, Forgings, and Blacksmith Work promptly attended to.
Office and Works Railroad St., near 20th, Pittsburgh, Pa.

STOKES & PARRISH MACHINE CO., Philadelphia,

ELEVATORS,

Passenger and
Freight, Steam,
Hydraulic and
Belt Power.

HOISTING
MACHINERY

For Mines, Dock
Use and Inclined
Planes.
All kinds of
Hoisting Machin-
ery a Specialty.

BLAST FURNACE HOISTING ENGINES,

With Vertical or Horizontal Cylinders, for Handling Stock to Top of Stack
with One or Two Platforms.

Works and Office, 3001 CHESTNUT STREET, PHILA.

New York Office, 95 and 97 LIBERTY STREET.

GLENN'S VALVE MANUFACTORY.

PATENT BALANCED
HYDRAULIC AND
STEAM VALVES.

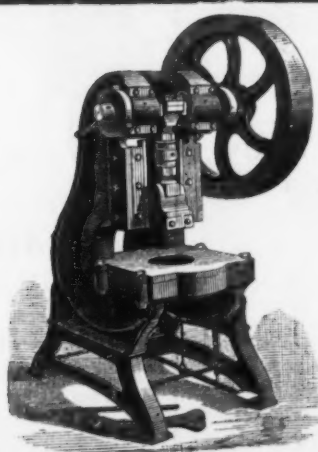


J. S. GLENN, Proprietor.
OFFICE:
115 Fremont Street,
CHICAGO.

E. W. BLISS.

PRESSES & DIES.

SHAPERS & SQUARING SHEARS



No. 21 ADJUSTABLE PRESS.

FINE ENGINE LATHES

SPECIAL MACHINERY FOR TIN & SHEET

METAL WORKERS

PLYMOUTH, PEARL
& JOHN ST'S. } BROOKLYN, N.Y.

ADJUSTABLE "DUPLIX" DIE STOCK, FOR PIPE AND BOLT.



NO NEED WORKING WITH DULL TOOLS. ONLY DIE STOCK WITH ADJUSTABLE SELF-CENTERING GUIDES.

SEND FOR CIRCULAR AND PRICES.

HART MFG. CO., Wilson Ave. & L. S. & M. S. R. R., Cleveland, Ohio.
OUR GOODS ARE SOLD BY THE LEADING JOBBERS IN ALL THE PRINCIPAL CITIES.

THE IOWA FARMING TOOL CO.,

MAKERS FOR EXPORT TRADE

Forks, Hoes,
Rakes,

Etc., Etc.

SEND FOR ILLUSTRATED CATALOGUE.

WORKS ESTABLISHED 1854

FORT MADISON, IOWA, U. S. A.

Covert's New Pat. Snap

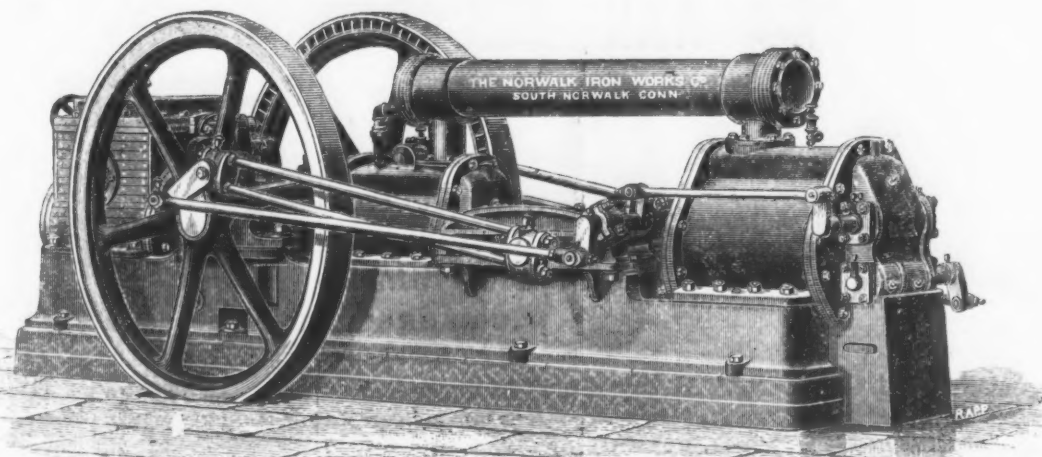


Covert Patent Harness Snaps, Chain and Rope Goods.

These goods are sold by leading Jobbers in General and Saddlery Hardware at manufac-
turers' prices. Send for Illustrated Catalogue and Price List.

COVERT MANUFACTURING CO., West Troy, N. Y.

Air Compressors.



THE NORWALK IRON WORKS CO., South Norwalk, Conn.

WALKER MFG. CO.

SHAFTING,
HANGERS,
PULLEYS.

Pulley Castings and
Machine-Molded
GEARING

A SPECIALTY.
Cleveland, - Ohio.

Estimates furnished. Write for
Gear and Price Lists A.



Ludlow Valve Mfg. Co.

OFFICE AND WORKS:

938 to 954 River St. & 67 to 83 Vail Ave., Troy, N. Y.

VALVES.

Double and Single Gate, 1/4 in. to 48 in.—outside and inside Screws, Indicator, &c.
for Gas, Water, Steam and Oil. Yard and Wash Hydrants. Send for Circular.

Also FIRE HYDRANTS.



MORSE TWIST DRILL AND MACHINE CO.

NEW BEDFORD, MASS., Sole Manufacturers of

Morse Patent Straight-Lip Increase Twist Drill,
Beach's Patent Self-Centering Chuck, Solid and Shell Reamers.

BIT STOCK DRILLS.

DRILLS FOR COGS, WORCESTER, HUNTER AND OTHER HAND DRILL
PRESSES. BEACH'S PATENT SELF-CENTERING CHUCKS, CENTER
AND ADJUSTABLE DRILL CHUCKS, SOLID AND SHELL REAMERS
DRILL GRINDING MACHINES. TAPER REAMERS, MILLING
CUTTERS AND SPECIAL TOOLS TO ORDER.

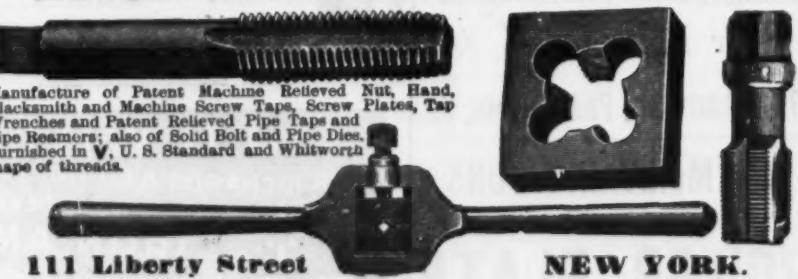
All Tools exact to Whitworth Standard Gauges.

GEO. R. STETSON, Supr.

EDWARD S. TAPER, Treas.

MANNING, MAXWELL & MOORE,

Sole Sales Agents for THE MORSE TWIST DRILL AND MACHINE CO.'S



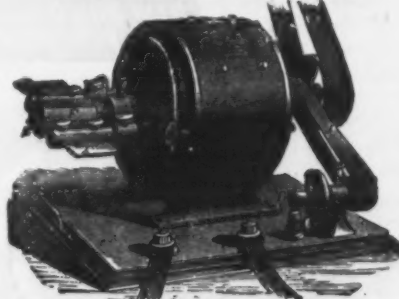
NICKEL PLATING.

(FIRST HANDS IN ALL THESE GOODS.)

MANUFACTURES:

Pure Nickel Anodes,
Pure Nickel Salts,
Gold Salts,
Silver Salts,
Copper Salts,
Brass Salts,
and Solutions.

Cyanide Potash,
Nickel, Silver,
and Other Batteries.



WESTON DYNAMO-ELECTRIC MACHINE

For Nickel, Bronze, Brass, Copper and Silver Plating.

A greater number in use than all others combined.
HANSON, VAN WINKLE & CO.,
Newark, N. J. New York Office, 92 Liberty St.

CATALOGUES AND PRICES ON APPLICATION.

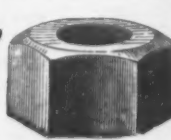


NEW HAVEN NUT CO.,

MANUFACTURERS OF

HOT-PRESSED NUTS AND WASHERS.

See Iron Age First Issue Each Month.
WESTVILLE, CONN.



"CLAYTON" IMPROVED



AIR COMPRESSORS

For CATALOGUES ESTIMATES, No. Address
CLAYTON STEAM PUMP WORKS
45 & 47 York St., BROOKLYN, N.Y.
(Near Approach to New York & Brooklyn Bridge.)

RIVAL STEAM PUMPS

CHEAPEST
AND THE
BEST
FOR
HOT & COLD
WATER
\$35.00
UPWARDS.

JOHN H.
MCGOWAN & CO.
CINCINNATI

DEAD-STROKE POWER HAMMERS.



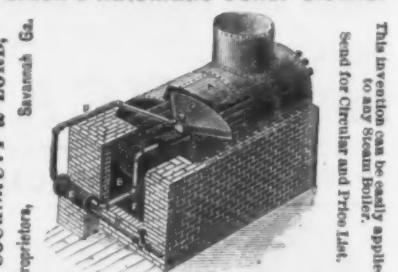
DIENELT & EISENHARDT,
MAKERS,
1810 Howard St., Philadelphia.



A. H. MERRIMAN,
Merriden, Conn.,
Manufacturer of all Descriptions of
PRESSES.
Catalogues and prices sent on application.

Reduce your Expense of Fuel and Increase the Ca-
pacity of your boiler by Using

Fordon's Automatic Boiler Cleaner



This invention can be easily applied
to any Steam Boiler.
Send for Circular and Price List.



UPRIGHT DRILL
CUT-OFF TOOLS
TAP-DRILL GAUGES

Machinery, &c.

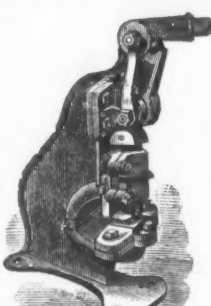
LYON'S HAND OR POWER PUNCHES AND SHEARS.



For Round, Flat or Square Iron.
Polishing & Buffing Machinery,
HYDRAULIC JACKS

(IMPROVED 1884).
To raise from 4 to 150 tons.
Hydraulic Presses for Special & General Use.
HYDRAULIC HAND & POWER PUMPS
1 to 6 plungers, for uniform or changeable speed.

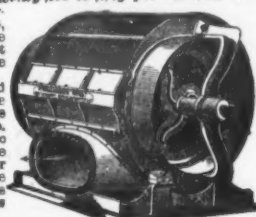
WATSON & STILLMAN
(Successors to E. LYON & CO.),
470 B Grand Street, NEW YORK.
Send for circular of what you want.



**THE MACKENZIE PATENT
CUPOLA & BLOWER.**

Send for circular to
Smith & Savre Mfg. Co.,
PROPRIETORS, 245 Broadway, New York

This Cupola has made a great revolution in melting iron. It differs from all others in having a continuous tapers, or in other words, the blast enters the fuel at all points. Above one ton capacity per hour, they are made oval in form. This brings the blast to the center of the furnace with the least resistance and smallest possible amount of power, and in combination with the continuous Tuyere causes complete diffusion of the air throughout the furnace, and uniform temperature, melting less or fifteen tons an hour with the pressure of blast required to melt two or three tons in an ordinary Cupola. It also enables us to save very largely in time and fuel, the experience of our customers showing a gain of twenty-five to thirty per cent. In time, and twenty-five to forty per cent. fuel over the ordinary Cupola, and a better quality of casting, especially in light work. This is due to the thorough diffusion of the air and more perfect combustion, extracting less carbon from the iron, making a softer and tougher casting. We manufacture these Cupolas of any desired capacity, numbered from 1 to 20, inclusive, the numbers denoting the melting capacities in tons per hour—No. 1, one ton; No. 2, two tons; No. 3, three tons per hour, and so on up to 15, or 20 tons. We have improved the construction of these Cupolas in every way, have increased their strength and durability, and sought to make them as convenient for working and repairs as our own and the experience of our customers could suggest.



BAGNALL & LOUD BLOCK CO.,
BOSTON, MASS.,
MANUFACTURERS OF THE

CELEBRATED STAR BRAND OF TACKLE BLOCKS.



These goods can be obtained of the general hardware trade and of our
AGENTS,
F. BALDWIN, 33 South St., New York.
J. F. LOVEJOY, 102 Chambers St., New York.
C. H. GURNEY & CO., 247 Lake St., Chicago.
BRODERICK & BASCOM ROPE CO., St. Louis.
BAUMGARDNER, WOODWARD & CO., Philadelphia, Pa.

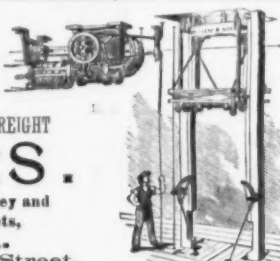
MORSE ELEVATOR WORKS.

MORSE, WILLIAMS & CO.
(Successors to CLEM & MORSE).

Manufacturers and Builders of all kinds of PASSENGER and FREIGHT

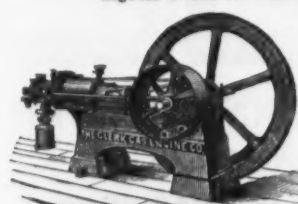
ELEVATORS.

OFFICE: 411 Cherry Street.
Works: Frankford Ave., Wildest and Shackamaxon Streets,
PHILADELPHIA.
New York Office: 108 Liberty Street.



THE CLERK GAS ENGINE.

Highest Award for Gas Engines at American Institute Fair, New York, 1883.

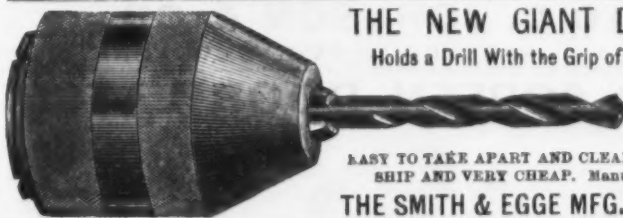


Makes an ignition at every revolution of the Fly Wheel. Is started with ease, and gives full power immediately. No danger from fire; no extra insurance nor skilled engineer required. Runs perfectly steady; only uses gas when required. Workmanship of the best description and guaranteed. Indicated power considerably larger than in any other Gas Engine of the same size, each Engine giving from 1 H.P. to 4 H.P. more than named. Is unsurpassed by any other Gas Engine for running any kind of machinery or electric light, or as incandescent. Has means for regulating to suit any coal or water gas.

No Boiler, Coal, Ashes or Engineer. Made in Sizes of 4, 8, 10, 15 and 25 H.P.
THE CLERK GAS ENGINE CO., 1012-1016 Filbert St., Philadelphia.
Branch Offices: 142 Chambers St., New York; 4 West 14th St., New York; 76 Dearborn St., Chicago.

THE NEW GIANT DRILL CHUCK.

Holds a Drill With the Grip of a Giant. All Steel.



Parts interchangeable.
SIMPLE IN CONSTRUCTION.
EASY TO TAKE APART AND CLEAN. BEST OF WORKMANSHIP AND VERY CHEAP. Manufactured and sold by
THE SMITH & EGGE MFG. CO., Bridgeport.

First-Class, Heavy, Double and Treble Geared
Engine Lathes

For Railway Shops, Rolling Mills & Machine Shops.

Horizontal Boring Lathes,
Fox Lathes, Lifting Jacks,
and Cornice Machinery.

Geo. A. Ohl & Co., East Newark, N. J.



PUNCHING & SHEARING PRESSES.
Power, Foot or Hand
PUNCHES AND SHEARS.
All sizes, from \$25 to \$3000.

DRILL PRESSES, LATHES, SHAPERS, BOILER ROLLS, STEAM HAMMERS; ALL SIZES; LOW PRICES.
Peerless Punch & Shear Co.,
28 W. Day St., New York.

BUFFALO HAMMER COMPANY

Successors to HENRY W. KIP.

BUFFALO, N. Y.

MANUFACTURERS OF

Solid Steel Hammers,

Forged From The Best Crucible Steel.

All Hammers Fully Warranted.

DROP FORGINGS A SPECIALTY.

SAM'L A. HAINES, General Sales Agent,

88 Chambers St., New York City.

Machinery, &c.

William Sellers & Co.,

ENGINEERS.

PHILADELPHIA.

MAKERS OF

MACHINE TOOLS

FOR WORKING IRON AND STEEL.

Steam Hammers; Riveting, Bending and Plate

Planing Machines; Punches and Shears; Lathes; Drilling, Boring, Slotting, Shaping and Planing Machines, &c., &c.

Improved System of Shafting for Transmitting Power.

Specifications, Photographs and Prices Furnished on Application.

BRANCH OFFICES:

79 Liberty Street, New York City,
Colorado Springs, Colorado.

THE PUSEY & JONES COMPANY,

WILMINGTON, DELAWARE,

BUILDERS OF

STEAM ENGINES.

Boilers, Tanks,
MACHINERY FOR ROLLING MILLS,
Punches, Shears,

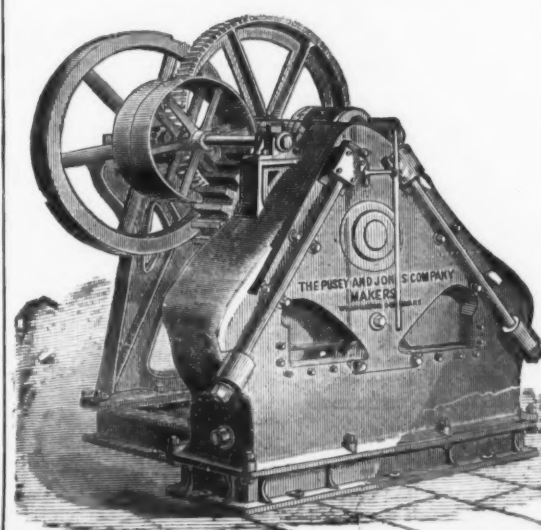
Machines for Cutting off and Slitting old Railroad Rails previous to being piled in Rolling Mills.

Steam Riveting Machines,
Applicable to Bridge Builders' Work.

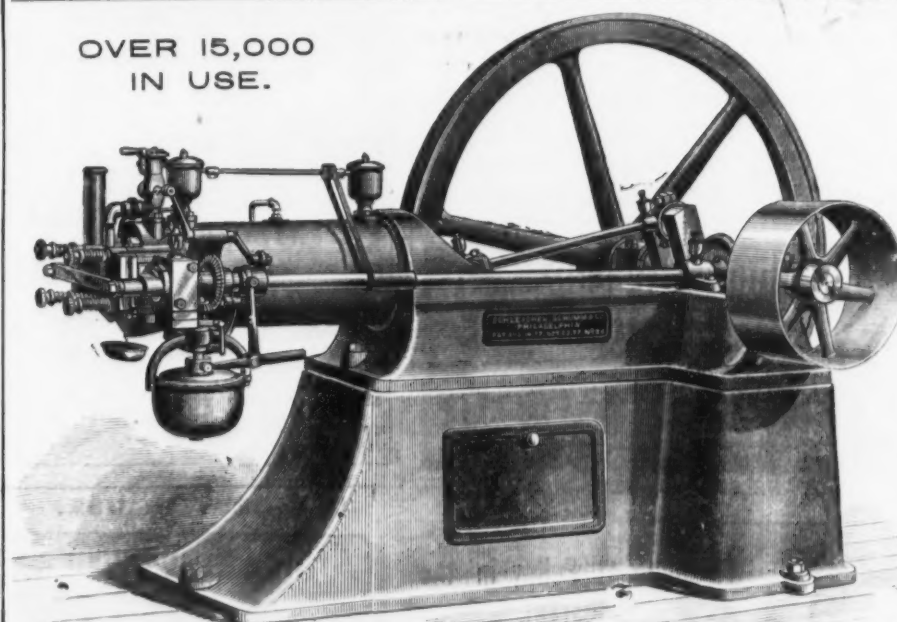
RIGHT AND LEFT ANGLE
IRON CUTTERS,

Hydraulic Bending Machines,

AND HEAVY MACHINERY GENERALLY.



OVER 15,000
IN USE.



SCHLEICHER, SCHUMM & CO., N. E. Cor. 33d and Walnut Streets, PHILADELPHIA.
214 Randolph Street, CHICAGO.

BOILERS

BOILERS REPAIRED ENLARGED STATIONARY OR PORTABLE. IMMEDIATE DELIVERY. CORRESPONDENCE SOLICITED. HARRISON SAFETY BOILER WORKS. BERTAMOUNT JUNG DRILL. PENNA. SPECIAL AGENTS GRAYDON & BENTON SPEED. 261 PARK PLACE NEW YORK.



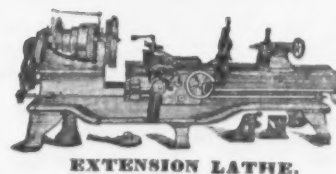
Established 1867.
E. Harrington, Son & Co.,
Works and Office,
Cor. N. 15th St. & Penn. Ave.,
PHILADELPHIA, PA., U. S. A.,
Manufacturers of

Patent Extension LATHES,

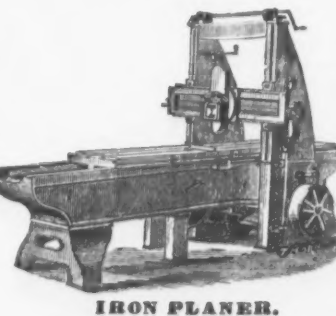
Iron Planers,
BORING MILLS
DRILLS,

And a variety of other

Machinists' Tools.
Patent Double Chain Screw Pulley Blocks, unrivaled for durability, safety and power.
Patent Double Chain Quick-Lift Hoists, with brake for quick and easy lowering.
Circulars furnished.



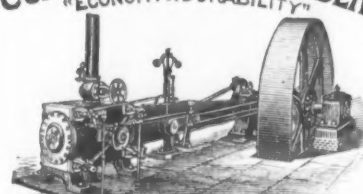
EXTENSION LATHE.



IRON PLANNER.

Machinery, &c.

CORLISS ENGINE BUILDERS
"ECONOMY & DURABILITY"



MACHINISTS IRON FOUNDERS
BOILER MAKERS
ROBT WETHERILL & CO.
CHESTER, PA.

STOW FLEXIBLE SHAFT CO., Limited,

15th & Pennsylvania Ave., PHILADELPHIA, PA.

Manufacturers of
Portable Drilling, Tapping, Reaming and Boring Machines.

Also, Tools for Emery Wheel Grinding, Metal & Wood Polishing, Cable Brushing & Clipping, &c.

General European Agents, BULLING & LOWE, Lawrence Pountney Hill, London England.

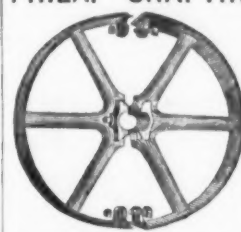


PHILA. SHAFTING WORKS.

GEO. V. CRESSON,
18th & Hamilton St., PHILADELPHIA.

SHAFTING A SPECIALTY.

Manufacturers of
Shafting, Pulleys and Hangers, Couplings and every appurtenance used in the TRANSMISSION OF STEAM POWER.



NEWEST and BEST.

THE MACK DOOR HANGER.

Cannot be thrown from the track; runs at the touch of a finger while carrying the heaviest door; it is the strongest hanger made, and the only hanger in the world having a Lath-wooded Roller: Iron Track: strongest in the market, and has the only perfect splice in use.

The Mack Door Hanger Co.,
Sole Proprietors.

For descriptive circular and price address
OSCAR HOPKINS, Mfgt., Romeo, Mich.



"OTTO"
Gas Engine.

25 to 75 per cent. less gas consumption than ANY other Engine.

TWIN ENGINES.

Impulse every Revolution.

Engines & Pumps COMBINED.

For Hydraulic Elevators, Town Water Supply or Railway Service.

SPECIAL ENGINES

FOR
Electric Light Work.

N. E. Cor. 33d and Walnut Streets, PHILADELPHIA.
CHICAGO.

E. E. GARVIN & CO.,

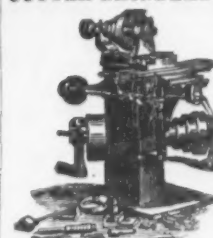
Machinists and Manufacturers of

Milling Machines, Drill Presses,

HAND LATHES, TAPPING MACHINES,

CUTTER GRINDERS & WOOD PLANERS

Milling Cutters, all Shapes and Sizes. Gear Cutting and Milling in all its branches. Index Plates Drilled Accurately. Special Tools and Machinery Designed and Built to Order.

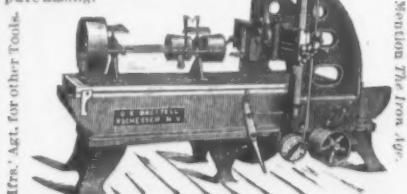


Power Milling Machine.
141 Centre St., New York. Send for Illustrated Catalogue.

G. E. BRETTTELL,

Water Street, Rochester, N. Y.

Improved Planers a Specialty: 20 X 20, 22 X 22, 24 X 24, 26 X 26, 30 X 30, 36 X 36, to plane any desired length. Send for Description and Prices before purchasing.



Send for Iron Age.

TUBAL SMELTING WORKS,
760 & 762 Broad Street, PHILADELPHIA.
PAUL S. REEVES,
MANUFACTURER OF
GENUINE BABBITT METAL
AND ALL GRADES OF
ANTI-FRICTION METALS.

ESTABLISHED:
Spring Making, 1842. Steel Making, 1845. Norway Iron, 1871 (Re-Rolled).

WM. & HARVEY ROWLAND,
MANUFACTURERS OF
Springs, Steel, Re-Rolled Norway
Iron & Slit Norway Nail Rods.
ADDRESS:
FRANKFORD P. O., PHILADELPHIA.

EAGLE FILE WORKS. ESTABLISHED 1857.

Madden & Cockayne File Co.,

MANUFACTURERS OF THE OLD AND WELL-KNOWN
WHEELER, MADDEN & CLEMSON
BRAND OF

FILES.

Middletown, Orange Co., NEW YORK.

Buyers who appreciate the highest class of goods will do well to give this brand a trial.

MERIDEN MALLEABLE IRON CO.,

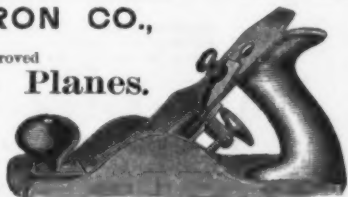
MERIDEN, CONN.

Manufacturers of a Full Line of the Latest Improved
Patent Adjustable Iron Planes.

THE BEST NOW IN THE MARKET.

Send for Full Descriptive Catalogue.

New York Office, 37 Barclay St. Boston Office, 147 Franklin St.



PITTSBURGH STEEL CASTING CO.,

26TH AND RAILROAD STS., PITTSBURGH, PA.

MANUFACTURERS OF

Refined Bessemer Steel; Improved Steel Castings

UNDER HAINSWORTH'S PATENTS.

We are now prepared to fill orders for refined **BESSEMER BILLETS or BLOOMS** of any desired carbon and a uniform quality.

We would call attention of consumers to the fact that we use good material, and produce a steel pronounced by competent judges equal to the best English or German spring and soft steels.

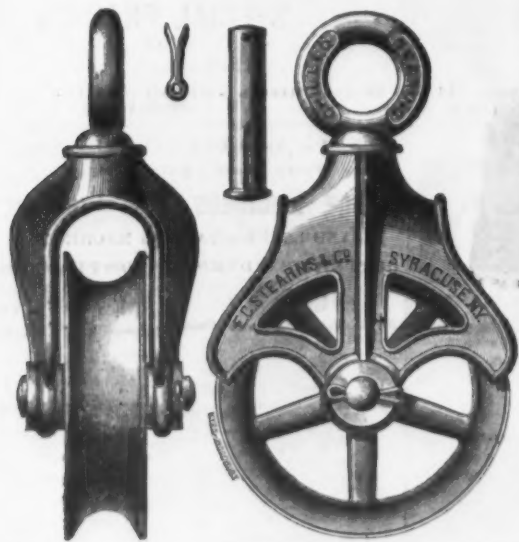
Having had twelve years' experience in the making of **STEEL CASTINGS**, we are able to refer to our customers in all parts of the United States and Canada as to the quality of our work in this line. We make castings of steel practically free from blow holes, as soft and easily worked as wrought iron, yet stiff, strong and durable, with a tensile strength of not less than 65,000 pounds to the square inch. In short, our castings unite the qualities of steel and wrought iron.

Wheels, Pinions, Cranks, Dies, Hammer Heads, Engines and Machinery Castings of all descriptions, Railroad Frogs and Crossings, Plowshares, Moldboards and Landslides.

Special attention given to Heavy Castings. We use no cast-iron in our Castings. Send for circular.

ROP HAMMERS. Punching Presses. DIES AND OTHER TOOLS FOR THE MANUFACTURE OF ALL KINDS OF SHEET METAL GOODS, DROP FORGINGS, &c. Stiles & Parker Press Co., MIDDLETOWN CONN.

Branch Factory and Office, 59 DUANE STREET, NEW YORK.



Cheapest Pulley in the Market.

STEARNS' NEW FORK PULLEY.

CHEAPEST AND BEST.

Hardened Chilled Bearings.

Pin can be removed to take off or put on rope or to oil.

Swivel Eyes all turned, and work perfectly smooth.

Handsomely finished.

Packed 4 dozen in a box.

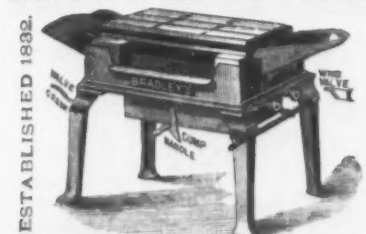
(No charge for packages.)

MANUFACTURED BY

E. C. Stearns & Co.,
SYRACUSE, N. Y.

Send for Prices.

BRADLEY'S HEATING FORGES.



For Hard Coal or Coke, Indispensable in all shops to keep Bradley's Cushioned Hammers and tools fully employed and reduce cost of production.

BRADLEY & CO., Syracuse, N. Y.

STANLEY G. FLAGG & CO.

PHILADELPHIA PA.

Office and Works,

N. W. cor. 19th St. & Pennsylvania Ave.

MANUFACTURERS OF

STEEL CASTINGS.

A Substitute for Steel & Wrought Forgings.

Circulars sent on application.

STEEL CASTINGS
Railroad and Machine Castings,
1/2 lb. to 10 tons. Locomotive Cross
Heads and Gearing a Specialty.
Eureka Cast Steel Co.,
307 Walnut St., PHILADELPHIA.

CRISPINS' AWL.



This is a hollow handle, with cap screwed on. It is made of hard wood, 5 inches in length, and weighs 4 ounces.

It contains inside a spool of waxed linen shoe thread of best quality and 50 feet in length.

The Spool is also hollow, and contains three Awns and three Needles of various shapes and sizes. The thread fits the needles and the awls fit the chuck in the end of the handle and are held by the set screw, as seen in this cut.

This Tool is for repair work about the house, shop, farm or stable.

Being of suitable size and weight for carrying in the pocket, it can be used in the field or on the road to repair damages, when one use of it will often amount to more than its whole cost.

It will sell at sight and give great satisfaction.

Dealers who buy goods on our recommendation may always return the first lot if they desire to, and at our cost. Price, per dozen, \$3, with usual trade discount.

MILLERS FALLS CO.,

71 CHAMBERS ST., NEW YORK.

Boring and Turning

MILLS,

48 and 72 inch swing.

Upright Drills

ALL

SIZES.

H. BICKFORD,

Cincinnati, Ohio.



COLUMBIA
THE POPULAR STEEDS
OF TODAY
COLUMBIA TRICYCLES

FOR LADIES AND GENTLEMEN.

ILLUSTRATED CATALOGUE SENT FREE.

THE POPE MFG. CO.

597 WASHINGTON STREET.

BRANCH HOUSES: 12 WARREN ST. NEW YORK.

178 MICHIGAN AVE. CHICAGO, ILL.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

MASS.

RUSSELL, BURDSALL & WARD,
PORTCHESTER, N. Y.,
MANUFACTURERS OF

CARRIAGE, TIRE, BOLTS, FLOW, STOVE, &c.

Carriage Bolts made from Best Square Iron a Specialty.

E. A. C. Du Plaine,
CHICAGO,
MANUFACTURER OF

Babbit and Anti-Friction Metals,
Tinsmiths', Plumbers' and Coppersmiths' Solders,
Brass Castings, Railroad Bearings,
Nickel, Bronze, Phosphor Bronze, Gun Metal,
Red, Yellow and White Brass Ingots,
Copper, Tin, Lead, Antimony, Spelter, &c., &c.

WRITE FOR QUOTATIONS BEFORE ORDERING ELSEWHERE.

F. W. WURSTER,
IRON FOUNDRY
AND AXLE WORKS,
130 to 142 First St.,
Brooklyn, N. Y.

AXLES

SUPERIOR
WAGON, CART AND
CARRIAGE AXLES.

Our facilities enable us to quote the
trade lower prices than any other
manufactory. Send for price list.

J. M. CARPENTER
PAWTUCKET, R.I.

MANUFACTURER OF TAPS AND DIES.

Stop That Terrible Screeching! **WENTWORTH'S PATENT**
NOISELESS



Saw Vises

WITH
Rubber Cushioned Jaws.

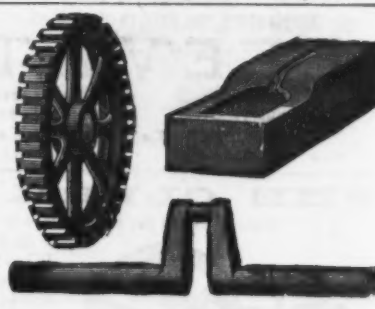
Made in Three Sizes.
Have the largest sale of any in the
market. Send for prices.

MANUFACTURED BY

Seneca Falls Mfg. Co.

255 WATER ST., SENECA FALLS, N. Y.

SOLID STEEL CASTINGS,



FROM CRUCIBLE and OPEN HEARTH.

HYDRAULIC CYLINDERS AND GEARING SPECIALTIES.

CUN METAL ROLLS, PINIONS and CASTINGS.

AIR-FURNACE REFINED MALLEABLE CASTINGS.

All Stock used by us is subject to Chemical Analysis in our own Laboratory.

ISAAC C. JOHNSON & CO.,

Established 1853.

SPUYTEN DUYVIL, NEW YORK CITY.

CROWN SCREEN DOOR LATCH.



Simple and Cheap.

The cut, which is full size, shows the relative positions of the parts. The door can be locked from the inside by dropping the catch on the latch, as shown.

SEND FOR NEW CATALOGUE OF
Spring Hinges, Door Springs, Spring Bolts, Gun
Wire Coat and Hat Hooks.

MANUFACTURED BY

VAN WAGONER &

WILLIAMS Co.,

82 Beekman Street, New York.

Scranton Brass and File Works.
J. M. EVERHART,
Manufacturer of

BRASS WORK,
For Water, Gas & Steam.

Exhaust Steam Injector, using waste
Steam only; returning it to boiler
with water at 100 degrees.

Also, PATENT CUT FILES.

SCRANTON PA.